Step 1 3rd Gen 4Runner Strike Sliders Install





Step by step on how to install the 3rd Gen 4Runner Strike Sliders. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=aTRruK8o19w

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

046-0129 BOLT PACK

V4R3SL-BP • Bill of materials (per 1 bag)

PIECES / BAG 39

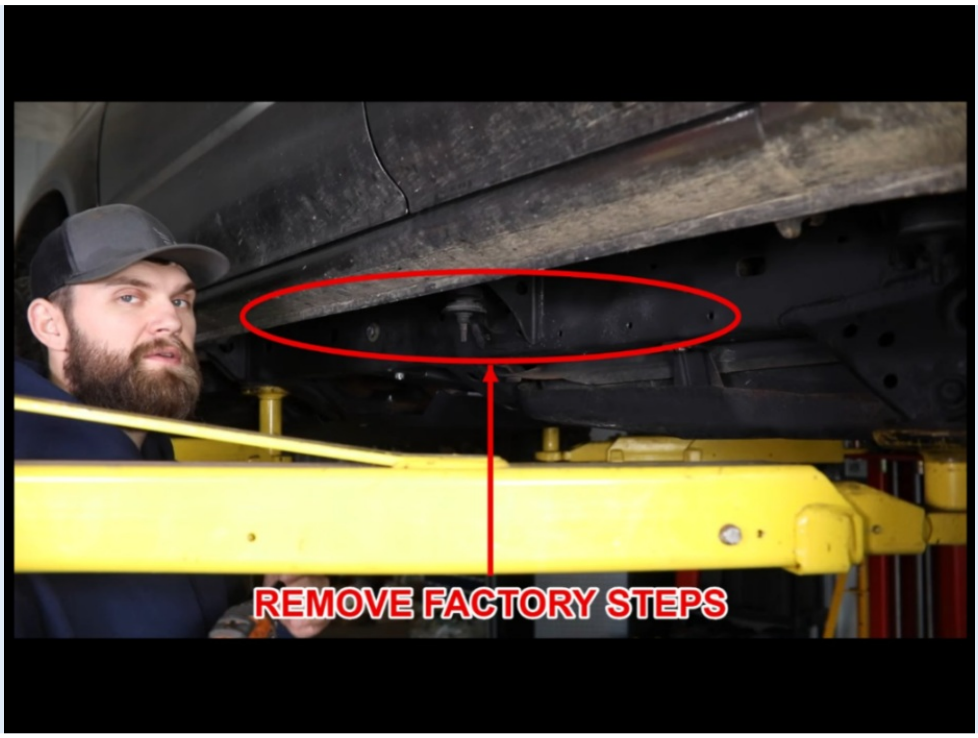
BIN	QTY	PART #	DESCRIPTION
1	33 ×	040-0047	3/8-16 x 1 THREAD CUTTING BOLT
2	3 ×	040-0118	M8-1.25 x 25MM FLANGED HEX HD SCREW
3	3 ×	040-0014	5/16 USS FLAT WASHER ZNC

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

Check that you have all of the hardware shown before starting.

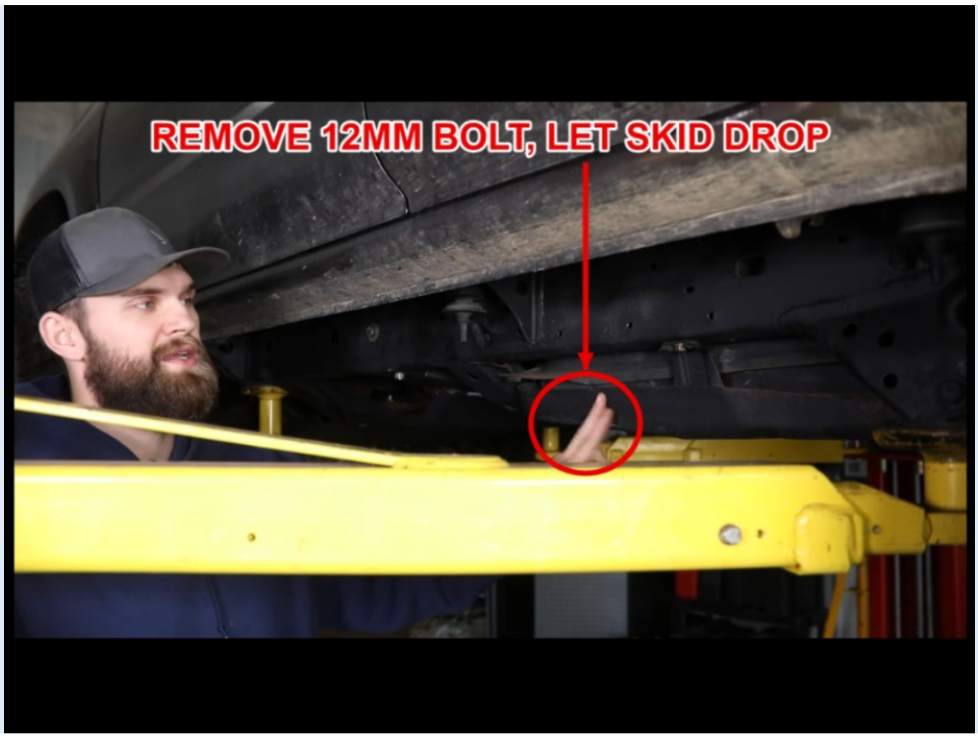
Step 4 Remove Steps



3rd Gen 4Runner (96 to 02) Strike rock sliders. The kit has one left and one right slider, 33 self threading 3/8 hex heads, 3 flat washers and 3 hex head screws. Remove any factory or aftermarket steps first, since those mount along the body instead of over the frame.

Video timestamp: 0:00

Step 5 Remove Gas Tank Skid Bolts



With the steps off, find the factory gas tank skid plate on the driver side. Remove the exposed bolt with a 12 mm socket. That lets the tank drop enough for the slider to slide in between the bracket and the frame.

Video timestamp: 0:21

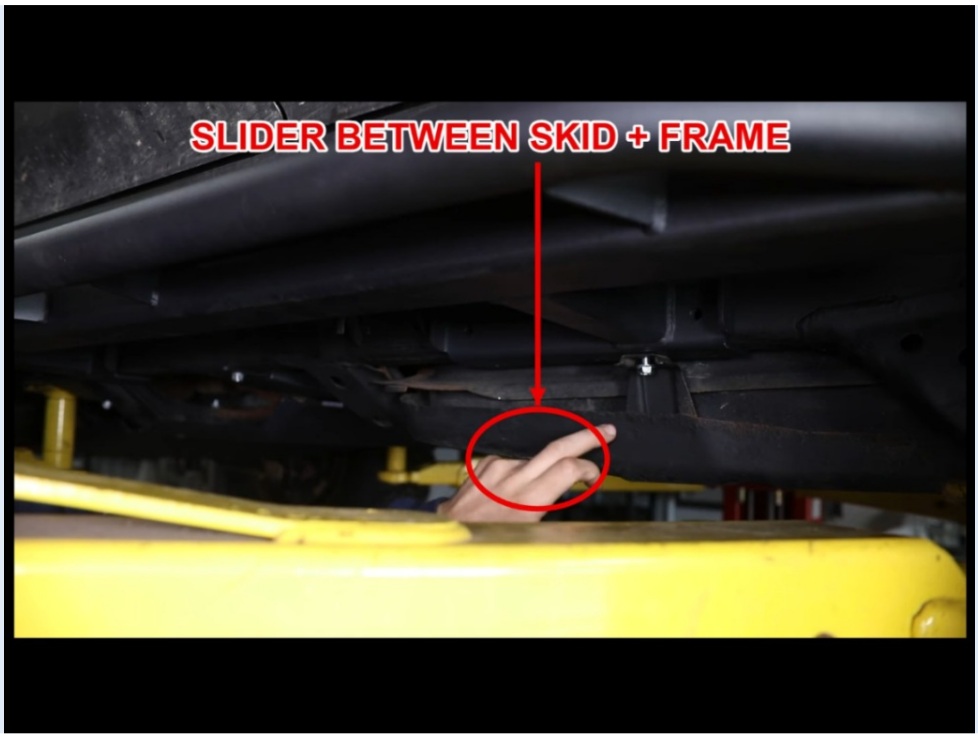
Step 6 Locate Front Mount



Locate the factory front mount you will bolt the slider into. If anything from the factory is bolted there, like a splash guard or plastic skid plate, remove it too.

Video timestamp: 0:43

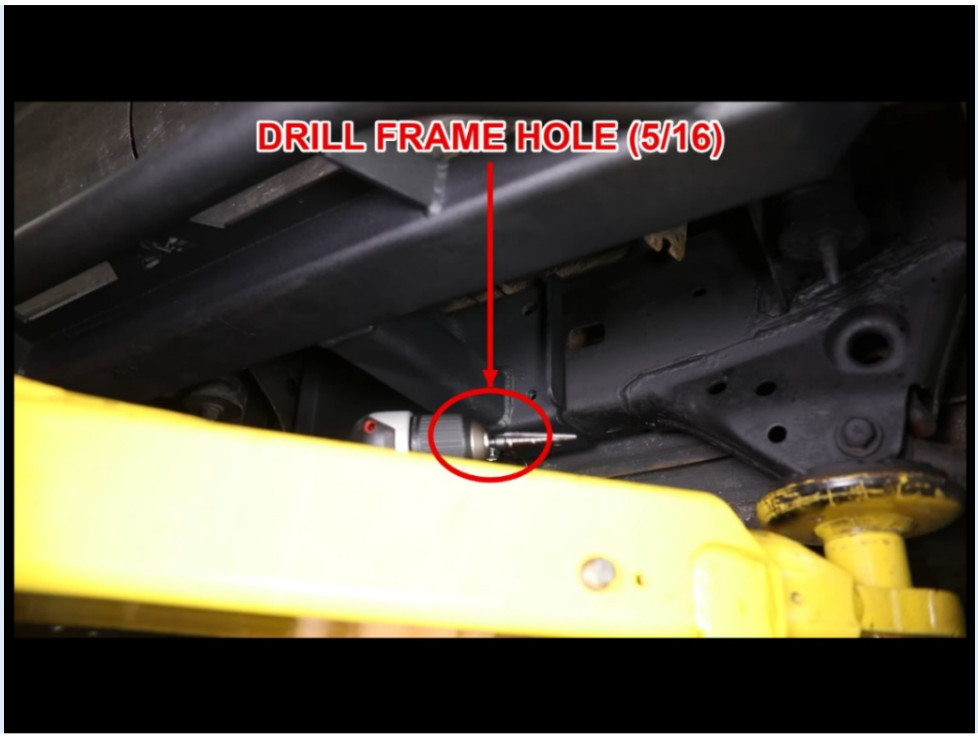
Step 7 Mount Slider



Loosely bolt the slider in, clamped between the gas tank skid and the frame. The arrows on the slider point toward the front of the vehicle. Use 2 of the 6 mm bolts with washers, check alignment, then tighten both once the brackets sit square and tight to the frame.

Video timestamp: 1:03

Step 8 Drill Frame Holes



Support the slider with C-clamps or a jack. Using a 5/16 bit or step bit, ideally with a right angle drill, drill the rear upper mounting hole through the slider hole. Thread in a 3/8 self threading bolt and tighten with a 9/16 socket.

Video timestamp: 2:26

Step 9 Drill Remaining Holes



No factory holes remain, so drill the rest of the frame holes with the same 5/16 bit, using the slider holes as a guide or marking and center punching with the slider off. Secure each with a 3/8 self threading bolt. Repeat on both sides.

Video timestamp: 3:28

Step 10 Tighten Hardware



Remove the clamps or jack, then go around and tighten all the hardware. You now have a sturdy rock slider and side step.

Video timestamp: 4:38

Step 11 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the 3rd Gen 4Runner Strike Sliders is now complete. Enjoy!