

**1**

Included Parts: 2 Black side rails, 2 grey accent side rails.

2

Included Parts: (5) Black cross bars



3



Included: Qty:42 Black Oxide 18-8 Button Heads, Qty:58 Black Oxide 18-8 Stainless Steel Washer, Qty:16 1/4"-20 Black T-Slot Nut, Qty:16 Black 18-8 Stainless Steel Button Head Hex Screws, Qty:18 1/4"-20 Stainless Steel flange nuts, Qty:8 5/16"-18 Double Tab Nut, Qty:8 Stainless Steel Button Heads, Qty:8 316 Stainless Steel Washer.

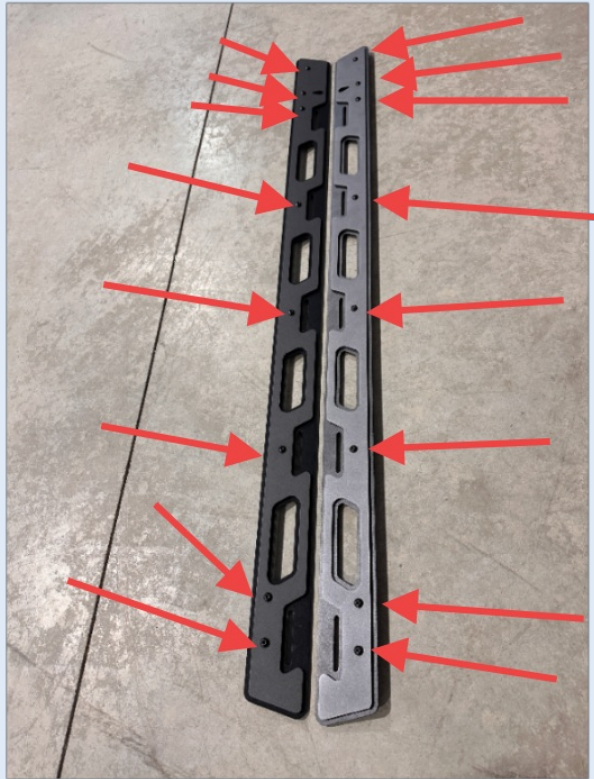
4



Qty:4 Mounting brackets

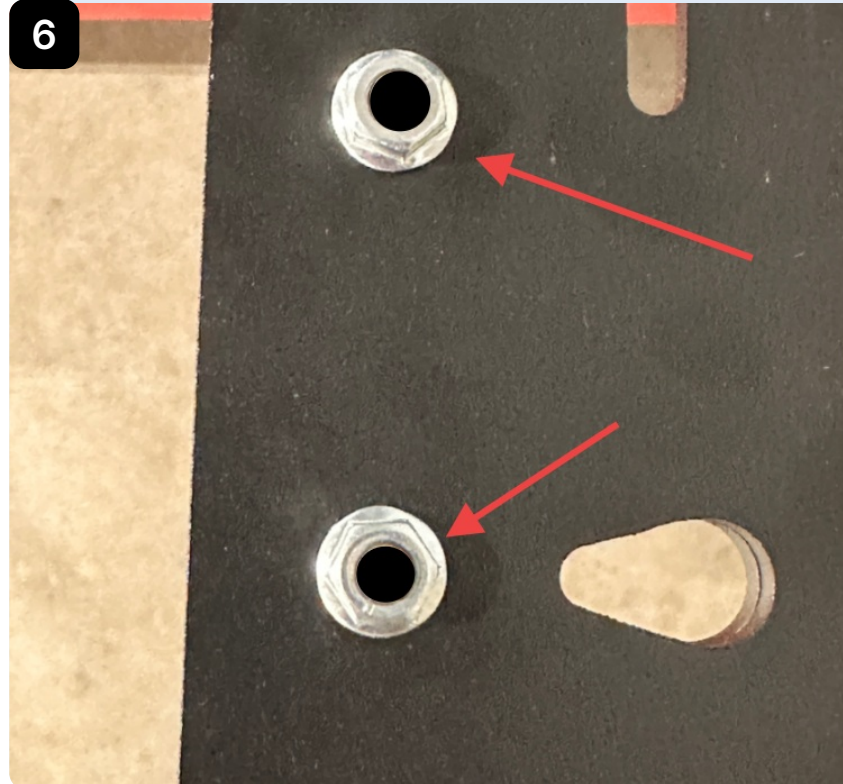


5



Assemble a mirrored left and right side rail assembly, using (16) of the black 1/4"-20 button heads, black washers, and Stainless Steel flange nuts as shown in the photo above. Shown by the red Arrows

6



Make sure the Stainless Steel flange nuts are tight before moving to the next step.



7



Make sure before assembling the cross bars to add some Anti Seize on the Button Head screws to prevent corrosion from forming.

8



Fasten the cross bars between the side rail assemblies using the 1/4"-20 x 3/4" button heads and washers. Seen by the red arrows. NOTE: Make sure the milled slots in the cross bars are facing up, and oriented on the side of the vehicle that you prefer. Seen by the White arrows. Repeat this step for all (6) cross bars.

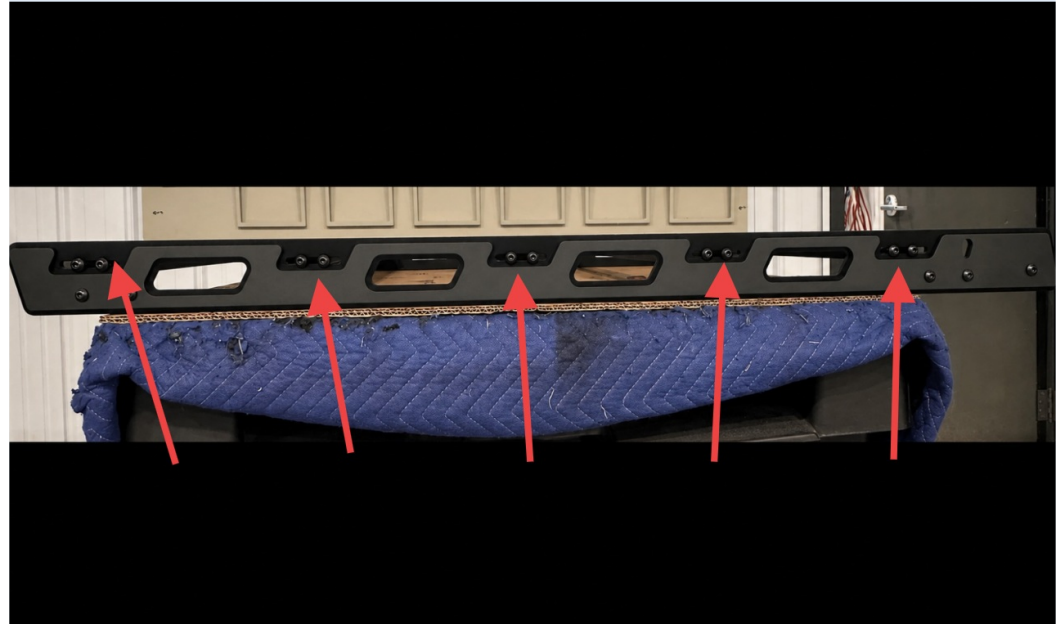


9



Using (8) of the 5/16"-18 double tap nut stainless steel slot nuts, insert the slot nuts into the grooves on the bottom of the cross bars before attaching both side rails to the cross bars. Do this for the front cross bar and the rear cross bar.

10



Assembled side rails and cross bars seen with with the red arrows.

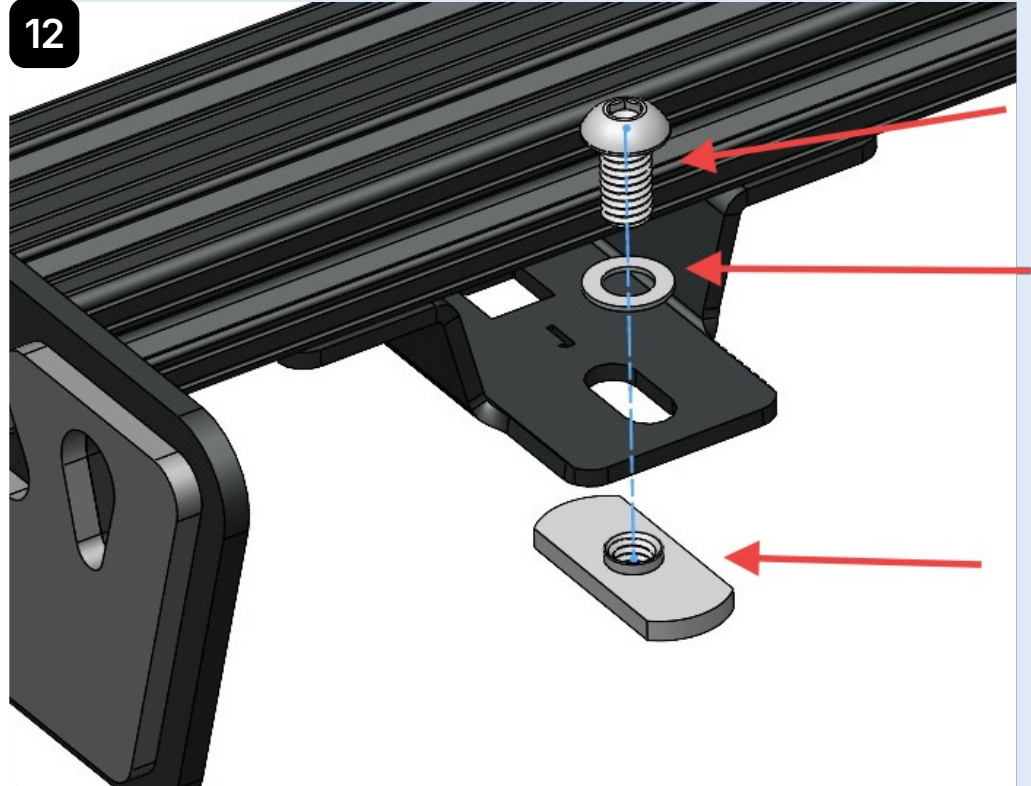


11



Using four of the 18-8 Black Stainless steel button heads, and four black washers, attach the mounting brackets to the bottom of the cross bars. These should be attached on the front most cross bar and the rear most cross bar to ensure proper weight distribution.

12



When fastening the rack to the top of your vehicle use the 18-8 Stainless button head screws, 316 stainless steel washers, and the 5/16"-18 Double tap nut. Assemble and tighten as shown in picture above and seen by the red arrows. These should be spaced out so you have one mount in every corner of the roof rack.

13



Once the rack is attached to the top of your vehicle, place the 1/4"-20 T-slot nuts into the slots on the top of the cross bar seen by the red circle above. You will be able to use the button heads screws with the black washers to fasten attachment's to the top of the cross bars.

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If you have any questions or concerns please reach out to us.

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