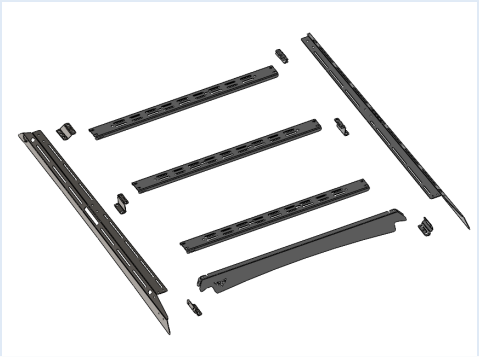
INST: VGXRKCS-55PL-PC

Scan To Edit

1



Included Parts:

2

Description	Qty/Parent
Black Oxide 18-8 Stainless Steel Button Head Hex Drive Screws, 1/4"-20 Thread Size, 3/4" Long	10.00000000
Black-Oxide 18-8 Stainless Steel Mil. Spec. Washer, Passivated, 1/4" Screw Size, MS/NASM-15795-8...	10.00000000
1/4"-20 Thread Size, Medium-Strength Steel Serrated Flange Locknut Grade 5, Zinc-Plated	10.00000000
18-8 Stainless Steel Button Head Hex Drive Screws Black-Oxide, 5/16"-18 Thread Size, 3/4" Long	24.00000000
M8 Screw Size, 8.4 mm ID, 15.0 mm OD Black-Oxide 18-8 Stainless Steel Washer	24.00000000
5/16-18 SERR FLANGE NUT HARD & TRV ZNC	24.00000000
Weather-Resistant EPDM Rubber Sealing Washers for 5/16" Screw Size, 0.290" ID, 0.688" OD, White	12.00000000

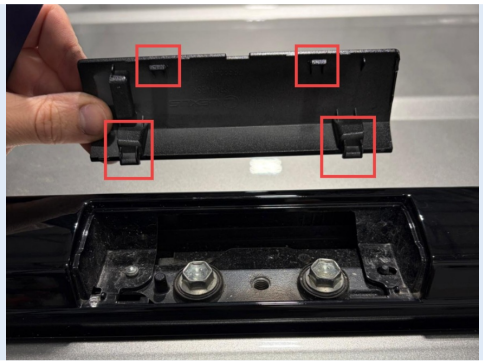
Included Hardware:

3



Begin by removing three plastic covers from each roof rail using a plastic pry tool in the slot at the top of each.

4



The four tabs holding the cover in place can be seen in the image above.

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5



Remove the six bolts holding each side rail to the roof using a 12mm socket as shown.

6



Insert two of the factory rack bolts into the rear mount and install a sealing washer on the underside on each bolt.

7



Loosely install the rear mount so the arrow is pointing towards the front of the vehicle and the flange it is on is towards the center of the vehicle as shown.

8



Insert two of the factory rack bolts into the middle mount and install a sealing washer on the underside on each bolt.

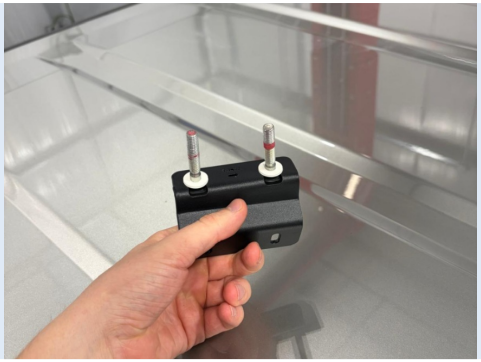
INST: VGXRKCS-55PL-PC

9



Loosely install the middle mount so the flange is towards the center of the vehicle.

10



Insert two of the factory rack bolts into the front mount and install a sealing washer on the underside on each bolt.

11



Loosely install the front mount so it is stepped up and away from the center of the vehicle and the arrow points towards the front of the vehicle.

12



Loosely install the side rail to the mounts as shown. It is installed with 5/16″ bolts, washer and nuts into the rear and mid mounts and 1/4″ bolts, washers and nuts into the front mounts.

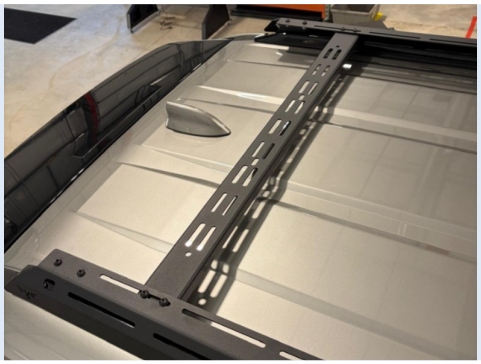
13 Repeat the previous steps on the other side of the vehicle until step 12 has been completed on both sides.

14



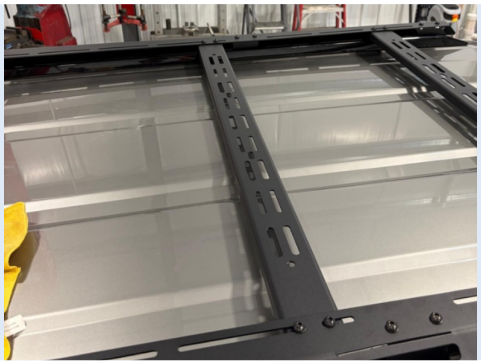
Loosely install one side of the rear crossbar in the desired position using the 5/16" bolts, washers and nuts. It is helpful to use rags to prevent scratching the roof of the vehicle.

15



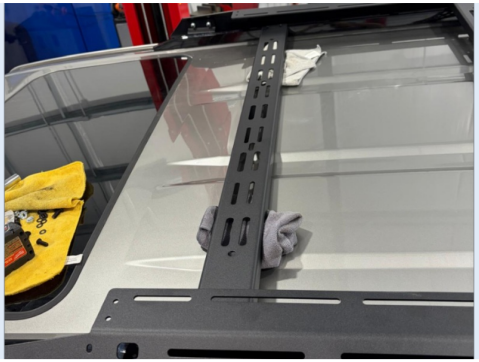
Finish installing the rear crossbar using the same hardware on the other side.

16



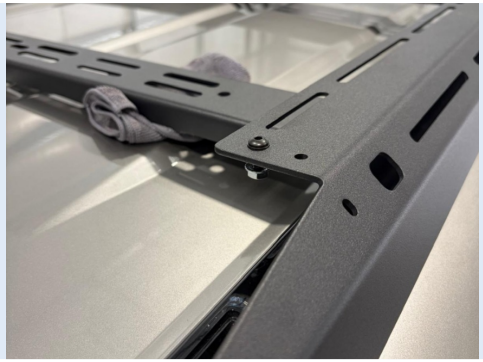
Repeat the same process on the middle crossbar.

17



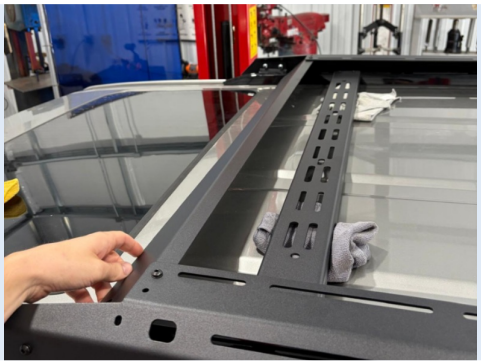
Set the front crossbar into place but do not install it yet.

18



Start a 1/4" bolt, washer and nut in the inner hole in each side rail.

19



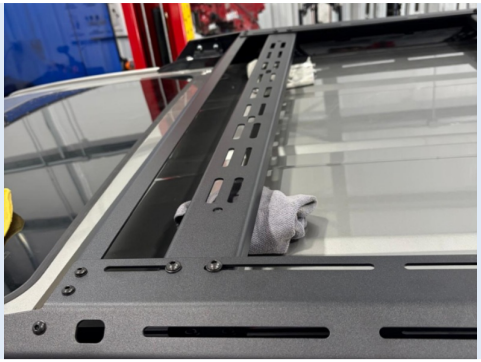
Slide the front fairing over the nut on each of the bolts just installed to hold it in place.

20



Install the remaining bolts, washer and nuts in the fairing.

21



Loosely install the front crossbar in the same manner as the previous two

22



Tighten the front hole of the rear mounts to the roof through the access holes in the side rails. This will require a swivel.

23



Tighten the rear bolt of the rear mounts to the roof through the back of the side rails. This can be done with a ratchet wrench or using the same swivel and socket.

24



Tighten the middle mounts to the roof through the access holes.

25



Tighten the front mounts to the roof.

26



Tighten the fairing hardware using a 5/32″ hex.

27



Tighten the front mounts to the side rails.

28



Tighten the mid mounts to the side rails, followed by the rear mounts using a 3/16″ hex.

29



Adjust the crossbars as needed and tighten each into place.

30



With that, the install is complete!

31

