Step 1 Tacoma Adventure Bed Rack Install Instructions





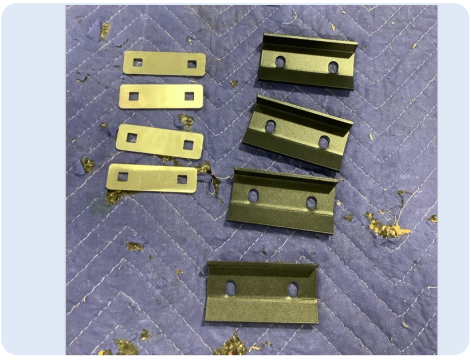
Step by step on how to install the Adventure Bed Rack on the Toyota Tacoma. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=WWmpO2VfWUM

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts & Hardware

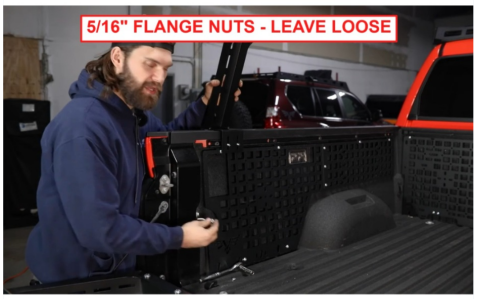




Check that you have all of the parts and hardware shown before starting.

Step 3 Mounting With a Trail Rail System

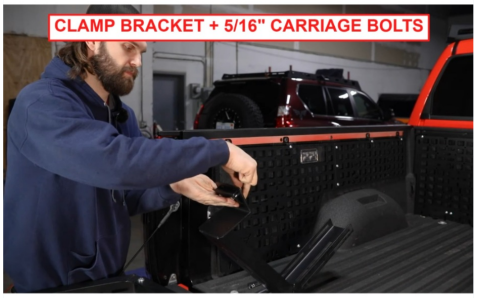




1. With a trail rail system in the bed: put a 5/16"-18 x 1-1/2" carriage bolt through each hole in a small rectangular spacer and slide it into the trail rail. Repeat 3 more times, then mount the legs with the 5/16"-18 flange nuts. Leave them loose so you can adjust the width to fit the side crossbars in step 4.

Step 4 Mounting Without a Trail Rail System





2. Without a trail rail system, clamp the legs to the side of the bed. We recommend assembling the rack before putting the legs on the bed, but only if you have help lifting it into place. If you are assembling alone, attach the legs to the bed first. See step 6 for instructions.

Step 5 Assemble the Front and Rear Cross Members





3. Mount the open-ended crossbars between each front and rear leg using the 3/8"-16 x 3/4" carriage bolts, with the 3/8"-16 flange locknuts on the inside. Assemble as shown. You may need to adjust the width and position of the middle crossbar to suit your vehicle.

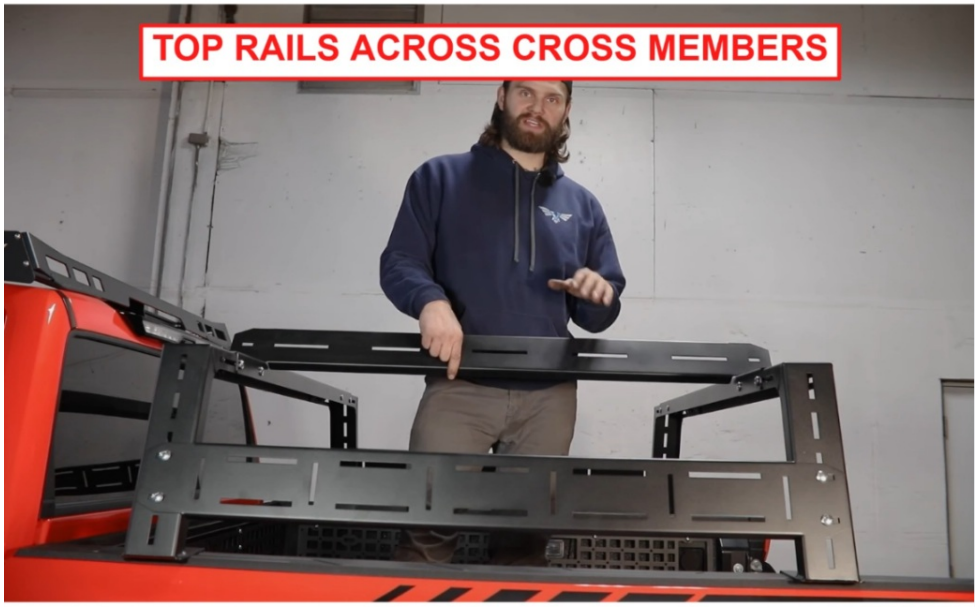
Step 6 Install the Side Rails





4. Connect the front and rear legs with the wider crossbar using 3/8"-16 x 3/4" carriage bolts and flange locknuts. It mounts to the outside of the legs, flanges toward the inside of the rack. Tighten each bolt evenly, then tighten the legs to the bed now that the width is correct.

Step 7 Install the Top Rails





5. Mount the remaining bars vertically between the two top horizontal crossbars. Choose your slots in the top crossbar and use 3/8"-16 x 3/4" carriage bolts and flange locknuts. The open side faces down with the flange pointing down, as shown.

Step 8 Clamp Legs to the Bed





6. To clamp the legs to the bed: set the rack in the bed and loosely attach a C-shaped bracket to the back of each leg bottom with 5/16"-18 x 1-1/2" bolts and nuts (90-degree bend down, bolts through the back). Push the brackets up so the bed edge sits between bracket and leg, then tighten evenly.

Step 9 Rack Dimensions



Dimensions: the 5' rack needs 48" of trail rail or clampable bed space, and the 6' rack needs 60". Minimum rack width is 54.40" at the top and 54.00" at the base, 15.25" tall. Maximum width is 64.40" at the top and 64.00" at the base.

Step 10 Tighten Everything





That’s it! Make sure all of your bolts are tight and enjoy your new Adventure Bed Rack!

Step 11 Installation Complete



Congratulations, you have completed the install of your new Tacoma Adventure Bed Rack! Enjoy your new product.

Questions or Support:
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