

**Step 1 Ford Maverick (21+) Bed Front Molle Panel**

This guide is built to be used alongside our full install video linked here:

<https://www.youtube.com/watch?v=VbJXXyA6tOg>

Give it a watch before you start, then keep it open as you work through the steps below. Each step lists the timestamp it covers so you can jump right to that part if you need a closer look.



Step 2 Required Hardware

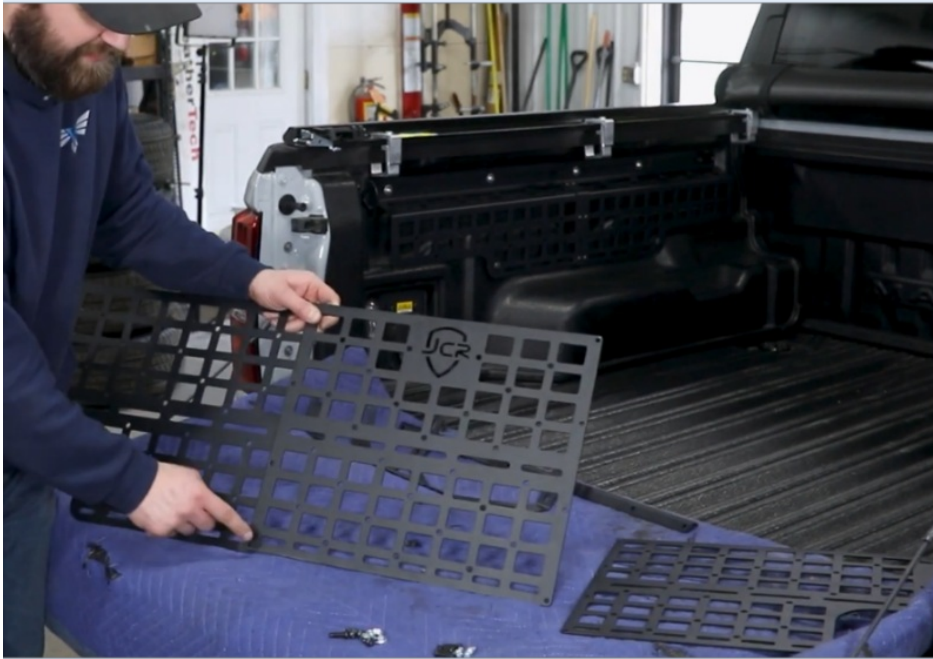


Use the following hardware from Bolt Pack 046-0383:

- 1/4"-20, 3/4" long black button head bolts
- 1/4"-20 serrated flange nuts
- 5/16"-18, 3/4" long black button head bolts
- 5/16"-18 serrated flange nuts
- M6x1mm, 25mm long stainless button head bolts

You do not need the following hardware for this install:

- M8x1.25mm, 25mm long stainless steel button head bolts
- Rubber push in bumpers
- 1/4" washers

**Step 3** Align the panel sections

Timestamp: 0:14 to 0:38

Lay the center logo section over the two outer pieces (they are identical, just flip one for the other side) and line up the four bolt holes on each vertical edge.

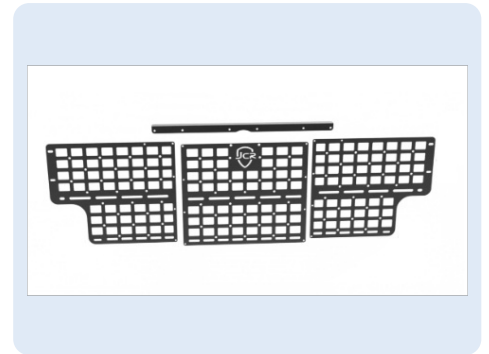
Step 4 Start the panel bolts

Timestamp: 0:37 to 0:50

Push the black 1/4"-20, 3/4" long button head bolts through the aligned holes and thread the 1/4"-20 serrated flange nuts from behind. Leave the top bolts a little loose for now.



Step 5 Attach the top brace



Timestamp: 1:01 to 1:30

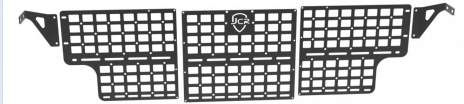
Center the 90 degree flanged brace over the top holes. Remove the top 1/4"-20 serrated flange nuts to slide the brace on, reinstall them, then add the remaining 1/4"-20, 3/4" long bolts and 1/4"-20 serrated flange nuts

Step 6 Tighten the assembly



Timestamp: 1:31 to 1:36

With all the panel hardware loosely in place, grab a 5/32 hex key and fully tighten everything down.


Step 7 Add the side mounting brackets


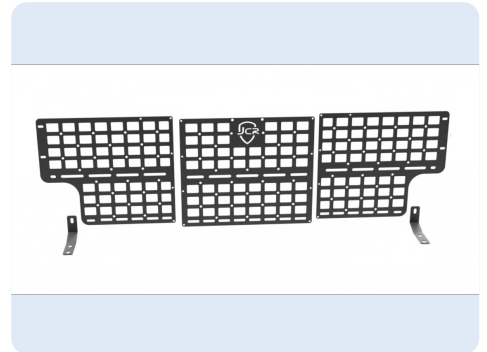
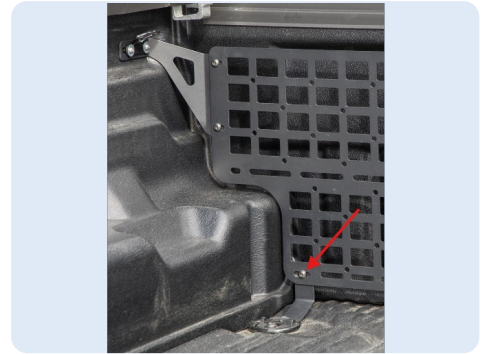
Timestamp: 1:40 to 2:15

Position the driver and passenger brackets behind the panel and align with the mounting holes along the top outer edge of the molle panel. Push the 5/16"-18, 3/4" long button head bolts through the aligned holes and thread the 5/16"-18 serrated flange nuts from behind.

Snug by hand so the mounting brackets can still slide side to side.



Step 8 Add the bottom brackets



Timestamp: 2:18 to 2:33

Position the identical bottom brackets behind the panel and align with the mounting holes along the bottom outer edge of the molle panel. Push the 5/16-18, 3/4" long button head bolts through aligned holes and thread the 5/16-18 serrated flange nuts from behind.

Snug by hand so the mounting brackets can still slide side to side.

**Step 9** Remove the factory tie downs

Timestamp: 2:36 to 3:07

In the bed, pull the upper side tie downs with a T30 Torx and the lower bed floor tie downs with a Torx Plus 40 (TP40). Remove all four front hooks.

**Step 10** Position the panel in the bed

Timestamp: 3:20 to 3:45

Set the panel into the bed and line up the upper and lower brackets with the factory hook mounting holes. If you are installing these with our bedside molle panels, make sure this bed front molle bracket setup sits on top of the bedside molle panel brackets.

**Step 11** Secure the lower hooks

Timestamp: 3:46 to 4:18

Reinstall the factory hooks over the lower mounting brackets using the original factory hardware.

Step 12 Secure the upper hooks

Timestamp: 3:46 - 4:18

If the panel overlaps bedside MOLLE panels, use the M6x1mm, 25mm long stainless button head bolts and the remaining 1/4" washers for better thread engagement. Otherwise, reuse the factory black hardware.

**Step 13** Center and torque everything down

Timestamp: 4:25 to 4:54

Center the panel so the gaps look even and everything runs parallel along the bed and brackets. Tighten with a 3/16" hex for the 5/16" hardware and a 4mm hex for the M6 button heads.

Questions or Support:

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