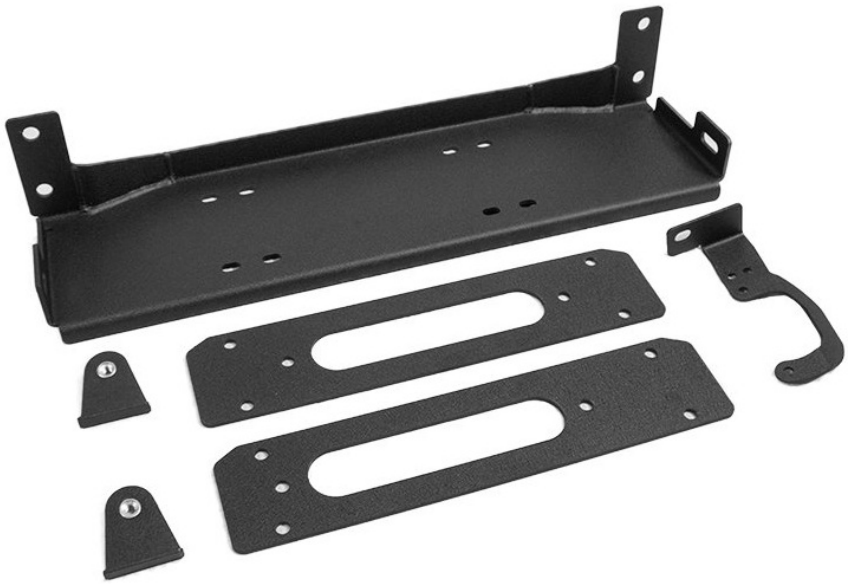
Step 1 Jeep JK Winch Mount Install Instructions

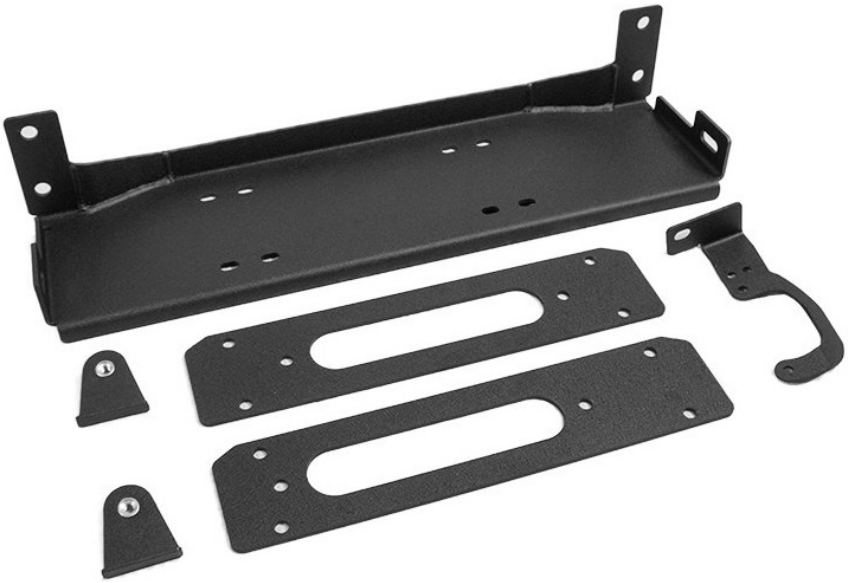




Step by step on how to install the Jeep JK Winch Mount. Please read all steps carefully before starting the install.

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

046-0253 BOLT PACK

JK10A-WP-BP • Bill of materials (per 1 bag)

PIECES / BAG 28

BIN	QTY	PART #	DESCRIPTION
1	2 ×	040-0004	3/8-16 x 1 HEX CAP GR5 ZNC
2	2 ×	040-0002	3/8 USS FLAT WASHER ZNC
3	6 ×	040-0010	3/8-16 x 1 BUTTON HD SOC CAP SS
4	6 ×	040-0026	3/8-16 SERR FLANGE NUT HARD ZNC
5	1 ×	040-0007	3/8-16 NYLON FLANGE LOCKNUT GR G YEL ZNC
6	2 ×	040-0014	5/16 USS FLAT WASHER ZNC
7	1 ×	040-0068	3/8-16 x 3-1/2 HEX CAP GR5 ZNC
8	4 ×	040-0135	1/4 MIL-SPEC FLAT WASHER 18-8 SS
9	2 ×	040-0152	M6-1.0 x 40MM HEX CAP CL8.8 ZNC
10	2 ×	040-0177	M6-1.0 SERR FLANGE LOCKNUT CL8 ZNC

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

Check that you have all of the hardware shown before starting (hardware pack 046-0253).

Step 4 Tools and Hardware



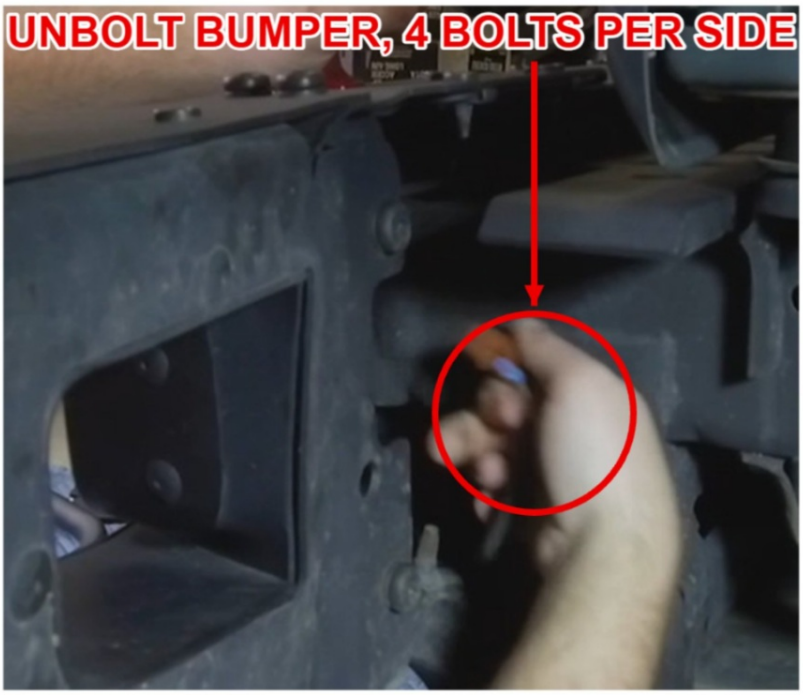
Jeep JK Hard Rock / 10A winch mount. Tools: 3/16 allen wrench and T50 torx bit. Hardware: ten 3/8-16 x 1 hex caps, ten 3/8 flat washers, ten 3/8-16 x 1 button heads, six 3/8-16 flange nuts and the vacuum relocation bracket. Trial install before painting, and keep paint away from threads.

Step 5 Remove Cover and Skid



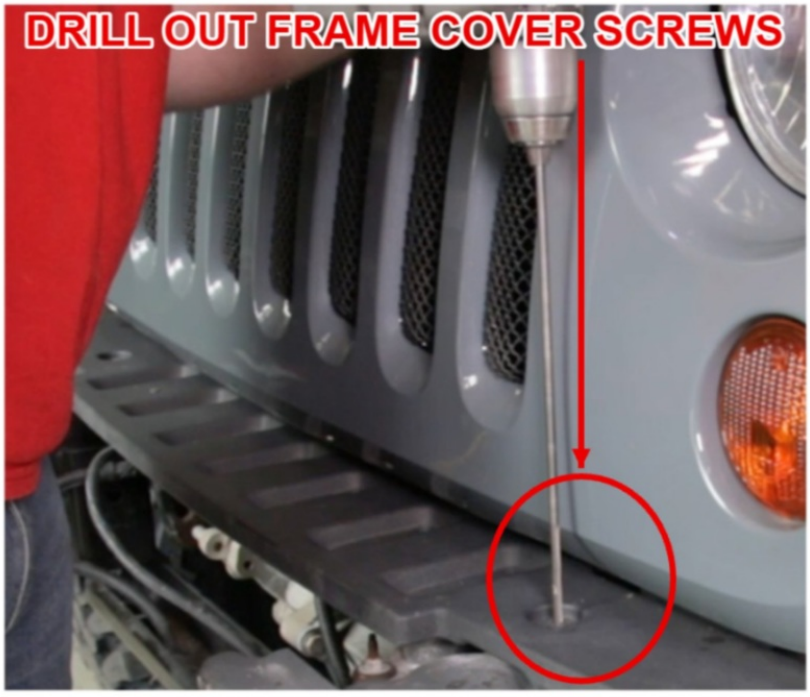
Remove the cover plate and unplug the fog lights. Then remove the lower skid plate.

Step 6 Remove Front Bumper



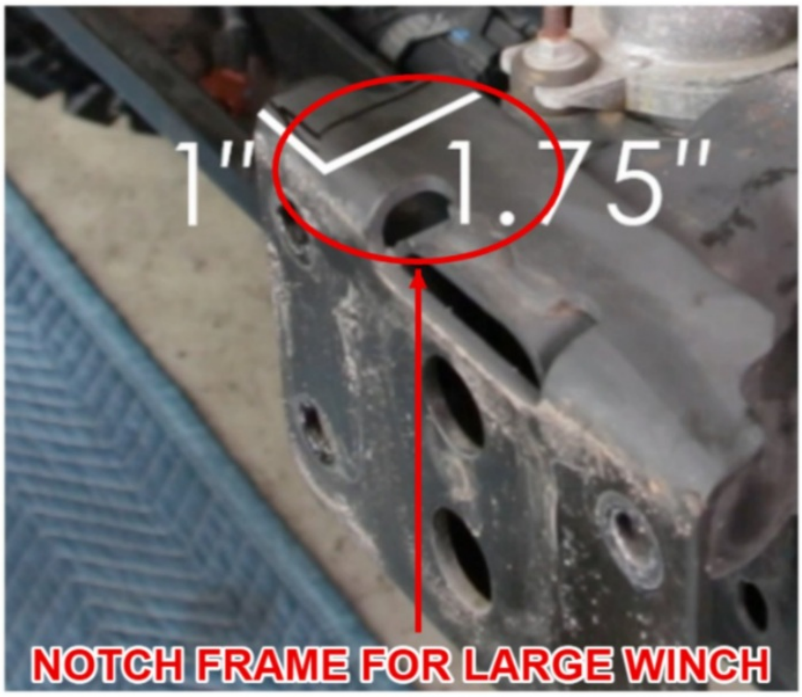
With the skid plate off, remove the front bumper from the frame rails by unbolting the 4 bolts on each side.

Step 7 Remove Frame Cover



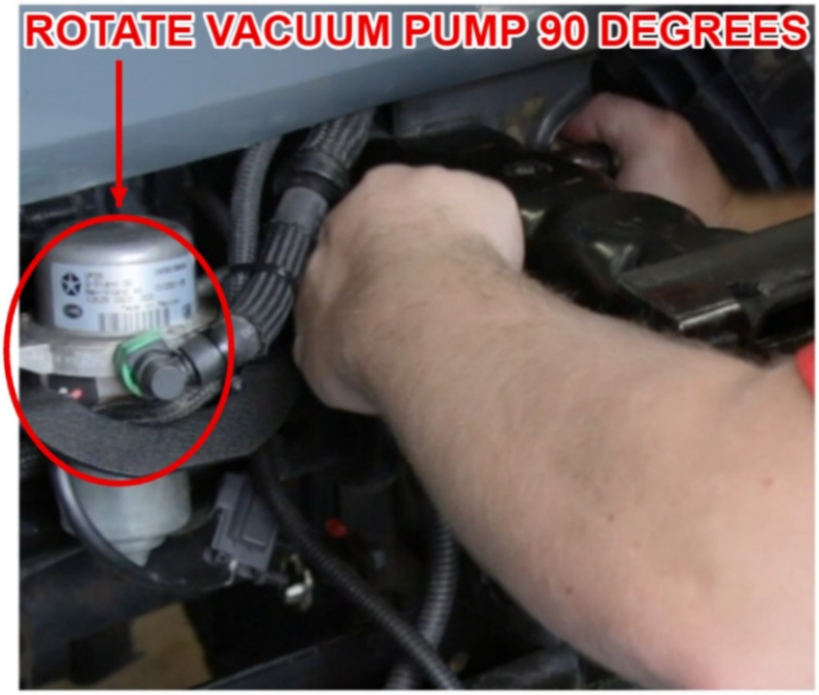
Remove the plastic cover panel on top of the frame. You can drill through the plastic screws if they spin in place.

Step 8 Notch Frame (Large Winch)



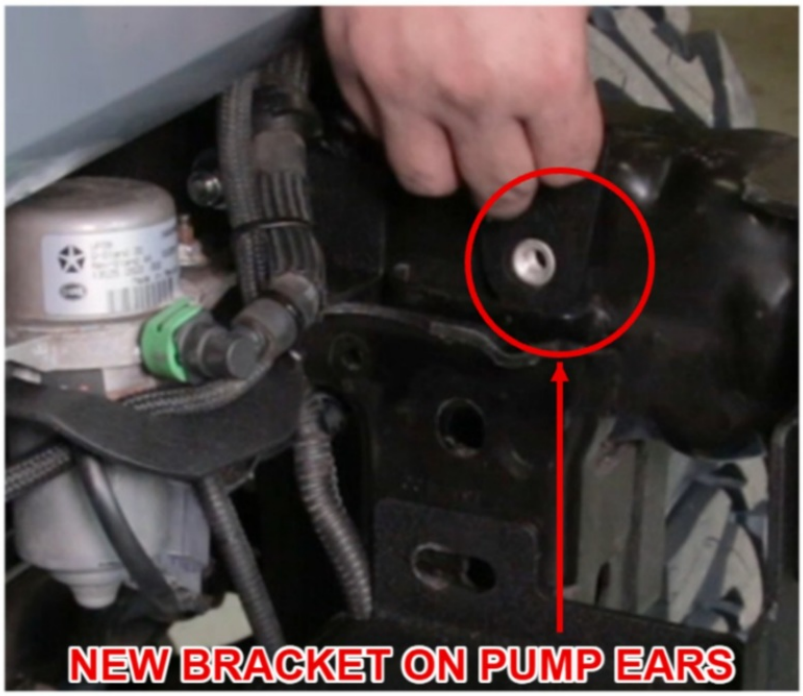
If you are using a larger winch, such as a Warn Zeon series, notch the front of the frame rail. The cut needs to be 1 inch wide, out to the end of the frame rail.

Step 9 Rotate Vacuum Pump



Remove the vacuum pump with a 10 mm wrench and rotate the pump 90 degrees counter clockwise.

Step 10 Position Bracket



Orient the new bracket as shown and remove the front pump ear. You will sandwich the bracket between the rear bolt hole (or stud) on the factory mount and one of the pump ears. Loosely install the provided bolt in the factory bracket.

Step 11 Install Pump Hardware



Install the provided hardware through the outside ear of the pump and the bracket, loosely. Then install hardware through the frame (some 2015 JKs may need a hole drilled on the outside of the frame). Tighten everything.

Step 12 Install Flag Tabs



Drop a flag tab into each pocket on the inside of the frame. Position the winch plate so the front mounting points sit behind the frame rail.

Step 13 Raise Winch Plate



Raise the winch plate into place so the side mounting points line up with the flag tabs and the front lines up with the frame rail opening. Tighten the side bolts, then install the winch on the tray and run the wiring into the engine bay.

Step 14 Trim Fairlead Cover



Cut the rubber stops on the back of the fairlead cover plate with snips and discard the plate. Most winches use the centered fairlead plate, and offset ones like the Warn 9.5 CTI use the offset plate. Bolt it to the bumper now, and add your JCR fairlead.

Step 15 Reinstall Bumper



Reinstall the front bumper with the factory hardware, then the lower skid and fog lights. Done! Time to enjoy your new winch on the trail.

Step 16 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Jeep JK Winch Mount is now complete. Enjoy!