Step 1 Jeep JL Skid Install Instructions





Step by step on how to install the Jeep JL Skid. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=rxz_ZH-WKGI

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

046-0325 BOLT PACK

JLHR-LS-BP • Bill of materials (per 1 bag)

PIECES / BAG 12

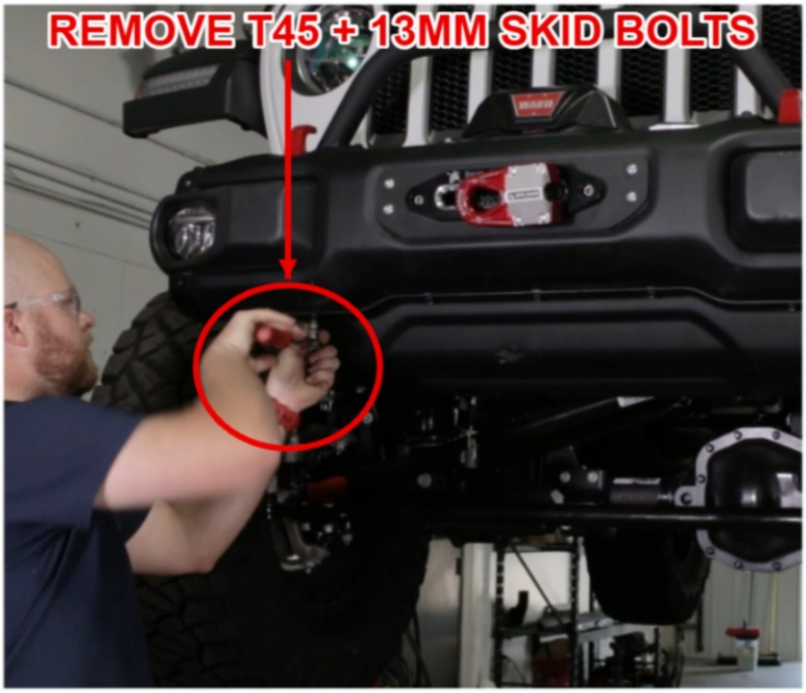
BIN	QTY	PART #	DESCRIPTION
1	6 ×	040-0010	3/8-16 x 1 BUTTON HD SOC CAP SS
2	6 ×	040-0026	3/8-16 SERR FLANGE NUT HARD ZNC

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

Check that you have all of the hardware shown before starting. Hardware pack: 046-0325 (every bolt, nut and washer is listed in the bill of materials picture).

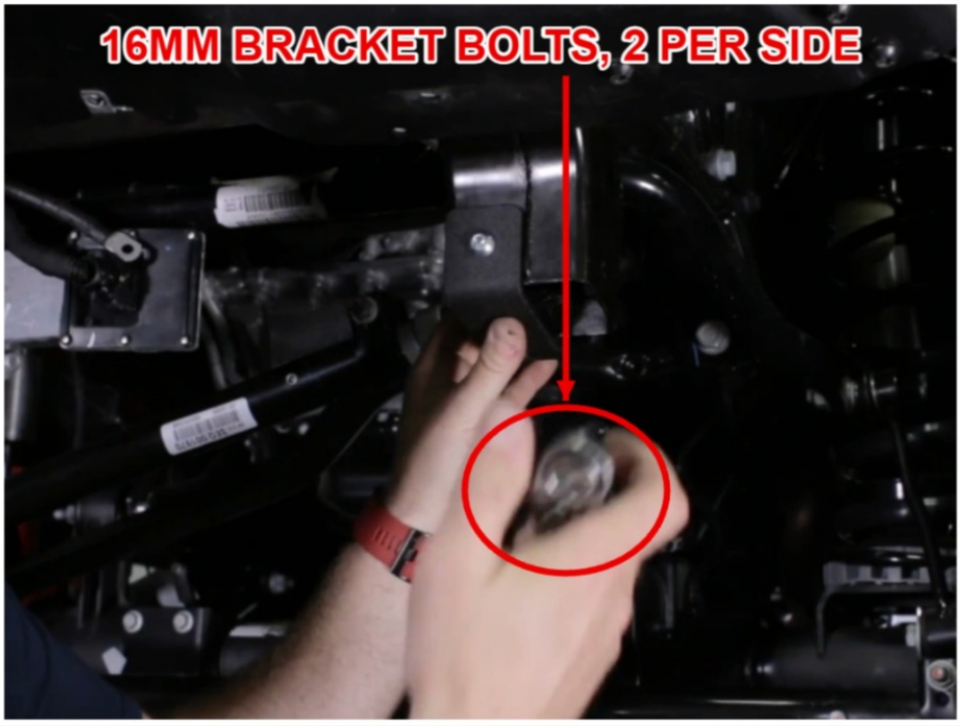
Step 4 Remove Factory Skid





Remove the factory skid. Take out the 5 front bolts that go into the bumper with a T45 socket, then the 2 bolts underneath that go to the crossmember with a 13 mm socket or wrench. Keep the T45 bolts, you will reuse them. (1:01)

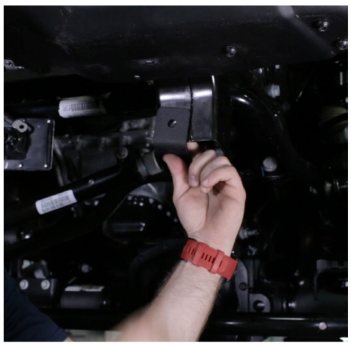
Step 5 Remove Factory Brackets



Use a 16 mm socket to remove the two factory brackets, 2 bolts on each side on the inside of the frame crossmember. Set them aside with the factory skid. (1:40)

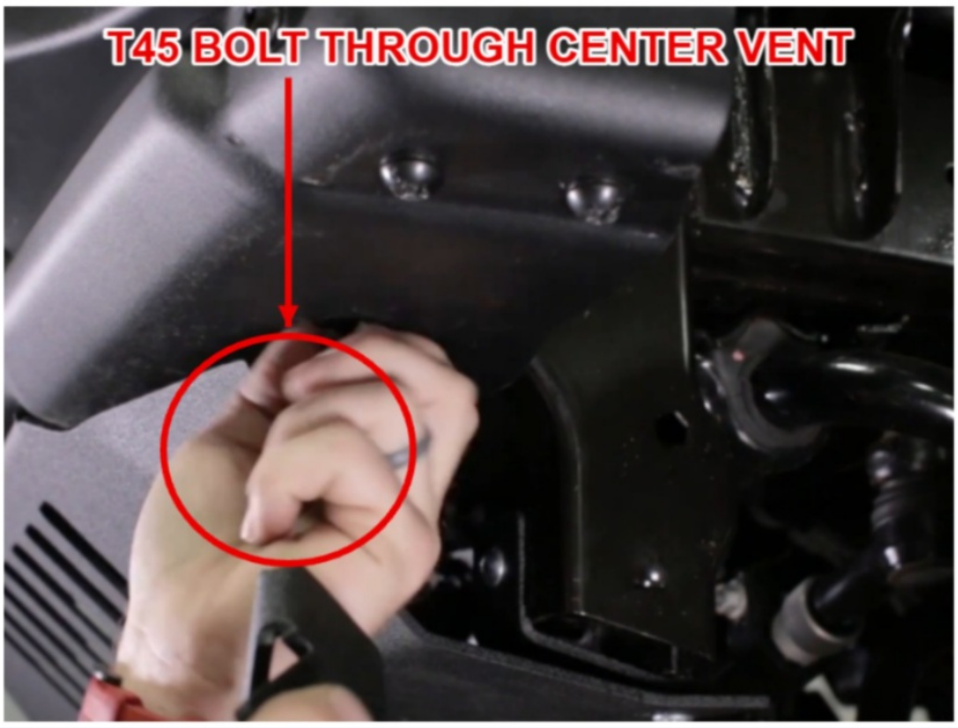
Step 6 Install New Brackets





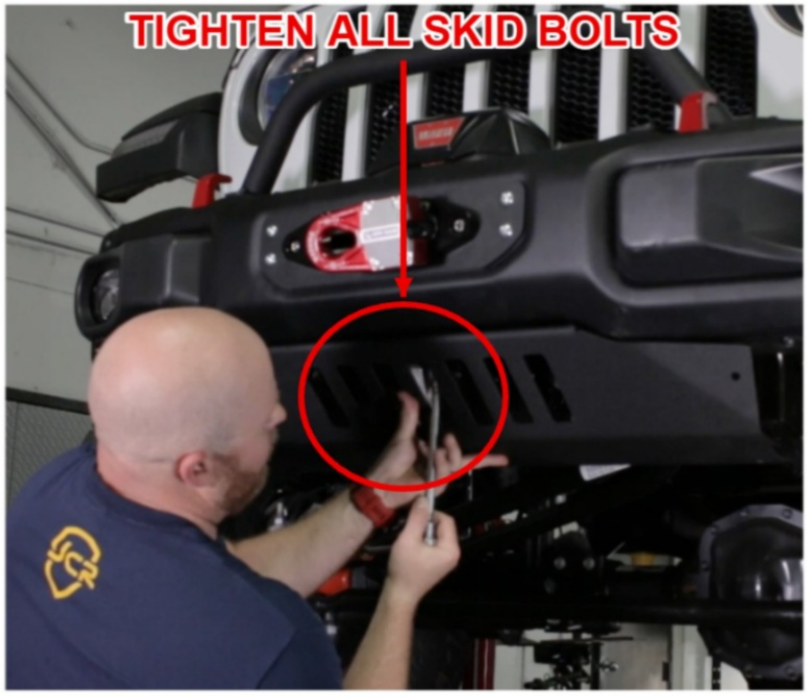
Each new bracket comes with a button head bolt and a flange nut (one per side). Start the flange nut in the bracket, line up the hole and start the button head bolt. Line the bracket up parallel with the edge of the frame and tighten with a 7/32 Allen socket or hex wrench. Tighten these now, they are hard to reach once the skid is on. (2:01)

Step 7 Hang Skid With Factory Bolt



Put one of the factory T45 bolts on a T45 socket with an extension and push it up through the center vent hole of the skid. Push the skid up onto the factory bumper, line up the bolt and thread it in just enough to hold the skid. A second set of hands helps. (2:57)

Step 8 Install Brackets, Bolts and Tighten



Loosely install the button head bolts and flange nuts through the skid into the brackets you installed. Remove the outermost 2 factory T45 bolts, set the extra front support brackets in place and loosely reinstall those bolts, then add a button head bolt and flange nut through the skid and bracket. Repeat on the other side. Loosely thread 2 more factory T45 bolts in the outer slots, then tighten all of the skid plate bolts. (3:34)

Step 9 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Jeep JL Skid is now complete. Enjoy!