## Step 1 Jeep JK Dagger Rear Bumper Install Instructions






Step by step on how to install the Jeep JK Dagger Rear Bumper. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=9H_IYS5J7-Y

Questions or Support:
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## Step 2 Included Parts



Check that you have all of the parts shown before starting.

## Step 3 Tools Needed





Jeep JK rear Dagger bumper. Tools: 3/4, 9/16, 17 mm and 16 mm sockets or wrenches, 1/2 drill bit and drill, a cutting tool (Sawzall, torch, grinder or plasma) and a ratchet strap. Hardware: 2 JK rear nut strips, four 3/8 x 1 1/2 bolts, two 1/2 x 1 1/2 bolts, two 1/2 x 4 bolts, four 10 mm bolts, washers and flange nuts.

## Step 4 Remove Retaining Clips






Remove the rear bumper retaining clips with a 16 mm socket or wrench.

## Step 5 Remove Support Bolts






With the same wrench, remove the bumper's outer support bolts. Once all the bolts are out, take off the rear bumper.

## Step 6 Mark Frame Cut






Remove any wiring from the hitch and crossmember, such as trailer wiring. Measure 4 inches from the end of the frame horns and mark all the way around, using tape for an easy straight line.

## Step 7 Cut Frame Horns






Cut the frame horns off at your 4 inch line with your cutting tool of choice. Cut between the crossmember and the body mounts so the crossmember can come out completely.

## Step 8 Check Cuts






With the crossmember out, the frame horns are cut back cleanly.

## Step 9 Clean and Paint






Clean up your cuts with a grinder, then cover the exposed metal with primer and paint to prevent rust. Tape off the body to protect it from overspray.

## Step 10 Install Cube Lights






While the paint dries, install the cube lights. Put the provided bolt through the light mount and the perch inside the bumper, and tighten it with the lock washer, nut and a 1/2 wrench. Repeat on both sides.

## Step 11 Test Fit Bumper






Once the paint is dry, test fit the bumper. Place the nut strips into the frame horns with the flat side toward the outside of the Jeep. The large nutsert should be centered in the large oval hole on the outside of the frame.

## Step 12 Bolt Bumper






Bolt the bumper into place. A floor jack helps if you are alone, but a second person is ideal. Center it, then tighten the two M10 bolts into the factory nuts and the 1/2 bolt into the nut strip on both sides.

## Step 13 Mark Bottom Holes






With a punch or marker, mark the center of each hole on the bottom of the bumper, two on each side. Then remove the bumper and nut strips and set them aside.

## Step 14 Move Muffler





Use a ratchet strap to pull the muffler toward the driver side to make room for drilling.

## Step 15 Drill Holes






Drill a 1/2 inch hole at each mark, starting with a smaller bit and working up to make drilling through the frame easier.

## Step 16 Paint and Install






Cover any bare metal with paint and let it dry. Then put the nut strips back in the frame rails and mount the bumper with all five bolts per side: 3/8 bolts and washers in the new holes, then tighten with a 9/16 socket for 3/8, 17 mm for M10 and 3/4 for the 1/2 bolt.

## Step 17 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Jeep JK Dagger Rear Bumper is now complete. Enjoy!