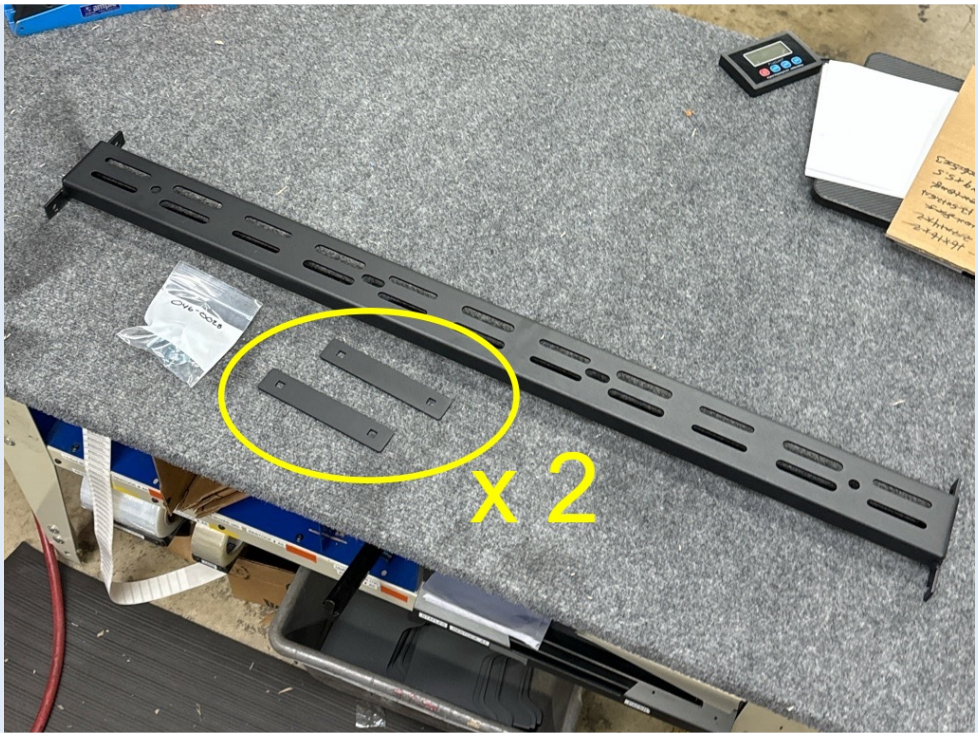
Step 1 4Runner Crossbars Install Instructions



Step by step on how to install the 4Runner Crossbars. Please read all steps carefully before starting the install.

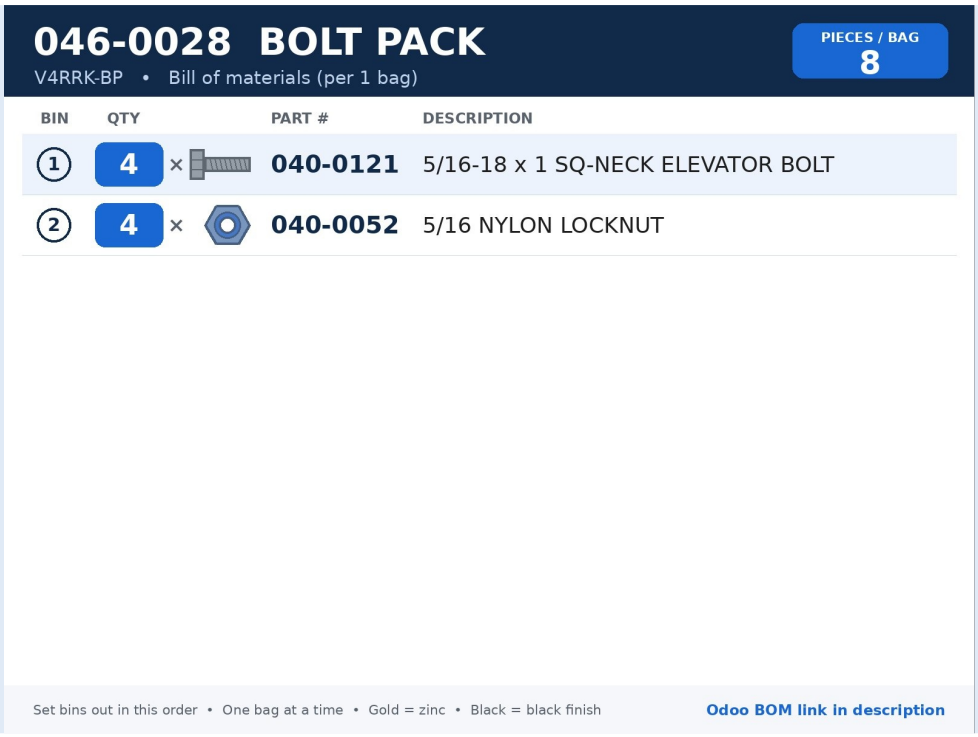
Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware



Check that you have all of the hardware shown before starting. Hardware pack: 046-0028 (every bolt, nut and washer is listed in the bill of materials picture).

Step 4 Remove Rail Caps



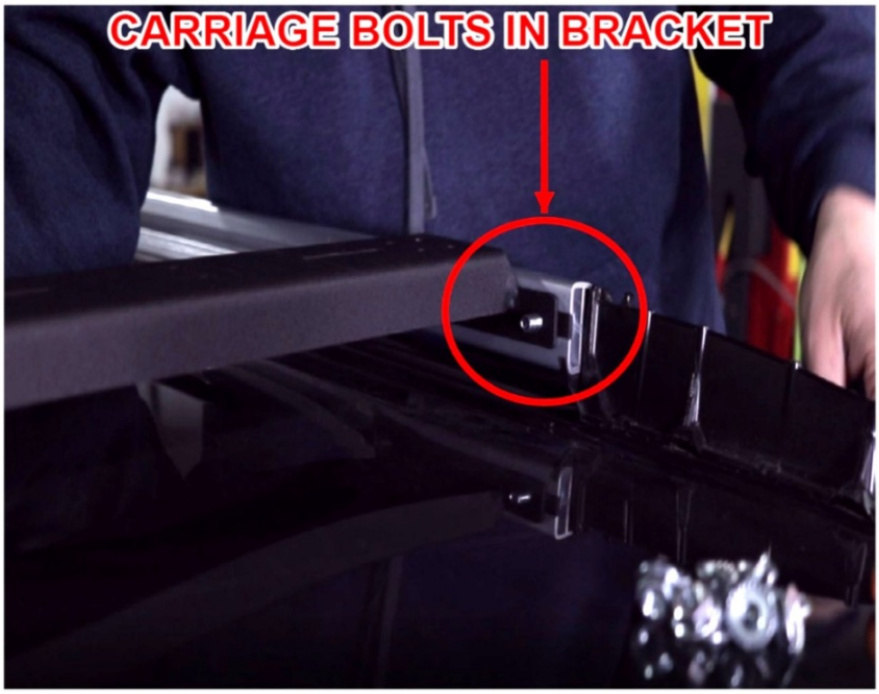
Remove the rear roof rail cap on each side with a pry tool. Four clips hold each one, all about 1/3 of the way in from the edge. Tools: pry tool, 1/2 inch socket.

Step 5 Finish Cap Removal



Pop the outer two clips and tilt the cap inward to remove it. Repeat on the other side.

Step 6 Install Carriage Bolts



Put two carriage bolts in each mounting bracket: one bracket per side, per crossbar. Slide the brackets into the side rails on each side.

Step 7 Install Crossbars



Once the brackets are roughly in place, install the crossbars. Put the carriage bolts through the side of the crossbar with holes.

Step 8 Drop Crossbar



Drop the opposite side of the crossbar, the one with slots, onto the carriage bolts on the other side.

Step 9 Install Lock Nuts



Loosely install all of the lock nuts.

Step 10 Position Crossbars



Adjust where you want the crossbars to sit from front to back.

Step 11 Tighten Nuts and Reinstall Caps



Tighten all the lock nuts with a 1/2 inch socket and reinstall the side rail caps.

Step 12 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the 4Runner Crossbars is now complete. Enjoy!