Step 1



Step by step on how to install the Roof Rack Accessory Panel on the Lexus GX470.

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2



Included Parts: Upper mounting bracket, 2 Silicone spacers, Side accessory panel, suction cup, hardware pack.

Step 3



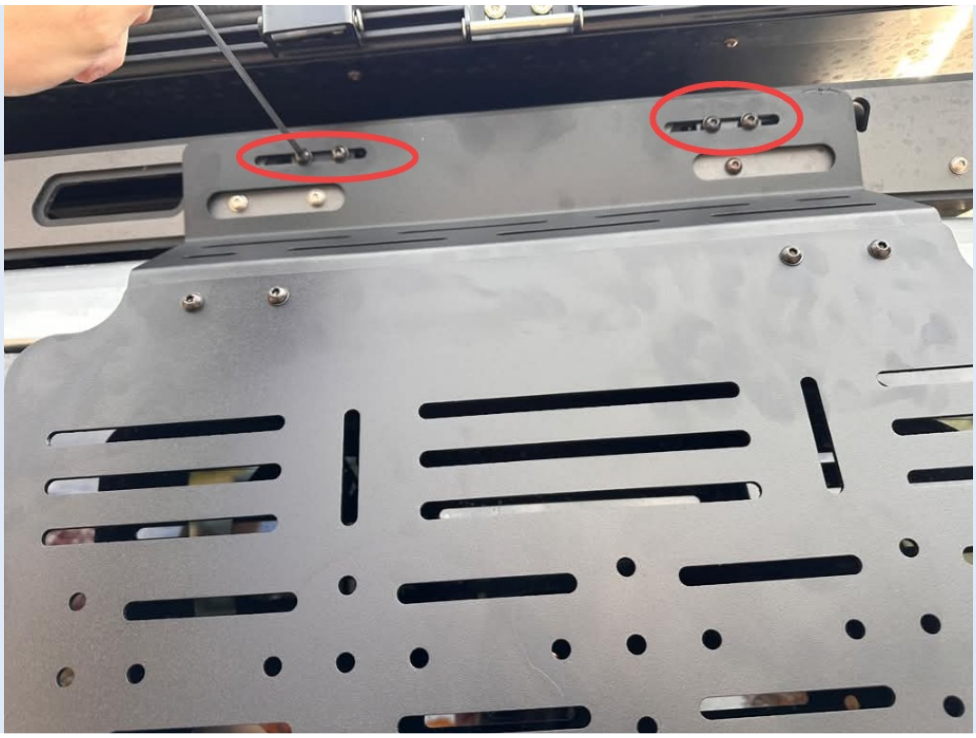
Included Hardware: (4) 1/4x20x1" button head bolts, (4) 1/4x20x3/4" button head bolts, (1) 1/4x20x3/8" button head bolt, (9) 1/4x20 serrated flange nuts, (9) 1/4" flat washers. *5/16" hardware will not be used*

Step 4



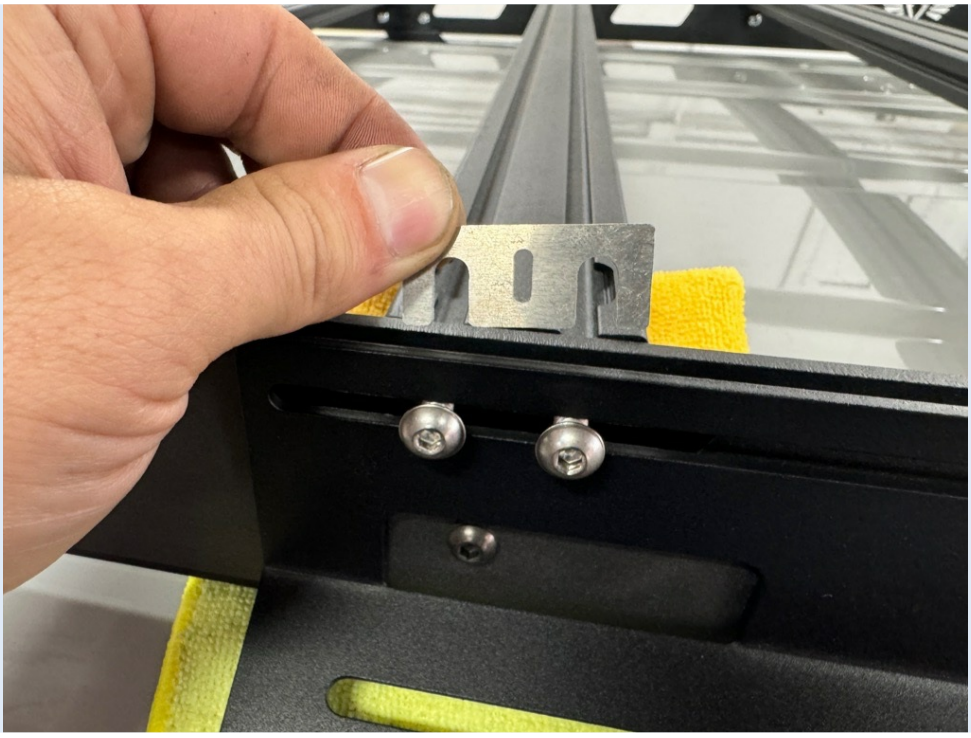
Begin by removing the 1/4" hardware from the 2 rear roof rack cross bars. Placing a microfiber under each cross bar will prevent them from contacting the roof surface during this install.

Step 5



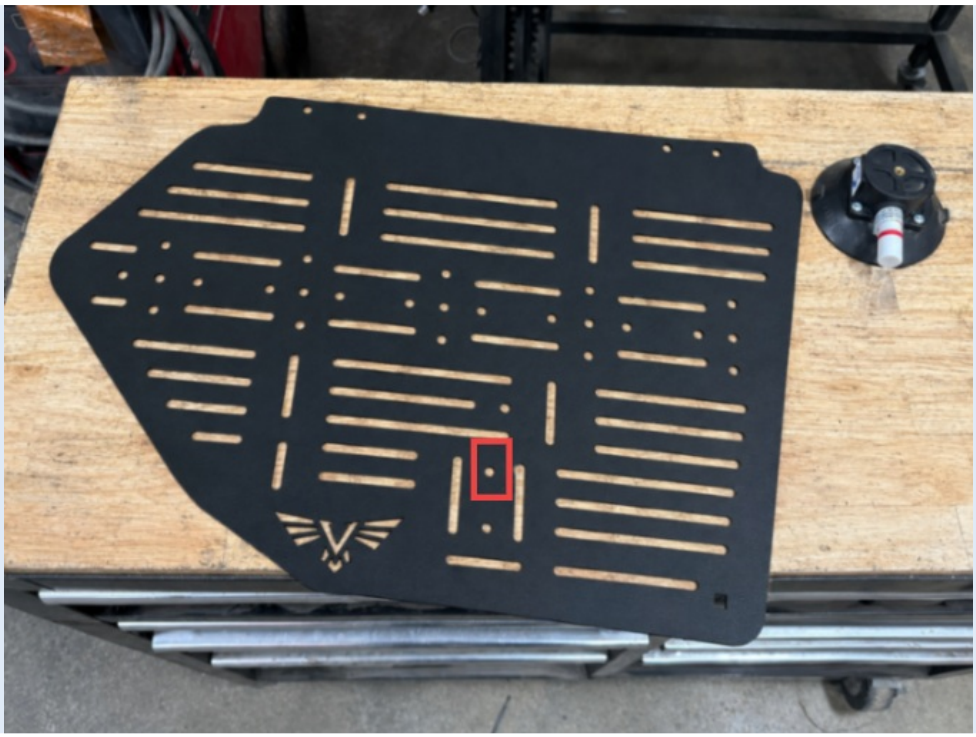
Loosely install upper mounting bracket using the 1/4x20x1" bolts with washers

Step 6



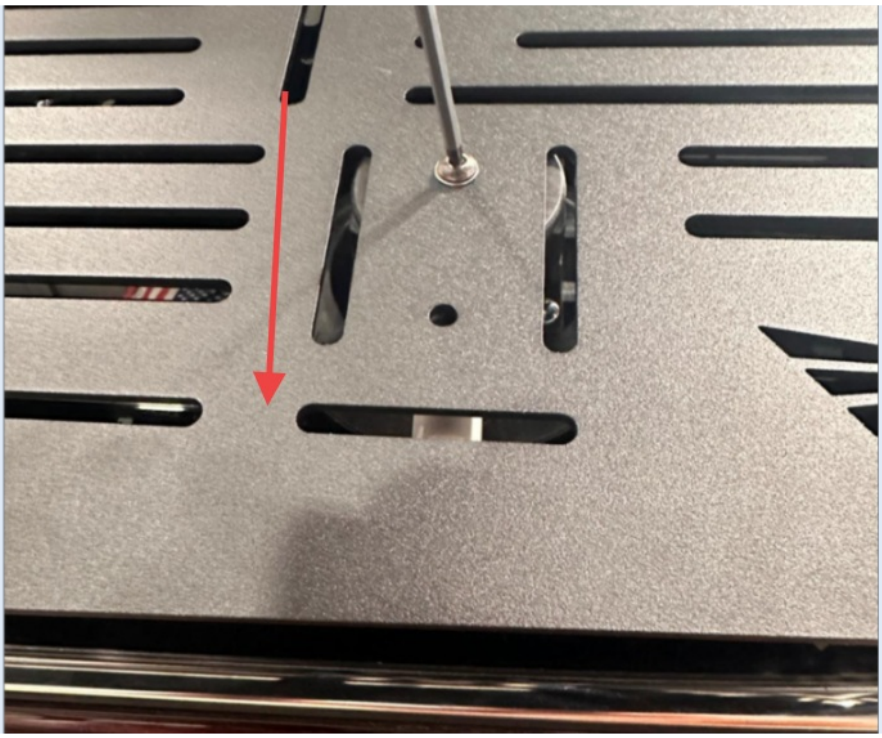
With the hardware still loose, slide the slotted Silicone spacers in between the side rail and bracket from the top.
These spacers will only be used when the rack is equipped with gray side accent panels.

Step 7



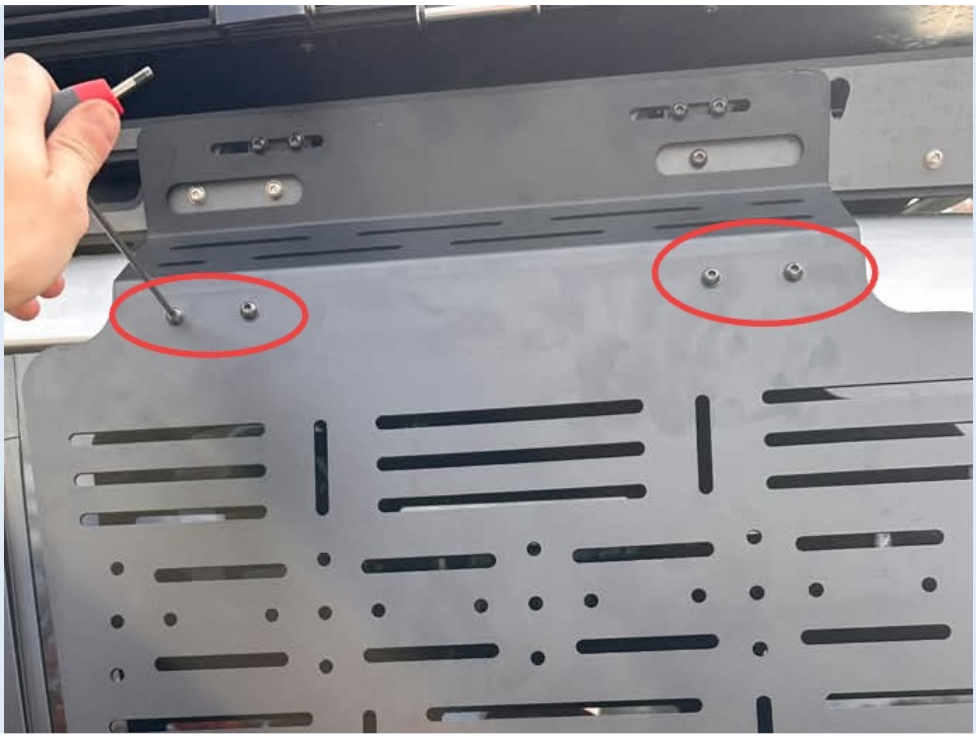
Next install the suction cup to the panel using the 1/4x20x3/8" button head bolt and washer in the hole location shown.

Step 8



Orient the suction cup as show with the pump button down and tighten with a 5/32" allen.

Step 9



Attach the accessory panel to the outside of the mounting bracket using the (4) 1/4x20x3/4" bolts washers and serrated nuts.

Step 10



Center the panel on the window and tighten all remaining mounting hardware using a 5/32" allen.

Step 11



Press on the panel to seal the suction cup to the window, then repeatedly press the suction cup button until the red line is no longer visible.

Step 12



With the line no longer visible the install is complete.

Step 13



Install is complete! Double check all hardware is tightened and enjoy!