Step 1 GX460 Blitz Sliders Install Instructions



Step by step on how to install the Blitz Sliders on a Lexus GX460 (10-23). Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=6ZbQVIfVyPc

Questions or Support:
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Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

V4R5SL-ST-BP • Bill of materials (per 1 bag) — 58

BIN	QTY	PART #	DESCRIPTION
1	22	040-0118	M8-1.25 x 25MM FLANGED HEX HD SCREW
2	12	040-0047	3/8-16 x 1 THREAD CUTTING BOLT
3	8	040-0004	3/8-16 x 1 HEX CAP GR5 ZNC
4	8	040-0014	5/16 USS FLAT WASHER ZNC
5	8	040-0026	3/8-16 SERR FLANGE NUT HARD ZNC

046-0041 BOLT PACK — PIECES / BAG 132

VSL-BL-BP • Bill of materials (per 1 bag)

BIN	QTY	PART #	DESCRIPTION
1	12	040-0011	1/4-20 x 3/4 BUTTON HD SOC CAP 18-8 SS
2	12	040-0025	1/4-20 SERR FLANGE LOCKNUT GR5 ZNC
3	32	040-0019	1/2-13 SERR FLANGE NUT
4	32	040-0127	1/2-13 x 1 BUTTON HD SOC CAP ZNC
5	12	040-0135	1/4 MIL-SPEC FLAT WASHER 18-8 SS

Check that you have all of the hardware shown before starting. Hardware packs: 046-0025 and 046-0041 (every bolt, nut and washer is listed in the bill of materials picture).

Step 4 Remove Rocker Trim Screws



Remove the two screws in the front wheel well and the one in the rear wheel well (10mm socket or Phillips). Then remove the Phillips screw behind each door.

Video timestamp: 0:30

Step 5 Remove Step Cover Plate



Pry up the step cover plate with a flat blade screwdriver or clip tool, working front to back. Then remove the three 10mm bolts underneath.

Video timestamp: 1:40

Step 6 Remove Factory Step



Unplug the factory wiring harness for the step lights underneath, then remove the six bolts holding the step to the vehicle.

Video timestamp: 2:45

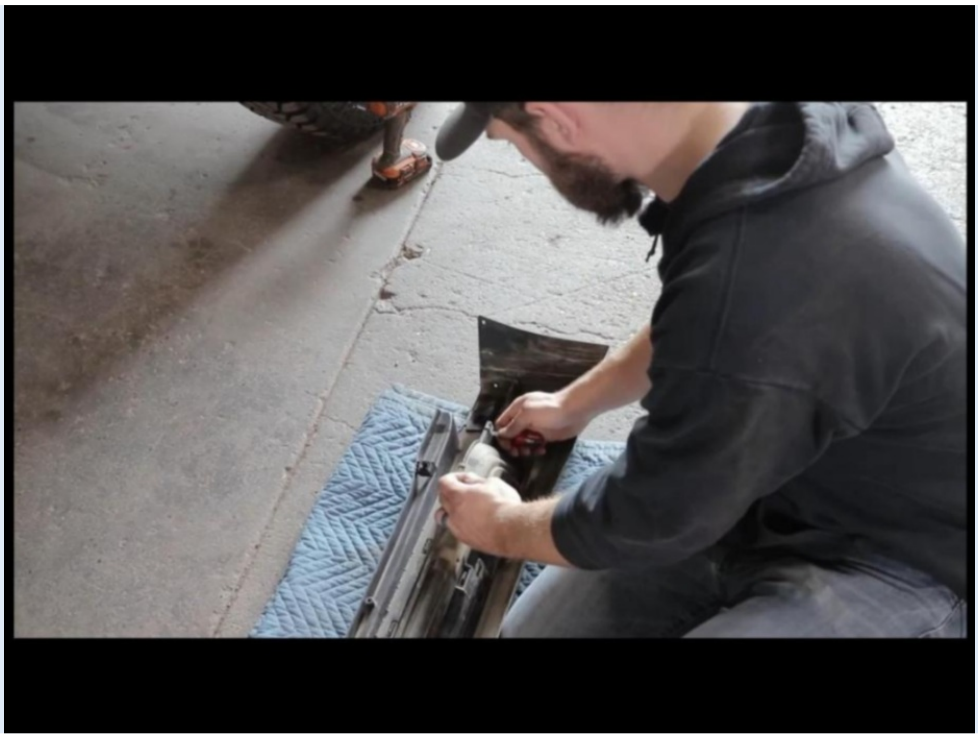
Step 7 Remove Lower Trim



Open the doors and pull the lower plastic trim straight out to release the factory clips.

Video timestamp: 3:18

Step 8 Separate Trim Pieces



Remove the three metal clips and the plastic clips across the center. Pry off the tab on each end (held with double sided tape) and slide the center out.

Video timestamp: 3:50

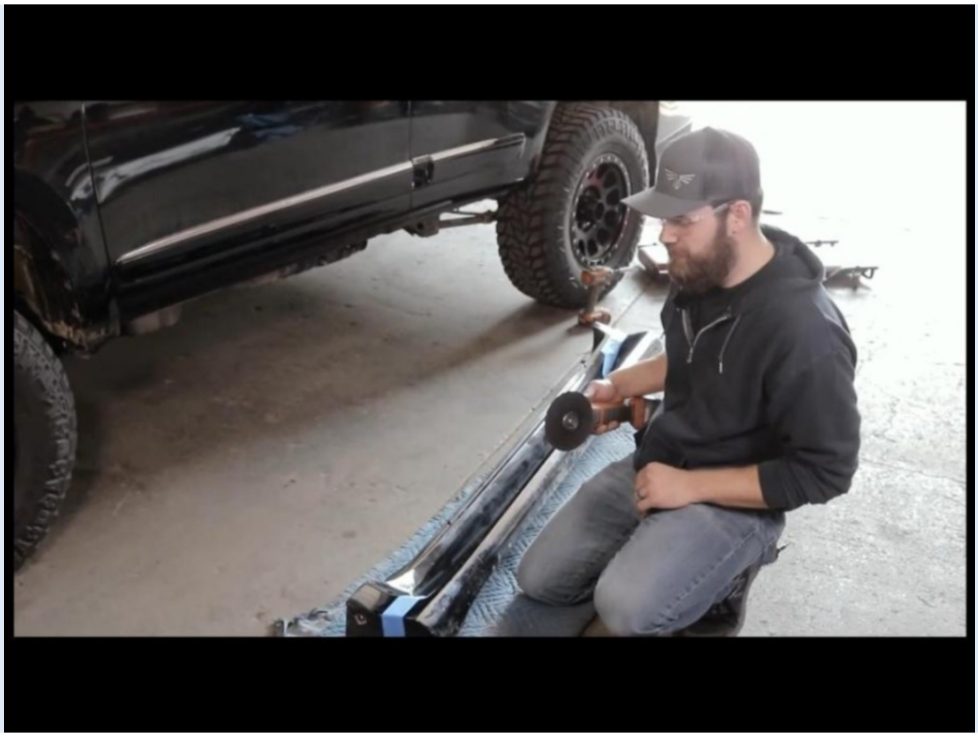
Step 9 Mark Cut Line



Measure down 3-1/4 in. from the top edge at the front (lines up with the body seam) and 2 in. at the rear. Tape a straight line front to back.

Video timestamp: 5:40

Step 10 Cut Trim



Cut along the tape with a cutoff wheel (an air saw also works). Discard the bottom section.

Video timestamp: 6:40

Step 11 Reinstall Trim



Snap the trimmed piece back in place, clean up the cut with a flap disc if needed, and reinstall the wheel well and door screws.

Video timestamp: 7:20

Step 12 Remove Step Wiring Harness



Disconnect the two light connectors on the factory step and remove the harness clips. The harness is reused to wire the rock lights.

Video timestamp: 8:05

Step 13 Install Slider Legs



Each slider is marked with a forward-facing arrow. Install the legs with arrows forward and the larger bracket at the rear using the button head bolts and serrated nuts. Push the legs as far forward as they go.

Video timestamp: 8:55

Step 14 Install LED Lights



Install the LED lights using the provided button head bolts, washers, and lock nuts. Make sure the lights are centered in the hole and tighten them down using a 3mm allen and a 5/16" socket or wrench.
Video timestamp: 9:45

Step 15 Wire Rock Lights



Route the factory harness behind the legs. Cut off the factory connector, shorten the light leads, and connect red to red and the black wire to the white/black stripe wire with the heat shrink butt connectors.

Video timestamp: 10:50

Step 16 Prep Driver Side Frame



With KDSS, remove the two line brackets and the parking brake cable bolt. Remove the KDSS skid and the plastic cap at the front, and the three fuel tank skid bolts so the skid drops down.

Video timestamp: 13:10

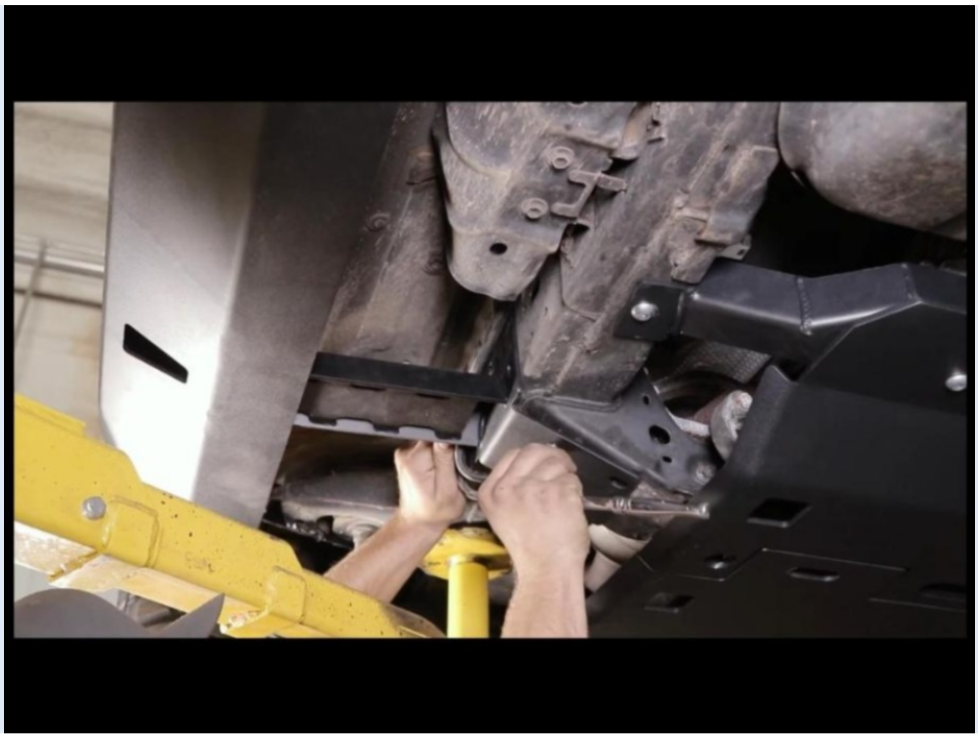
Step 17 Install Rear Bracket



Slide the rear bracket behind the KDSS clip and above the fuel tank skid. Bend the skid center tab flat. Install five bolts in the frame, the three skid bolts, and reattach the parking brake cable (top hole bolt, bottom hole tab).

Video timestamp: 14:40

Step 18 Install Front Bracket



Install the front bracket behind the KDSS lines with six bolts: two in the bottom crossmember and four in the side of the frame. Tighten once all are started.

Video timestamp: 15:45

Step 19 Center and Tighten Slider



Center the slider on the wheel wells, then tighten the button head bolts. Some 3/4 in. nuts can be reached through the jack holes. Connect the wiring.

Video timestamp: 16:25

Step 20 Passenger Side Prep



Remove the parking brake cable bracket at the rear and the frame clips so the bracket sits flush.

Video timestamp: 16:45

Step 21 Drill Passenger Front Leg



Push the front leg up and tighten the four side bolts. Center punch the two lower holes, drill 5/16 in. pilot holes, touch up bare metal, and install the 3/8 in. self-tapping bolts. Do not over-tighten.

Video timestamp: 17:45

Step 22 Passenger Rear Leg and Final



Install a self-tapping bolt in the unthreaded factory hole on the rear leg. Tighten everything and connect the wiring.

Video timestamp: 18:50

Step 23 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the GX460 Blitz Sliders is now complete. Enjoy!