Step 1 Jeep JK Crusader Sliders Install Instructions





Step by step on how to install the Jeep JK Crusader Sliders. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=mMbcjUmzlfU

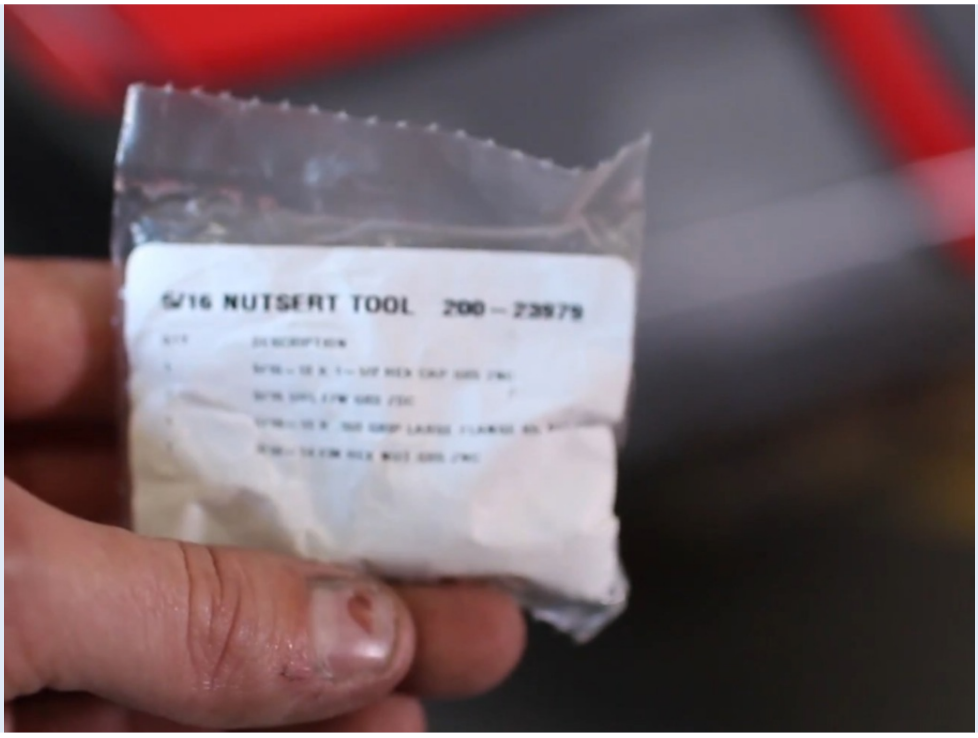
Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Tools Needed



Jeep JK Crusader sliders. Tools: 5/16 and 17/32 drill bits, 11/16 and 9/16 wrenches, 1/2 socket or wrench, 3/16 allen socket, screwdrivers and an optional impact wrench and wiring tools. Hardware includes 36 nutserts with 3/4 button heads, twelve 1 1/4 button heads, nylon washers, anti-seize, the nutsert tool and four 2 inch LED lights.

Step 4 Position Inner Panel





With a friend, hold the inner panel against the tub. Keep about 1/8 inch between the slider and the door opening. Mark the two outer holes with a marker.

Step 5 Drill Holes





Pre-drill the two marked holes up to 1/2 inch, then use the 17/32 bit to open them to nutsert size. Be careful not to tear the sheet metal.

Step 6 Install Nutserts





Install the nutserts in those two holes with the nutsert tool, using a 1/2 socket and an 11/16 wrench. A little RTV on each nutsert helps prevent rust. Crush the nutsert fully at 40 foot pounds. An impact makes it faster.

Step 7 Test Fit Inner Panel





Temporarily install the inner panel with a 3/16 allen and the 3/4 stainless button heads. Use it as a template for the remaining holes, making sure it is flush to the body. Mark the holes or drill through, starting with the 5/16 bit.

Step 8 Remove Pinch Seam Bolts





Remove the inner panels. Use a 10 mm socket to remove the front two pinch seam bolts and loosen the two fender bolts inside the door frame.

Step 9 Enlarge Holes





Enlarge the holes with the 17/32 bit. In the front, pull the loosened fender panel toward you while drilling. You are drilling through two or three layers of sheet metal, so take your time, then spray the holes with paint to prevent rust.

Step 10 Install Remaining Nutserts





Using the same procedure, install all the remaining nutserts.

Step 11 Tighten Fender Bolts





Tighten the two lower fender bolts at the pinch seam and the bolts inside the door jamb. Put anti-seize on all 3/4 stainless button heads and loosely install all 18 bolts holding the inner panel, then tighten them.

Step 12 Install Clip Nuts





Tap the 6 clip nuts onto the inner panel outrigger mounts.

Step 13 Remove Body Mount Bolts





Use an 18 mm socket to remove the lower body mount bolts.

Step 14 Install LED Lights





Install the LED lights into the outer slider.

Step 15 Run Wiring





Run the wiring for the lights. We recommend exiting the wires to the front, and you can route them however you wish.

Step 16 Install Outer Slider





With help from a friend, slide the outer slider into place over the inner panel. Using a 3/16 allen, loosely install the 1 1/4 stainless button heads in the top holes.

Step 17 Tighten All Bolts





Loosely install the lower body mount bolts, then tighten all the bolts holding the outer panels on.

Step 18 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Jeep JK Crusader Sliders is now complete. Enjoy!