Step 1 Tire Carrier Fold Down Table Install Instructions



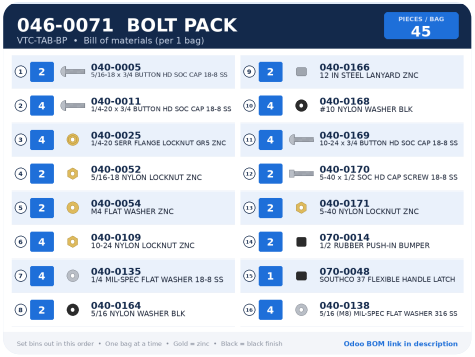


Step by step on how to install the Tire Carrier Fold Down Table. Please read all steps carefully before starting the install.

Questions or Support:
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Email: info@victory4x4.com

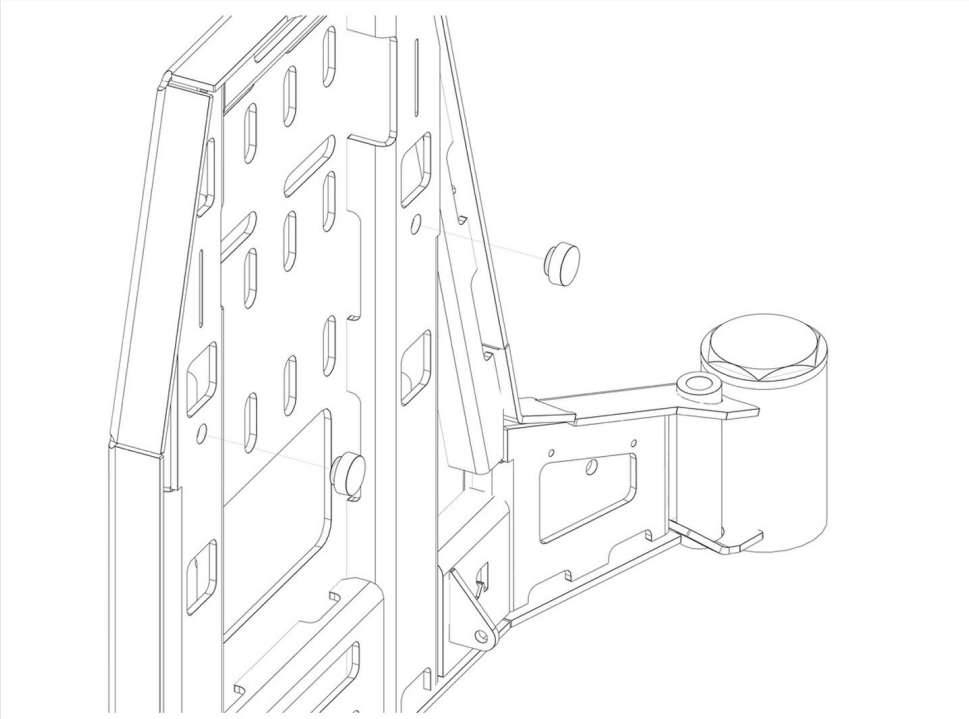
Step 2 Included Parts & Hardware





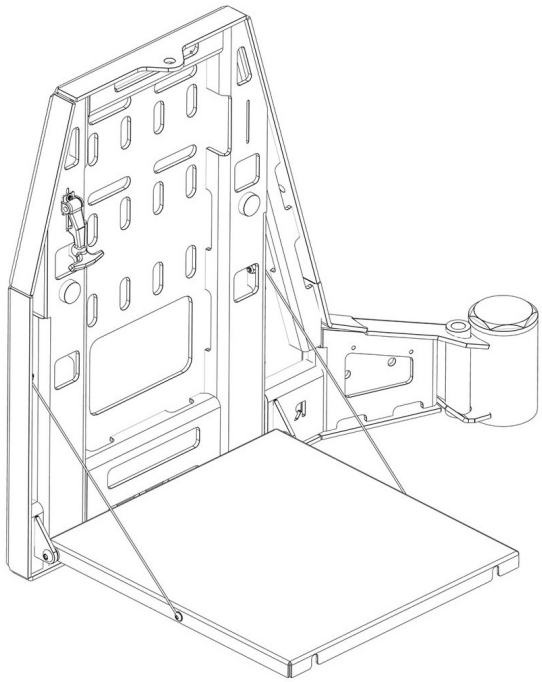
Check that you have all of the parts and hardware shown before starting. Hardware pack: 046-0071 (every bolt, nut and washer is listed in the bill of materials picture).

Step 3 Install Rubber Bumpers



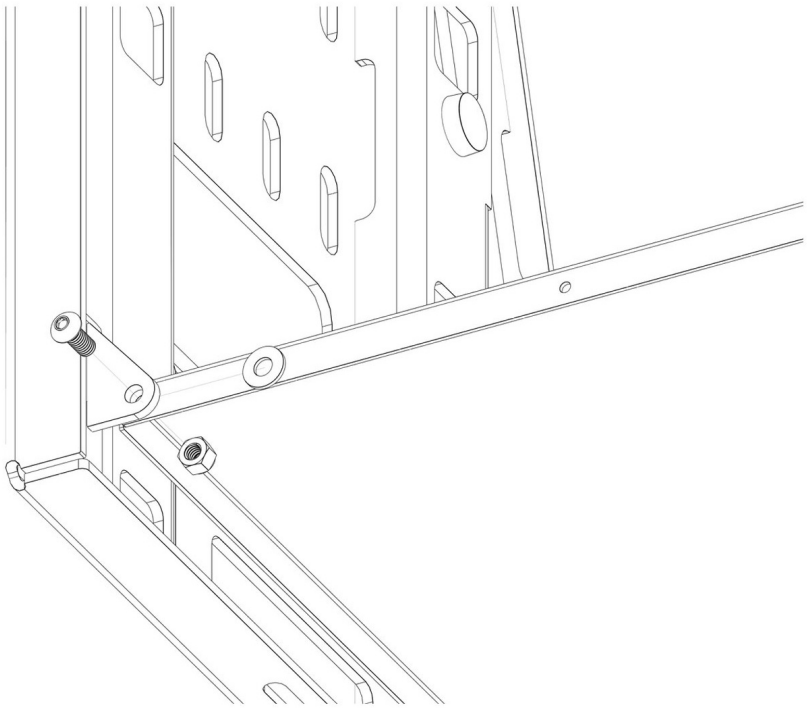
Push the two rubber bumpers into the large holes in the vertical bars on the inside of the adventure carrier.

Step 4 Mount Table



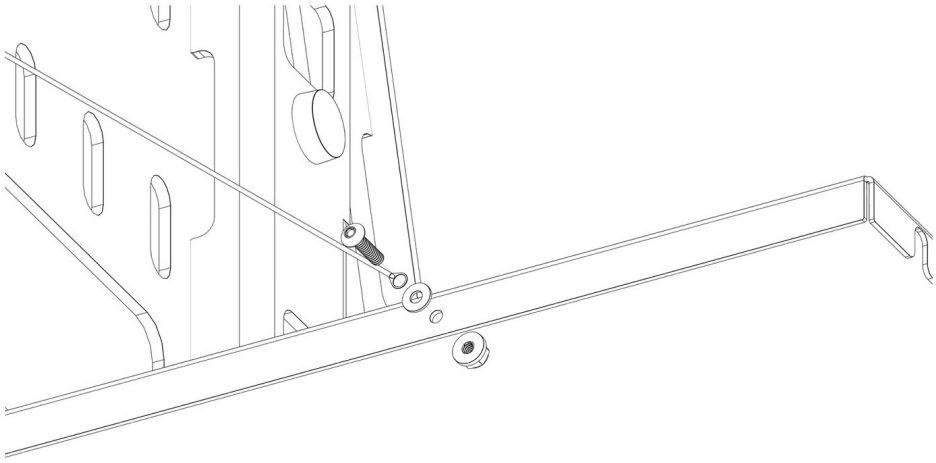
Place the table between the two tabs at the bottom of the carrier. Slide a 5/16-18 x 3/4 in button head bolt through each side with a 5/16 in plastic washer between the carrier tab and the table. Fasten with 5/16-18 lock nuts, snug enough that the table doesn't wiggle but still flips up and down. The flat side faces up when the table is down.

Step 5 Attach Lanyards



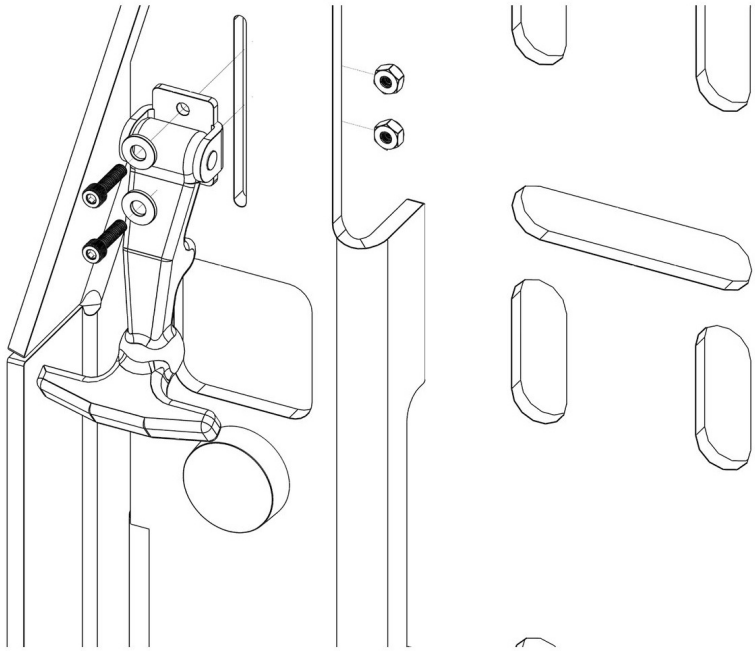
Attach the lanyards to the table with the 10-24 x 3/4 in button head bolts, #10 plastic washers and 10-24 nylon lock nuts. The washers go between the flat side of each lanyard eye and the side of the table.

Step 6 Secure Lanyards



Attach the other end of each lanyard to the holes in the outside of the inner vertical bars, using the same hardware. The washers again go between the flat side of the eye and the side of the bar.

Step 7 Mount Latch



Mount the latch in the slot on either vertical bar, whichever suits your vehicle. Use the 5-40 x 1/2 in socket head screws with M4 flat washers outside, and 5-40 lock nuts on the back through the cutout in the bar. Snug it loosely, slide it to the best spot, then tighten. It should sit high enough that you stretch the rubber latch a bit to hook it to the table.