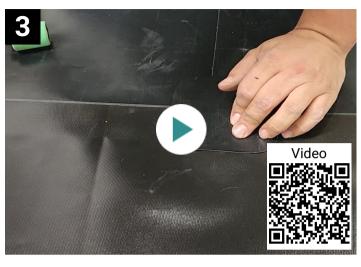
How to use a Hand Liester



Ensure Leister is plugged in. Hold bottom button pressed in till you hear it turn on.



Turn dial to desired temperature.



Follow video to show how to get nozzle into position and how to use roller while welding.



Check weld. To turn off Liester press and hold Place Liester away from bottom dial until a snowflake appears on the display. Place Liester away from after the cooldown ends. Wait for cooldown.



Place Liester away from everything it will turn off

Process Ref. No: 20 Date: 18/07/2023 **CYCLE TIME: N/A** Page 1 of 1 Revision: 1.000 Revision date: 12/07/2023