Step 1 200 Series Hatch MOLLE Panel Install Instructions





Step by step on how to install the 200 Series Hatch MOLLE Panel. Please read all steps carefully before starting the install.

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

046-0089 BOLT PACK

V4RHMP-BP • Bill of materials (per 1 bag)

PIECES / BAG 24

BIN	QTY	PART #	DESCRIPTION
1	6 ×	040-0158	5/16-18 x 1-1/2 CARRIAGE BOLT GR5
2	6 ×	040-0131	ALUM SPACER 19MM OD x 19MM L
3	6 ×	040-0014	5/16 USS FLAT WASHER ZNC
4	6 ×	040-0052	5/16 NYLON LOCKNUT

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

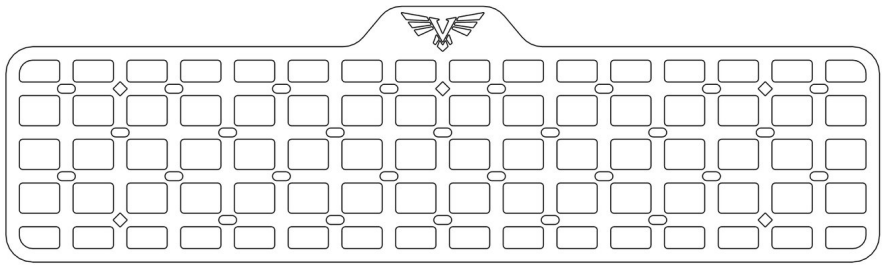
Check that you have all of the hardware shown before starting.

Step 4 Remove Hatch Trim



Fits the 200 Series and LX 570. Open the rear hatch and pop off the plastic trim around the top of the hatch, starting with the top middle piece that holds the 3rd brake light. Unhook the light from the plastic, using a plastic pry tool or flat head screwdriver on the clips.

Step 5 Prep Trim Piece



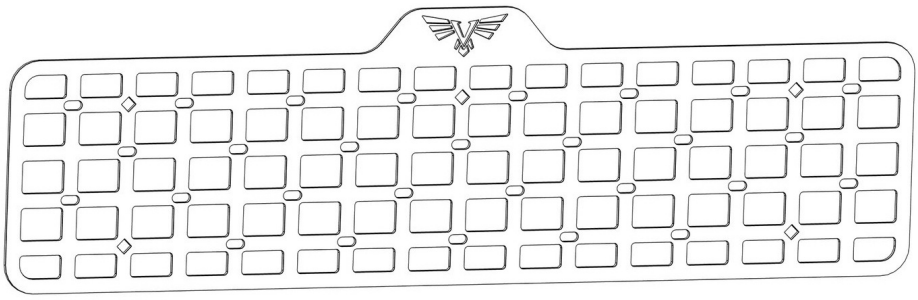
With the trim pieces off, take the largest one and set it on a flat surface or workbench, since this is the piece you will modify.

Step 6 Mark Holes



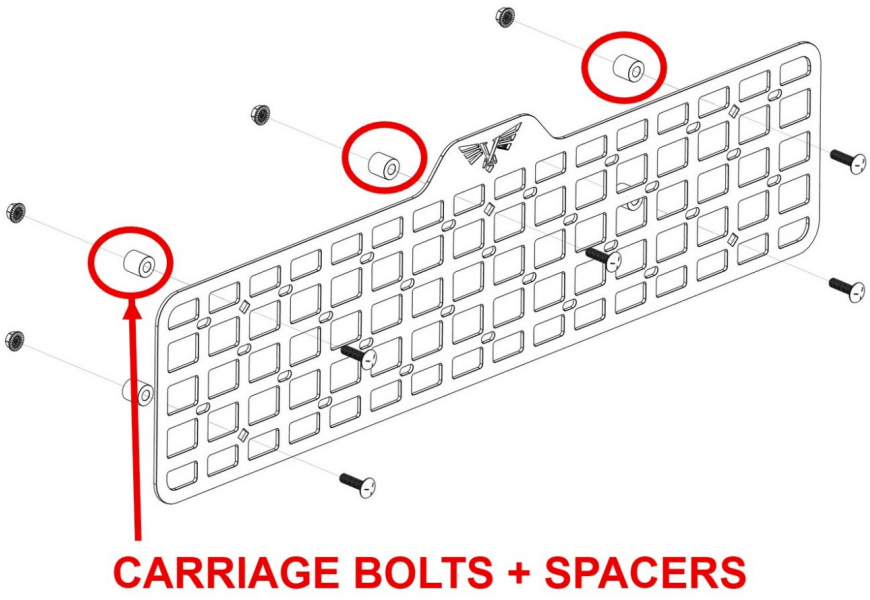
Lay the MOLLE panel on the trim piece and center it. Using a sharp punch or a Sharpie, mark the center of the 5 diamond shaped mounting holes on the plastic.

Step 7 Drill Holes



Use a step bit to drill the 5 marked holes out to 5/16 so the carriage bolts fit.

Step 8 Install Carriage Bolts



Install the 5 carriage bolts and aluminum spacers through the panel and the drilled holes. Thread the 5 flange nuts on the back of the plastic, start them all, then tighten fully with a 1/2 inch socket and wrench.

Step 9 Reinstall Trim



Reinstall the trim piece with the panel on the vehicle along with the other trim pieces. Clip the 3rd brake light back in before clipping the top piece fully into place.

Step 10 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the 200 Series Hatch MOLLE Panel is now complete. Enjoy!