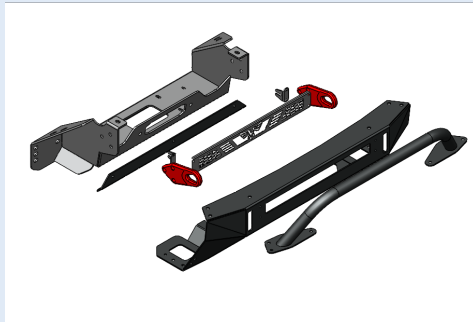




1



Included Parts:

2

Part	Description	Δ	Qty/Parent
040-0019	1/2-13 SERR FLANGE NUT		2.00000000
040-0012	1/4 USS F/W TRIV ZNC - .307/.327 ID X .727/.749 OD X .051/.080		4.00000000
040-0026	1/4"-20 Thread Size, Medium-Strength Steel Serrated Flange Lock		7.00000000
040-0277	18-8 Stainless Steel Button Head Hex Drive Screws Black-Oxide, 3		2.00000000
040-0178	18-8 Stainless Steel Button Head Hex Drive Screws Black-Oxide, 3		4.00000000
040-0026	3/8-16 SERR FLANGE NUT HARD & ZNC		6.00000000
040-0275	3/8" Mil. Spec. Washer, Black-Oxide 18-8 Stainless Steel, 0.406" ID		6.00000000
040-0005	5/16-18-3/4 BUTTON HD SOC CAP SCR 18-8 S.S.		4.00000000
040-0020	5/16-18 SERR FLANGE NUT HARD & TRV ZNC		4.00000000
040-0147	Black-Oxide 18-8 Stainless Steel Mil. Spec. Washer, Passivated, 1/		7.00000000
040-0148	Black Oxide 18-8 Stainless Steel Button Head Hex Drive Screws, 1		7.00000000
040-0127	Button Head Hex Drive Screws, Zinc-Plated Alloy Steel, 1/2"-13 Thr		2.00000000

Included Hardware:

3

Prior to install, check the product page for the disassembly and cut video.

4



Loosely install the lower cover plate to the to the bottom of the cradle using the provided 1/4" bolts, washers and flange nuts.



5



Trim the plastic behind the fascia along the red line shown in the image. More or less can be cut depending on how much clearance you want to the bumper.

6



Loosely install the light bezel and light bar mounts to the inside of the bumper using 1/4" bolts, washers and nuts as shown.

7



If installing a light bar, do so now, prior to tightening up the hardware securing the bezel to the bumper.

8



Loosely install the cradle to the vehicle using the factory hardware. If installing a winch, place it in the cradle prior to lifting the assembly up into place.



9



If installing the tube, loosely bolt it to the top of the bumper using the provided 3/8"-16 x 3/4" bolt, washers and flange nuts. Leave the inner most bolts out for now as they will be used to mount the shell to the cradle.

10



Loosely install the D-Rings onto the cradle as shown using the 1/2" hex heads, washers and locking nuts. Use a washer on both the nut side and the bolt head side. Snug up the bolts but leave them just loose enough that adjustments to the D-Rings can be made.

11



Place the shell onto the cradle and loosely secure it using the longer 3/8"-16 x 1-1/4" bolts, washer and flange nuts.

12



Use the 1/2" button heads and flange nuts to bolt the bottom of the shell to the tray of the cradle.



INST: V4R5FB-T-PC

Feedback?



13



If installing without viper wings, tie the fascia in to the bumper using the small, flat bracket and 5/16" hardware as show.

14

Adjust the position of the cradle and shell as needed. Once it is sitting as desired, tighten all hardware fully into place. Start with the cradle to frame, then the shell to the cradle and finish up with the cover plate and tube. With that the install is complete

15

**Thank you for supporting
American-made. We hope you
enjoy your new product!**

If you have any questions or concerns
please reach out to us.

info@jcroffroad.com
info@victory4x4.com
info@squatch-proof.com
info@fatamericanmfg.com
269-353-1184

