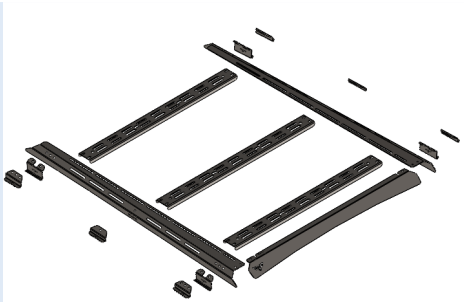
INST: VGXRKCS-46-PC

Scan To Edit

1



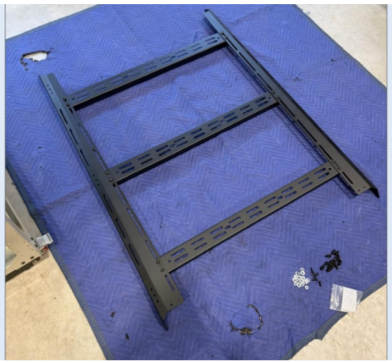
Included Parts:

2

Qty/Parent	Description
4.00000000	Black Oxide 18-8 Stainless Steel Button Head Hex Drive Screws, 1/4"-20 Thread Size, 3...
4.00000000	Black-Oxide 18-8 Stainless Steel Mil. Spec. Washer, Passivated, 1/4" Screw Size, MS/NA...
4.00000000	1/4"-20 Thread Size, Medium-Strength Steel Serrated Flange Locknut Grade 5, Zinc-Pl...
26.00000000	18-8 Stainless Steel Button Head Hex Drive Screws Black-Oxide, 5/16"-18 Thread Size, ...
26.00000000	M8 Screw Size, 8.4 mm ID, 15.0 mm OD Black-Oxide 18-8 Stainless Steel Washer
26.00000000	5/16-18 SERR FLANGE NUT HARD & TRV ZNC

Included Hardware:

3



Install the three cross bars between the side rails using the provided 5/16” hardware. Push the side rails towards each other as far as they will go and snug the bolts up for now.

4



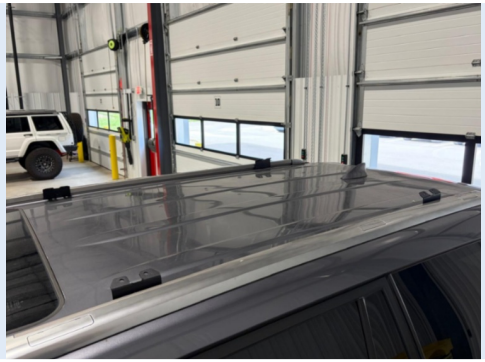
Slide the mounts labelled F2 into the channel on the inside of the side rail towards the front of the vehicle. Make sure the arrow is pointing towards the front of the vehicle.

5



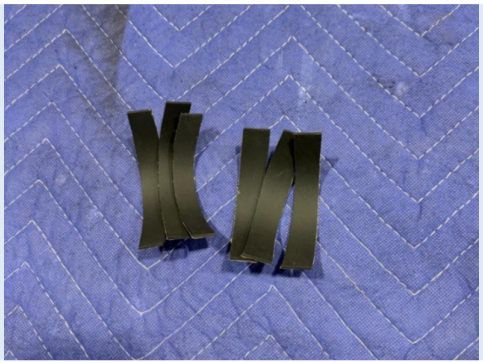
Slide the mounts labelled R2 into the channel on the inside of the side rail towards the rear of the vehicle. Make sure the arrow is pointing towards the front of the vehicle.

6



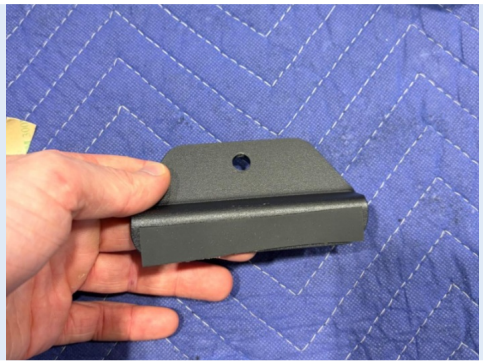
Repeat ont he other side until it looks something like this. The exact location of the mounts doesn't matter for the moment.

7



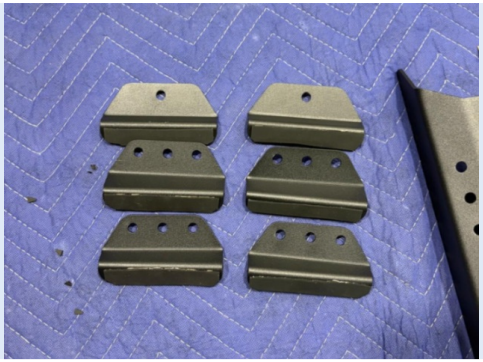
Cut the provided rubber pad into six pieces roughly 1/2" wide.

8



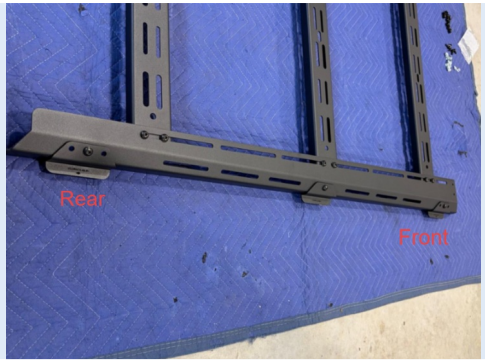
Remove the backing and stick a rubber strip to the bottom of a mount as shown.

9



Repeat this on all six mounts as shown. The rubber can be trimmed as desired.

10



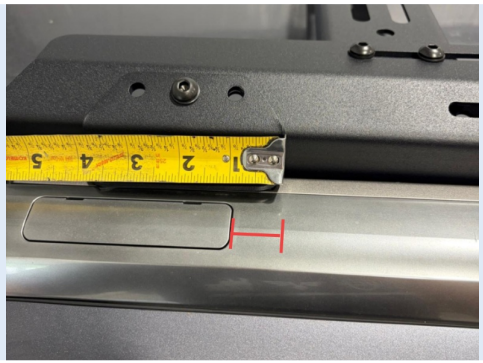
Loosely bolt all mounts into the side rail using the 5/16” hardware through the center hole of each mount. From front to back, the order of the mounts is F1, M then R1. Any arrows should be pointing towards the front of the rack (the side with the 2 hole on the top face).

11



Set the rack onto the roof rails with the side rails going between the inside of the roof rails and the inner mounts placed on the roof earlier. Loosen the cross bars at this point to allow for adjustment to the side rails.

12



Position the rack so that the front edge of the rear mounts are 1” in front of the front edge of the rear plastic cap in the roof rails.

13



With the rack in position, move the inner mounts into position and loosely bolt them in using the 5/16″ hardware as shown.

14



Insert a 1/4″ bolt and washer into the inner hole in each side rail and loosely thread a nut onto the bottom as shown.

15



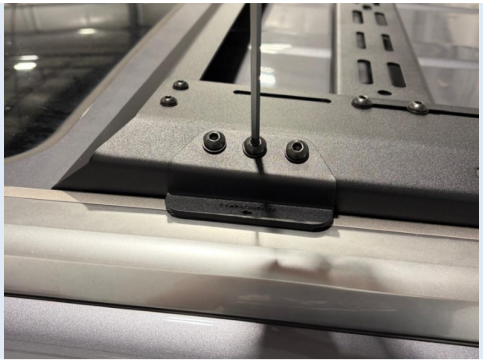
Slide the front fairing onto the 1/4″ bolts started in the side rails and install the remaining 1/4″ bolt on each side. Snug them up but do not tighten them fully.

16



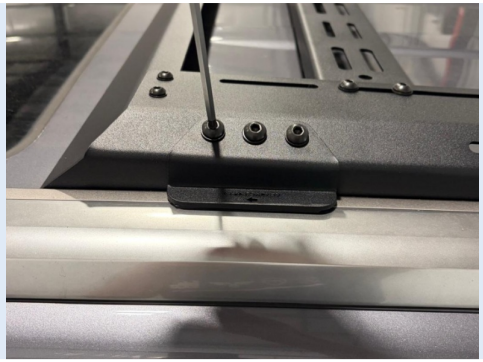
Adjust the position of the cross bars as desired and tighten them into place.

17



Tighten the center bolt on all mounts.

18



Tighten the outer two bolts on each mount to bring the inner mount up into the channel in the factory roof rails and clamp the rack on.

19



Finally, tighten the fairing hardware fully

20



With that, the install is complete!

21


Thank you for supporting American-made. We hope you enjoy your new product!
If you have any questions or concerns please reach out to us.
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info@victory4x4.com
info@squatch-proof.com
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269-353-1184
VICTORY 4X4
SQUATCH PROOF
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