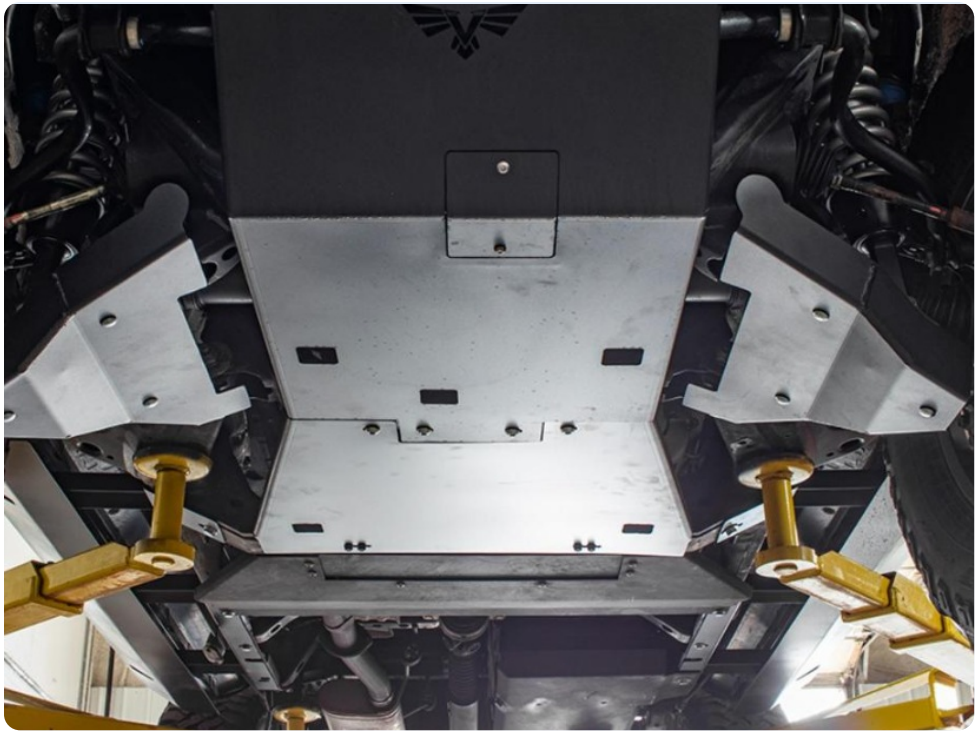
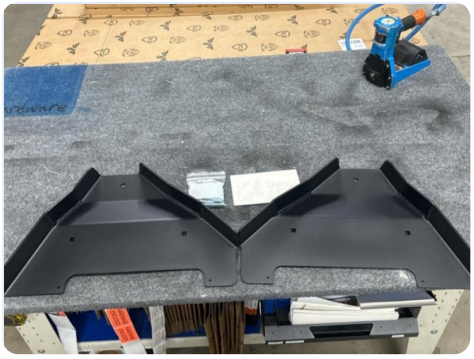
Step 1 Lower Control Arm Skids Install Instructions





Step by step on how to install the Lower Control Arm Skids on the 2nd and 3rd Gen Tacoma and 4th and 5th Gen 4Runner.

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts & Hardware

046-0049 BOLT PACK

VT23LCA-BP • Bill of materials (per 1 bag)

PIECES / BAG 20

BIN	QTY	PART #	DESCRIPTION
1	4 ×	040-0133	3/8-16 x 3-1/4 CARRIAGE BOLT GR5
2	2 ×	040-0124	3/8-16 x 3-1/2 CARRIAGE BOLT GR5
3	2 ×	040-0131	ALUM SPACER 19MM OD x 19MM L
4	6 ×	040-0014	5/16 USS FLAT WASHER ZNC
5	6 ×	040-0126	3/8-16 THIN NYLON LOCKNUT GR8 YEL ZNC

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

Check that you have all of the parts and hardware shown before starting.
Hardware pack: 046-0049 (every bolt, nut and washer is listed in the bill of materials picture).

Step 3 Prep Holes & Start First Bolt



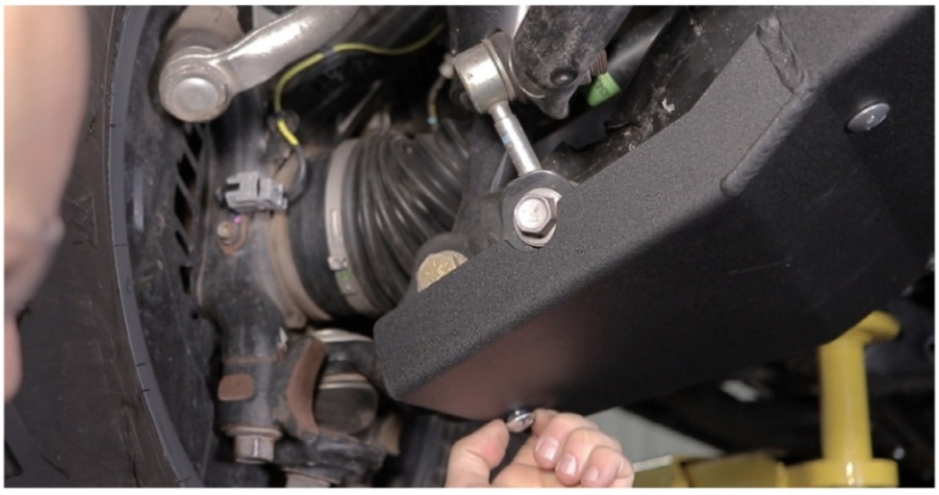
Tools: 9/16" end wrench and 3/8" drill bit. Tacoma and 4Runner only: open the lowest mounting hole to 3/8" and touch up bare metal. Use the three holes on the lower control arm to mount the skid. Start one side with a carriage bolt and secure a nut and washer on the top side.

Step 4 Install Remaining Carriage Bolts



Once you start one bolt, install the other two carriage bolts. The shorter carriage bolt goes closest to the wheel.

Step 5 Install Spacer (Tacoma & 4Runner)



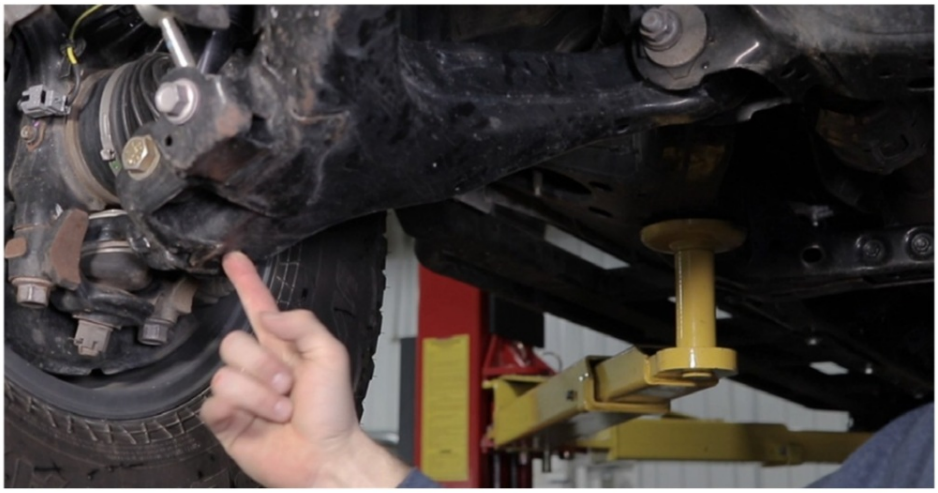
The 4Runner and Tacoma use a spacer on the bolt closest to the wheel, between the skid and the LCA.

Step 6 Tighten Bolts



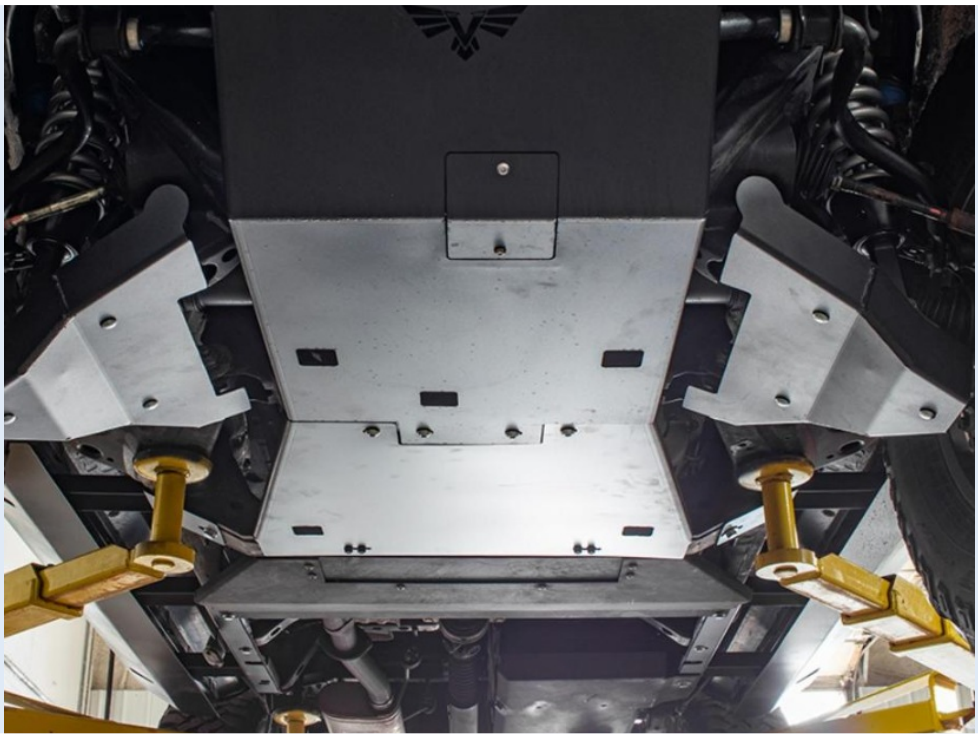
Tighten all of the bolts with a 9/16" end wrench.

Step 7 Check Wheel Clearance



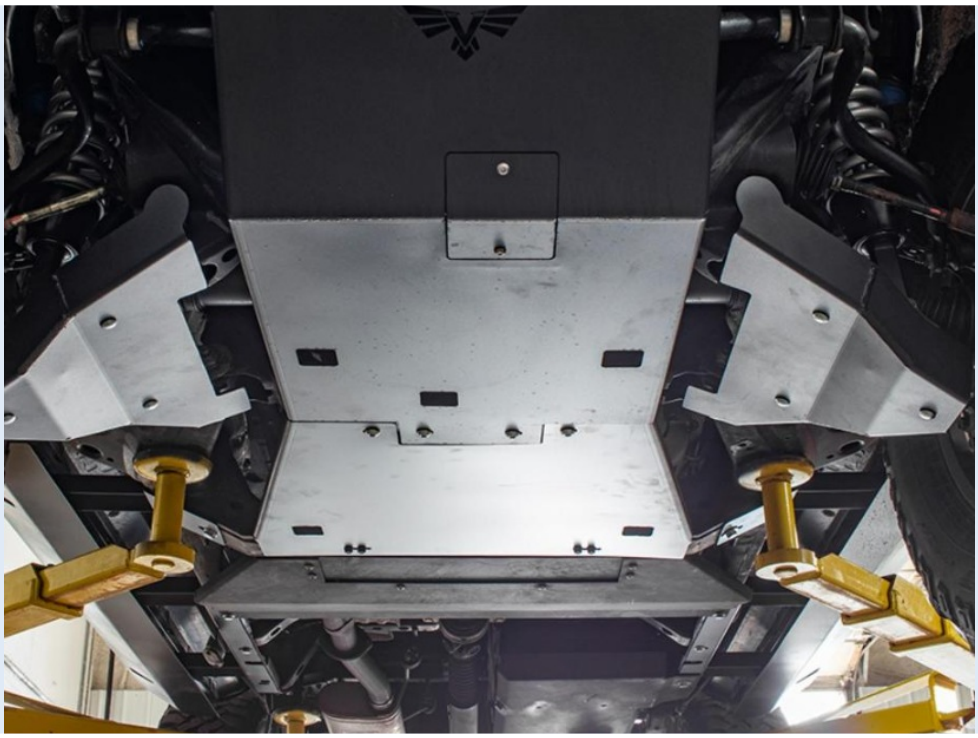
Check clearance with your wheels by turning full lock in both directions. You are now finished with the install! Enjoy your new LCA skids!

Step 8 Final Check



That’s it! Make sure all of your bolts are tight and enjoy your new Lower Control Arm Skids!

Step 9 Installation Complete



Congratulations, you have completed the install of your new Lower Control Arm Skids! Enjoy your new product.

Questions or Support:
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