



Step 1 2nd & 3rd Gen Colorado / Canyon Roof Rack Install



Step by step on how to install the Victory 4x4 Evolution Series Roof Rack (VC2RK) on a 2015+ Chevy Colorado / GMC Canyon (Crew Cab or Extended Cab). Drilling is required.

Questions or Support:

Phone: 269-353-1184

Email: info@victory4x4.com

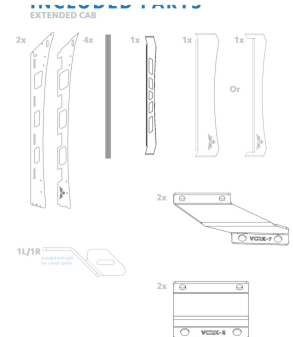
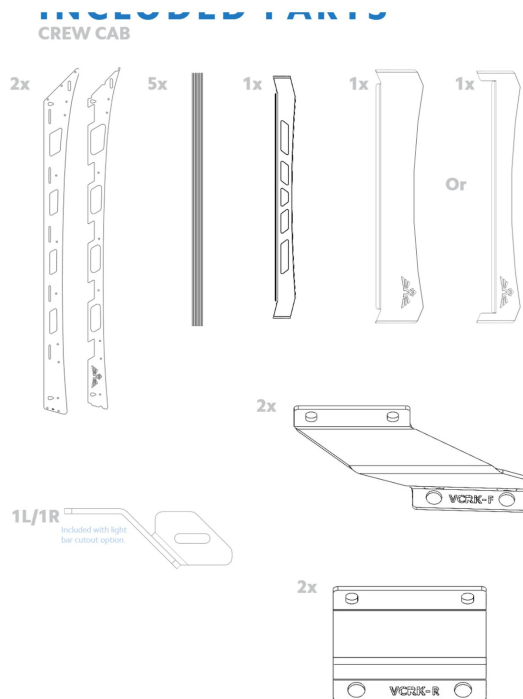


Step 2 Hardware Check



Double check you have all the correct hardware as shown in the images: the nutsert kit (M6 nutserts, nutsert tool and 23/64" drill bit) and hardware pack 046-0289, plus the front (F) and rear (R) mounts and edge trim.

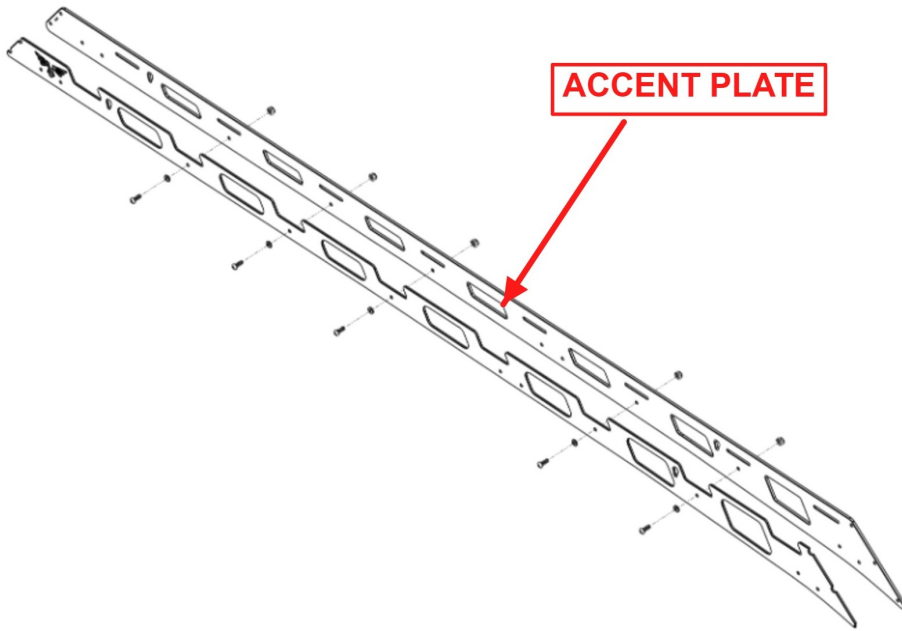
Step 3 Included Parts



- Lay out all of the parts and compare them to the images. The Crew Cab kit has 5 crossbars and the Extended Cab kit has 4. Light bar mounts are only included with the light bar cutout option.

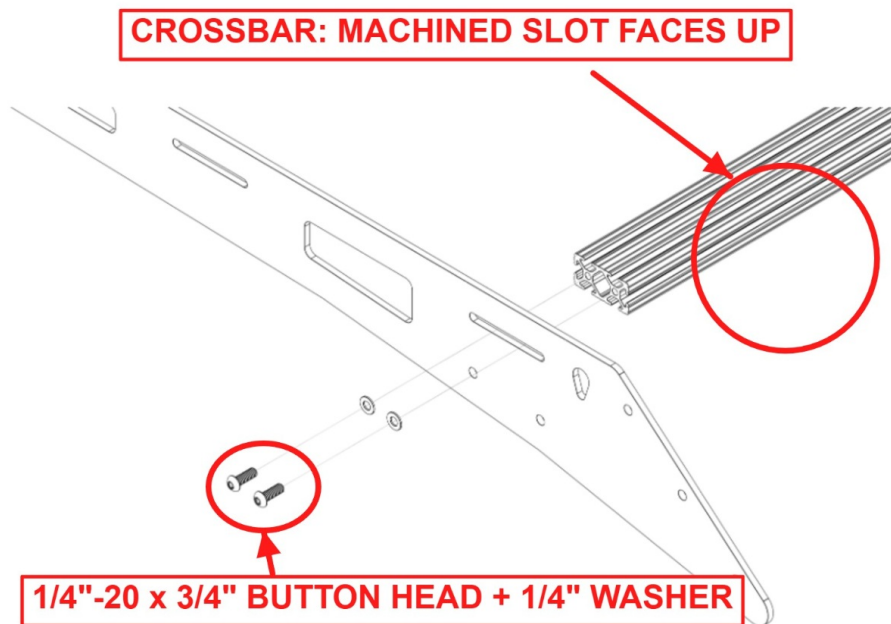


Step 4 Side Rail Assembly



- Assemble the rack on the ground. Start by mounting the accent plates to the side rails using the black 1/4"-20 nuts, black 1/4" washers and serrated flange nuts. The mounting holes are the single holes located under the center of some crossbars.

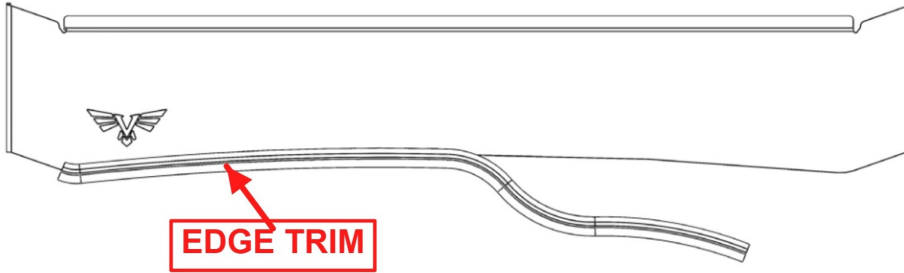
Step 5 Assemble the Rack



- Mount the crossbars between the two side rails using the 1/4"-20 x 3/4" button head bolts and 1/4" ID washers (two per bar per side). Make sure the machined slot in each crossbar faces up so you can easily add t-nuts to mount your gear.

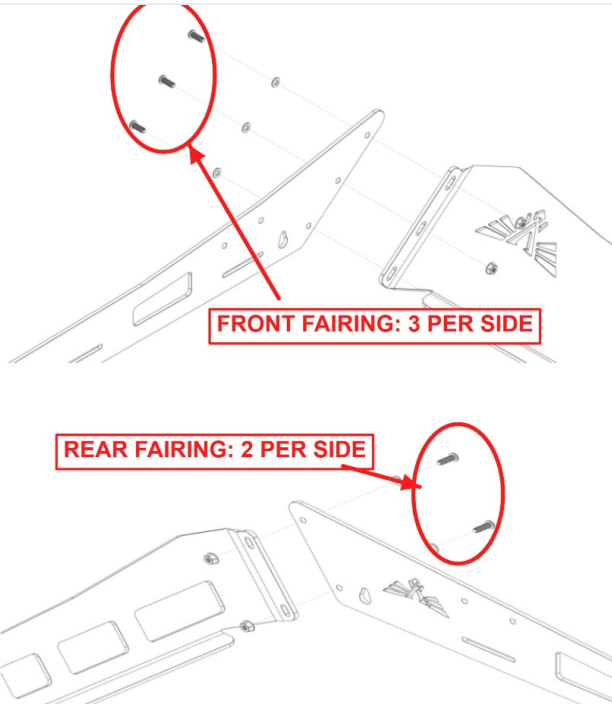


Step 6 Front Fairing Trim



- Mount the strip of trim to the bottom edge of the front fairing. Start just outside the peak of the bottom edge and continue to the same point on the other side. Cut off any extra, then install the leftover piece in the center of the rear fairing.

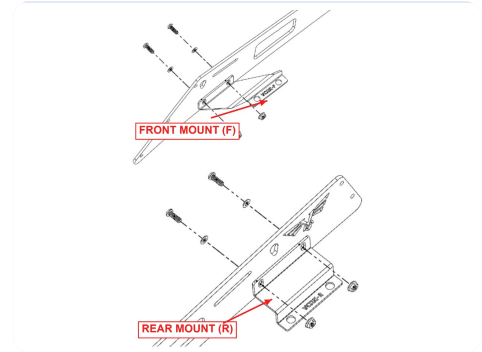
Step 7 Install Front & Rear Fairing



- Mount the fairings with 1/4"-20 x 3/4" button head bolts, 1/4" ID washers and 1/4"-20 serrated flange nuts: 3 per side on the front fairing, 2 per side on the rear. Adjust the front fairing all the way up and leave its bolts loose for adjusting on the vehicle.

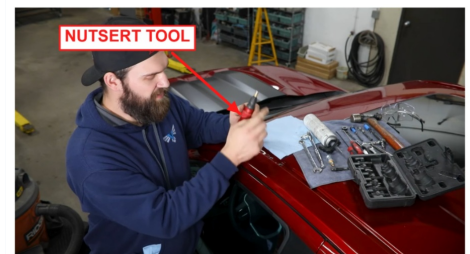


Step 8 Front & Rear Mount Install



Attach the mounts to the inside of the rack with 1/4"-20 x 3/4" button head bolts, 1/4" ID washers and 1/4"-20 serrated flange nuts. The mounts stamped VCRK-F are the front mounts and the mounts stamped VCRK-R are the rear mounts.

Step 9 Drilling



- Drill 8 holes and install a nutsert in each. Drill pilot holes in the correct positions (see the install video), then drill them out with the 23/64" bit provided. Use the nutsert tool to install the nutserts with RTV around each one. **Use a drill stop. DO NOT GO DEEPER THAN .5"**



Step 10 Mounting the Rack



- Apply RTV around the mounting holes and set the rack into place as close to the correct position as possible. Cover and fill the top of the holes with more RTV, then tighten the mounts down with the M6 bolts and M8 washers.

Step 11 Rack Alignment



- With everything in place, adjust the rack to get an even gap between the bottom edge of the rack and the roof along the whole length of the vehicle, then tighten it into place.



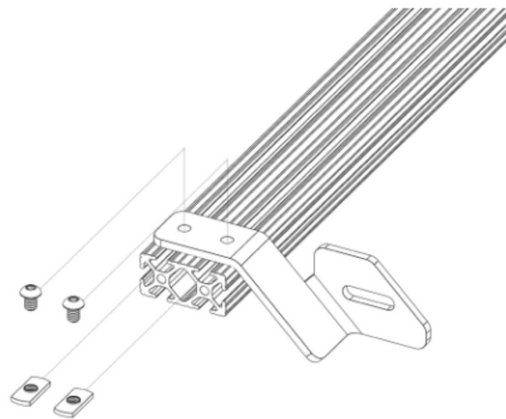
Step 12 Fairing Adjustment



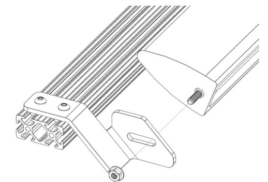
- Push the front and rear fairings down tight to the roof and tighten everything fully. We recommend clear 3M paint protection film on the roof wherever the edge trim / fairings touch it to protect the paint.

Step 13 40" Light Bar (Optional)

Slide and loosely bolt it in place using the 1/4"-20 x 3/8" button heads.



Align the position of the crossbar in the slots from



- Slide 2 t-nuts into each channel on top of the front crossbar. Set each light bar mount over a pair and loosely bolt it with the 1/4"-20 x 3/8" button heads. Mount the light bar in the slots with its own hardware, center it, then tighten.

**Step 14** Install Complete

Congrats, the install is complete. Enjoy!

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