Step 1 Jeep JK Dagger Front Bumper Install Instructions





Step by step on how to install the Jeep JK Dagger Front Bumper. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=4okg0QUL7R8

Questions or Support:
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Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

Check that you have the provided nuts and washers for the 4 frame bolts before starting.

Step 4 Tools Needed





Jeep JK front Dagger frame chop bumper (07 to 16). Tools: 18, 15, 10 and 7/16 mm class sockets and wrenches, 3/4 wrench and socket, paint marker, tape measure, Sawzall or die grinder, 1/2 and 5/16 drill bits and a flat head screwdriver. On a 2012 or newer JK the vacuum pump must be relocated. Trial install before painting.

Step 5 Remove Lower Valance





With a flat head screwdriver, remove the 4 push pins and take off the lower plastic valance.

Step 6 Remove Bumper





Use an 18 mm socket to remove the 8 nuts holding the bumper to the frame. Be careful, since the factory fog lights are reused. Then remove the last two push pins on the upper filler panel and take it off.

Step 7 Mark Frame Cut





With the bumper off, measure 2 inches from the back side of the frame horn and mark it with a paint marker.

Step 8 Remove Vacuum Pump

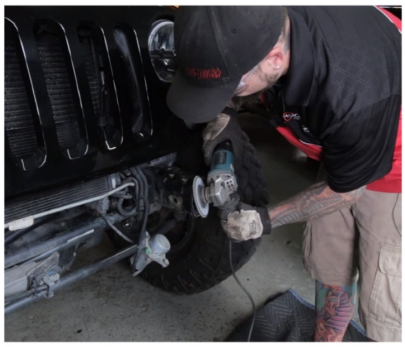




Use a 10 mm wrench to remove the vacuum pump from the factory bracket.

Step 9 Cut Frame Horns

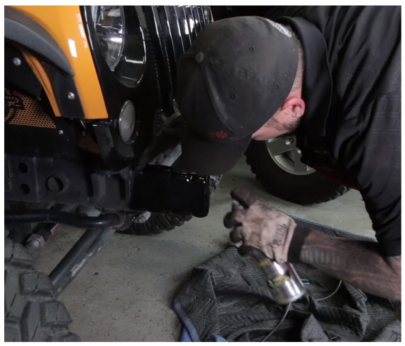




Cut the frame horns and crash bar off the frame along your marked lines with the cutting tool of your choice.

Step 10 Clean Up Cuts





Clean up any rough edges with a grinder and cover bare metal with spray paint.

Step 11 Sway Bar Motor Option



Optional: chopping the frame leaves the sway bar motor (if equipped) exposed. Remove the support bolt with a 15 mm wrench and rotate the motor up to the next stock hole. An aftermarket bolt is available online.

Step 12 Test Fit Bumper





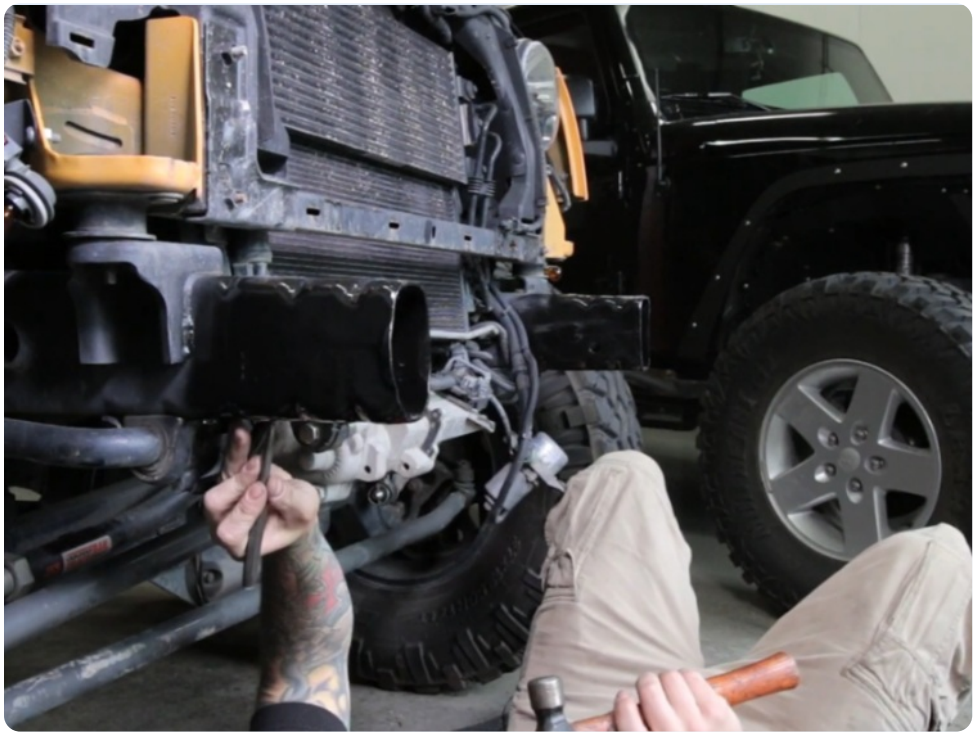
Test fit the bumper on the frame ends and line up the rear holes in the top of the bumper with the stock frame holes. Once centered, mark all holes on the top and bottom of the frame with a paint marker.

Step 13 Remove Grill



Before drilling, you may want to remove the grill for room. Pull the clips at the bottom, twist and pull the fog lights out, then remove the six push pins on top of the grill.

Step 14 Drill Holes





Enlarge the rear factory holes with a 1/2 inch bit and drill all marks to 1/2 inch. Punch each mark and step up in several sizes. Check the bottom marks by measuring from the frame end to each top hole before drilling.

Step 15 Paint Bare Metal



Once all holes are drilled, cover the exposed metal with spray paint.

Step 16 Optional Winch





Optional winch: install your JCR fairlead in the mounting bracket with a 7/32 allen wrench, set the bracket on the bumper with the winch on top, and mount with the provided hardware and a 15 mm socket. This is easiest with the bumper off the Jeep.

Step 17 Install Fog Lights





Install the fog lights. The studs are 1/4 inch, so open the factory holes slightly with a 5/16 bit and mount with the provided hardware and a 7/16 socket.

Step 18 Set Bumper





Put the grill back on and set the bumper onto the frame ends. Run the winch cables through the grill directly behind the winch, then pass the four provided bolts through the bumper. On a 2012 or newer, install the vacuum pump in the relocation bracket with a 10 mm socket and wrench and place it on those bolts.

Step 19 Tighten Bolts





Tighten all four bolts with the provided nuts and washers, install your winch cables and plug in the fog lights. Hit the trails and enjoy all that extra clearance!

Step 20 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Jeep JK Dagger Frame Chop Bumper is now complete. Enjoy!