Step 1 Jeep Classic Rock Sliders Install Instructions





Step by step on how to install the Jeep Classic Rock Sliders. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=nHjiG0ShGII

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

046-0227 BOLT PACK

BTSL-BP • Bill of materials (per 1 bag)

PIECES / BAG 46

BIN	QTY	PART #	DESCRIPTION
1	16 ×	040-0047	3/8-16 x 1 THREAD CUTTING BOLT
2	10 ×	040-0009	5/16-18 x 1 HEX CAP SS
3	10 ×	040-0020	5/16-18 SERR FLANGE NUT HARD ZNC
4	10 ×	040-0012	1/4 USS FLAT WASHER ZNC

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

Check that you have all of the hardware shown before starting. Hardware pack: 046-0227 (every bolt, nut and washer is listed in the bill of materials picture).

Step 4 Test Fit Note





Test fit before any coating, since coating is not covered if a fit issue needs fixing. Factory cladding or aftermarket flares may need trimming. Place a slider on a floor jack (use a wood block to protect the finish). Tools: tape, jack, 5/16 drill bit, 9/16 and 1/2 sockets.

Step 5 Position Slider





Jack the slider into general position under the rocker. The pinch seam bracket goes on the OUTSIDE of the pinch seam on XJ, WJ and WK, and on the INSIDE on ZJ, KJ and KK.

Step 6 Center Slider





With a tape measure, center the slider between the front and rear fender flares.

Step 7 Set Gap





Jack the slider up against the pinch seam, leaving a 1/8 to 1/4 inch gap to the rocker panel. Press the mounting plate up tight against both the uniframe rail and the floor of the Jeep.

Step 8 Drill Pilot Holes

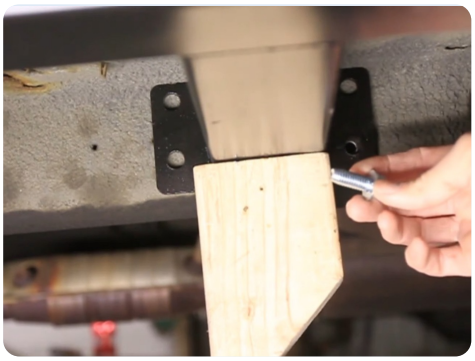




Double check the fit, then drill pilot holes with the 5/16 bit for the self-threading bolts. One per plate is enough for now. Some holes may be unusable on long arm or frame stiffener versions, so only 3 bolts per plate are needed there.

Step 9 Thread Bolts





With a 9/16 socket, thread one self-threading bolt about halfway into each pilot hole, on both the front and rear plates.

Step 10 Mark Pinch Seam Holes





Mark the pinch seam holes with a marking pen or awl. Skip any hole that lines up with a drip channel. WK and KK brackets already line up with factory holes, so no drilling is needed there.

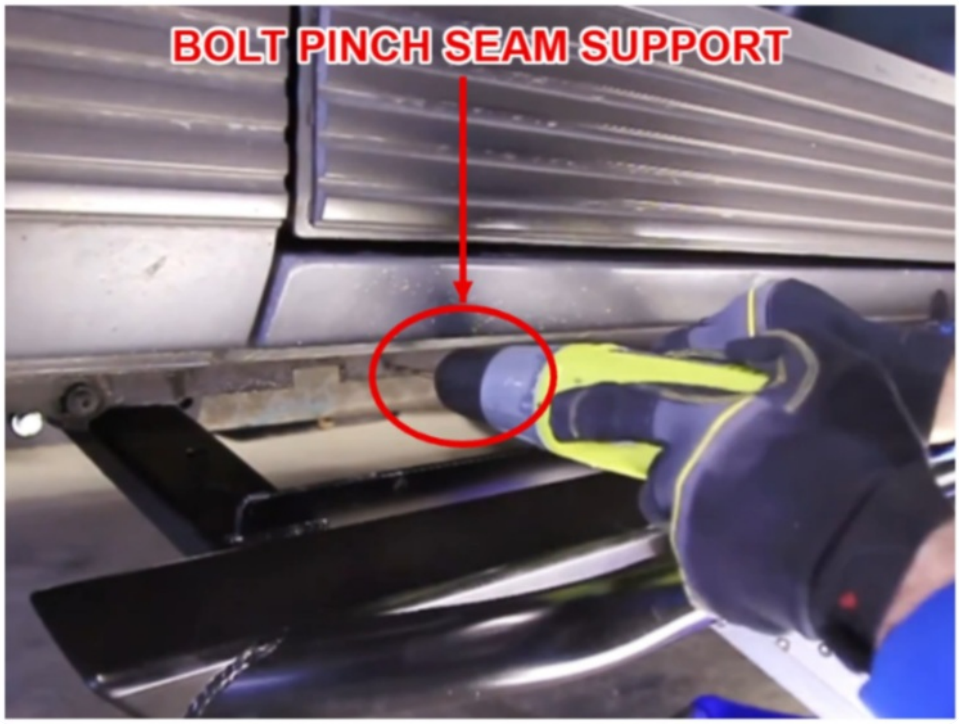
Step 11 Drill Pinch Seam Holes





Lower the jack so the sliders drop enough to drill the marked holes with the 5/16 bit. Where the bracket sits behind the seam, transfer marks to the outside to avoid a right angle drill. Then jack the sliders back up tight against the frame.

Step 12 Bolt Pinch Seam Support





Bolt the pinch seam support to the pinch seam with the 5/16 bolts, washers and nuts. Clearances can be tight, so omit washers if needed. Needle nose pliers or vice grips help hold the nuts.

Step 13 Drill Frame Holes





Drill the remaining mounting plate holes into the frame with the 5/16 bit, then install and fully tighten all the self-threading bolts.

Step 14 Installation Complete



Once all bolts are tight, this side is done. Repeat the same steps on the other side. If a gap remains after tightening, check you are on the correct side of the pinch seam, or contact JcrOffroad at 269-353-1184 x20. Confirm all hardware is tightened. Congrats! Your installation of the Jeep Classic Rock Sliders is now complete. Enjoy!