INST: VLCRKCS-250-PC

Scan To Edit

1



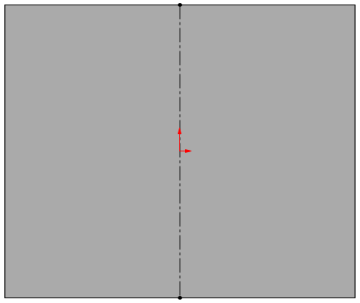
Included Parts:

2

Qty/Parent	Description
4.00000000	Black Oxide 18-8 Stainless Steel Button Head Hex Drive Screws, 1/4"-20 Thread Size, 3...
4.00000000	Black-Oxide 18-8 Stainless Steel Mil. Spec. Washer, Passivated, 1/4" Screw Size, MS/NA...
4.00000000	1/4"-20 Thread Size, Medium-Strength Steel Serrated Flange Locknut Grade 5, Zinc-Pl...
28.00000000	18-8 Stainless Steel Button Head Hex Drive Screws Black-Oxide, 5/16"-18 Thread Size, ...
28.00000000	M8 Screw Size, 8.4 mm ID, 15.0 mm OD Black-Oxide 18-8 Stainless Steel Washer
12.00000000	5/16-18 SERR FLANGE NUT HARD & TRV ZNC

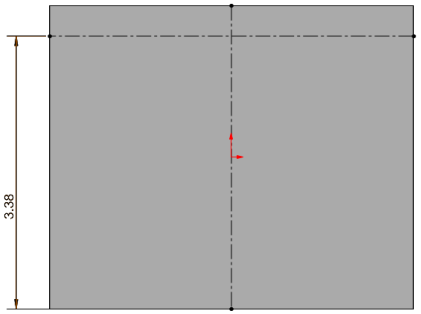
Included Hardware:

3



Cut one of the rubber pads in half width-wise. Set these pieces off to the side as no additional cuts will be made to them.

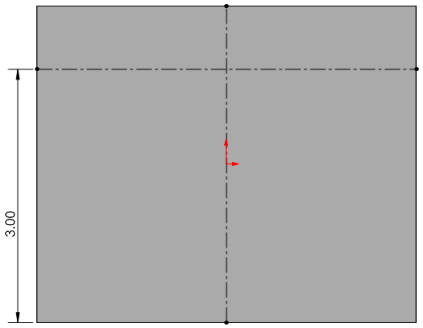
4



Cut two of the rubber pads in half width-wise and cut those pieces each to 3 - 3/8″ long.

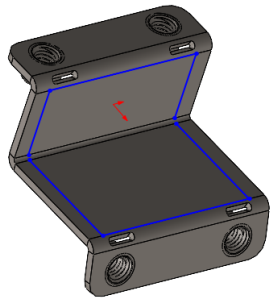
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5



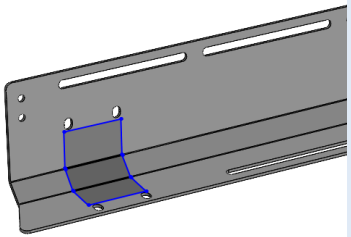
Cut two of the rubber pads in half width-wise and cut those pieces each to 3″ long.

6



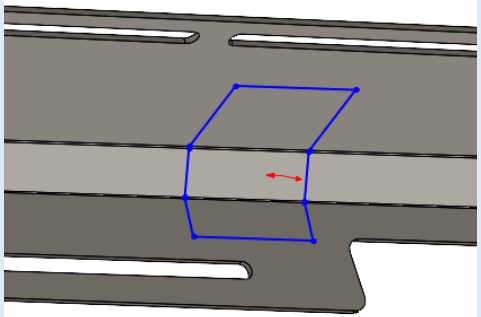
Use the 3″ long pieces of rubber to cover the inside of each of the four mounts in the area shown in the image.

7



Use the 3-3/8″ pieces of rubber to cover the inside of each side rail between both the front and rear mount holes in the area shown in the image.

8



Use the final two longer rubber pieces on the center of each side rail in the area shown, just in front of the cutout. Keep the rubber 3/8″ or so away from the lower slot.

9



Place a side rail onto the factory rail with the logo towards the rear of the vehicle. Loosely secure it in place with one of the mounts on the inside of the rail using two of the 5/16" bolts and washers.

10



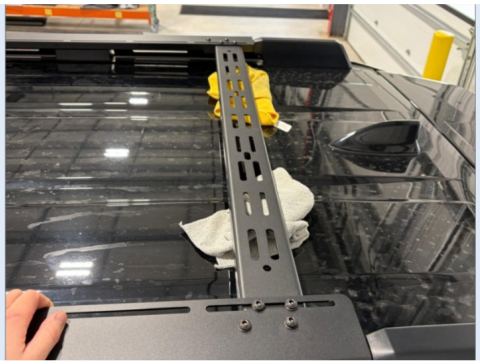
Loosely install another mount to the front of the side rail in the same manner using the same hardware

11



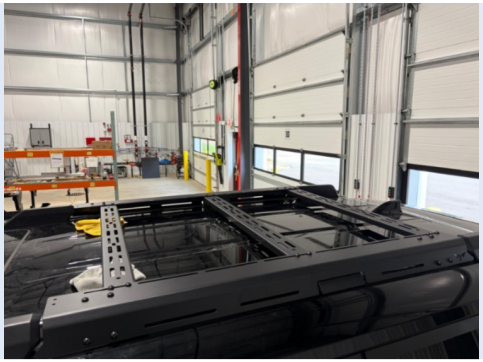
Install the rest of the 5/16" hardware but still leave it loose. Repeat these steps with the other side rail on the other side of the vehicle.

12



Slide the rear cross bar into place and loosely bolt it into one side rails using the provided 5/16" bolts, washers and nuts. It is helpful to use rags or something similar to prevent damage to the roof of the vehicle.

13



Loosely install the front and middle crossbars using the same hardware.

14



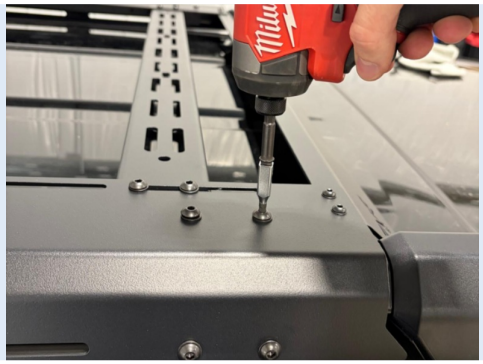
Insert a 1/4″ bolt and washer into the inner hole in each side rail and loosely thread a nut onto the bottom as shown.

15



Slide the front fairing onto the 1/4″ bolts started in the side rails and install the remaining 1/4″ bolt on each side. Snug them up but do not tighten them fully.

16



Tighten the mount hardware on each side rail. It may be helpful to alternate between front and rear bolts.

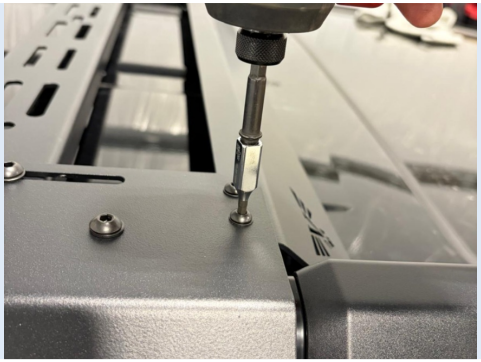
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17



Adjust the position of the cross bars as desired and tighten them into place.

18



Finally, tighten the fairing hardware fully

19



With that, the install is complete!

20

Thank you for supporting American-made. We hope you enjoy your new product!

If you have any questions or concerns please reach out to us.

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info@victory4x4.com
info@squatch-proof.com
info@fatamericanmfg.com

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