ASSY: FAM-RK02-48

Feedback?

1



2



You will also receive 3 punch racks and 5 die racks

3 This assembly includes:
1x Left Angled Rack Upright
1x Right Angled Rack Upright
3x 48in Lateral Braces
2x Logo Plates
4x Locking Swivel Casters
1x 048-0010 Bolt Pack
1x 048-0011 Bolt Pack

4



Begin with one of the rack uprights laying on its side, with the "open" side of the upright facing up. Attach one lateral brace to the lower back mount points with the supplied 5/16" button head screws and flange lock nuts. Snug but do not tighten these fasteners.

5



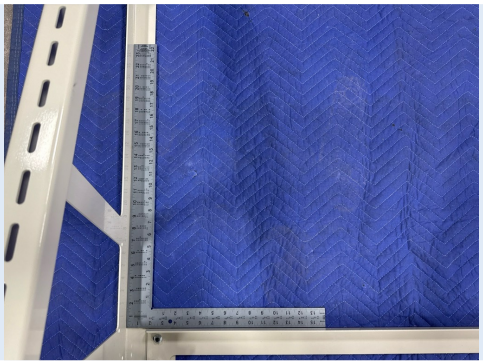
Roll the assembly over so that the lateral brace is supporting the upright, and the slotted face of the upright is facing up. Attach the opposite side rack upright to the other end of the lateral brace. Snug this hardware.

6



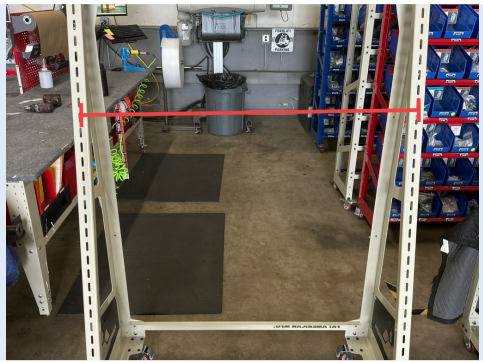
Install the remaining 2x lateral braces at the mounting locations on the top of the upright, and at the bottom on the front of the rack as shown.

7



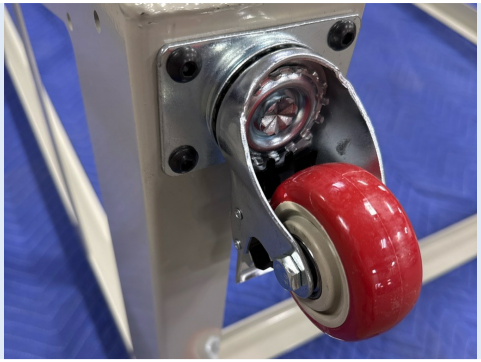
Using a framing square at multiple points, verify that the assembly is square. Once verified, tighten all of the fasteners.

8



Ensure the overall slot width is 46" center to center.

9



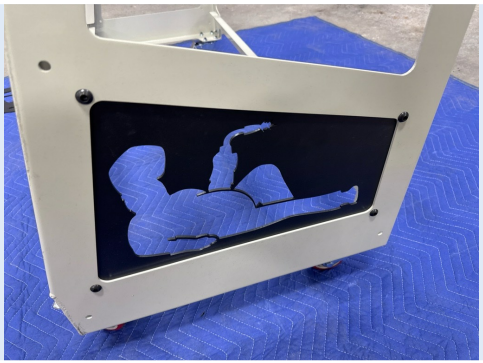
Install casters on the bottom of both rack uprights using 5/16" button head screws and 5/16" flange lock nuts. Tighten these fully.

10



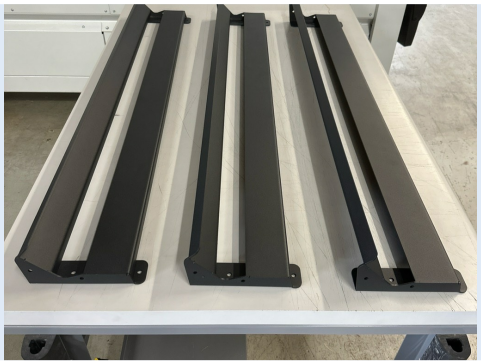
Lock the casters and stand the rack up.

11



With the remaining 5/16" hardware, install the logo plates in the lower window in each upright.

12



Locate and gather the 3x punch racks

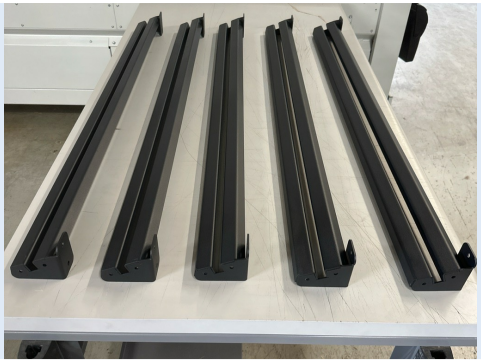
ASSY: FAM-RK02-48

13



Install each punch rack onto the frame with 4 5/16 hex head screws, washers, and flange lock nuts.

14



Locate the 5x die racks and repeat the installation process used previously.

15 Your Brake Press Tooling Rack is now complete!