Step 1 Bronco Rear Window MOLLE Panel Install



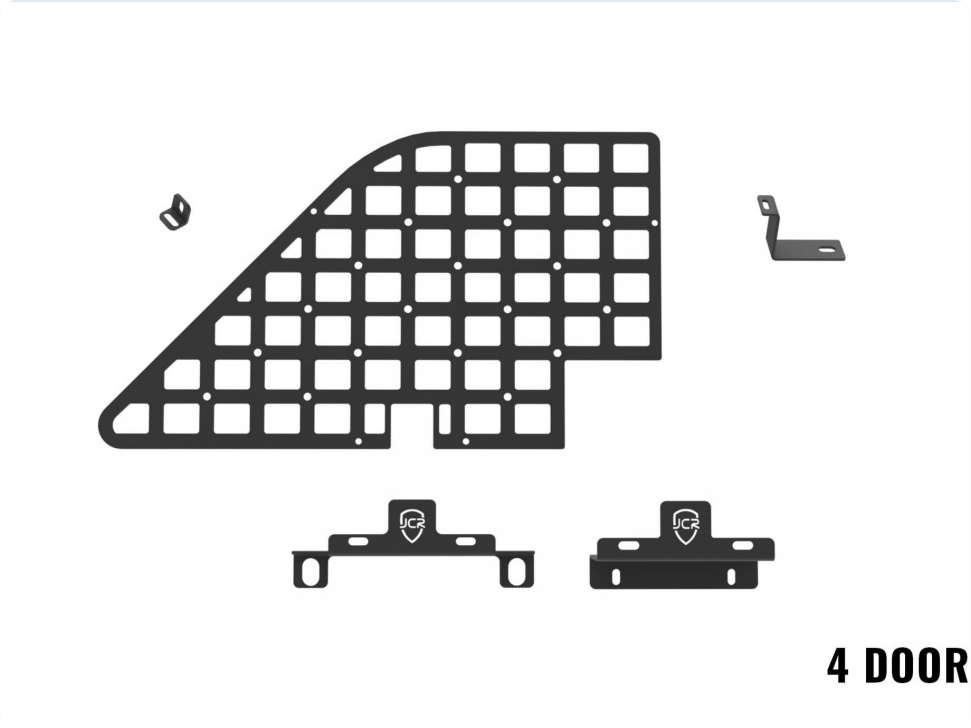


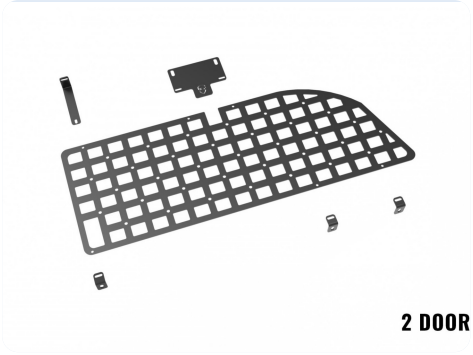
Step by step on how to install the Bronco Rear Window MOLLE Panel on 2 door and 4 door Broncos (21+). Steps 3 through 15 cover the 4 door. The last step covers the 2 door. Please read all steps carefully before starting the install.

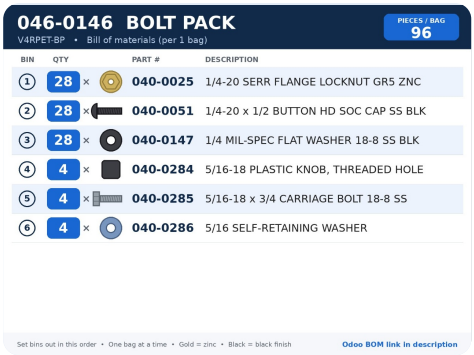
Installation Video: https://www.youtube.com/watch?v=8cr3xpAVXHw

Questions or Support:
Phone: 269-353-1184
Email: info@jcroffroad.com

Step 2 Included Parts & Hardware

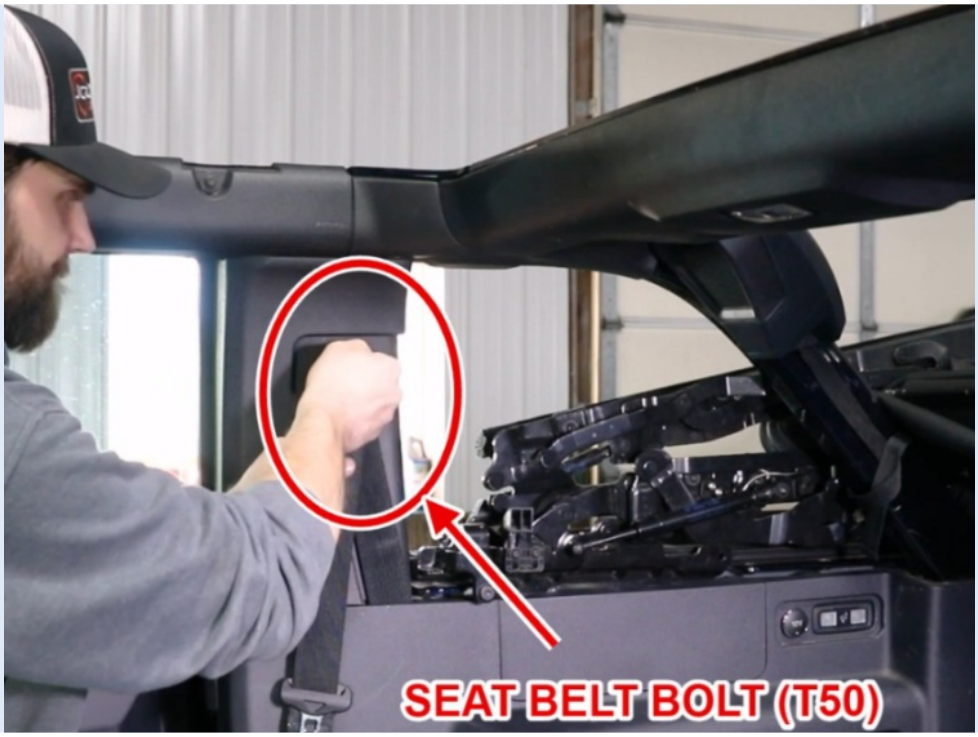






Check that you have all of the parts and hardware shown before starting. Hardware pack: 046-0146 (every bolt, nut and washer is listed in the bill of materials picture). The first picture shows the 4 door parts and the second shows the 2 door parts.

Step 3 Remove Seat Belt Bolt (4 Door)



Pop the cover off the upper seat belt bolt next to the rear window, then remove the bolt with a T50 Torx socket.

Video timestamp: 0:18

Step 4 Remove Nut Washer and Spacer



Thread the small locking nut washer off the back of the seat belt bolt. Use pliers if it will not come off by hand. Then slide the factory metal spacer off the bolt. Keep both parts.

Video timestamp: 0:46

Step 5 Install Front Bracket



Slide the front bracket onto the seat belt bolt, then reinstall the factory spacer and the nut washer behind it. The MOLLE mounting face points away from the window.

Video timestamp: 1:03

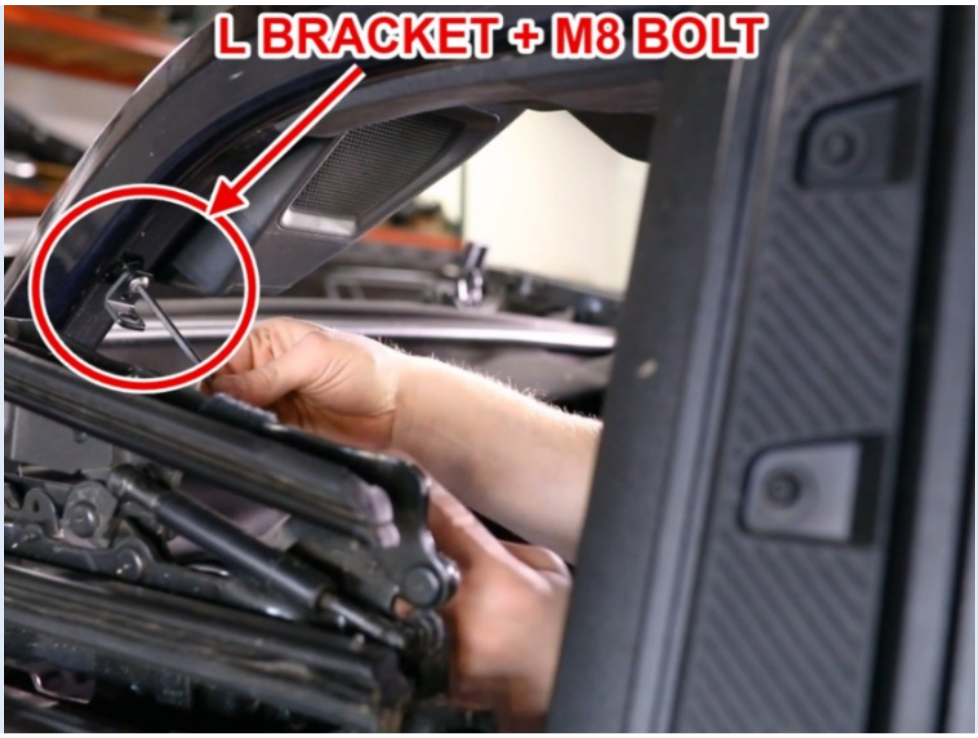
Step 6 Reinstall Seat Belt Bolt Loosely



Thread the seat belt bolt back into the factory hole most of the way. Leave it loose until the panel is hanging in place.

Video timestamp: 1:18

Step 7 Install Roll Bar L Bracket



Bolt the small L bracket to the factory nutsert on the roll bar with the 8mm button head bolt and a 5mm hex. Snug it only enough to hold it in place.

Video timestamp: 1:56

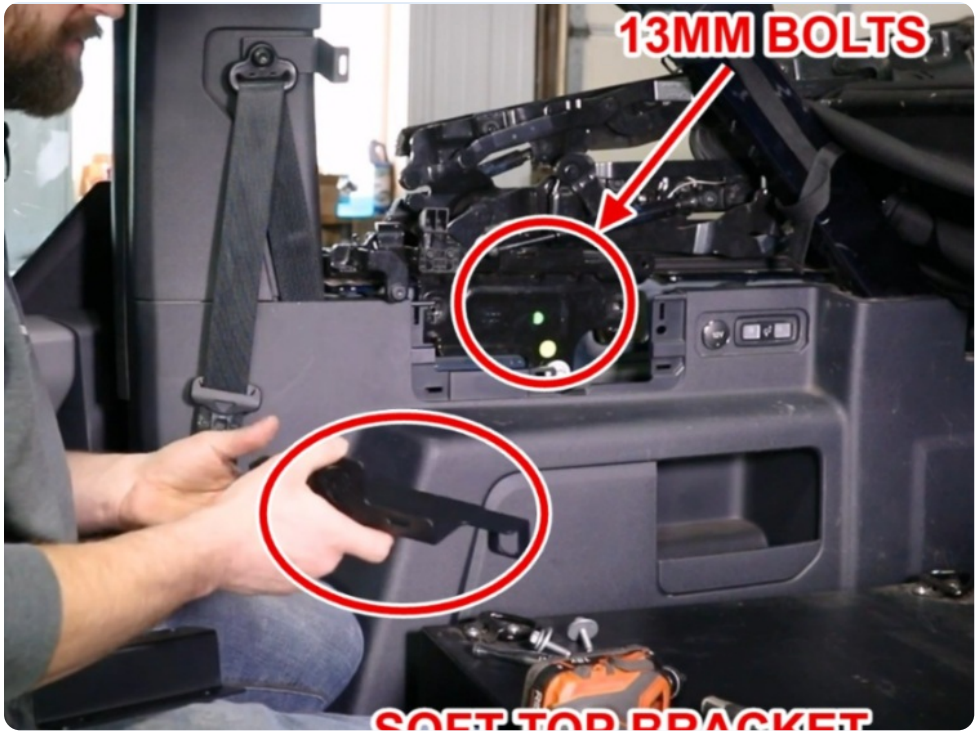
Step 8 Remove Lower Interior Panel

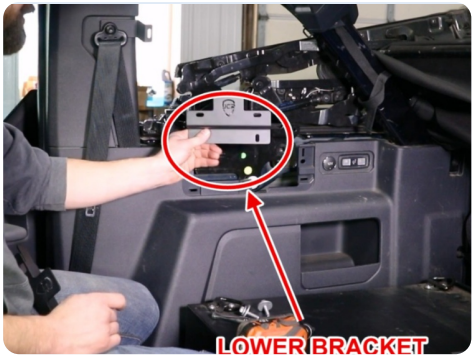


Reach behind the plastic interior panel below the window and pull outward. Work around the edges to release the factory clips, then set the panel aside.

Video timestamp: 2:31

Step 9 Install Lower Bracket



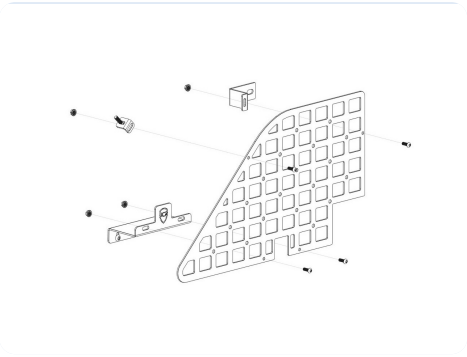


Soft top: remove the top two 13mm bolts from the soft top bracket and reinstall them through the lower bracket. Hard top: the hard top bracket bolts into two factory M8 threaded holes in the same area. Snug the bolts only.

Video timestamp: 3:03

Step 10 Hang MOLLE Panel on Top Mounts





Hang the panel on the top two mounting holes with 1/4-20 x 3/4 in. button head bolts and serrated flange nuts. Leave them loose for now.

Video timestamp: 4:08

Step 11 Install Lower Panel Bolts



Install two more 1/4-20 button head bolts with serrated flange nuts in the bottom mounting holes.

Video timestamp: 4:39

Step 12 Tighten Top Brackets



Tighten the brackets to the vehicle, starting with the top two. Keep the panel parallel to the interior body line. Use a 5mm hex on the roll bar bracket and torque the seat belt bolt to 40 ft lbs.

Video timestamp: 4:58

Step 13 Tighten Lower Bracket



Push the lower bracket as high as it will go, then tighten it. This leaves room to reinstall the lower plastic panel.

Video timestamp: 5:17

Step 14 Tighten Panel Bolts



Tighten the four panel bolts with a 5/32 in. hex. Check that the panel edges are not touching anything before final tightening.

Video timestamp: 5:32

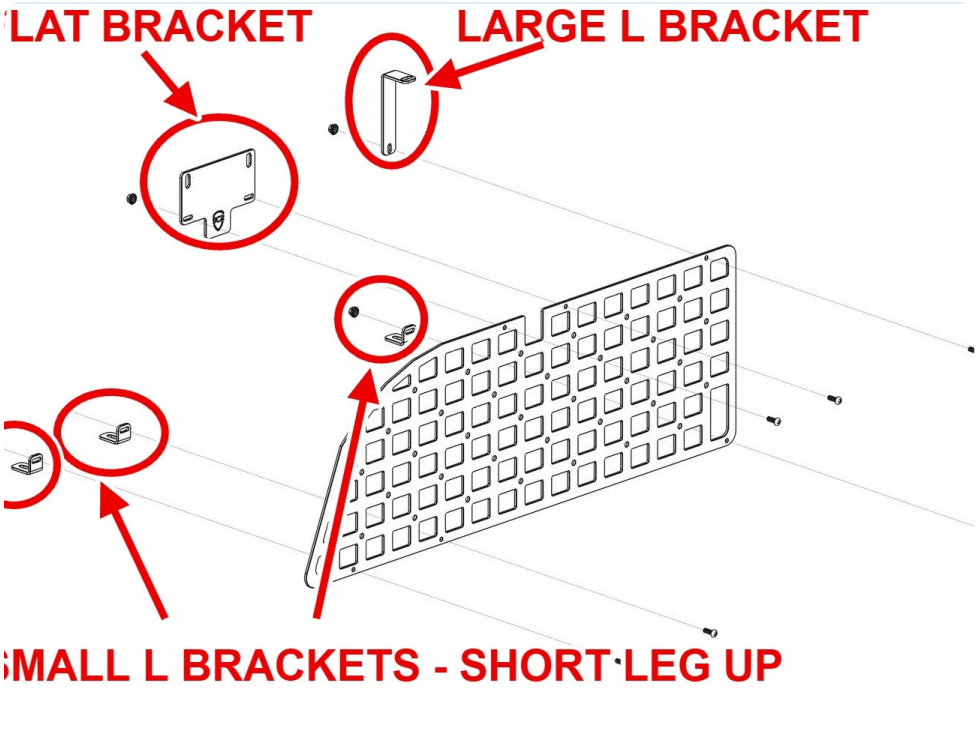
Step 15 Reinstall Covers



Reinstall the seat belt bolt cover and the lower plastic interior panel.

Video timestamp: 6:05

Step 16 Install Mounts and Panel (2 Door)





On a 2 door, loosely install the mounts inside the rear window: three small L brackets in the hard top points with the short leg up, the flat bracket on the roll cage with M8 bolts, and the larger L bracket above it. Bolt the panel on with six 1/4-20 x 3/4 in. bolts and flange nuts, adjust, and tighten.

Step 17 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Bronco Rear Window MOLLE Panel is now complete. Enjoy!