



1



Included Parts:

2

Part	Description	Qty/Parent	Δ
040-0019	1/2-13 SERR FLANGE NUT	4.00000000	
040-0035	1/2 USS FLAT WASHER TRIV ZNC	4.00000000	
040-0040	1/2-13-1-1/2 HEX CAP GR5 ZNC	4.00000000	
040-0026	3/8-16 SERR FLANGE NUT HARD & Z	12.00000000	
040-0275	3/8" Mil. Spec. Washer, Black-Oxide 18	12.00000000	
040-0278	18-8 Stainless Steel Button Head Hex	12.00000000	

Included Hardware:

3



Begin by loosely mounting the support bracket to the bottom side of the flange on the cradle as shown. Do this using the 1/2"-13 hex heads, washer and flange nuts.

4



Loosely bolt the wing to the support bracket using the 3/8" bolts, washers and flange nuts.



5



The support bracket hardware can be tightened through the cutout in the bumper.

6



Depending on how much plastic was cut, it may be easier to access the bolts through the wheel well.

7

At this point adjust the position of the wing until it is in the desired position and tighten all hardware into place.

8



The fender liner will need to be trimmed. The grey line in the image is a good place to start. From there, more can be trimmed as necessary.



9



A notch such as the one shown in the image will need to be cut so that the fender liner can be slipped into the wing.

10



Slip the fender liner into the wing. Trim more if needed.

11

With that, the install is complete!

12

**Thank you for supporting
American-made. We hope you
enjoy your new product!**

If you have any questions or concerns
please reach out to us.

info@jcroffroad.com
info@victory4x4.com
info@squatch-proof.com
info@fatamericanmfg.com
269-353-1184

