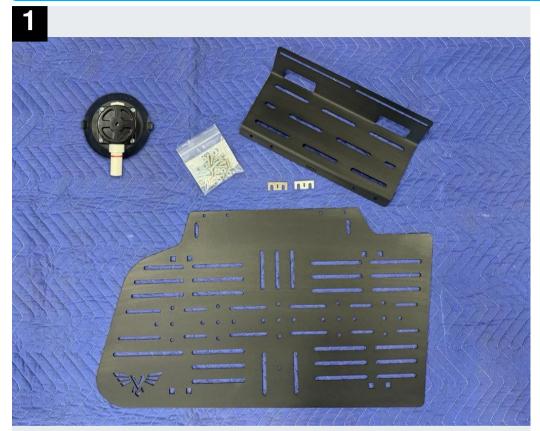




CYCLE TIME: N/A



Included Parts: Upper mounting bracket, 2 aluminum spacers, Side accessory panel, suction cup, hardware pack.

Included Hardware: (4) 1/4x20x1" button head bolts, (4) 1/4x20x3/4" button head bolts, (1) 1/4x20x3/8" button head bolt, (9) 1/4x20 serrated flange nuts, (9) 1/4" flat washers. *5/16" hardware will not be used*

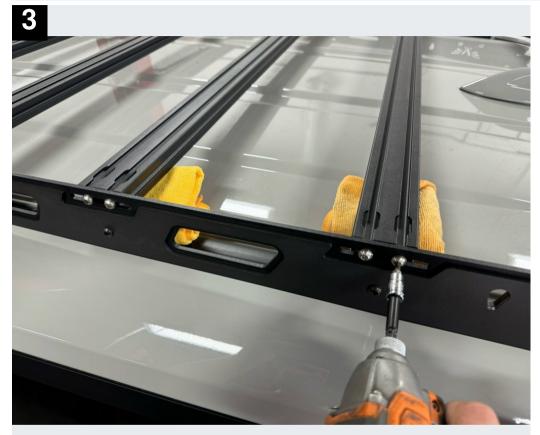
Process Ref. No: 462

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Date: 17/09/2024







Begin by removing the 1/4" hardware from the 2 rear roof rack cross bars. Placing a microfiber under each cross bar will prevent them from contacting the roof surface during this install.

Loosely install upper mounting bracket using the 1/4x20x1" bolts with washers

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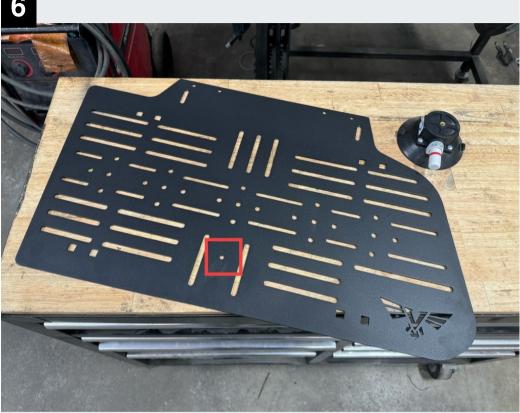
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CYCLE TIME: N/A





With the hardware still loose, slide the slotted aluminum spacers in between the side rail and bracket from the top. *These spacers will only be used when the rack is equipped with gray side accent panels.*

Next install the suction cup to the panel using the 1/4x20x3/8" bolt and washer in the hole location shown.

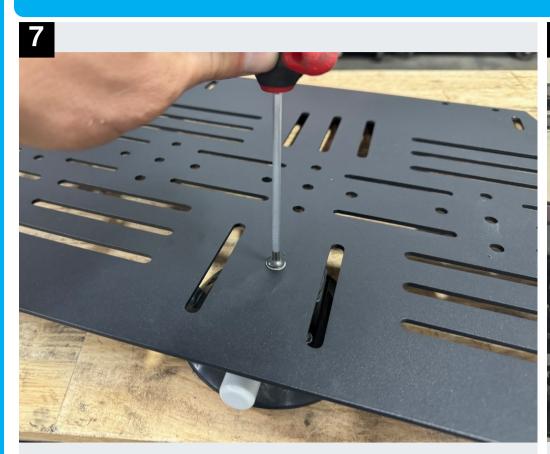
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CYCLE TIME: N/A





Orient the suction cup as show with the pump button down and tighten with a 5/32" allen.

Attach the accessory panel to the outside of the mounting bracket using the (4) 1/4x20x3/4" bolts washers and serrated nuts.

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Center the panel on the window and tighten all remaining mounting hardware using a 5/32" allen.

Press on the panel to seal the suction cup to the window, then repeatedly press the suction cup button until the red line is no longer visible.

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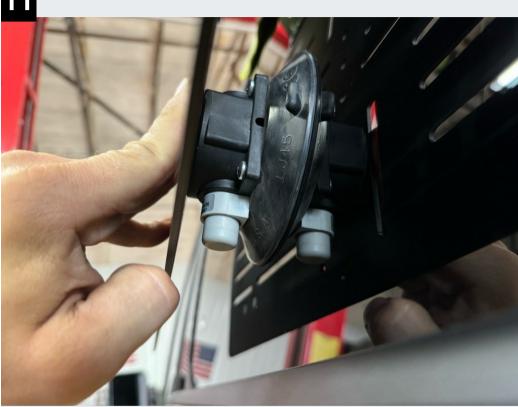
Author: Tech Support





CYCLE TIME: N/A







With the line no longer visible the install is complete.

Completed product shown.

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Thank you for supporting American-made. We hope you enjoy your new product!

If you have any questions or concerns please reach out to us.

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