Step 1 Side Accessory Panel Install Instructions



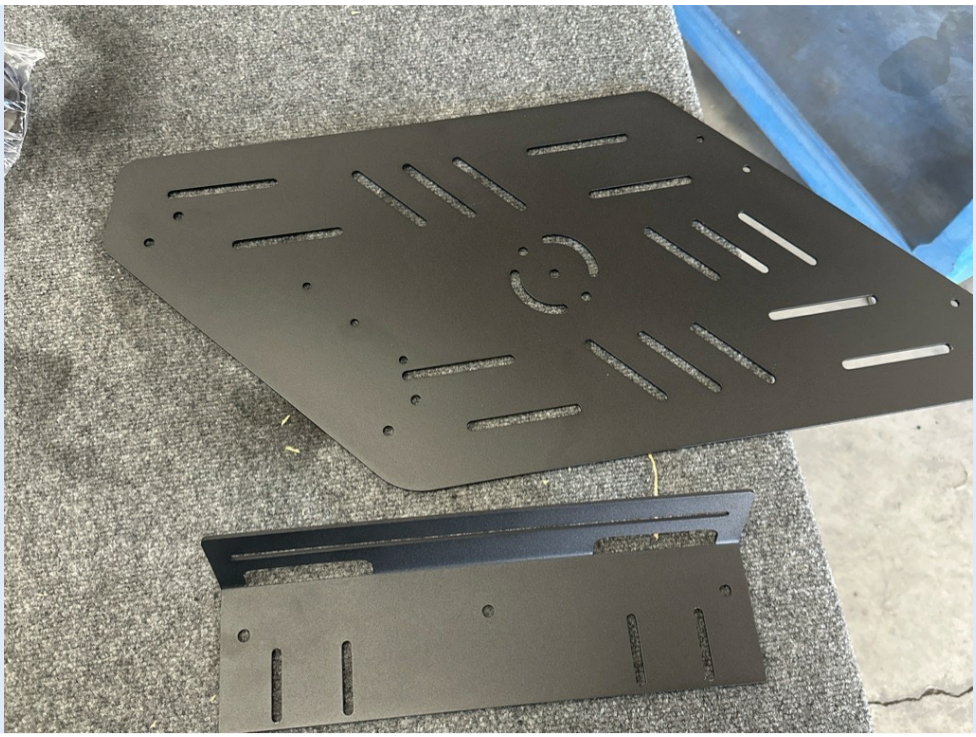


Step by step on how to install the Side Accessory Panel. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=ktUFjwcFOvU

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

046-0081 BOLT PACK

VSAP-BP • Bill of materials (per 1 bag)

PIECES / BAG 35

BIN	QTY	PART #	DESCRIPTION
1	8	040-0011	1/4-20 x 3/4 BUTTON HD SOC CAP 18-8 SS
2	8	040-0025	1/4-20 SERR FLANGE LOCKNUT GR5 ZNC
3	1	040-0149	1/4-20 x 3/8 BUTTON HD SOC CAP 18-8 SS BLK
4	9	040-0135	1/4 MIL-SPEC FLAT WASHER 18-8 SS
5	2	070-0049	2080 15S ADJUSTABLE HINGE BLK
6	2	040-0092	5/16-18 x 1 BUTTON HD SOC CAP ZNC
7	2	040-0191	5/16-18 NYLON FLANGE LOCKNUT ZNC
8	2	040-0138	5/16 (M8) MIL-SPEC FLAT WASHER 316 SS
9	1	040-0147	1/4 MIL-SPEC FLAT WASHER 18-8 SS BLK

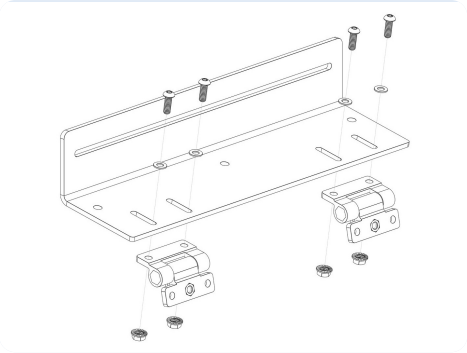
Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

Check that you have all of the hardware shown before starting.

Step 4 Mount Hinges

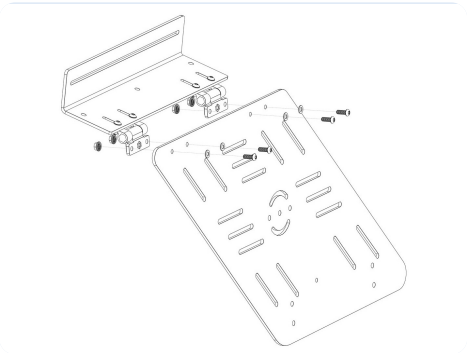




Universal side accessory panel. Loosely mount the 2 hinges to the 4 slots in the bent bracket with 1/4-20 x 3/4 bolts, 1/4 washers and serrated flange nuts. The flat side of each hinge goes on the bottom of the bracket. If you will use the friction adjustment screw, mount the side without it to the bracket.

Step 5 Attach Panel

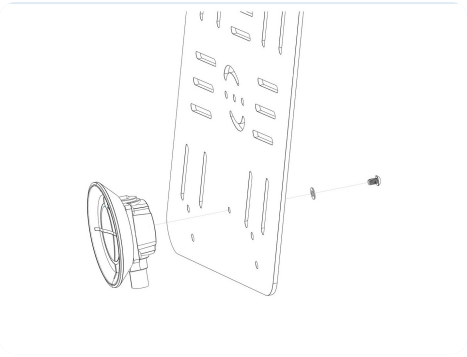




Attach the panel to both hinges with 1/4-20 x 3/4 bolts, washers and flange nuts. The flat side of the hinge goes against the back of the panel.

Step 6 Mount Suction Cup

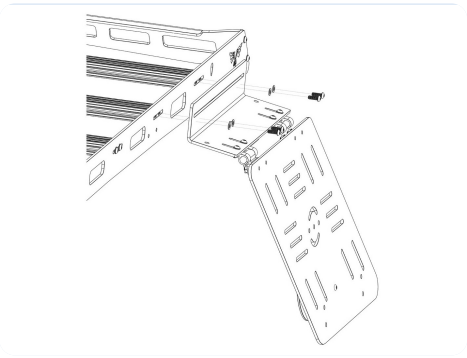




Mount the suction cup on the back of the panel with the 1/4-20 x 3/8 bolt and washer. Make sure the button points straight down.

Step 7 Mount to Crossbars

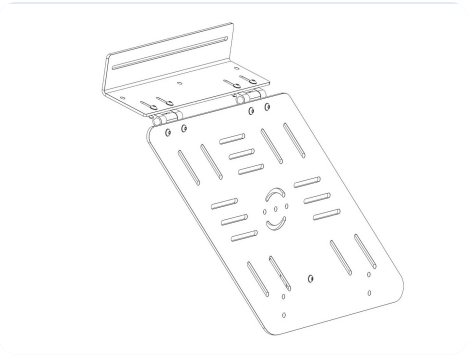




Pick the two crossbars that place the panel over the rear window. Remove the bolts from one end of those crossbars and use them to mount the panel to the side of the roof rack and back into the bars. Position the bracket over the rear window and tighten it.

Step 8 Adjust Panel





With the panel horizontal, adjust its angle or the hinge positions so the suction cup sits as flat as possible on the glass. Clean the window, press the suction cup button a few times to seat it, then tighten any bolts left loose.

Step 9 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Side Accessory Panel is now complete. Enjoy!