Step 1 Jeep JK Tailgate Table Install Instructions



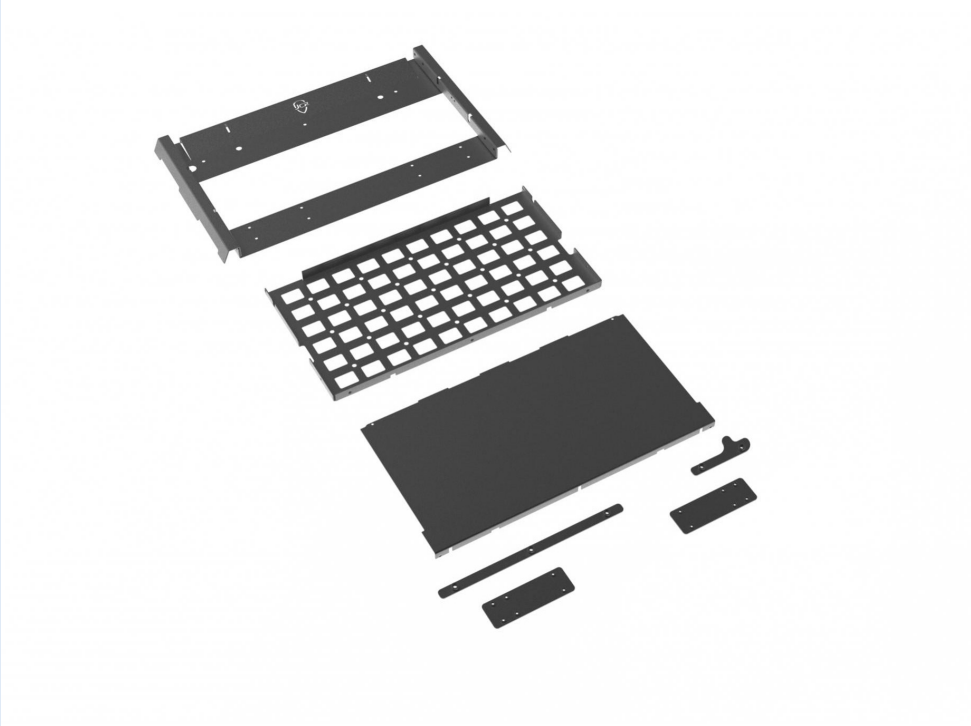


Step by step on how to install the Jeep JK Tailgate Table. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=BLR0Swqpgh0

Questions or Support:
Phone: 269-353-1184
Email: info@jcroffroad.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

046-0345 BOLT PACK

PIECES / BAG 100

BR6TAB-BP • Bill of materials (per 1 bag)

BIN	QTY	PART #	DESCRIPTION
1	21	040-0148	1/4-20 x 3/4 BUTTON HD SOC CAP 18-8 SS BLK
2	1	040-0104	1/4-20 x 1-1/4 BUTTON HD SOC CAP 18-8 SS BLK
3	9	040-0025	1/4-20 SERR FLANGE LOCKNUT GR5 ZNC
4	2	040-0190	1/4-20 NYLON FLANGE LOCKNUT ZNC
5	2	040-0164	5/16 NYLON WASHER BLK
6	2	040-0166	12 IN ZNC LANYARD
7	4	040-0108	10-24 x 1/2 BUTTON HD SOC CAP 18-8 SS
8	4	040-0109	10-24 NYLON LOCKNUT ZNC
9	4	040-0170	5-40 x 1/2 SOC HD CAP SCREW 18-8 SS
10	4	040-0171	5-40 NYLON LOCKNUT ZNC
11	2	070-0048	SOUTHCO 37 FLEX HANDLE LATCH
12	2	070-0014	1/2 RUBBER PUSH-IN BUMPER
13	22	040-0147	1/4 MIL-SPEC FLAT WASHER 18-8 SS BLK
14	4	040-0012	1/4 USS FLAT WASHER ZNC
15	17	040-0237	10-24 x 1 BUTTON HD SOC CAP SS

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

Check that you have all of the hardware shown before starting.

Step 4 Remove Trim Panel



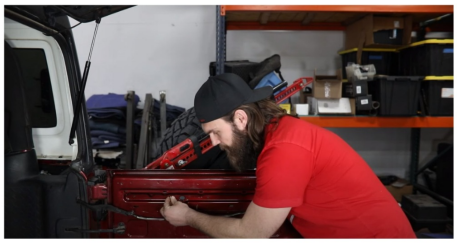


Open the tailgate and pop out the clips holding the trim panel that covers the tailgate wiring. Then remove the clips holding the tailgate wiring in place.

Video timestamp: 1:20

Step 5 Remove Vents and Carrier



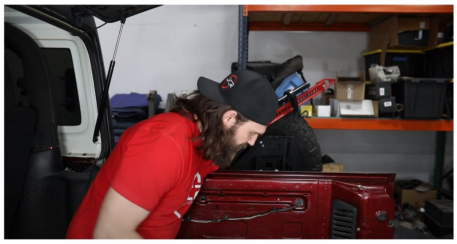


Remove the factory vents and the tire carrier, or any aftermarket product, so you can reach the inside of the tailgate. Steps vary a bit with your carrier and whether you have a tailgate plate.

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Step 6 Install First Nut Strip



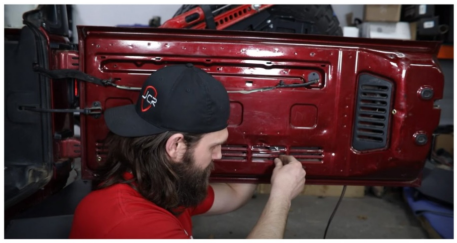


Install the first nut strip, the long skinny one with 3 holes. Reach up through the tailgate opening and push it up until its 3 holes line up with the tailgate holes. Put a 10-24 bolt in the middle hole, check the outer holes line up, then tighten.

Video timestamp: 3:00

Step 7 Install Top Nut Strip





Install the top nut strip, the odd-shaped one with the cutout and 2 holes, the same way. Line up the left hole and tighten it almost fully. Make sure the wires pass through the cutout and are not pinched, and the other hole lines up horizontally. Then tighten.

Video timestamp: 5:23

Step 8 Install Lower Nut Strips





Install the 2 lower nut strips (4 holes each). Reach through the back opening and line the holes up with the slots, then start 2 bolts on the left side of the strip. Slide it fully right in the slot, start 2 bolts on the other side, tighten all 4, and remove the loose ones. Repeat for the other strip, mirrored.

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Step 9 Trim Harness Clips

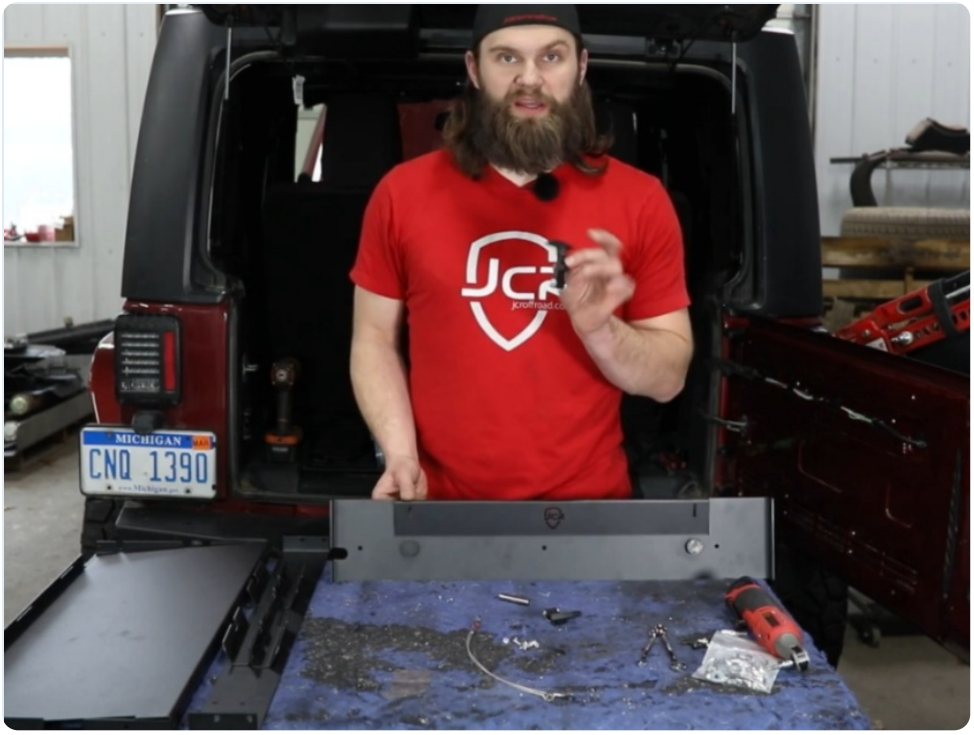


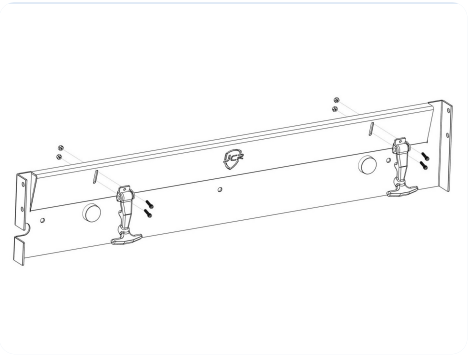


Use wire cutters to carefully snip off the 4 plastic clips on the tailgate wire harness without cutting any wires. This lets the top panel sit flush. Tape the wire down in the valley to keep it clear until the top bracket is installed.

Video timestamp: 8:34

Step 10 Prep Top Panel



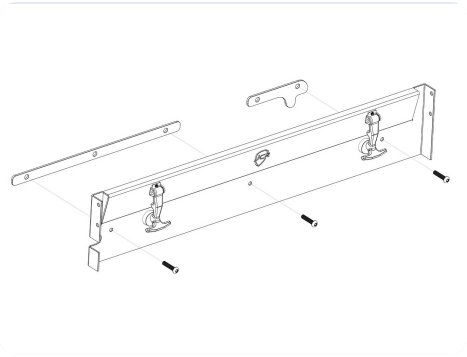


On the top panel, twist the 2 rubber bumpers into the larger holes. Add the latches with the 5-40 x 1/2 in socket head bolts and 5-40 nylock nuts, in the orientation shown. Tighten them at the top of the slot.

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Step 11 Bolt Top Panel



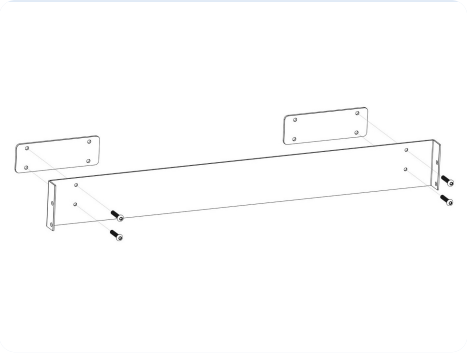


Bolt the top panel into the nut strips with 3 of the 10-24 bolts, starting with the left one. Route the wire harness through the left cutout so it isn't pinched, then tighten. You may need to reach up and push the long nut strip to start the middle bolt.

Video timestamp: 11:46

Step 12 Install Bottom Panel



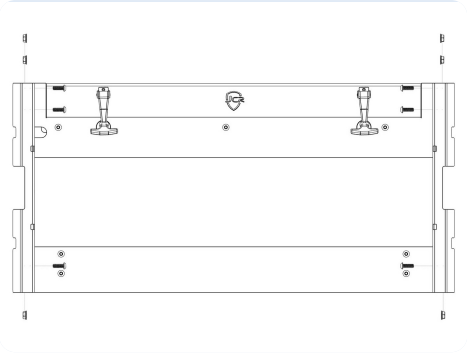


Install the bottom panel with 4 of the 10-24 bolts into the nut strips already in the tailgate, as shown. Start all four, then tighten them down.

Video timestamp: 12:18

Step 13 Attach Side Pieces



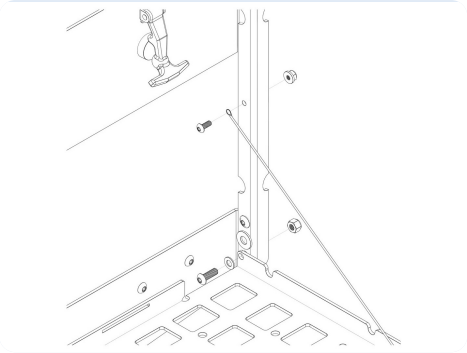


Attach the 2 side pieces to the top and bottom panels with the 1/4-20 button head bolts and flange nuts, using a 5/32 in hex. Angled flanges face out and the nuts go on the inside. Leave the bottom bolt out for now, since that hole is the table's pivot bolt.

Video timestamp: 13:29

Step 14 Attach Support Cables



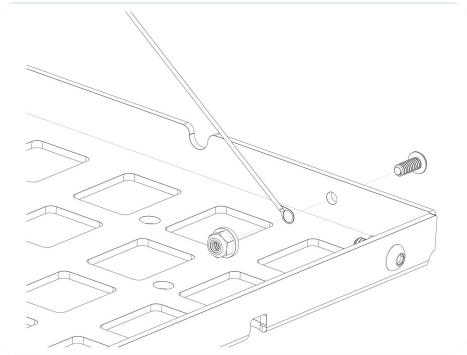


Attach the support cables and the table. Mount each cable to the inside of the table piece with 10-24 x 1/2 in button head bolts and 10-24 nylock nuts. Mount the table to the bottom hole on each side with a 1/4-20 x 3/4 in bolt inside, a large nylon washer between table and side, and a flanged nylock nut outside. Keep it loose enough to rotate.

Video timestamp: 14:02

Step 15 Mount Cables

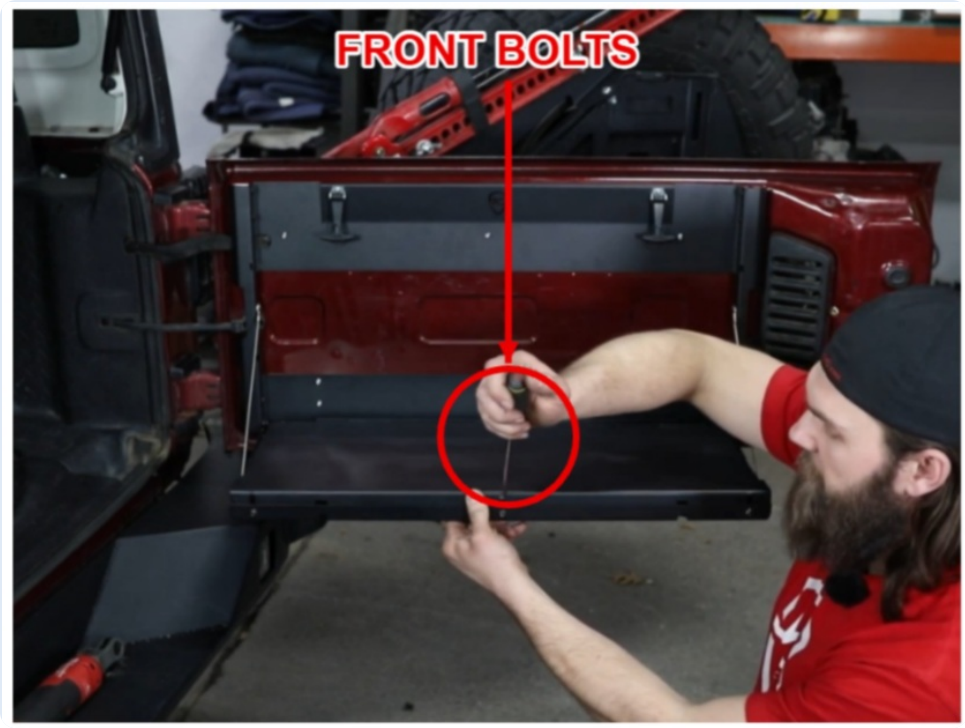


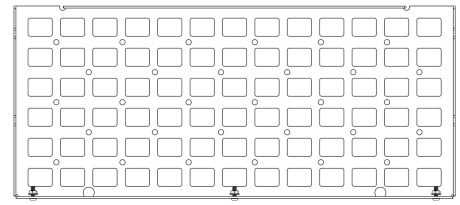


Mount the other end of each support cable to the inside of the table as shown, using the same hardware. Tighten enough that the cables don't wiggle but can still rotate. Test the latch positions and tighten them now, because you can't reach the nuts once the table is on the vehicle.

Video timestamp: 14:23

Step 16 Install Front Bolts



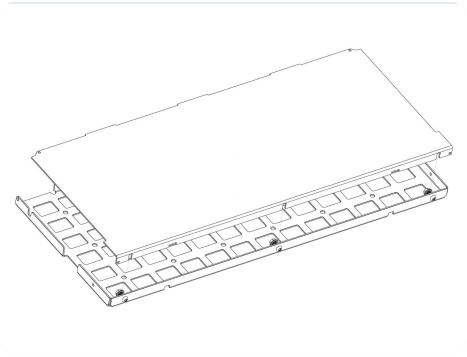


Put a 1/4-20 x 3/4 in button head bolt in each of the 3 holes on the front of the molle panel and loosely start a 1/4-20 flange nut on each. This makes attaching the tabletop easier.

Video timestamp: 16:18

Step 17 Install Tabletop





Place the tabletop inside the molle panel. Seat the back tabs in the molle panel cutouts first, then push the front down so its slots line up with the 3 front bolts. A small pry tool may help. Tighten the bolts. The tabletop should sit flush with or above the molle panel edge.

Video timestamp: 16:48

Step 18 Final Check





Double check that all hardware is tight. Then reinstall the exterior vents or tailgate plate, tire carrier and spare tire in the reverse of the order you removed them.

Video timestamp: 18:09

Step 19 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Jeep JK Tailgate Table is now complete. Enjoy!