Step 1 Bronco Tailgate Table Install Instructions



Step by step on how to install the Tailgate Table on the 6th Gen Ford Bronco (2021+). Please read all steps carefully before starting the install. Tools needed: 19mm and 13mm sockets, plastic pry tool, 5/32" and 1/8" hex, 3/8" and 7/16" wrenches, a small round punch and medium (blue) thread locker.

Installation Video: https://www.youtube.com/watch?v=hwDyTqSsO0o

Questions or Support:
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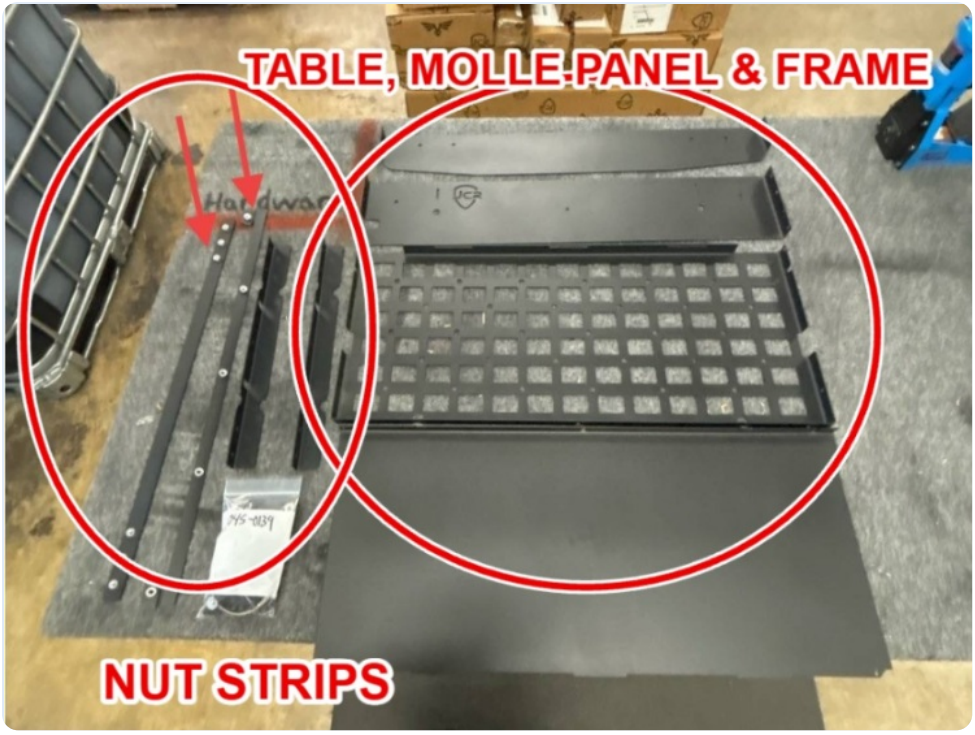
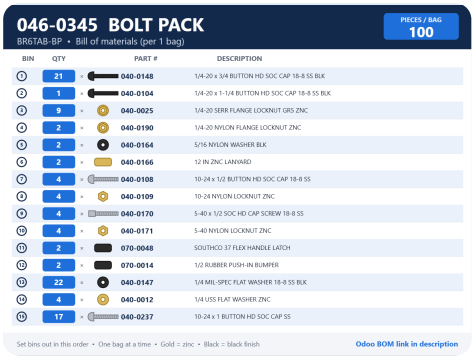
Step 2 Included Parts & Hardware







046-0345 BOLT PACK

BR6TAB-BP • Bill of materials (per 1 bag)

PIECES / BAG 100

BIN	QTY	PART #	DESCRIPTION
1	21	040-0148	1/4-20 x 3/4 BUTTON HD SOC CAP 18-8 SS BLK
2	1	040-0104	1/4-20 x 1-1/4 BUTTON HD SOC CAP 18-8 SS BLK
3	9	040-0025	1/4-20 SERR FLANGE LOCKNUT GR5 ZNC
4	2	040-0190	1/4-20 NYLON FLANGE LOCKNUT ZNC
5	2	040-0164	5/16 NYLON WASHER BLK
6	2	040-0166	12 IN ZNC LANYARD
7	4	040-0108	10-24 x 1/2 BUTTON HD SOC CAP 18-8 SS
8	4	040-0109	10-24 NYLON LOCKNUT ZNC
9	4	040-0170	5-40 x 1/2 SOC HD CAP SCREW 18-8 SS
10	4	040-0171	5-40 NYLON LOCKNUT ZNC
11	2	070-0048	SOUTHCO 37 FLEX HANDLE LATCH
12	2	070-0014	1/2 RUBBER PUSH-IN BUMPER
13	22	040-0147	1/4 MIL-SPEC FLAT WASHER 18-8 SS BLK
14	4	040-0012	1/4 USS FLAT WASHER ZNC
15	17	040-0237	10-24 x 1 BUTTON HD SOC CAP SS

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

Check that you have all of the parts and hardware shown before starting. Hardware pack: 046-0345 (every bolt, nut and washer is listed in the bill of materials picture).

Step 3 Remove the Spare Tire



Remove the spare tire with a 19mm socket (or your wheel lock key).

Video timestamp: 0:15

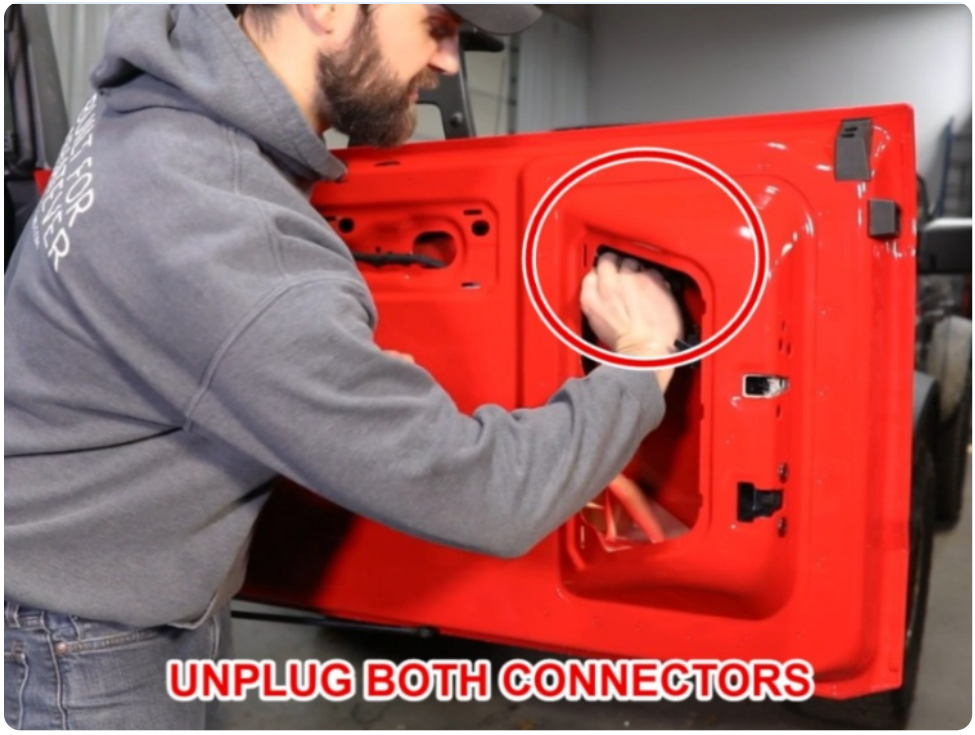
Step 4 Remove the Interior Cover Panels



Remove both black plastic cover panels inside the tailgate. Start where the wiring comes in, release the clips along the bottom edge with a plastic pry tool, then slide the panel off the top hooks. Repeat for the second panel.

Video timestamp: 0:40

Step 5 Unplug Wiring and Remove Grommet





Unplug the two electrical connectors by pressing the thumb tabs. Press in the four tabs on the white oval grommet, push it out and feed the wires through.

Video timestamp: 1:12

Step 6 Remove the Tire Carrier



From the outside, remove the eight bolts holding the spare tire mount with a 13mm socket. Support the mount before removing the last bolt.

Video timestamp: 1:58

Step 7 Remove the Tailgate Vents





Pull the rubber seal back with a pry tool and press in the three clips behind it while pulling the top vent out, then slide it up and out. The bottom vent comes out the same way; reach through the top hole to press its clips.

Video timestamp: 2:29

Step 8 Install the Nut Strips





Slide the flat nut strip through the bottom vent hole, flat side facing in toward the vehicle. With the tailgate open, feed the second strip (tabs up, flat side in) through the large vent opening just above the connectors. Be careful not to scratch the paint.

Video timestamp: 3:38

Step 9 Bolt the Nut Strips in Place





Line up the top strip and start two 1/4"-20 button head bolts with the large 1/4" USS washers. Check that the other holes are centered, then tighten. Do the same for the bottom strip through the lower slots.

Video timestamp: 5:20

Step 10 Assemble the Table Frame





Assemble the frame with 1/4"-20 x 3/4" button heads, small 1/4" washers and serrated flange nuts, bolts running from the inside out. The sides sit just inside the formed flanges of the top and bottom pieces. Leave the bottom hole on each side open for the table.

Video timestamp: 6:43

Step 11 Install the Bumpers and Latches





Twist the two rubber bumpers into their holes (a little lubricant helps). Install the latches with the tab facing down using the #5 socket cap screws and nylock nuts. Leave them loose for now.

Video timestamp: 7:32

Step 12 Install the Lanyards



Install the lanyards to the frame through the center mount hole with the 10-24 x 1/2" button heads and nylock nuts. Tighten with a 1/8" hex and 3/8" wrench, then back off slightly so they pivot without rattling.

Video timestamp: 8:24

Step 13 Attach the Table to the Frame





With the MOLLE flanges facing up and in, install a 1/4" button head from the inside out with the nylon washer between the table and frame flange, and a 1/4"-20 nylock nut outside. Tighten with a 5/32" hex and 7/16" wrench so the table pivots without rattling. Attach the lanyards to the inside of the table the same way (bolt outside to in, cable inside the flange).

Video timestamp: 9:11

Step 14 Adjust the Latches



Close the table and check the latch height. Adjust the latches up or down as needed, then tighten them.

Video timestamp: 11:15

Step 15 Mount the Frame to the Tailgate





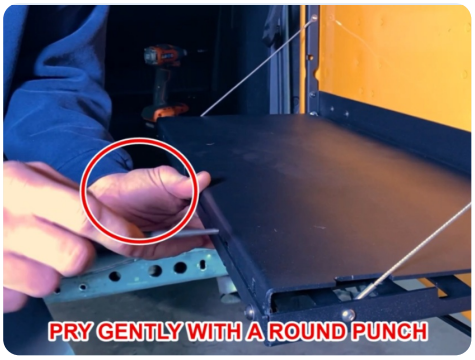
Mount the frame to the nut strips with 1/4"-20 button heads and small washers, using the 1-1/4" bolt in the top center hole. Use medium thread locker on every bolt. Make sure the wiring is not pinched, then snug them without deforming the tailgate.

Video timestamp: 11:31

Step 16 Install the Tabletop







Loosely install three 1/4"-20 button heads with washers and flange nuts in the front holes. Set the tabletop in so its back tabs line up with the slots and the front slots drop over the bolts. Work it down with light inward pressure and a round punch or pry tool, then set the height and tighten the three bolts.

Video timestamp: 13:11

Step 17 Reassemble the Tailgate







Snap the vents back in, reinstall the tire carrier with the factory bolts, feed the connectors back through, snap the grommet in, plug in the connectors and reinstall the interior cover panels.

Video timestamp: 17:56

Step 18 Final Check



Check that the table opens and closes, the cables move freely, the latches hook and all hardware is tight. Enjoy your new Tailgate Table! Be sure to check out jcroffroad.com for even more Bronco products.

Video timestamp: 19:09

Step 19 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Bronco Tailgate Table is now complete. Enjoy!