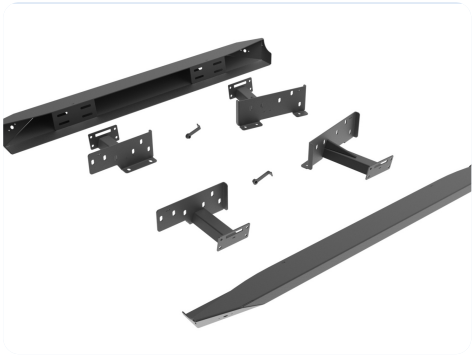
Step 1 LC100 Blitz Sliders Install Instructions



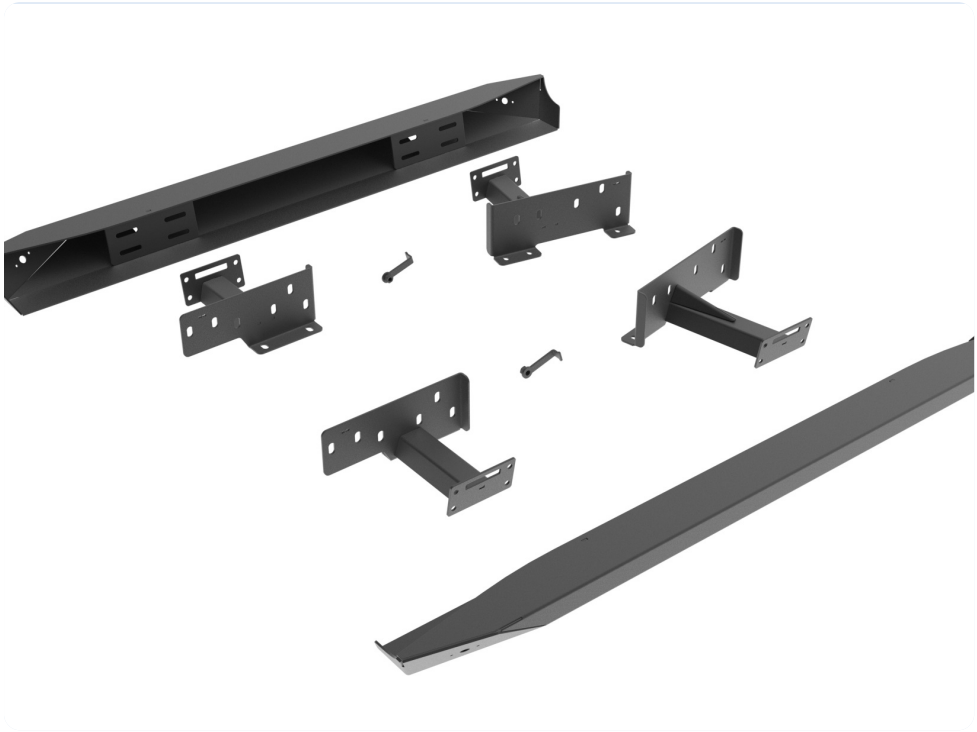


Step by step on how to install the Blitz Sliders on a Toyota Land Cruiser 100 / Lexus LX470 (98-07). Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=r8XziVIZ8zQ

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts & Hardware

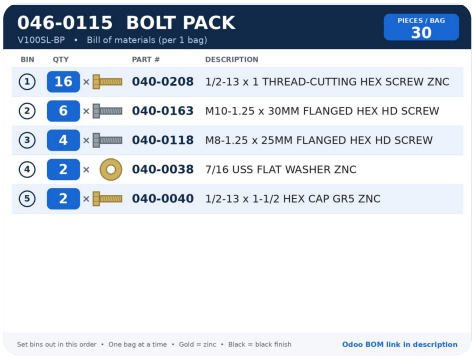




046-0041 BOLT PACK
VSL-BL-BP • Bill of materials (per 1 bag)
PIECES / BAG 132

BIN	QTY	PART #	DESCRIPTION
1	12	040-0011	1/4-20 x 3/4 BUTTON HD SOC CAP 18-8 SS
2	12	040-0025	1/4-20 SERR FLANGE LOCKNUT GR5 ZNC
3	32	040-0019	1/2-13 SERR FLANGE NUT
4	32	040-0127	1/2-13 x 1 BUTTON HD SOC CAP ZNC
5	12	040-0135	1/4 MIL-SPEC FLAT WASHER 18-8 SS
6	32	040-0292	1/2 MIL-SPEC FLAT WASHER 18-8 SS

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish — Odoo BOM link in description



046-0115 BOLT PACK
V100SL-BP • Bill of materials (per 1 bag)
PIECES / BAG 30

BIN	QTY	PART #	DESCRIPTION
1	16	040-0208	1/2-13 x 1 THREAD-CUTTING HEX SCREW ZNC
2	6	040-0163	M10-1.25 x 30MM FLANGED HEX HD SCREW
3	4	040-0118	M8-1.25 x 25MM FLANGED HEX HD SCREW
4	2	040-0038	7/16 USS FLAT WASHER ZNC
5	2	040-0040	1/2-13 x 1-1/2 HEX CAP GR5 ZNC

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish — Odoo BOM link in description

Check that you have all of the parts and hardware shown before starting. Hardware pack: 046-0041 and 046-0115 (every bolt, nut and washer is listed in the bill of materials picture).

Step 3 Install LED Lights





Install the LED lights using the provided button head bolts, washers, and lock nuts. Make sure the lights are centered in the hole and tighten them down using a 3mm allen and a 5/16″ socket or wrench.
Video timestamp: 0:50

Step 4 Clean Out Frame Holes



Clean out the two factory M8 holes above the transmission crossmember behind the front body mount, plus the M8 hole below, with an M8 x 1.25 tap. On the passenger side, also clean out the M10 hole on the bottom of the frame just behind the crossmember.

Video timestamp: 2:05

Step 5 Hang Front Mount



The front mount has two side flanges and a forward-facing arrow. Set it on the frame above the crossmember, line it up with the cleaned holes and start the 8mm flange bolts. Draw it up tight to the frame and lightly snug.

Video timestamp: 3:05

Step 6 Drill and Install Front Bolts



Center punch and drill the holes that do not line up with factory threads to 7/16 in., and clearance the unthreaded factory holes. Install the 1/2 in. self-threading bolts with a 19mm socket. Leave them slightly loose until everything is lined up.

Video timestamp: 4:10

Step 7 Position Rear Mount



The rear mount has one side flange, one bottom flange and a forward-facing arrow. It sits just behind the body mount. Hold it up or support it with a jack, mark the holes, and drill them out to 7/16 in.

Video timestamp: 5:20

Step 8 Install Rear Mount Bolts



Install the 1/2 in. self-threading bolts in the side holes, then drill and install the two bottom holes. A right-angle drill makes the upper holes easier.

Video timestamp: 6:20

Step 9 Install Nut Tab



Fish the nut tab in through the hole under the body mount, line it up, and install a 1/2 in. bolt with a washer to finish the rear mount.

Video timestamp: 7:12

Step 10 Hang Slider Boat



Lift the slider boat into place with a jack. Install the 1/2 in. button head bolts with serrated flange nuts on the inside, starting one at each end before filling in the rest.

Video timestamp: 7:50

Step 11 Center and Tighten



Center the slider front to rear between the wheel openings, tighten the mounts to the frame, recheck centering, then tighten the boat hardware with a 5/16 in. hex. Repeat on the passenger side and wire the rock lights.

Video timestamp: 8:20

Step 12 Installation Complete



Congratulations, you have completed the install of your new LC100 Blitz Sliders! Enjoy your new product.

Questions or Support:
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