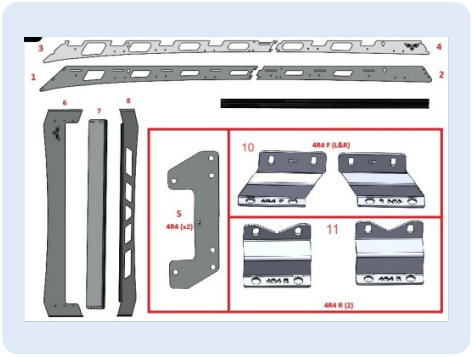
Step 1 Roof Rack Install - 2003-2009 Toyota 4Runner







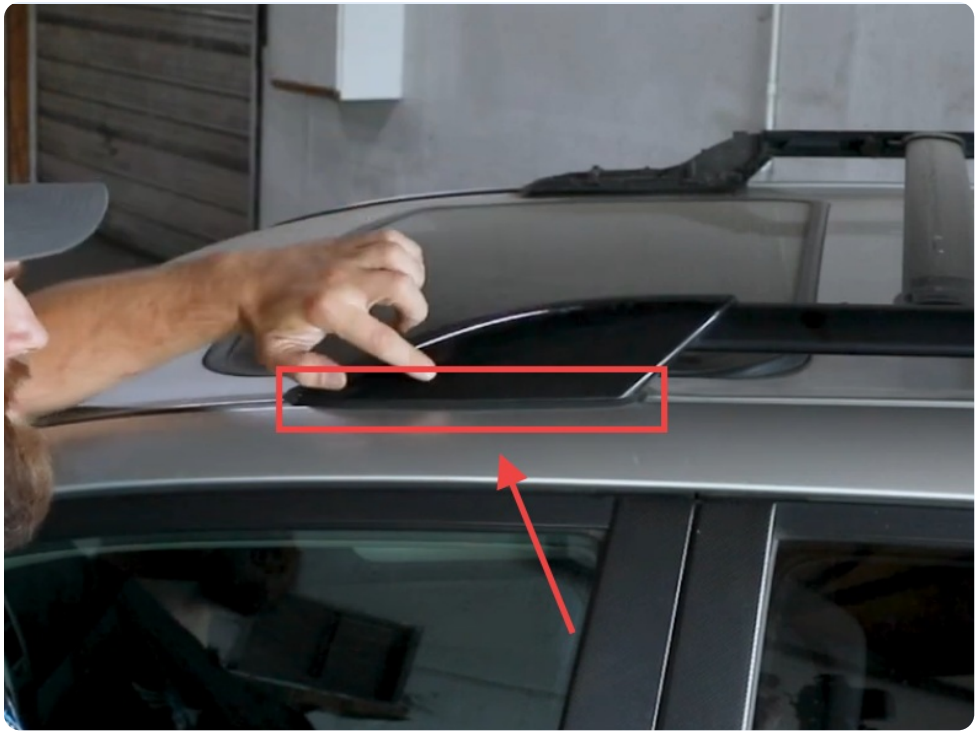
Step by step on how to install the 4th Gen Roof Rack!

Installation Video: https://www.youtube.com/watch?v=wkGkxs1sL3k

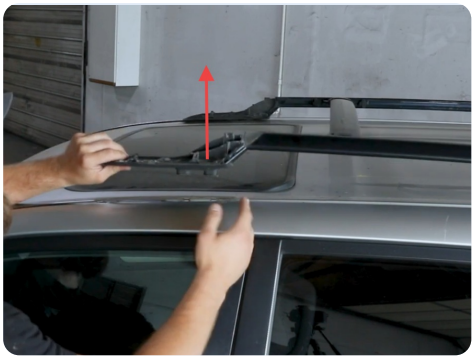
*Note: Rack now includes gray accent side panels and is now a 2 piece siderail design.

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Remove Stock Crossbars & Rails







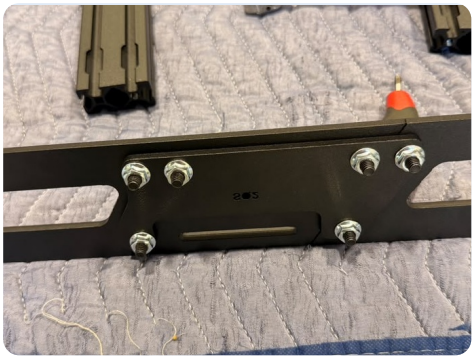
*If you do not have or have already removed your factory rails skip to **step 3** *

- Use a plastic trim tool to pry under the plastic end caps and remove them, do this for all 4 corners.
- Using a 12mm socket remove the 2 bolts holding in each corner of the stock roof rack.
- Carefully lift the stock rails up and off the roof.

Step 3 Assembling Side Rails



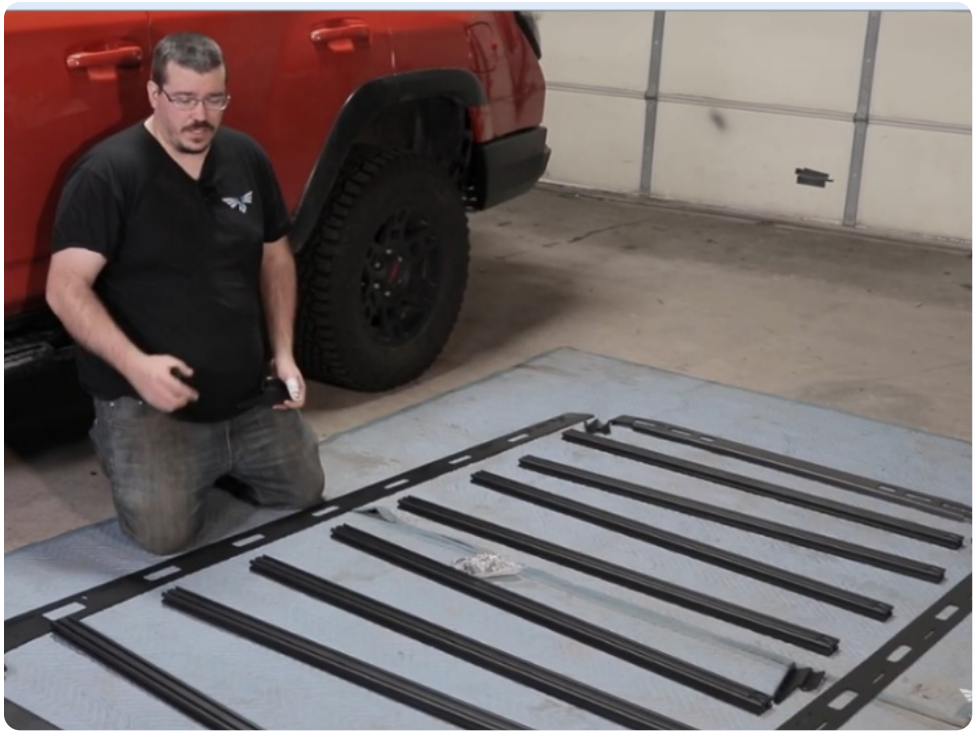


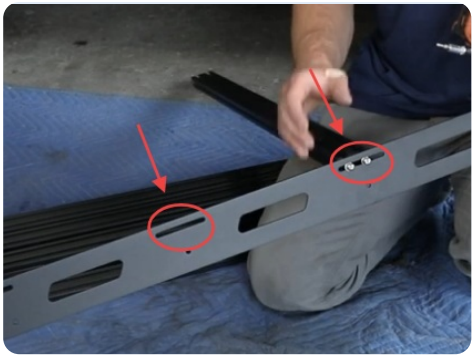


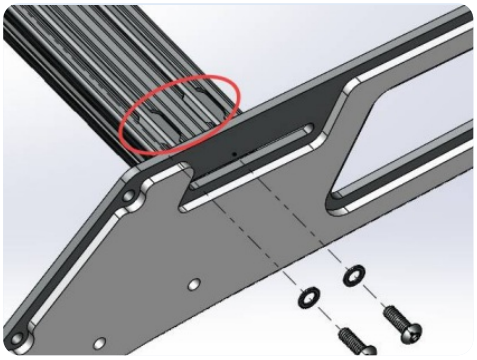
- The side rails are a two piece design that are connected together using (6) of the black 1/4"-20 x 1" button heads, **washers**, and flange nuts.

- Using the black 1/4"-20 x 3/4" button heads, **washers**, and flange nuts, fasten the side rails together **in the locations shown above with the red circles (image 3).** Leave the holes in the yellow circles empty for later in step 9.

Step 4 Assemble the Rack - Crossbars





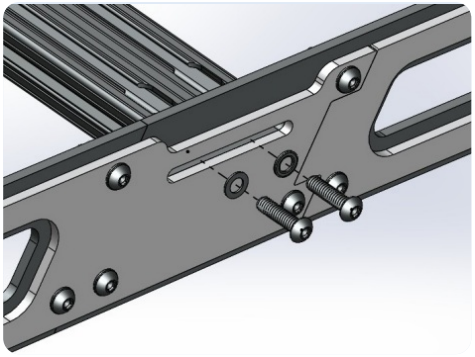


- Lay out crossbars, completed side rails, fairings, and mounting hardware.
- Orient crossbar slots on crossbar channels (for T-nuts) facing up, all to the same side.
- Align crossbar into horizontal slots on rails shown in 2nd photo.
- Attach crossbars to side rails with the 1/4"-20 x 3/4" button heads and **washers**.

*NOTE: Make sure the milled slots (circled above in image 3) in the cross bars are **facing up**, and oriented on the side of the vehicle that you prefer.

Step 5 Center Crossbar Install Note



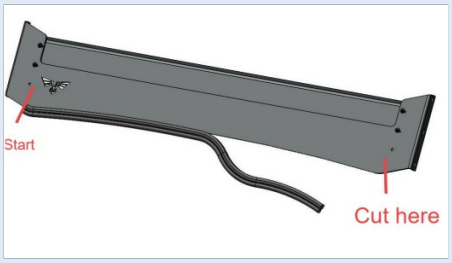


- At the cross bar running thru the side rail joint you assembled in step 3, use the (2) of the longer 1/4"-20 x 1" button heads.

Step 6 Assembling the Front Fairing







- Using four of the black 1/4"-20 x 3/4" button heads, **washers**, and flange nuts, assemble the front fairing in your desired configuration. (image 1)

*If you are running a light bar, you will want to fasten in its lower position with the flange pointing up and back.

- Push the supplied edge trim on the bottom edge of the front fairing as shown. You want this trim to go just past the points on both sides of the front fairing. Cut off the excess to use on the rear fairing (you should have about 8" remaining). (image 3)

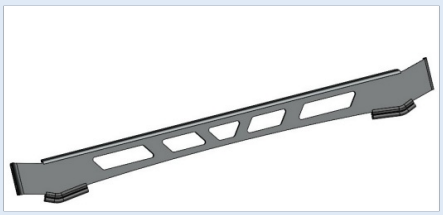
Step 7 Install the Front Fairing



- Using six of the 1/4"-20 x 3/4" button heads, **washers**, and flange nuts, fasten the front fairing to the rack with it adjusted all the way up. Snug by hand in this position so it holds for now.

Step 8 Install the Rear Fairing





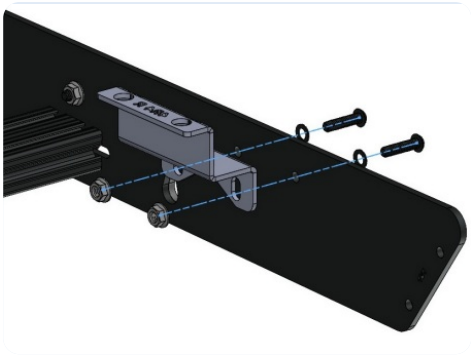


- Take your remaining edge trim from step 6 and cut it directly in half. With two identical (~4") pieces, position them on the rear fairing as shown. Starting at 1" outside of the points and pointing inwards.

- Using four of the 1/4"-20 x 3/4" button heads, **washers**, and flange nuts, fasten the rear fairing to the rack with it adjusted all the way up (image 3). Snug by hand in this position so it holds for now.

Step 9 Install Rear Mounts

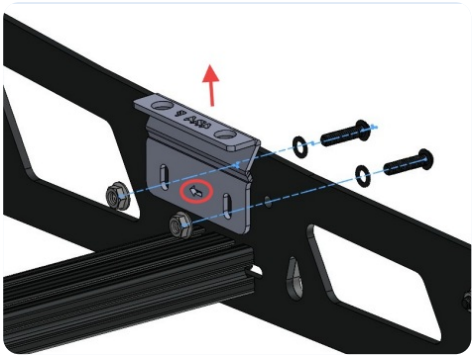




- Using two of the black 1/4"-20 x 1" button heads, **washers**, and flange nuts, fasten the front mount in the upmost position. Snug the bolts by hand for now so they hold.

Step 10 Install Front Mounts





- Using two of the black 1/4"-20 x 1" button heads, washers, and flange nuts, fasten the front mount in the upmost position. Snug the bolts by hand for now so they hold. **NOTE: Be sure that the arrow is pointed to the front of the roof rack.**

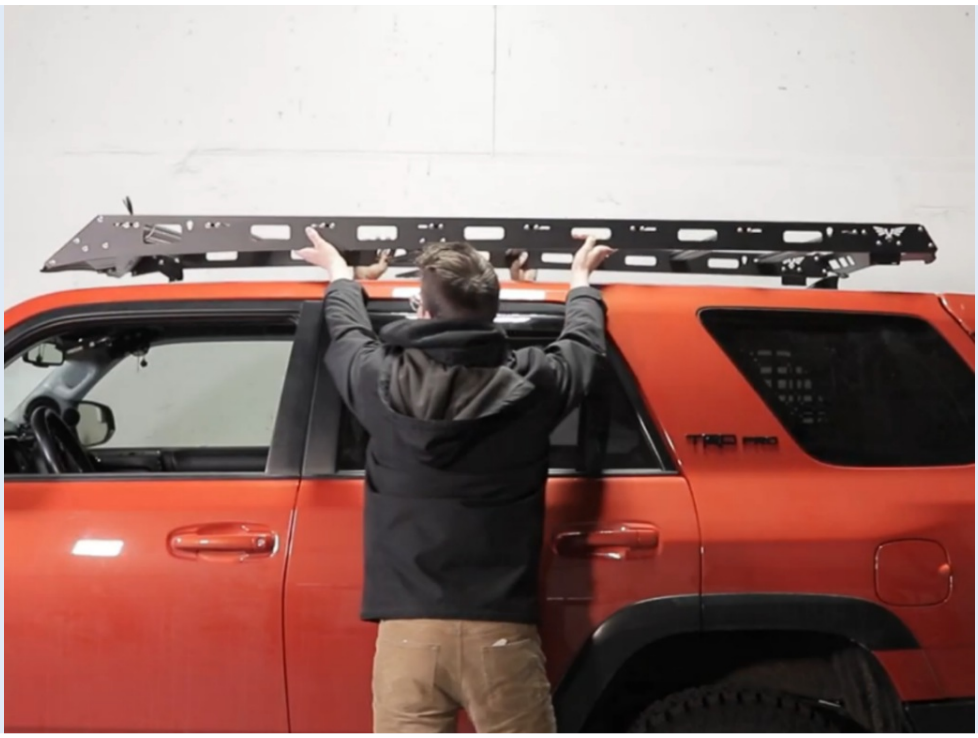
Step 11 Weather Proofing Mounting Holes





- With the factory parts removed from the roof, use silicone RTV to surround and fill each of the (8) mounting holes. **Be liberal with the RTV**, you cant use too much. We recommend surrounding each hole with 2-3 passes of sealant, and then "filling" the threaded holes as well. Threading the fasteners thru the sealant ensures it is totally water tight.

Step 12 Placing on the Roof Rack



- With the help of a friend (or two), place the rack on top of the vehicle. Take extra care to set the rack directly over the mounting holes, you want to avoid the need to move the rack laterally once it is sitting in the sealant.

Step 13 Securing the Roof Rack



- Using the supplied M8x1.25mmx25mm button heads and **washers**, attach the rack to the roof by threading the bolts through the RTV and into the factory 8mm holes. Be sure to get all 8 bolts started before tightening any of them. When all the bolts are started, tighten each of them firmly by hand. This should be done when the RTV is still wet.

Step 14 Positioning the Rack





- With the front and rear mounts bolted firmly to the roof, adjust the position of the rack by loosening the mounting bolts on the side rail until there is and equal gap between the bottom of the side rails and the roof down the length of the vehicle. Then re-tighten the mounts into place.

- Adjust the front fairing down to the roof until it is touching the roof.

Step 15 Paint Protection Film Front



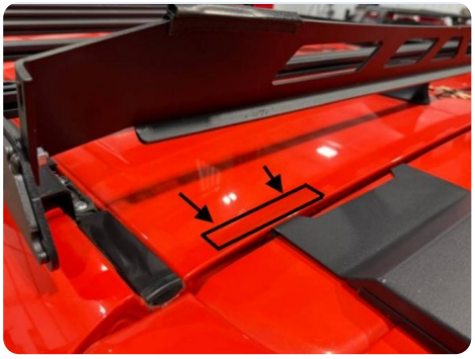


This step is optional but highly recommended: Paint protection film is not included, but can be used along with the included weather stripping. If not using paint protection film, skip to step 17.

- Adjust the front fairing down to the roof until it is touching the roof. Mark with masking tape where the edge trim is making contact with the roof. Temporarily remove the bottom two bolts on both sides and apply 3M Paint Protection Film along the locations that trim contacts the roof.
- Reinstall the four bolts into the front fairing and adjust to desired location.

Step 16 Paint Protection Film Rear





This step is optional but highly recommended: Paint protection film is not included, but can be used along with the included weather stripping. If not using paint protection film, skip to step 17.

- Adjust the rear fairing down to the roof until it is touching the roof. Mark with masking tape where the edge trim is making contact with the roof. Temporarily remove the rear fairing bottom bolt on both sides and apply 3M Paint Protection Film along the locations that trim contacts the roof.
- Reinstall the two bolts into the rear fairing and adjust to desired location.

Step 17 Final Check



- Confirm all hardware is tightened.

- **Congrats! Your installation, is now complete. Enjoy!**