Step 1 4Runner Blitz Sliders Install Instructions





Step by step on how to install the Blitz Sliders on a Toyota 4Runner 5th Gen (10-24). Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=k3nwVycV-O0

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts & Hardware



046-0025 BOLT PACK — V4R5SL-ST-BP • Bill of materials (per 1 bag) — PIECES / BAG 58

BIN	QTY	PART #	DESCRIPTION
1	22	040-0118	M8-1.25 x 25MM FLANGED HEX HD SCREW
2	12	040-0047	3/8-16 x 1 THREAD CUTTING BOLT
3	8	040-0004	3/8-16 x 1 HEX CAP GR5 ZNC
4	8	040-0014	5/16 USS FLAT WASHER ZNC
5	8	040-0026	3/8-16 SERR FLANGE NUT HARD ZNC

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish — Odoo BOM link in description

046-0152 BOLT PACK — VSL-BL2-BP • Bill of materials (per 1 bag) — PIECES / BAG 186

BIN	QTY	PART #	DESCRIPTION
1	24	040-0030	1/2-13 x 1 HEX CAP GR5 ZNC
2	24	040-0038	7/16 USS FLAT WASHER ZNC
3	24	040-0019	1/2-13 SERR FLANGE NUT
4	10	040-0219	M6-1.0 x 20 BUTTON HD SOC CAP 18-8 SS BLK
5	10	040-0147	1/4 MIL-SPEC FLAT WASHER 18-8 SS BLK
6	10	040-0195	M6-1.0 CLIP-ON BARREL NUT BLK
7	28	040-0199	5/16-18 x 1 BUTTON HD SOC CAP 18-8 SS BLK
8	16	040-0020	5/16-18 SERR FLANGE NUT HARD ZNC
9	12	040-0099	5/16-18 U-NUT
10	28	040-0268	5/16 (M8) MIL-SPEC FLAT WASHER 18-8 SS BLK

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish — Odoo BOM link in description

Check that you have all of the parts and hardware shown before starting. Hardware pack: 046-0025 and 046-0152 (every bolt, nut and washer is listed in the bill of materials picture).

Step 3 Install Slider Legs



The slider boats work on either side; the legs decide the side. Mount the legs on the forward-most set of holes with the arrows pointing to the front of the vehicle. Use the button head bolts and flange nuts and tighten with a 5/16 in. Allen, leaving them slightly loose for adjustment.

Video timestamp: 0:40

Step 4 Install Corner Plates



Install the corner plates with the button heads and flange nuts before the lights, then tighten with a 5/32 in. Allen.

Video timestamp: 1:40

Step 5 Install Light Grommets





Install the LED lights using the provided button head bolts, washers, and lock nuts. Make sure the lights are centered in the hole and tighten them down using a 3mm allen and a 5/16" socket or wrench Video timestamp: 2:15

Step 6 Remove Clips and Bolts



Remove the plastic clips along the frame. Remove the three bolts holding the gas tank skid and the bolt holding the e-brake line. If you have KDSS, unbolt it and let it hang.

Video timestamp: 3:45

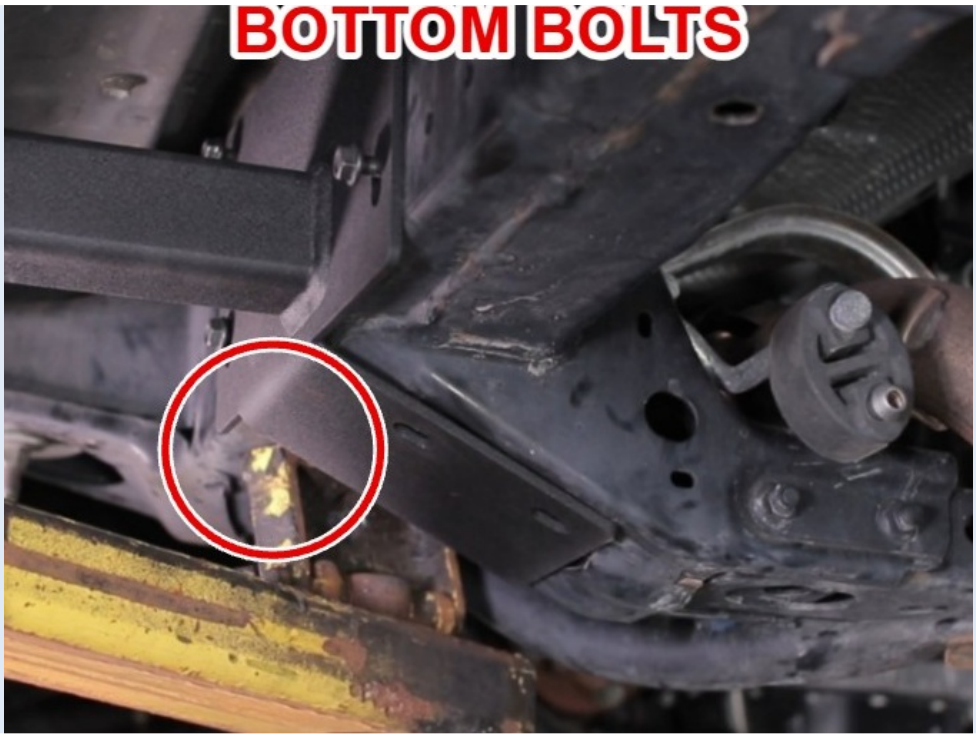
Step 7 Raise Slider Into Place



Use a floor jack in the center of the slider to lift it into place. Make sure it slides between the frame and the gas tank skid, e-brake line and KDSS.

Video timestamp: 4:30

Step 8 Install Hardware Loosely



Install the supplied hardware in all the slider mounting holes loosely. With KDSS, the slider goes between the KDSS bracket and the frame and bolts through both.

Video timestamp: 5:05

Step 9 Tighten Bottom Then Side Bolts



Tighten all the bottom bolts first to pull the slider up against the frame, then tighten the side bolts. An open-end wrench helps on the top hole.

Video timestamp: 5:45

Step 10 Reinstall Skid and KDSS



Reinstall the last gas tank skid bolt and any KDSS lines with the stock hardware, then go back and check that everything is tight.

Video timestamp: 6:20

Step 11 Passenger Side Bottom Holes



Install the passenger slider the same way. For rock slider use, center punch and drill the two bottom holes to 5/16 in. and install the supplied 3/8 in. self-tapping bolts with a 9/16 in. wrench.

Video timestamp: 7:05

Step 12 Install Last Self-Tapping Bolt



Find the smallest frame hole through the slider and install the last self-tapping bolt. Snug the self-tappers down without over-tightening.

Video timestamp: 7:50

Step 13 Install Complete



Double check that everything has been tightened and enjoy your new sliders!