



Step 1 GX470 Blitz Sliders Install Instructions



Step by step on how to install the Blitz Sliders on a Lexus GX470 (03-09). Please read all steps carefully before starting the install.

Installation Video: <https://www.youtube.com/watch?v=2TaRTdhqIV4>

Questions or Support:

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Step 2 Included Parts & Hardware



046-0076 BOLT PACK				
VGX475L-BP • Bill of materials (per 1 bag)				
		PIECES / BAG		
		116		
BIN	QTY	PART #	DESCRIPTION	
①	32 x	040-0077	7/16-14 x 1 HEX CAP GR5 ZNC	
②	32 x	040-0023	7/16-14 SERR FLANGE NUT	
③	32 x	040-0002	3/8 USS FLAT WASHER ZNC	
④	8 x	040-0118	M8-1.25 x 25MM FLANGED HEX HD SCREW	
⑤	12 x	040-0047	3/8-16 x 1 THREAD CUTTING BOLT	

Check that you have all of the parts and hardware shown before starting. Hardware pack: 046-0076 (every bolt, nut and washer is listed in the bill of materials picture).

Step 3 Remove Plastic Plugs



Pop out the small plastic plugs by wiggling the center out with a flat head screwdriver.

Video timestamp: 0:13

**Step 4** Remove Step Clips

Open the doors and pop out the plastic clips with a trim tool: four on the rear door and six on the front door.

Video timestamp: 0:30

Step 5 Unplug Step Lights

Push in the tab and pull the light connector out.

Video timestamp: 1:02

**Step 6** Remove Factory Step

Remove the 12mm bolts holding the three step brackets. Support the step as the last bolts come out, then remove it. Pull off the clip behind it.

Video timestamp: 1:20



Step 7 Remove Wiring Harness



Cut the wires at the plugs, then pop the harness clips out of the step with a trim tool along the full length. Cut the plug off the other end. The harness is reused for the rock lights.

Video timestamp: 2:05

Step 8 Prep Step Trim



Repair any broken front clips with 3M tape or similar and melt the broken corners back together before cutting.

Video timestamp: 3:10



Step 9 Mark Cut Line



Apply blue tape, measure down 1-1/4 in. along the length and connect the marks with thin masking tape, following the body line toward the rear.

Video timestamp: 4:15

Step 10 Cut Trim



Cut along the line with a cut-off wheel, leaving it slightly long. Finish the end on the vehicle.

Video timestamp: 5:30



Step 11 Reinstall and Smooth Trim



Snap the trim back on and smooth the bottom edge with a flap disc so it sits behind the rubber seal. Keep the disc moving.

Video timestamp: 7:30

Step 12 Light Install



Start by installing the LED lights using the provided button head bolts, washers, and lock nuts. Make sure the lights are centered in the hole and tighten them down using a 3mm allen and a 5/16" socket or wrench

**Step 13** Wire Rock Lights

Feed the harness behind the brackets with the longer side to the front. Shorten the light wires, then connect red to red and white to black with the crimp connectors and heat shrink.

Video timestamp: 9:30

**Step 14** Prep Frame for Rear Bracket

With KDSS, remove the skid plate and the 12mm bolts holding the line brackets. Tap the M8 x 1.25 frame hole before using it.

Video timestamp: 12:00

**Step 15** Install Rear Bracket**SELF-TAPPERS - 9/16" SOCKET**

Install the rear bracket (above our skid plate if equipped) and snug it. Drill 5/16 in. holes and install the self-tapping bolts with a 9/16 in. socket, then tighten.

Video timestamp: 13:20

**Step 16** Install Front Bracket

Tap the M8 x 1.25 hole, push the bracket level against the frame and snug it. Drill the two bottom holes and the side hole, install the self-tappers, and tighten the top bolt.

Video timestamp: 16:00

**Step 17** Install Stanchions

Bolt the stanchions on with the arrows up. For the top bolts, hold the flange nut with an 11/16 in. wrench. Snug the rear and leave the front loose for adjustment.

Video timestamp: 17:25

**Step 18 Mount Slider**

With KDSS, remove the top parking brake cable bolt for wrench access. Use the front two holes on both brackets and the 3/8 in. bolts with serrated nuts. Start one bolt on each end, then add the rest.

Video timestamp: 19:10

**Step 19** Adjust and Tighten**EVEN GAP TO DOOR**

Reach nuts through the jack hole. Center the slider and snug the rear. Push the front up to set an even gap to the door, then tighten everything.

Video timestamp: 20:30

**Step 20** Installation Complete

Congratulations, you have completed the install of your new GX470 Blitz Sliders! Enjoy your new product.

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