Step 1



Step by step on how to install the EVO Front Bumper on the Land Cruiser 250! Questions or Support: Phone: 269-353-1184 Email: info@victory4x4.com

Step 2

046-0209 BOLT PACK

VLC250FB-BP • Bill of materials (per 1 bag)

PIECES / BAG 50

BIN	QTY	PART #	DESCRIPTION
1	8 ×	040-0030	1/2-13 x 1 HEX CAP GR5 ZNC
2	8 ×	040-0019	1/2-13 SERR FLANGE NUT
3	12 ×	040-0035	1/2 USS FLAT WASHER ZNC
4	4 ×	040-0148	1/4-20 x 3/4 BUTTON HD SOC CAP 18-8 SS BLK
5	4 ×	040-0147	1/4 MIL-SPEC FLAT WASHER 18-8 SS BLK
6	4 ×	040-0025	1/4-20 SERR FLANGE LOCKNUT GR5 ZNC
7	2 ×	040-0010	3/8-16 x 1 BUTTON HD SOC CAP SS
8	2 ×	040-0002	3/8 USS FLAT WASHER ZNC
9	2 ×	040-0007	3/8-16 NYLON FLANGE LOCKNUT GR G YEL ZNC
10	2 ×	040-0177	M6-1.0 SERR FLANGE LOCKNUT CL8 ZNC
11	2 ×	040-0012	1/4 USS FLAT WASHER ZNC

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

Included Hardware:

Step 3



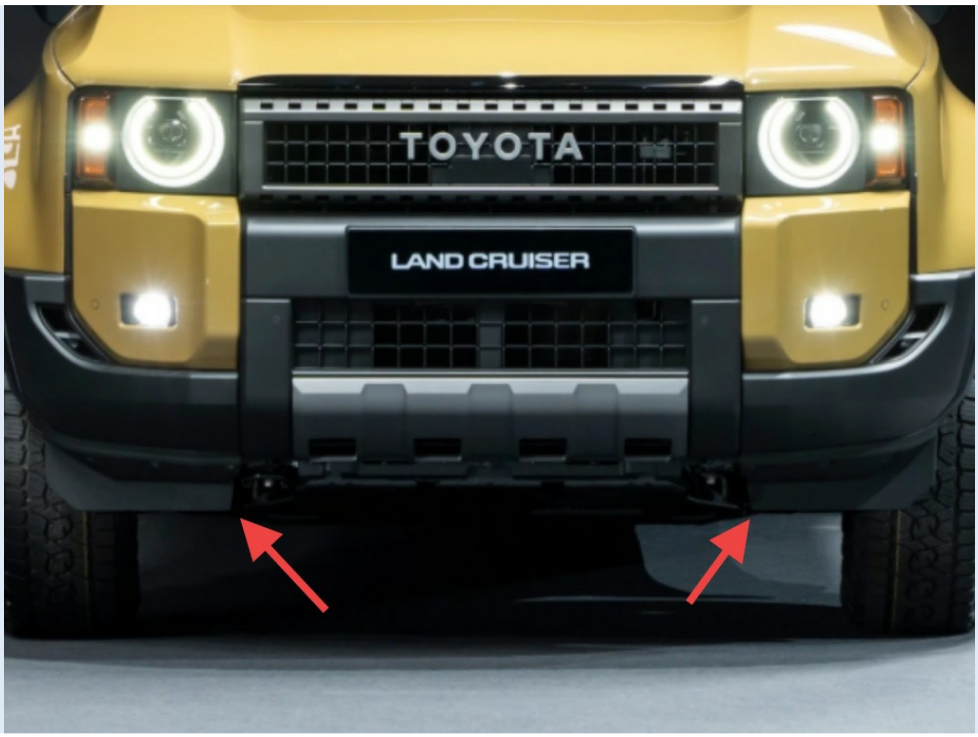
Begin disassembly by releasing (8) push retainers and removing the upper radiator/hood latch shroud.

Step 4



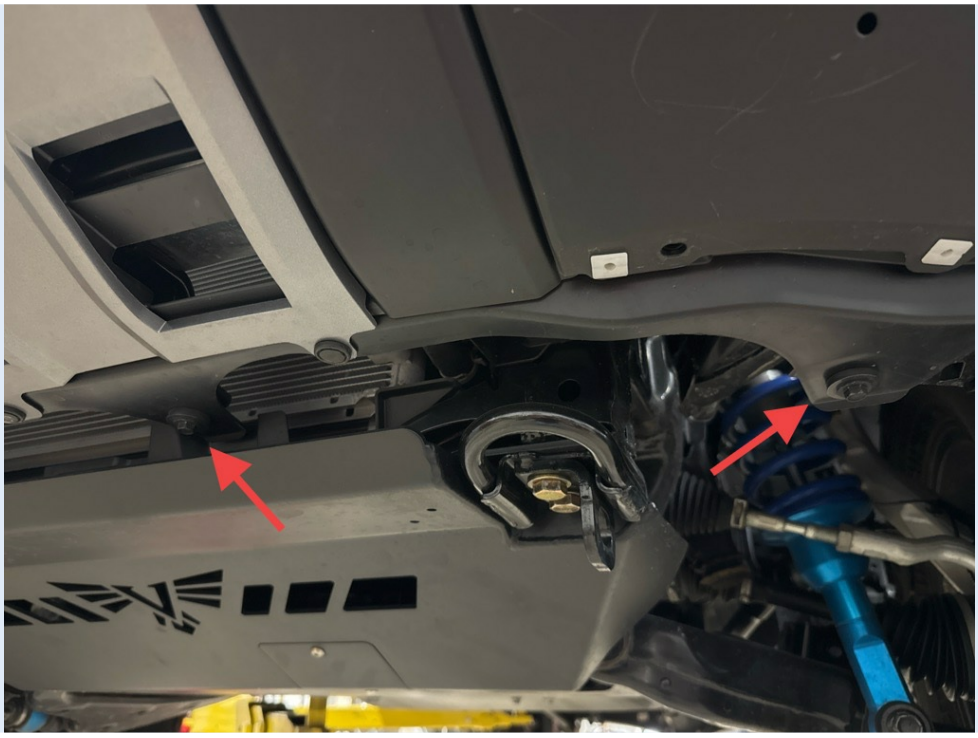
Remove the (3) grill mounting screws and set aside.

Step 5



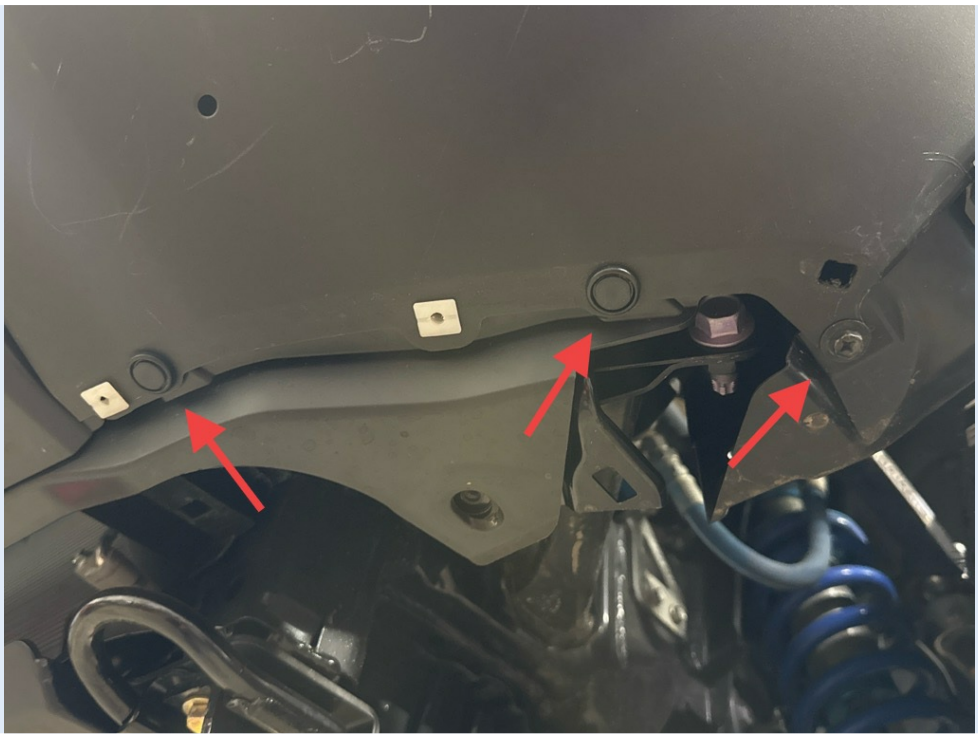
Remove front lower valance, if equipped. This will not be reinstalled

Step 6



Remove (4) lower fascia retaining screws. There are (2) on each side.

Step 7



Remove (2) clips and (1) screw retaining the bottom of each of the lower fascia corner panels.

Step 8



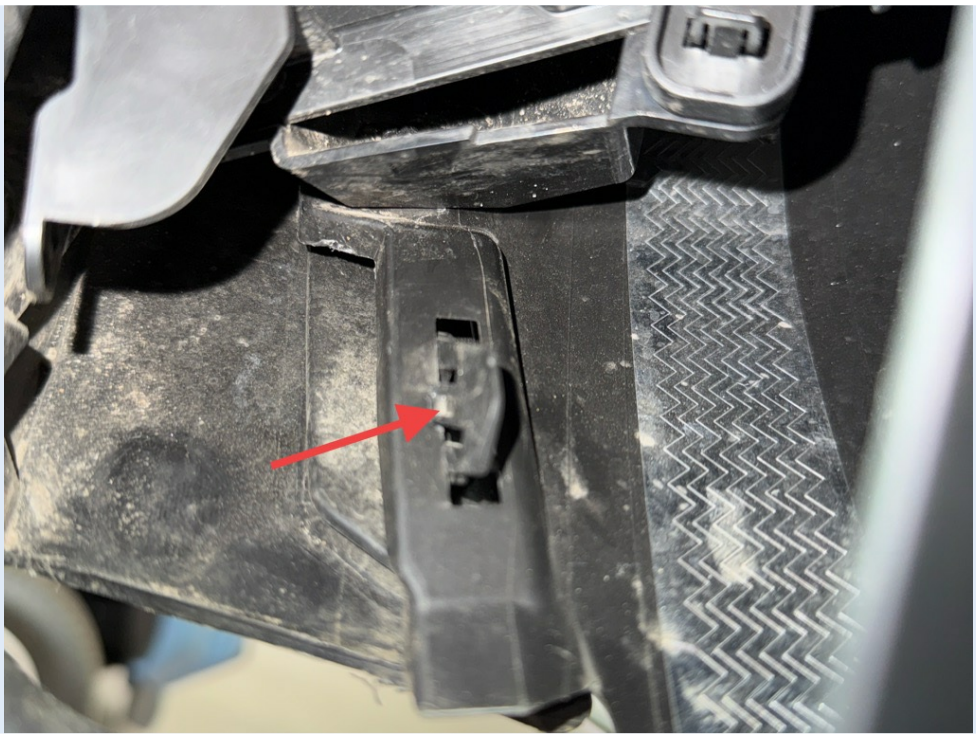
Remove (1) screw and (3) clips retaining inner fender to bumper fascia and lower portion of fender flare.

Step 9



Remove (3) clips retaining the upper portion of the fender flare.

Step 10



Depress center finger to release tab retainer on the inside bottom of the flare on each side.

Step 11



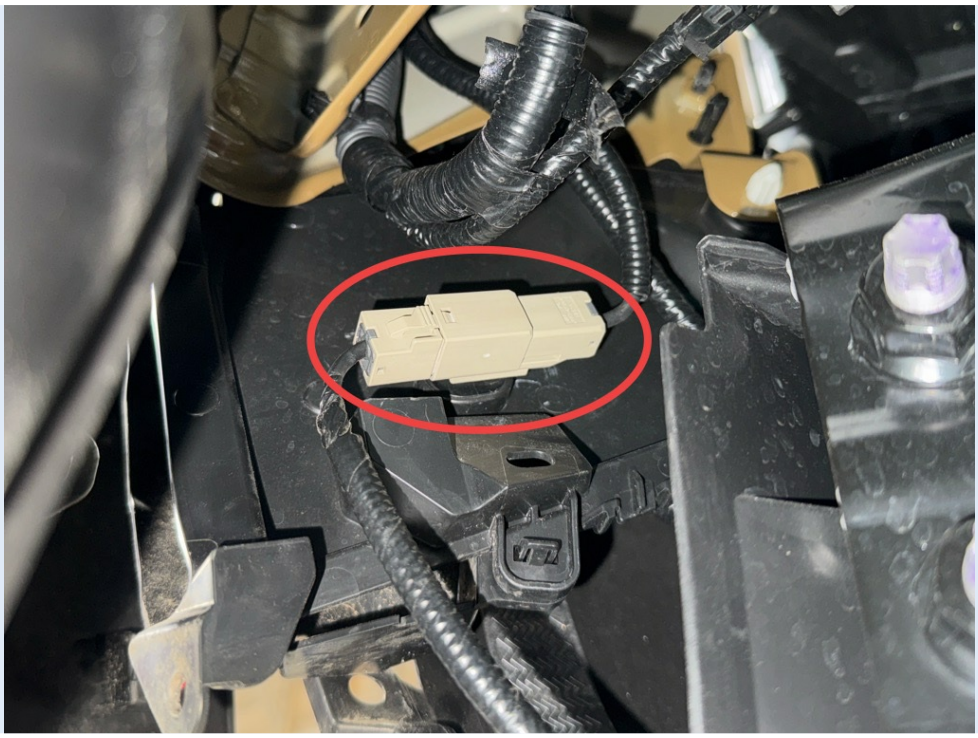
Gently pull flare away from body, careful unsnapping retainers in fascia and fender.

Step 12



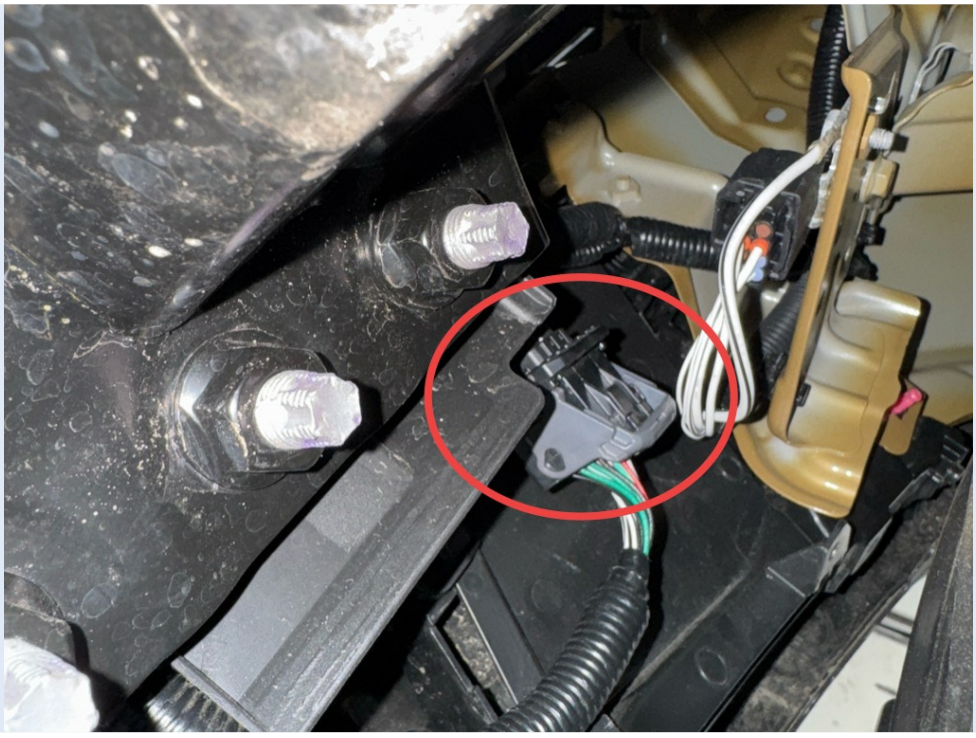
Remove (2) remaining clips and (1) screw beneath the flare.

Step 13



Disconnect tan fascia harness connector on driver side.

Step 14



Disconnect black and gray bail connector on drivers side.

Step 15

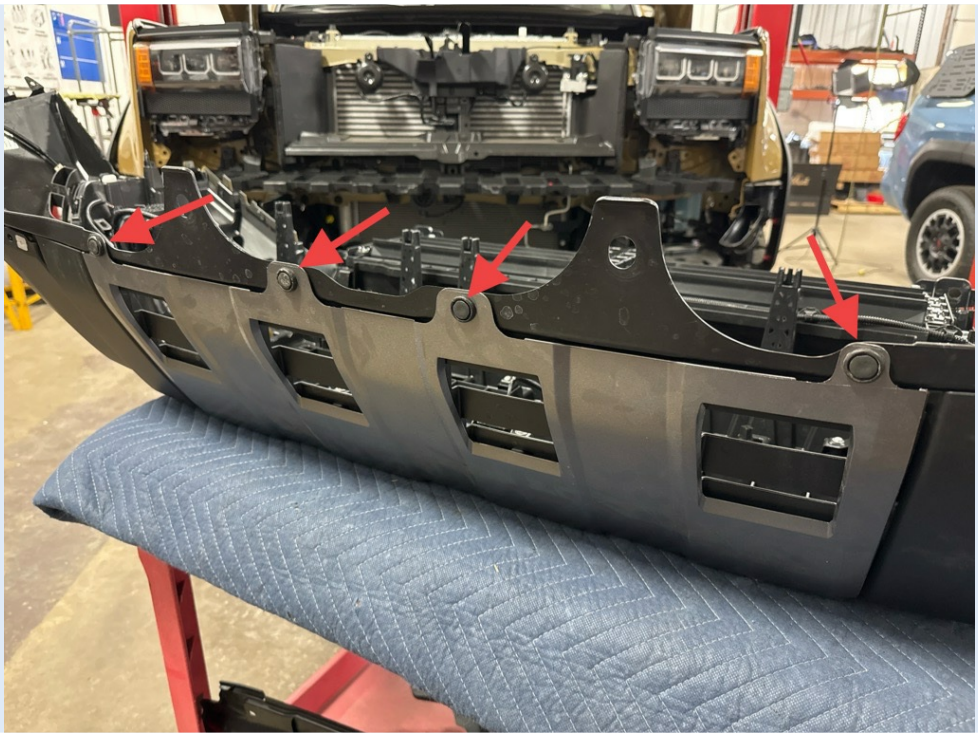


To remove fascia, use the vents in each side to carefully detach internal retainers and release the fascia one side at a time.

Step 16

NOTE: This step is easier and safer to perform with a second person to ensure the fascia does not accidentally get dropped.

Step 17



Remove the (4) clips retaining the bottom of the center fascia filler panel.

Step 18



Remove the (2) Phillips screws in the center of the filler panel.

Step 19



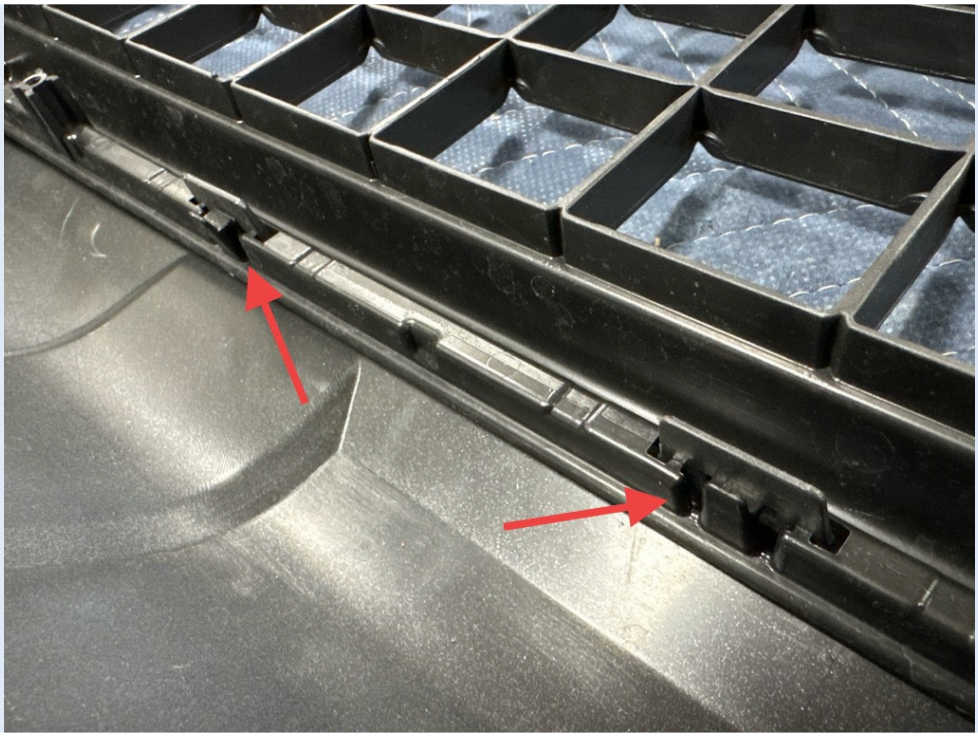
Remove the (2) white clips retaining the filler panel (1 on each side)

Step 20



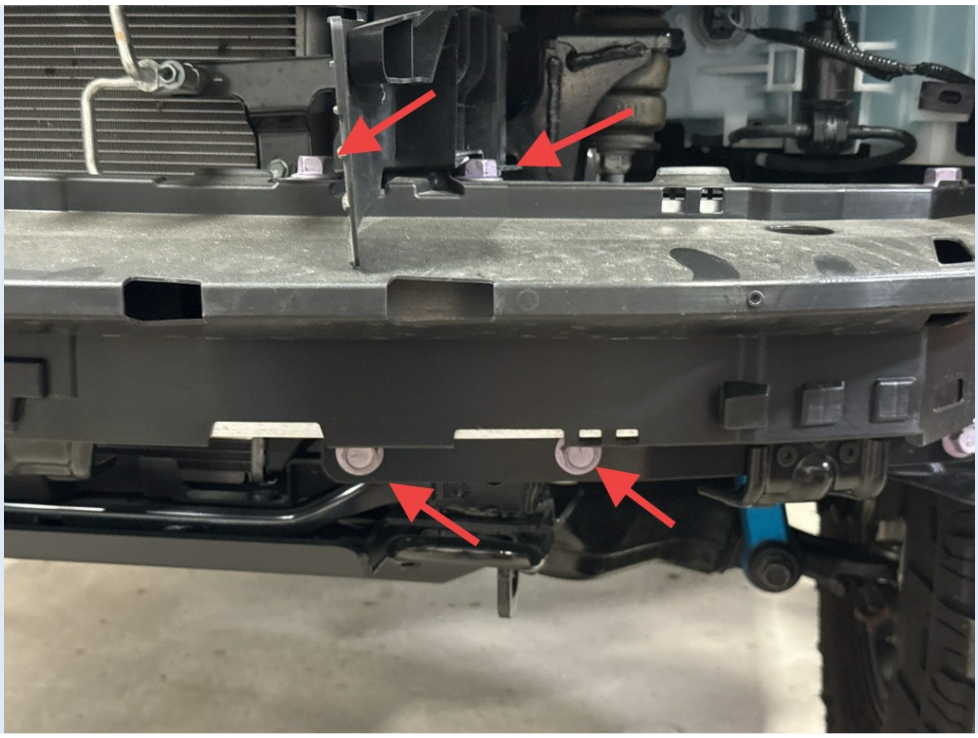
Depress the tab to release the retainer on both outer lower corners of the filler panel.

Step 21



Release the tabs retaining the top filler panel along the top edge. There are (6)

Step 22



Remove the (8) bolts retaining the crash support to the frame. There are (4) on each side.

Step 23



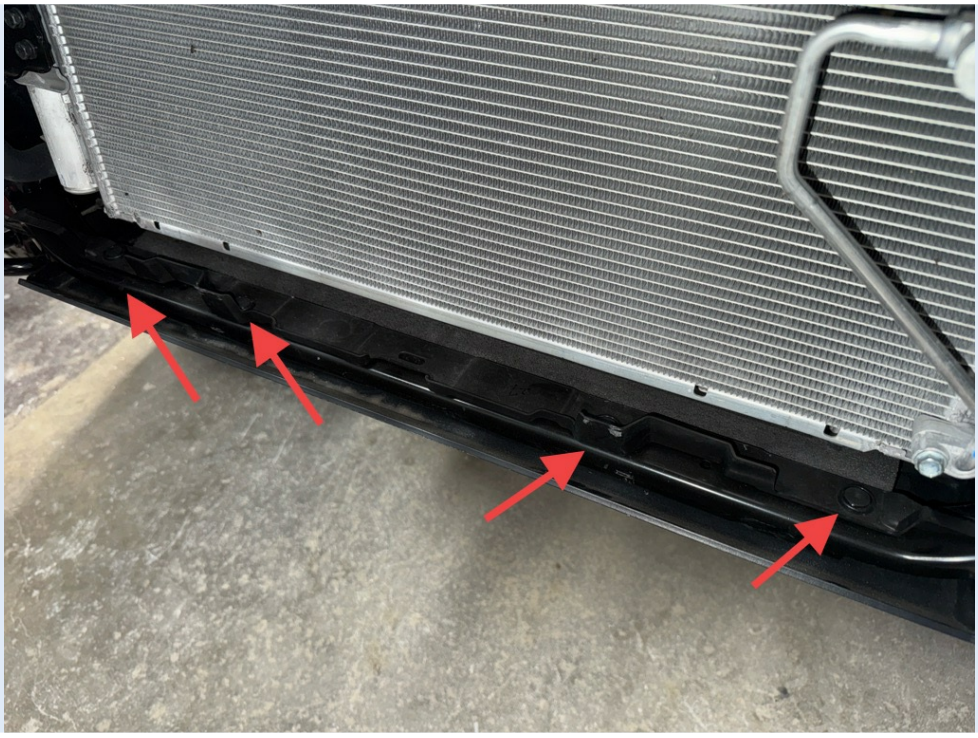
Remove the clip on each side fastening the side radiator shrouds to the crash support on both sides.

Step 24



Remove crash support assembly and set aside.

Step 25



Remove the (4) clips retaining the lower radiator splash guard and discard.

Step 26

The cut can be laid out and performed with the fascia partially reinstalled on the vehicle, however it is much easier to do this work with it uninstalled and oriented flat.

Step 27



Using the channels the filler panel fit into previously as a guide, mark the fascia with a paint pen or similar.

Step 28



Mark both sides of the center opening as shown in the image.

Step 29



Mark the center as shown, connecting both sides and creating a clean 90 degree corner.

Step 30



Prepare for the cut: using a stable surface such as a small work table or sturdy shop cart, flip the fascia over so that the outside is facing up.

Step 31



To make the cut you may use a small reciprocating saw or a cut-off tool with an abrasive disc. Always wear safety glasses and protective equipment when performing these operations.

Step 32

A large diameter abrasive disc will make executing a smooth, straight cut much easier, especially along larger straight sections such as the center of the fascia

Step 33

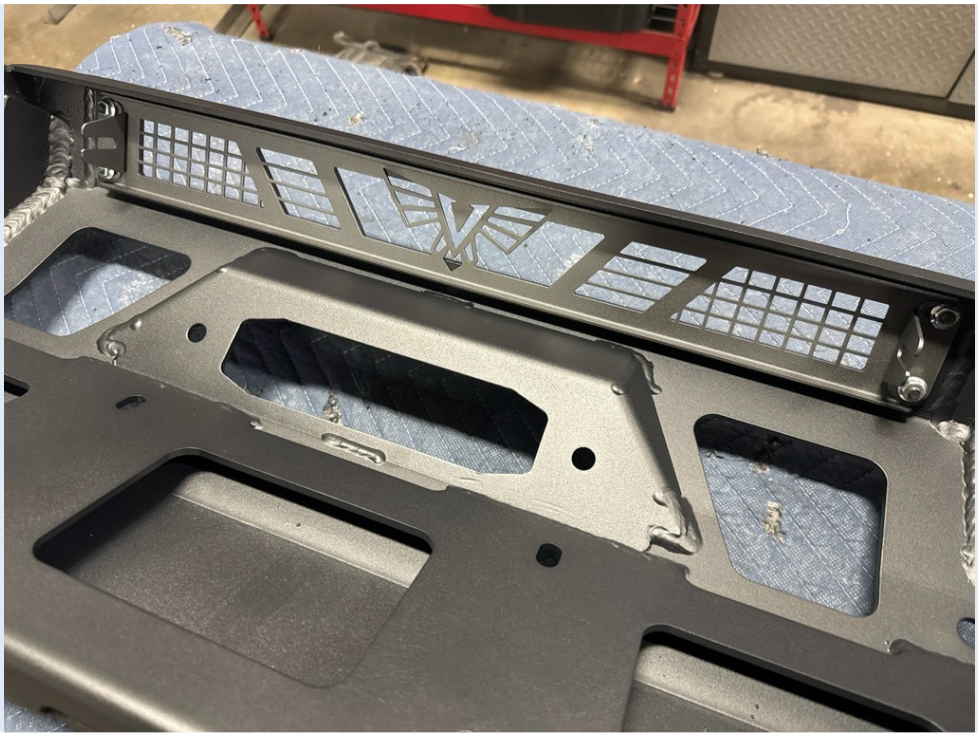


The cut fascia should look like this when completed. Clean up the cut edges with a flat disc or similar tool.

Step 34

It is advisable to err on the side of cutting less and trimming where additional clearance is needed once the fascia has been test fit

Step 35



Install lightbar bezel and lightbar mounting brackets to the inside of the bumper using (4) 1/4" x 3/4" black button head screws, finish washers, and flange lock nuts.

Step 36



Install lightbar and adjust brackets so that the bar is centered in the opening. Tighten all of the mounting hardware for the bezel, brackets, and lightbar

Step 37



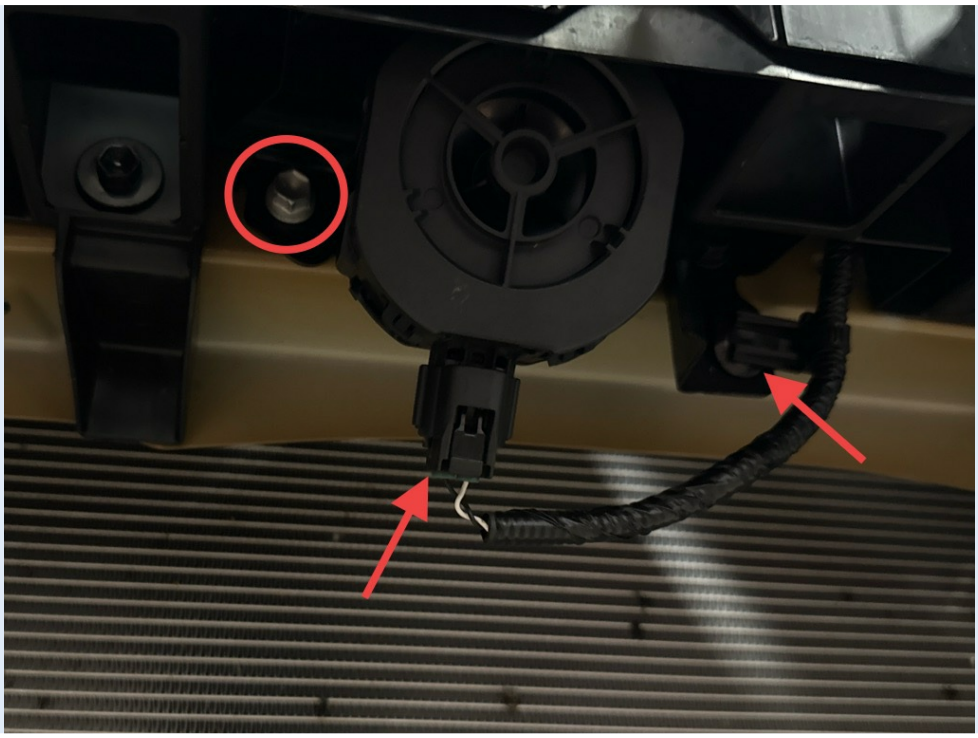
Install fairlead or fairlead block-off plate and tighten hardware

Step 38



Install winch using manufacturer supplied hardware. If you are unsure of your winch will fit, please reach out to customer support.

Step 39



Disconnect the wire connector from the horn, and pop the plastic wire retainer out of its bracket. Remove the retaining bolt and remove the horn.

Step 40



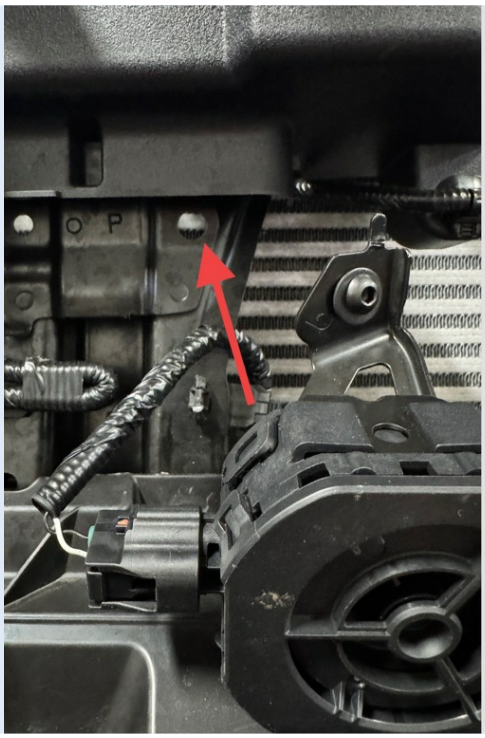
Flatten out the indexing tab on the horn mounting bracket.

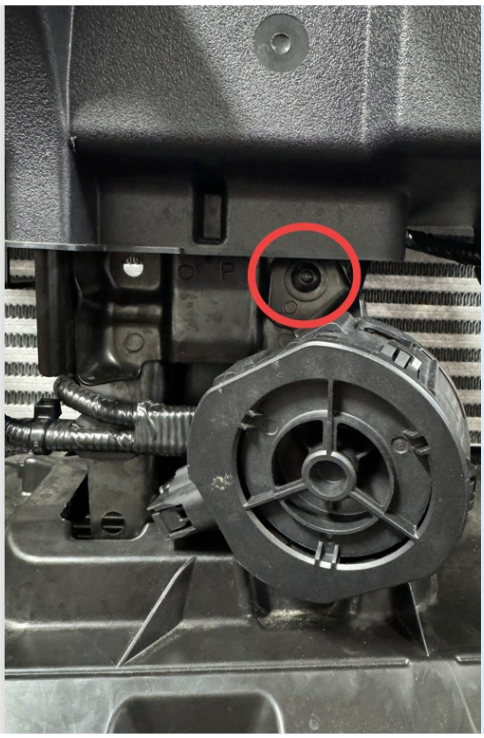
Step 41



Thread the harness up through the facts reinforcement structure and the intercooler shroud. Snap the wire retainer into the unused slot on the latch mount support.

Step 42





Attach the horn bracket to the latch support brace using a preexisting hole as shown. Use a 1/4" x 3/4" black button head screw, black 1/4" USS washer, and flange lock nut to fasten the bracket.

Step 43



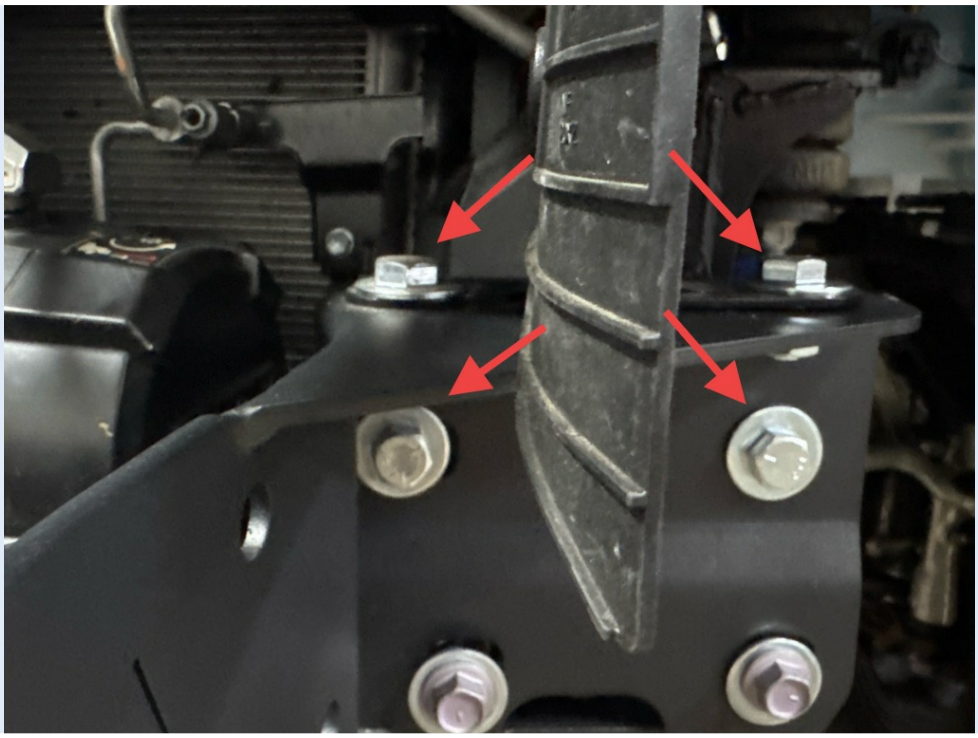
Install bumper into factory mounting flanges on the frame.

Step 44



Attach the bumper to the mounts by reusing (2) of the original crash bar bolts per side, with the addition of a 1/2" USS washer on each bolt.

Step 45



Using (1) 1/2" x 1" hex head screw, 1/2" USS washer, and 1/2" flange nut per mounting slot, attach the bumper to the remaining (4) mounting points on each side.

Step 46



To prepare to test fit the fascia, center the bumper and tighten down just 2 mounting bolts per side.

Step 47



Temporarily reinstall the fascia assembly and take not of any areas that need to be trimmed or corrected, as well as any adjustments that the bumper may require.

Step 48



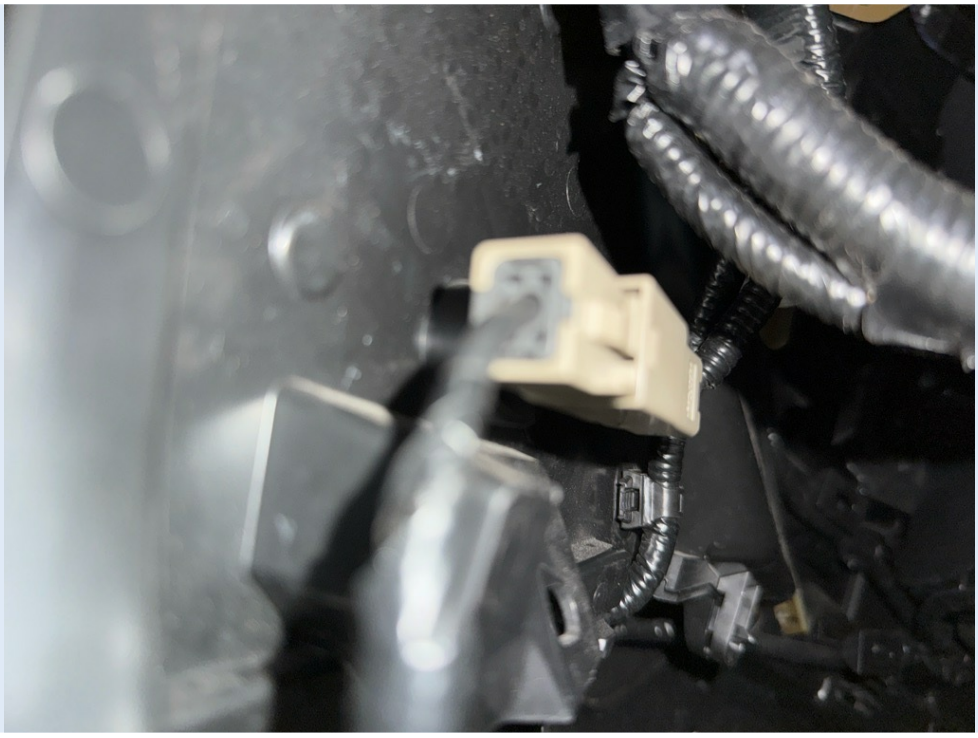
Once the the trimming is satisfactory and the fit of the bumper is even and correct, proceed in fully tightening all bumper mounting hardware on each side.

Step 49



Reinstall front fascia assembly and snap the panels beneath the headlights back in place.

Step 50



Reconnect wire harness connectors on both sides of the fascia assembly.

Step 51



Reinstall and tighten upper grill mounting screws.

Step 52



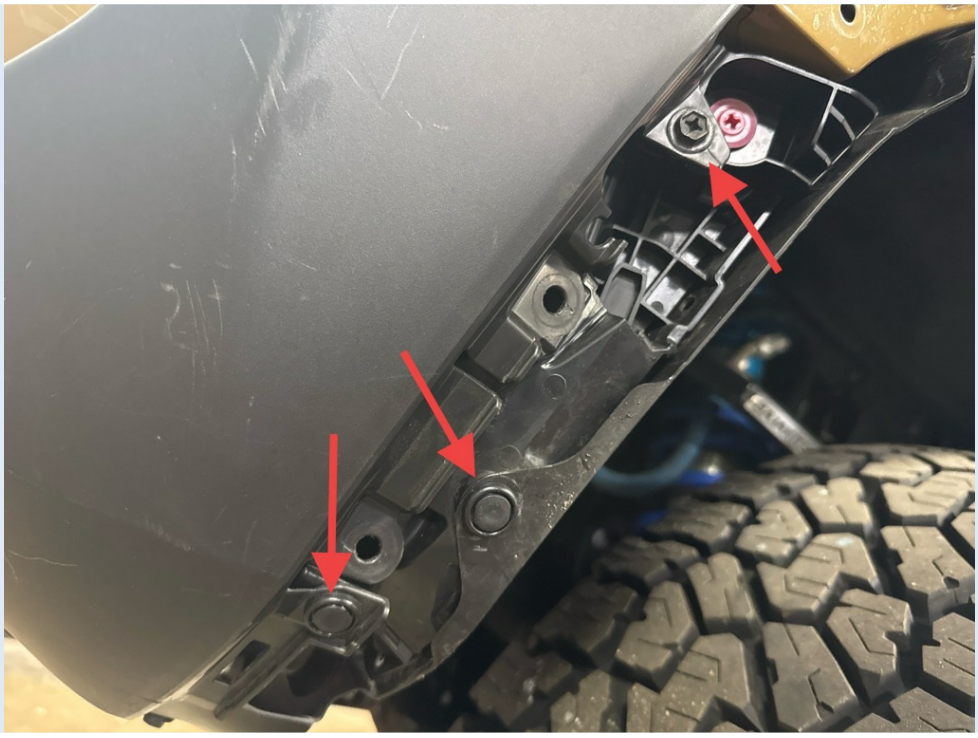
Reinstall upper radiator/hood latch cover.

Step 53



Reattach lower corner fascia panel to inner fender liner with (2) plastic push retainers and (1) coarse thread screw.

Step 54



Continue reattaching the inner feeder to the lower fascia filler panel with another (2) plastic push retainers and (1) coarse thread screw.

Step 55



Scalp flare back into place and ensure it is properly seated.

Step 56



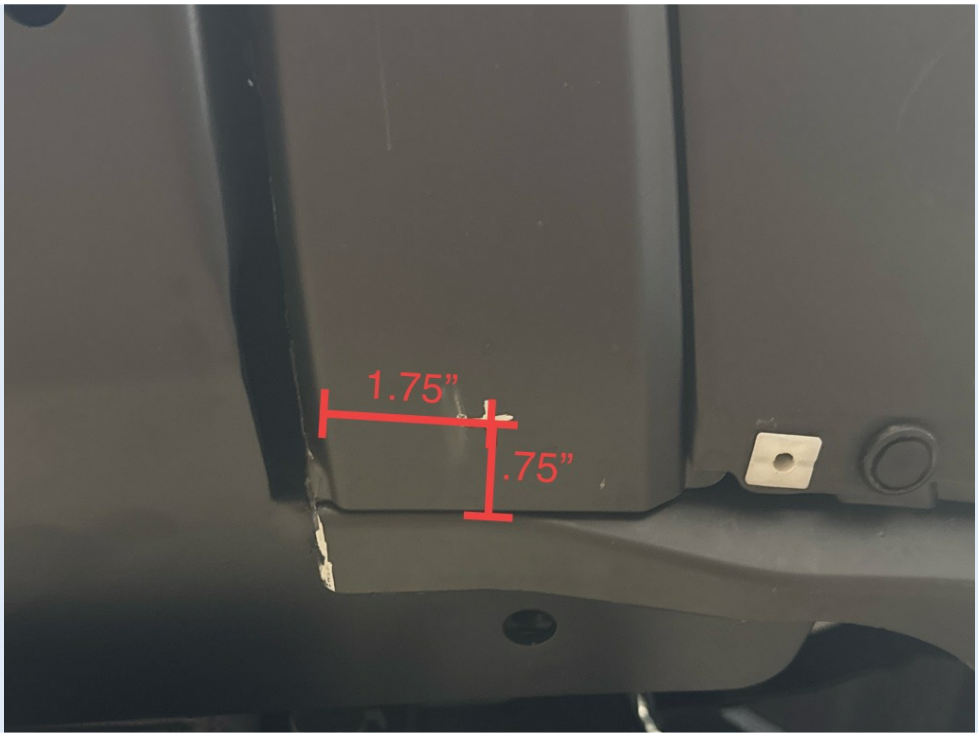
Fasten inside of flare to inner fender with (1) coarse thread screw and (3) plastic push retainers as shown.

Step 57



Reattach upper portion of fender flare with (3) plastic push retainers at indicated locations.

Step 58



Mark the center grill surround pieces as shown in the diagram. Drill through the outer and inner layers of plastic with a 9/32" drill.

Step 59



Install a plastic push retainer to fasten the outer plastic to the inner structure. Do this for both sides.

Step 60



Gather the hardware and (2) brackets for attaching the fascia tie-ins.

Step 61



Attach the longer end of the bracket with the slotted hole to the bottom of the Blitz bumper using the mounting hole under the center of the frame mount, loosely fastening it with a 3/8" x 3/4" button head screw, flat washer, and the yellow zinc flanged nylon locking nut.

Step 62



Attach the fascia to the bracket using a previously removed OEM fascia mounting screw with rubber isolator, the shall flat washer, and a 6mm flange lock nut. Align fascia and bracket appropriately and tighten all fasteners.

Step 63



Double check that all fasteners are tight and that fascia is retained and aligned correctly.

Step 64



Confirm all hardware is tightened. Congrats! Your installation, is now complete. Enjoy!