



1



Included Parts: Upper mounting bracket, 2 aluminum spacers, Side accessory panel, suction cup, hardware pack.

2



Included Hardware: (4) 1/4x20x1" button head bolts, (4) 1/4x20x3/4" button head bolts, (1) 1/4x20x3/8" button head bolt, (9) 1/4x20 serrated flange nuts, (9) 1/4" flat washers. \*5/16" hardware will not be used\*



3



Begin by removing the 1/4" hardware from the 2 rear roof rack cross bars. Placing a microfiber under each cross bar will prevent them from contacting the roof surface during this install.

4



Loosely install upper mounting bracket using the 1/4x20x1" bolts with washers

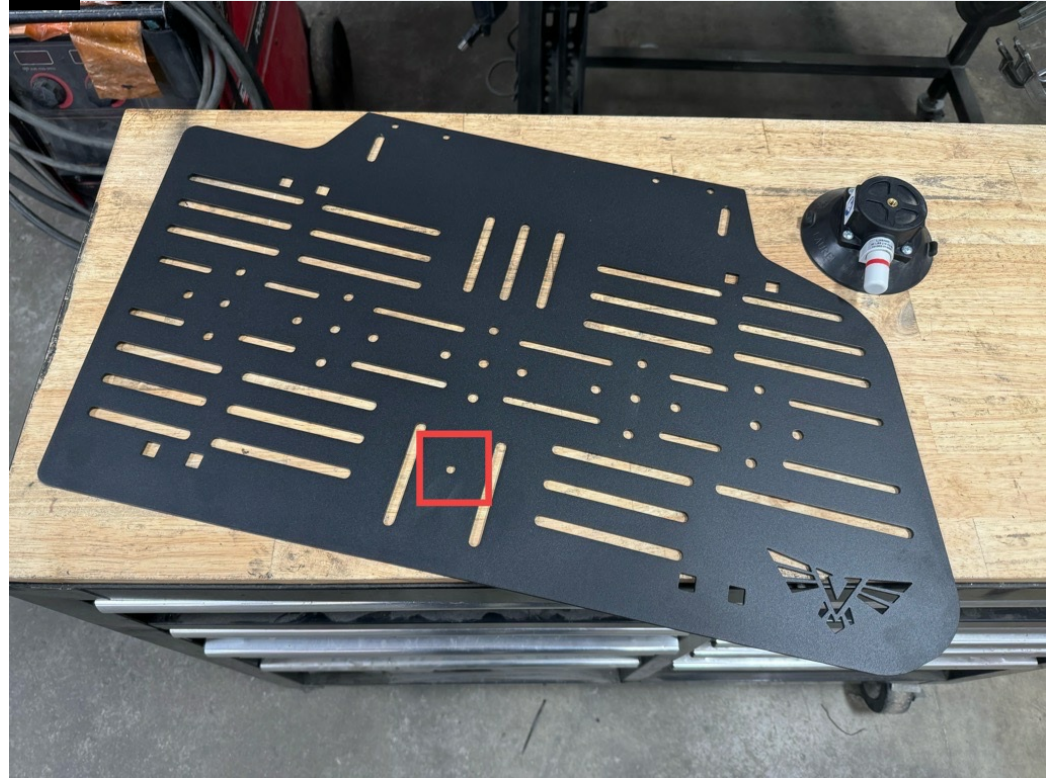


5



With the hardware still loose, slide the slotted aluminum spacers in between the side rail and bracket from the top. **\*These spacers will only be used when the rack is equipped with gray side accent panels.\***

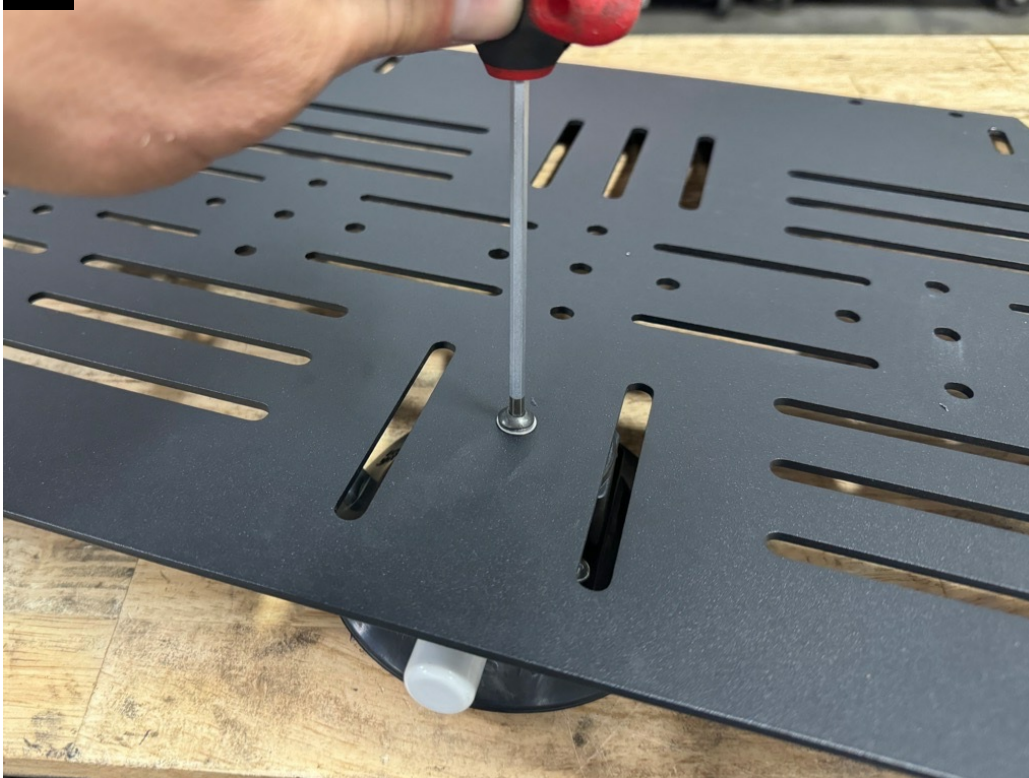
6



Next install the suction cup to the panel using the 1/4x20x3/8" bolt and washer in the hole location shown.

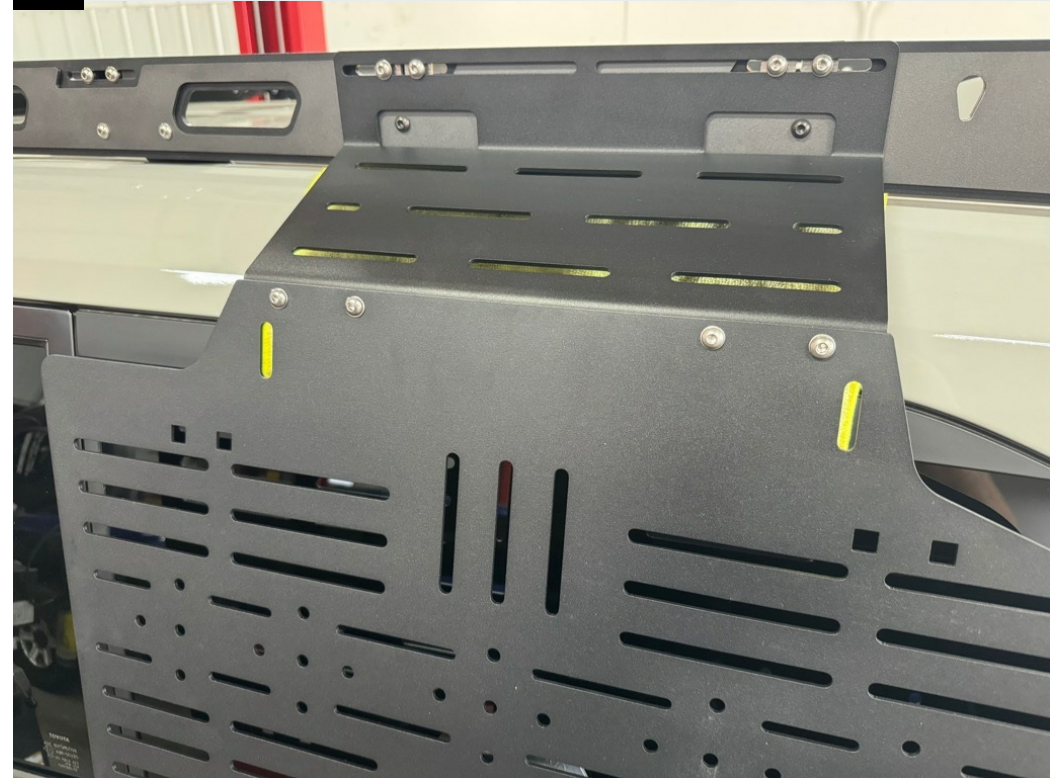


7



Orient the suction cup as show with the pump button down and tighten with a 5/32" allen.

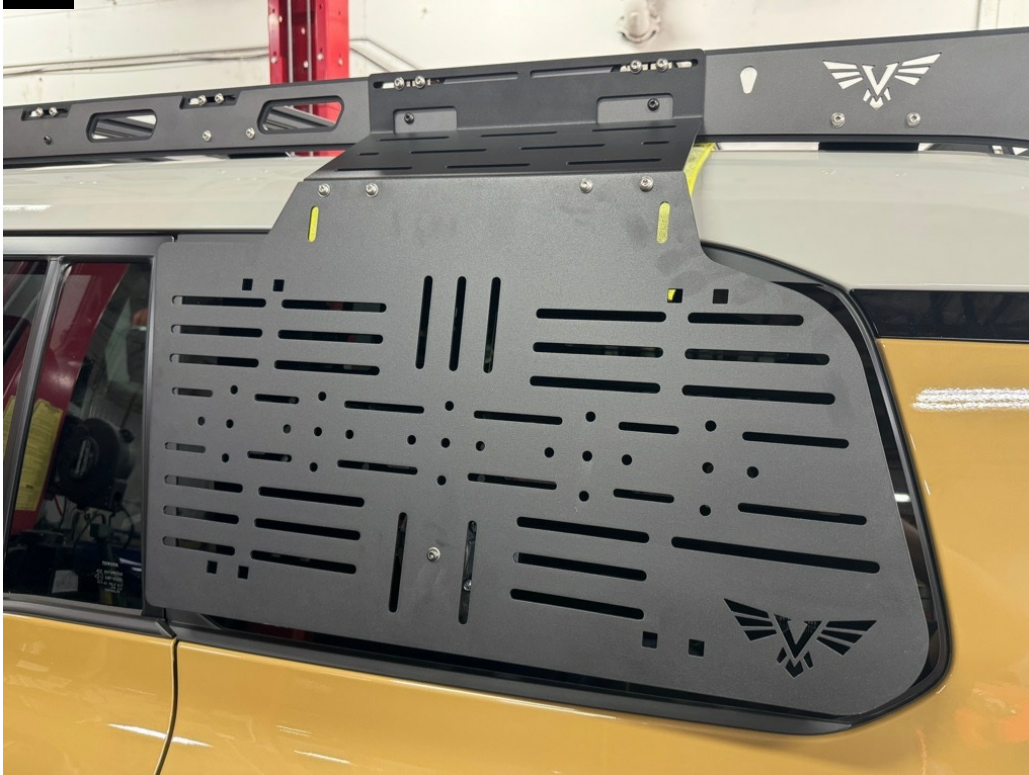
8



Attach the accessory panel to the outside of the mounting bracket using the (4) 1/4x20x3/4" bolts washers and serrated nuts.



9



Center the panel on the window and tighten all remaining mounting hardware using a 5/32" allen.

10



Press on the panel to seal the suction cup to the window, then repeatedly press the suction cup button until the red line is no longer visible.

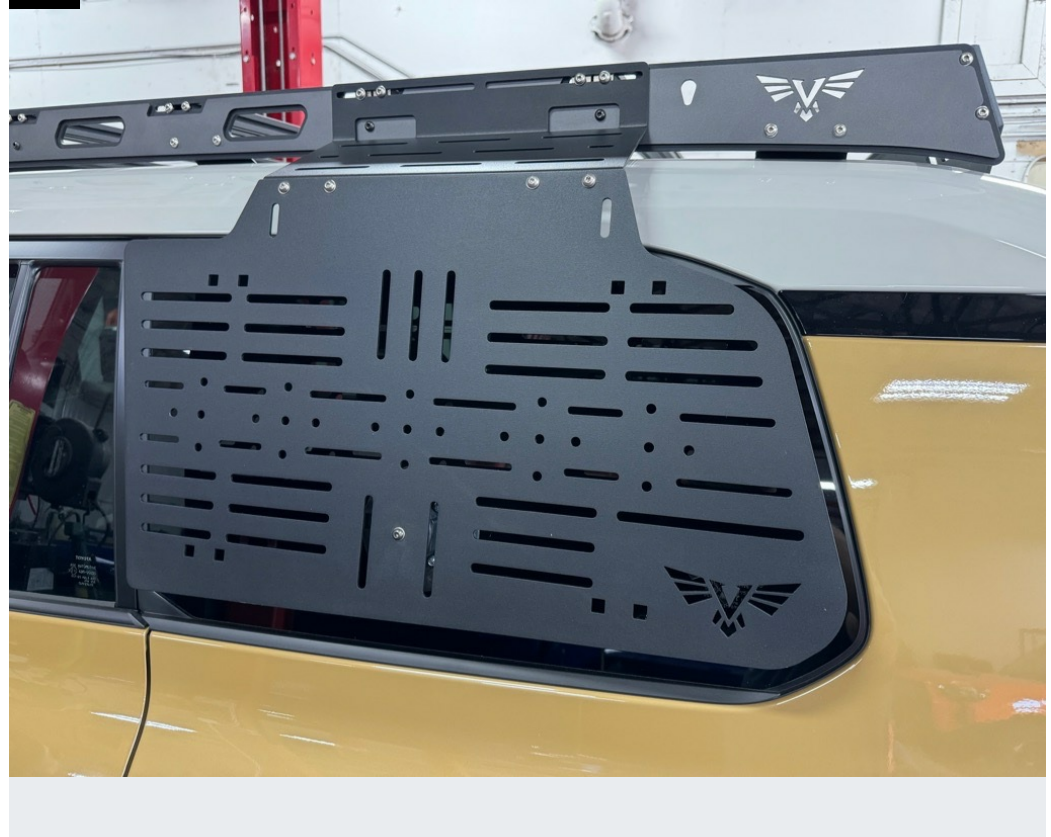


11



With the line no longer visible the install is complete.

12



Completed product shown.



13

**Thank you for supporting  
American-made. We hope you  
enjoy your new product!**

If you have any questions or concerns  
please reach out to us.

info@jcroffroad.com  
info@victory4x4.com  
info@squatch-proof.com  
info@fatamericanmfg.com

269-353-1184



**SQUATCH  
PROOF**

