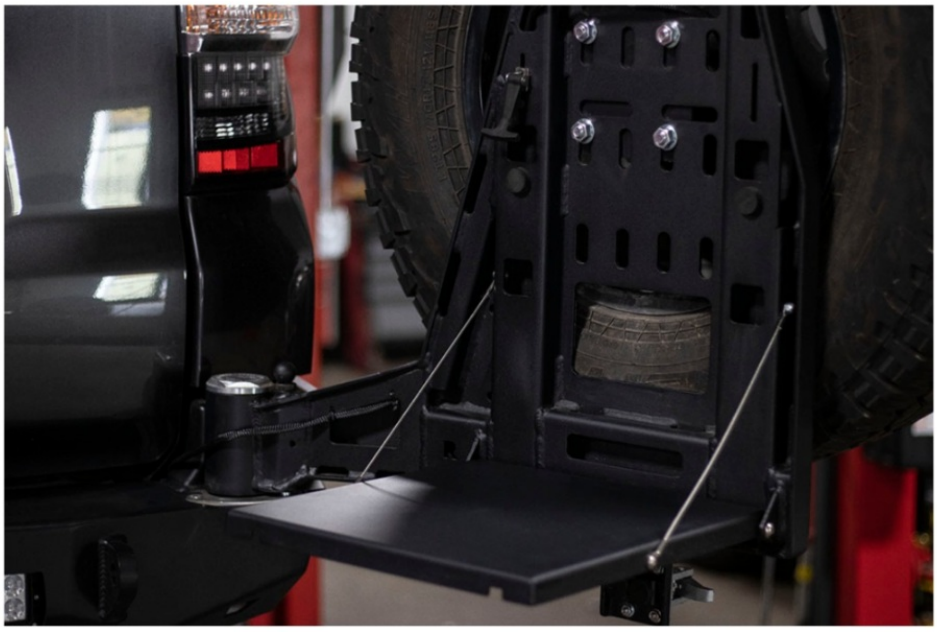
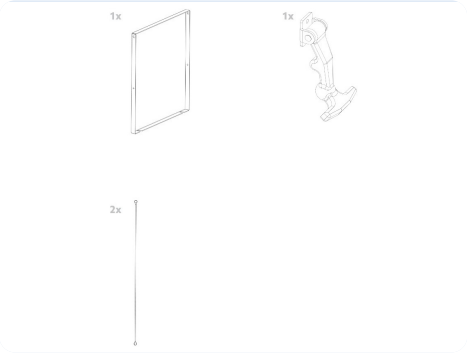
Step 1 VTC-TAB Fold Down Table Install



Step by step on how to install the Fold Down Table on the Victory 4x4 Adventure Carrier! Please read all steps carefully before starting. Questions or Support: Phone: 269-353-1184 Email: info@victory4x4.com

Step 2 Included Parts





Included Parts:
(1) fold down table, (1) rubber latch, (2) lanyards

Step 3 Included Hardware

046-0071 BOLT PACK

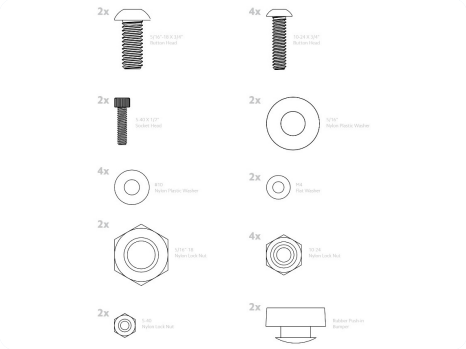
VTC-TAB-BP • Bill of materials (per 1 bag)

PIECES / BAG 45

1	2	040-0005 5/16-18 x 3/4 BUTTON HD SOC CAP 18-8 SS	9	2	040-0166 12 IN STEEL LANYARD ZNC
2	4	040-0011 1/4-20 x 3/4 BUTTON HD SOC CAP 18-8 SS	10	4	040-0168 #10 NYLON WASHER BLK
3	4	040-0025 1/4-20 SERR FLANGE LOCKNUT GR5 ZNC	11	4	040-0169 10-24 x 3/4 BUTTON HD SOC CAP 18-8 SS
4	2	040-0052 5/16-18 NYLON LOCKNUT ZNC	12	2	040-0170 5-40 x 1/2 SOC HD CAP SCREW 18-8 SS
5	2	040-0054 M4 FLAT WASHER ZNC	13	2	040-0171 5-40 NYLON LOCKNUT ZNC
6	4	040-0109 10-24 NYLON LOCKNUT ZNC	14	2	070-0014 1/2 RUBBER PUSH-IN BUMPER
7	4	040-0135 1/4 MIL-SPEC FLAT WASHER 18-8 SS	15	1	070-0048 SOUTHCO 37 FLEXIBLE HANDLE LATCH
8	2	040-0164 5/16 NYLON WASHER BLK	16	4	040-0138 5/16 (M8) MIL-SPEC FLAT WASHER 316 SS

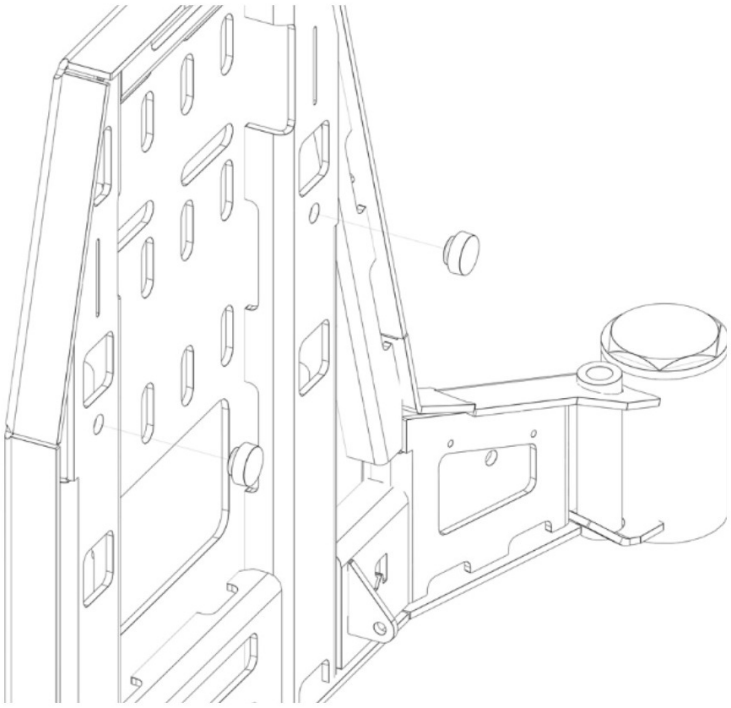
Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description



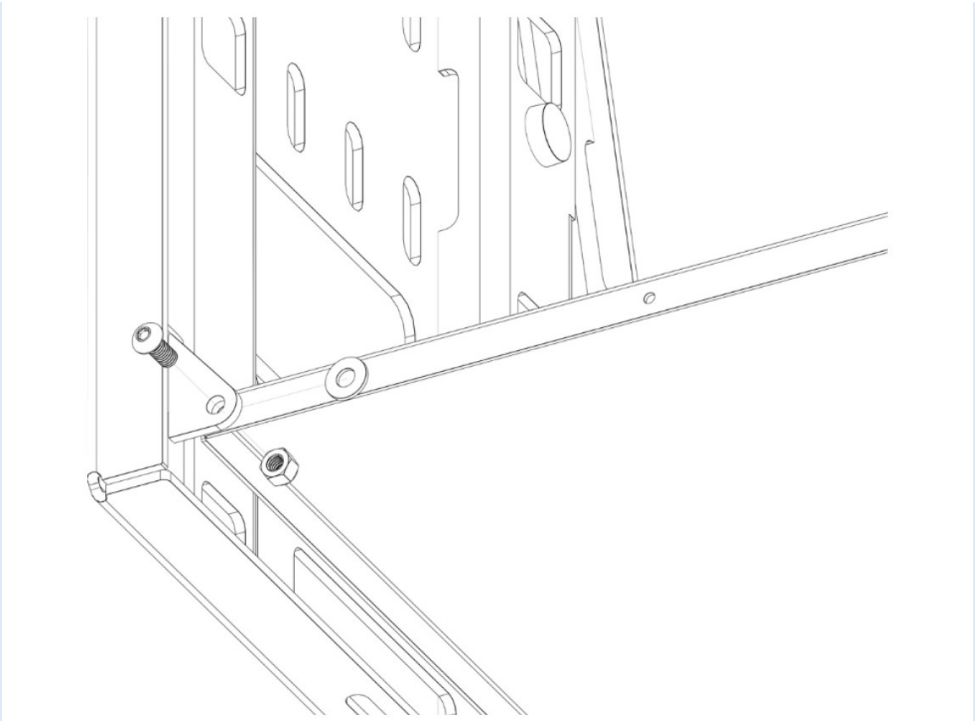
Included Hardware: 046-0071 bolt pack
(2) 5/16"-18 x 3/4" button head, (2) 5/16" nylon plastic washer, (2) 5/16"-18 nylon lock nut, (4) 10-24 x 3/4" button head, (4) #10 nylon plastic washer, (4) 10-24 nylon lock nut, (2) 5-40 x 1/2" socket head, (2) M4 flat washer, (2) 5-40 nylon lock nut, (2) rubber push-in bumpers

Step 4 Install the Rubber Push-In Bumpers



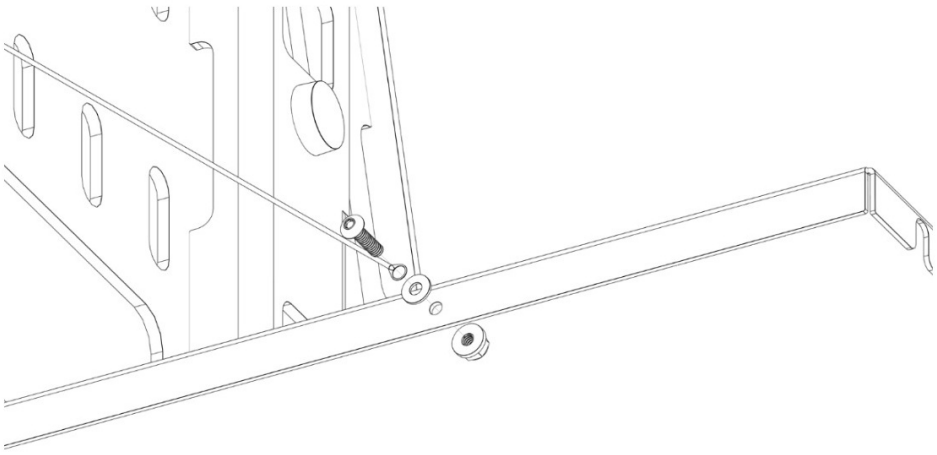
Insert the two rubber push-in bumpers into the large holes in the vertical bars on the inside of the adventure carrier.

Step 5 Mount the Table to the Carrier



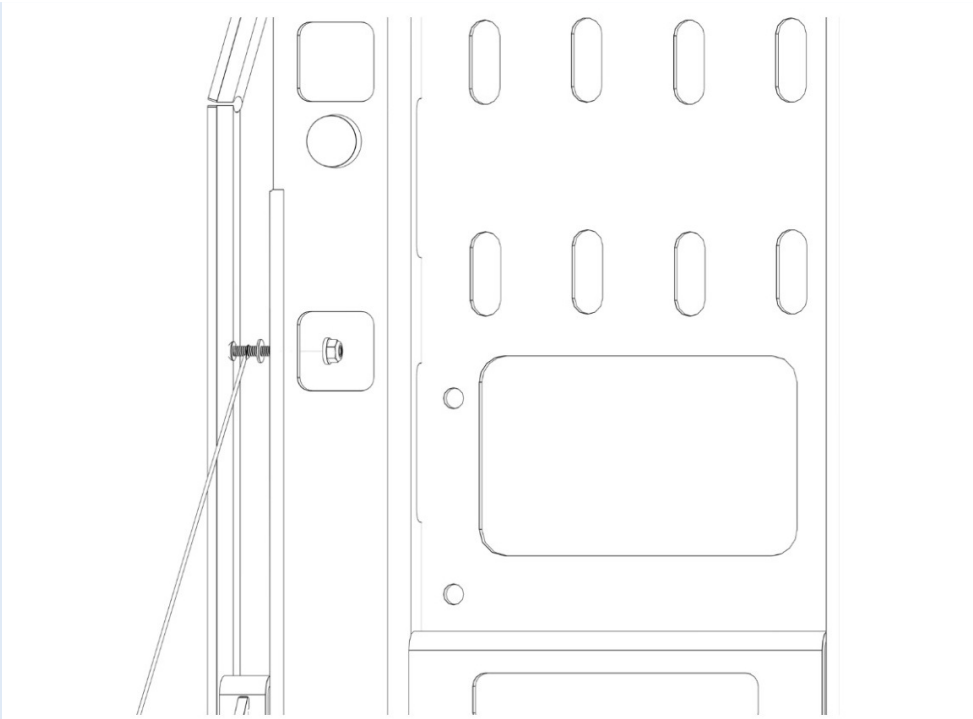
Place the table between the two tabs on the bottom of the carrier and slide a 5/16"-18 x 3/4" button head bolt through each side, with a 5/16" plastic washer sandwiched between the carrier tab and the side of the table. Fasten with the 5/16"-18 lock nut.
Tighten enough that the table can't wiggle but can still flip up and down. Make sure the table is oriented so the flat side faces up when the table is down.

Step 6 Attach the Lanyards to the Table



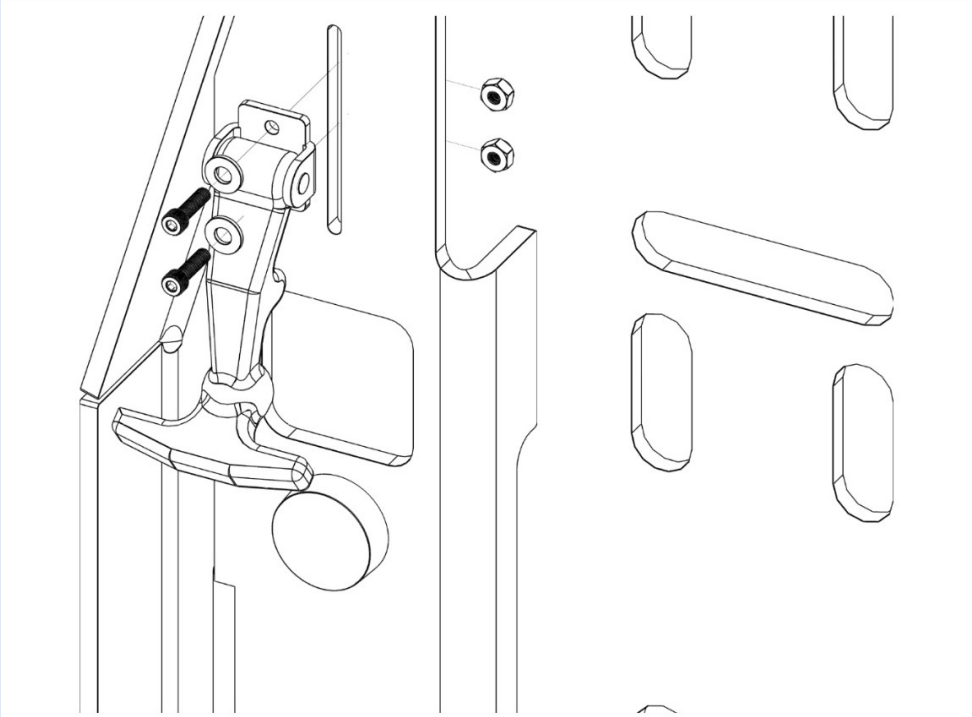
Attach the lanyards to the table using the 10-24 x 3/4" button head bolts, #10 plastic washers and 10-24 nylon lock nuts. The washers go between the flat side of the lanyard eye and the side of the table.

Step 7 Attach the Lanyards to the Carrier



Attach the other end of each lanyard to the hole in the outside of the vertical bars on the inside of the carrier, using the same hardware as the last step. The washers again go between the flat side of the lanyard eye and the side of the bar.

Step 8 Mount the Latch



Mount the latch to the slot on one of the vertical bars on the inside of the carrier (either side works; pick the side that suits your vehicle). Use the 5-40 x 1/2" socket head screws with M4 flat washers on the outside of the latch, and slip the 5-40 lock nuts on the back through the cutout in the side of the bar.
Loosely tighten first, move the latch to find the best position, then tighten fully. It should sit far enough up the slot that the rubber latch has to stretch a bit to latch the table.

Step 9 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Fold Down Table is now complete. Enjoy!