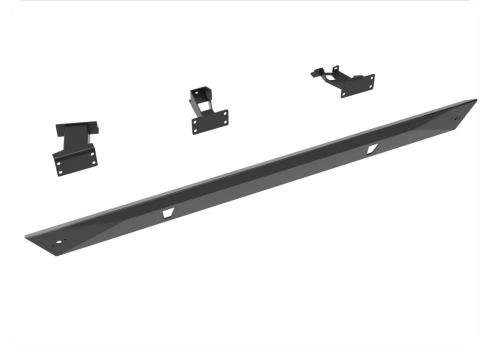


**Step 1** LC200 Blitz Sliders Install Instructions

Step by step on how to install the Blitz Sliders on a Toyota Land Cruiser 200 / Lexus LX570 (08-21). Please read all steps carefully before starting the install.

Installation Video: <https://www.youtube.com/watch?v=H4vAJGIQgBU>

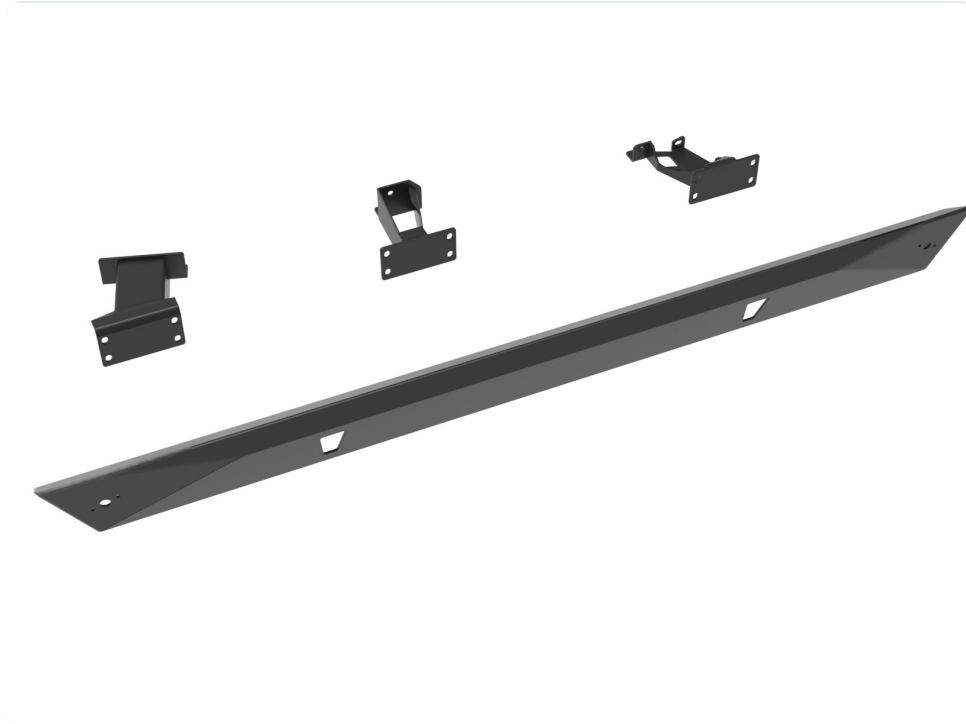
Questions or Support:

Phone: 269-353-1184

Email: info@[victory4x4.com](mailto:info@victory4x4.com)



Step 2 Included Parts & Hardware



046-0113 BOLT PACK			
V200SL-BP • Bill of materials (per 1 bag)			
PIECES / BAG 104			
BIN	QTY	PART #	DESCRIPTION
①	18 ×	040-0208	1/2-13 x 1 THREAD-CUTTING HEX SCREW ZNC
②	2 ×	040-0004	3/8-16 x 1 HEX CAP GR5 ZNC
③	2 ×	040-0026	3/8-16 SERR FLANGE NUT HARD ZNC
④	2 ×	040-0014	5/16 USS FLAT WASHER ZNC
⑤	24 ×	040-0030	1/2-13 x 1 HEX CAP GR5 ZNC
⑥	28 ×	040-0035	1/2 USS FLAT WASHER ZNC
⑦	24 ×	040-0019	1/2-13 SERR FLANGE NUT
⑧	2 ×	040-0210	1/2-13 x 4-1/2 HEX CAP GR5 ZNC
⑨	2 ×	040-0123	1/2-13 NYLON LOCKNUT GR5 ZNC

Check that you have all of the parts and hardware shown before starting. Hardware pack: 046-0113 (every bolt, nut and washer is listed in the bill of materials picture).

Step 3 Remove Factory Steps



Remove the factory steps from the body. Each step is held on by six bolts, two at each mount, which come out with a 12mm socket. Once the bolts are out, slide the step back to release the small tab and let it drop free.

Video timestamp: 0:20



Step 4 Mark Trim Cut Line



Mark a cut line on the lower rocker trim parallel to the pinch seam. A laser level works well, or measure down 4-3/4 in. from the seam where the trim meets the fender in a few spots and connect the marks with tape. At the front wheel opening, carry the line straight in while keeping the trim fastener.

Video timestamp: 0:55



Step 5 Cut and Clean Up Trim



There is nothing behind the trim, so the cut can be made with the trim still on the vehicle. Cut along the taped line, then clean up the edge so there is no rough plastic left.

Video timestamp: 1:45

**Step 6** Drill Front Mount Hole

The front mount sits on the angled portion of the frame. Drill the factory frame hole out to 7/16 in. so it accepts a 1/2 in. self-threading bolt.

Video timestamp: 2:20



Step 7 Install Front Mount



Run a 1/2 in. self-threading bolt into the hole to tap it, back it out, then hang the front mount on that same bolt. Push the mount up tight to the frame and tighten the bolt with a 3/4 in. wrench.

Video timestamp: 3:10



Step 8 Drill and Bolt Front Mount

INSTALL SELF-TAPPING BOLTS



Using the bracket as a guide, center punch and drill the bottom holes to 7/16 in. and install two more self-tapping bolts. Do the same for the upper mounting hole.

Video timestamp: 3:55



Step 9 Install Center Mount



The center mount bolts to the factory frame hole about 22-3/4 in. behind the front leg. Drill the hole out to 7/16 in. and install the mount with a 1/2 in. self-tapping bolt the same way as the front mount.

Video timestamp: 4:45



Step 10 Install Rear Mount

1/2" BOLT THROUGH LCA MOUNT



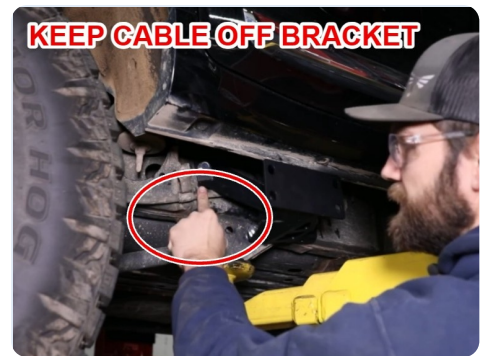
Drill and self-tap the two factory frame holes for the rear mount, then hang the bracket from the front hole. Install the longer 1/2 in. bolt with a washer through the bottom back hole of the bracket and the factory lower control arm mount, and secure it with a serrated flange nut.

Video timestamp: 5:30

**Step 11** Install Leg Support Bracket

Install the slider leg support bracket with a self-tapping bolt into the frame hole and a 5/16 in. hex bolt, washer and serrated flange nut on the outer end.

Video timestamp: 6:35

**Step 12** Check Parking Brake Cable

Make sure the parking brake cable is not touching the frame or the new support bracket. Loosen the cable bracket bolt slightly or gently bend the frame tab to reposition the cable if needed.

Video timestamp: 7:00



Step 13 Install Rock Lights



Remove the blue plastic film from the rock lights. Set each light over the cutout on the inside of the slider, install a button head bolt with a plastic washer from the outside, and a washer and nut on the inside. Tighten evenly with a 3mm hex and 8mm wrench so the light sits flat.

Video timestamp: 7:30



Step 14 Hang the Slider



Loosen the mounts slightly to help line up the bolts. Start one bolt at one end, then the other end, then fill in the center. Use the 1/2 in. x 1 in. bolts with washers and serrated flange nuts, running the bolts from the inside out to the slider.

Video timestamp: 8:25

**Step 15** Tighten and Wire Lights

Tighten the slider legs to the frame, then tighten the slider to the legs. Repeat all steps on the passenger side, then wire the rock lights to the switch of your choice.

Video timestamp: 8:48