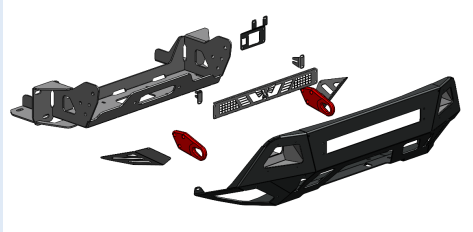




1



Included Parts:

2

Part	Description	Qty/Parent Δ
040-0012	1/4 USS F/W TRIV ZNC - .307/327 ID X .727/749 OD X	2.00000000
040-0030	1/2-13-1 HEX CAP GR5 ZNC	2.00000000
040-0038	7/16 USSFW TRIV ZNC	2.00000000
040-0099	Auveco #8814 5/16-18 U-Nut	2.00000000
040-0127	Button Head Hex Drive Screws, Zinc-Plated Alloy Steel,	2.00000000
040-0137	Button Head Hex Drive ScrewPassivated 18-8 Stainless	2.00000000
040-0199	18-8 Stainless Steel Button Head Hex Drive Screws Blac	2.00000000
040-0200	18-8 Stainless Steel SAE Washer	2.00000000
040-0217	Off-White Nylon Unthreaded Spacer 3/4" OD, 1/4" Long,	2.00000000
040-0019	1/2-13 SERR FLANGE NUT	4.00000000
040-0025	1/4"-20 Thread Size, Medium-Strength Steel Serrated Fl	17.00000000
040-0147	Black-Oxide 18-8 Stainless Steel Mil. Spec. Washer, Pas	17.00000000
040-0148	Black Oxide 18-8 Stainless Steel Button Head Hex Drive	17.00000000

Included Hardware:

3



Cut the plastic pieces on either side of the radiator along the silver line shown in the image. This line follows the bends that are present in the piece.

4



Mount the cradle to the frame using the factory hardware. It will need to be lifted up into place from the underneath in order for the frame to nest properly in the mounts.



5



Clip the fascia back into place, making sure to reconnect the fog lights during the process.

6



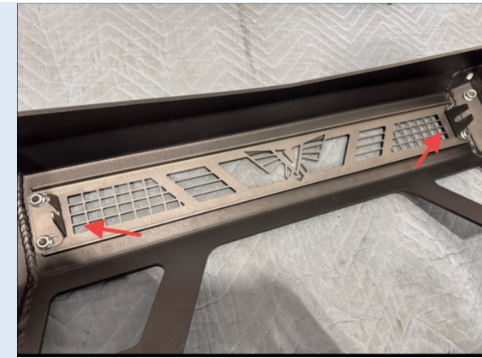
Install the D-Rings into the cradle using the provided 1/2"-13 x 2-1/2" hex heads, 7/16" washers and 1/2"-13 nylock nuts as shown. A washer should be placed on the head side as well as the nut side of each bolt.

7



Insert the provided 1/2"-13 x 1" hex head in through the hole in the cradle with a 1/2" washer between the head and the cradle and loosely put a nut on the other side. Pull the head and washer towards the center of the vehicle so that the mounting flange on the shell can be slid between the washer and the cradle as shown.

8



Prior to installing the shell, it is best to install any lights. At the same time, mount the light bar bezel as shown using the provided 1/4" black button heads, washer and flange nuts. The L shaped brackets mount to the inside of the bezel and act as the mounting points for a 20" lightbar.



9



Place the shell onto the cradle and loosely secure it into place using the provided 1/2"-13 button heads up through the bottom, making sure that the forked mounting flange in the shell slides into place on the hex head as previously shown.

10



Mount the bottom of the fascia to the flange in the corner of the bumper using the provided M6 bolts, 5/16" washers and nylon spacers. The nylon spacer should be placed between the bumper flange and the fascia.

11



Mount the ACC module to the relocation bracket using the provided 1/4" hardware as shown.

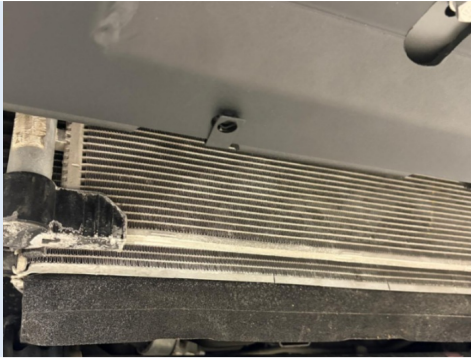
12



Mount the relocation bracket to the inside of the grille as shown using the factory screws. The slots in the bracket should slide onto the locator pins in the grille.



13



Slide a 5/16" clip nut onto each of the slots on the bottom of the bumper as shown.

14



Slide the factory skid plate back onto the bolts left loosened in the frame.

15



Mount the other end of the skid to the bottom of the bumper using the 5/16" button head bolts and washers into the clip nuts.

16



Install lower bezel plates into each side using the provided 1/4" button head bolts, washers and flange nuts.



17



Plug the wiring harness back into the the ACC module prior to reinstalling the grille.

18



Reinstall the grille.

19

With the bumper installed and the fascia roughly back in place, finish reninstalling everything in the reverse order of how it was taken apart. The install is then complete.

20

**Thank you for supporting
American-made. We hope you
enjoy your new product!**

If you have any questions or concerns
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