Step 1 200 Series Land Cruiser Roof Rack Install



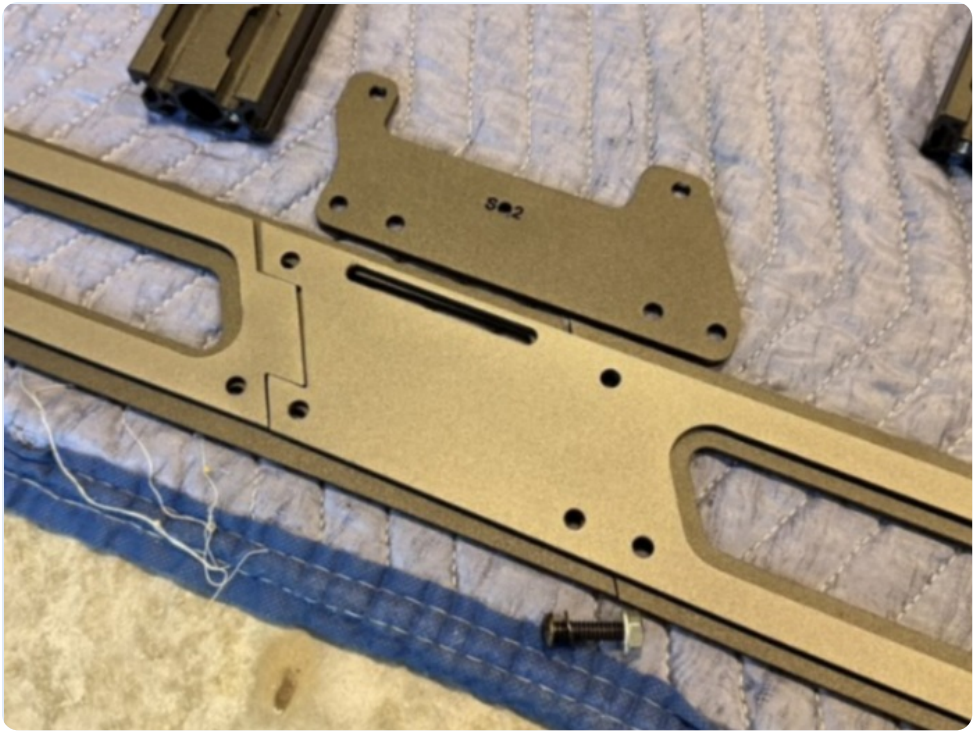


How to install the Evo style Roof Rack on the Toyota Land Cruiser 200 & Lexus LX570

Install Video : https://www.youtube.com/watch?v=1TFGRC26IgQ&t=1s

*Note: Rack now includes gray accent side panels and is now a 2 piece siderail design.
2016+ LX570 needs the headliner dropped and 8 Toyota brackets (63187-60040) first.
Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Assemble Side Rails

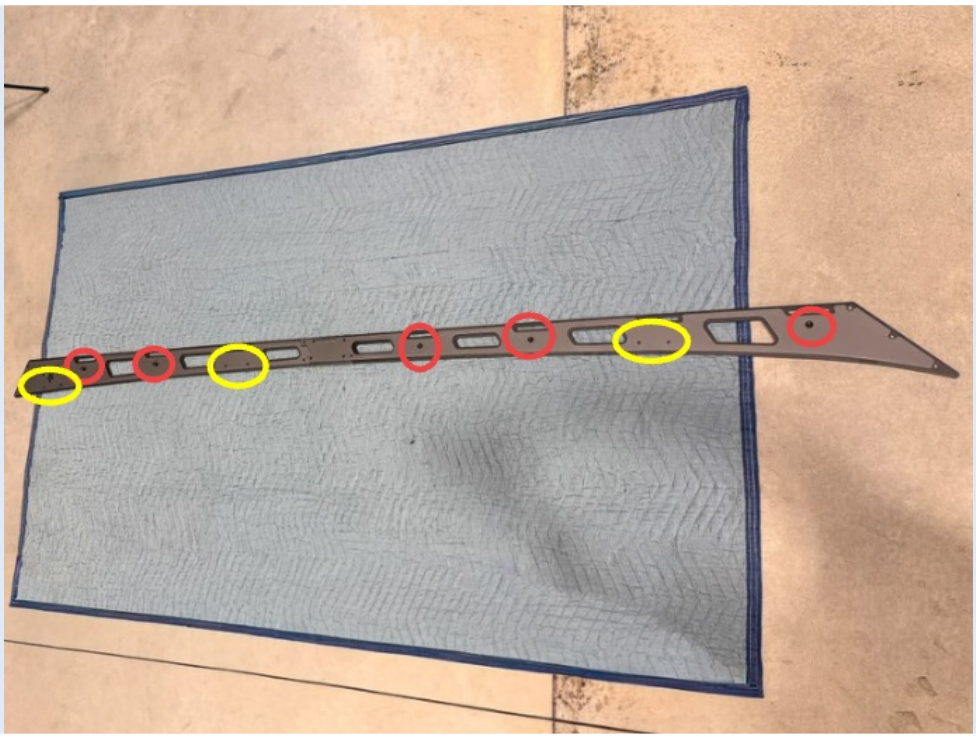






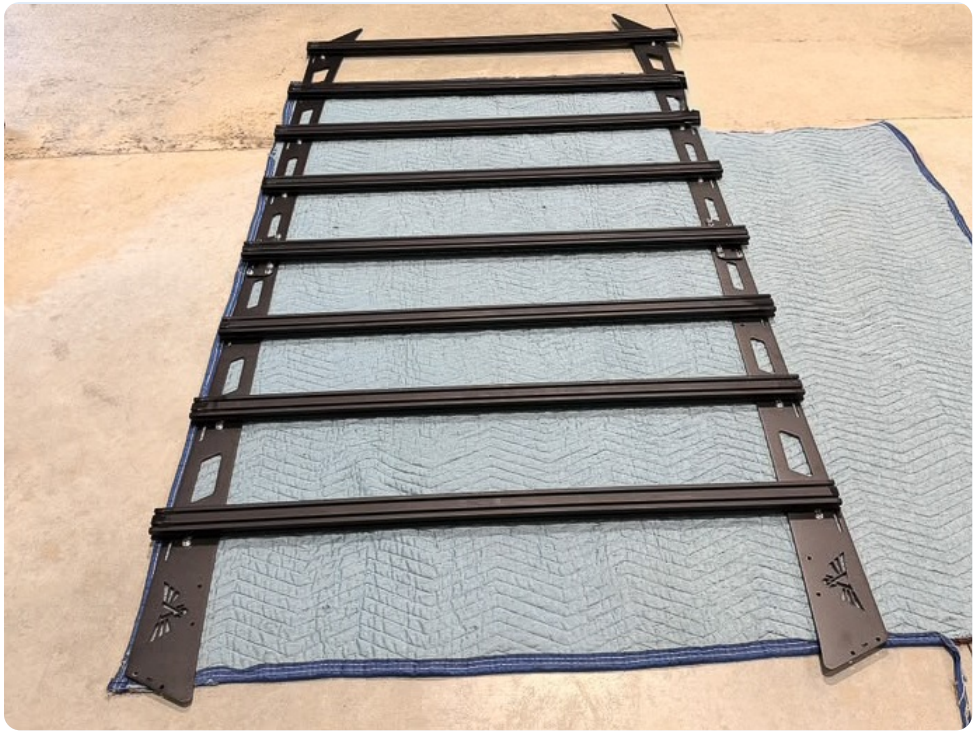
Assemble a mirrored left and right side rail assembly using (6) of the black 1/4"-20 x 1" button heads, washers, and flange nuts as shown in the photo above. The left side rail is pictured in this example.

Step 3 Fasten Side Rails

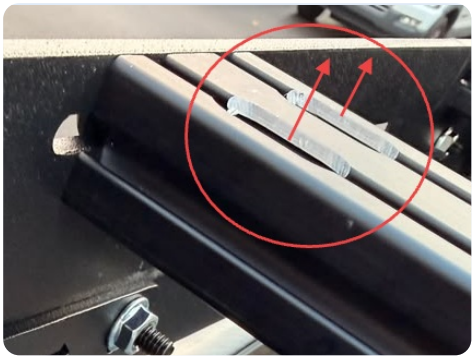


Using the black 1/4"-20 x 3/4" button heads, washers, and flange nuts, fasten the side rails together in the locations shown above with the red circles. Leave the holes in the yellow circles empty for a later step.

Step 4 Assemble Rack







Start by laying out your assembled side rails and cross bars in their mounting points. Mount the crossbars between the 2 side rails with 1/4-20 x 3/4 button heads and 1/4 washers, 2 per bar per side. Keep the machined slot in the crossbar rail facing up so t-nuts slide in easily.

Step 5 Center Crossbar Install Note



At the cross bar running thru the side rail joint you assembled in step 3, use the (2) of the longer 1/4"-20 x 1" button heads.

Step 6 Front Fairing Assembly



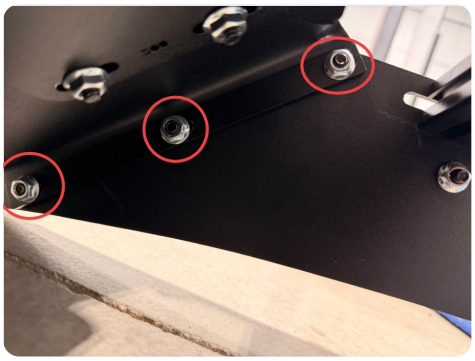




Mount the trim strip along the bottom edge of the front fairing, starting just outside the peak and running to the matching point on the other side. Cut off the extra.
Next Install the the lightbar cutout wind deflector if you are not installing a light bar on your rack.

Step 7 Install Front Fairing

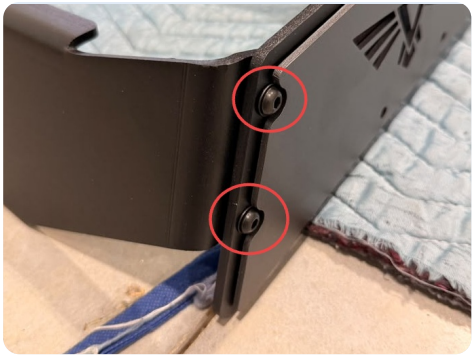




Mount the front fairing with 3/4 button heads, washers, and serrated flange nuts: 3 per side on the front. Slide the front fairing all the way up and leave bolts loose enough to adjust once it is on the roof.

Step 8 Install Rear Fairing

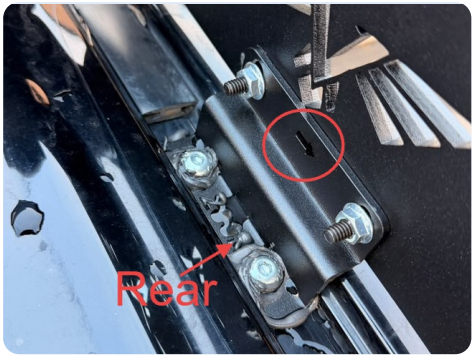


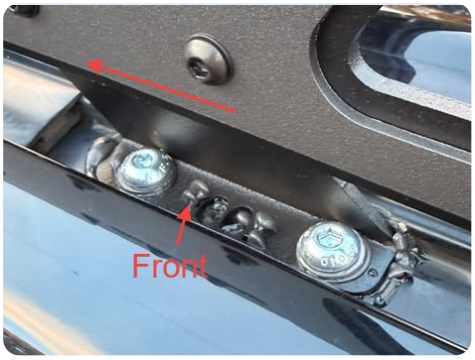


Using the split in half trim pieces place them on the rear fairing where it meets the roof.
Mount the rear fairing with 3/4 button heads, washers, and serrated flange nuts: 2 per side on the rear. Slide the rear fairing all the way up and leave bolts loose enough to adjust once it is on the roof.

Step 9 Mounting the Mounts







Start by applying a liberal amount of RTV around the stock rack mounting holes and some inside of them as well. then tighten with the M8 bolts and M8 washers. Do not fully tighten as you may need to adjust them as you slide the rack on.

There are arrows showing which was is forward on the front and rear mounts.

Step 10 Set on The Rack



With the help of a friend (or two), place the rack on top of the vehicle. Take extra care to set the rack directly lined up to the mounting holes.

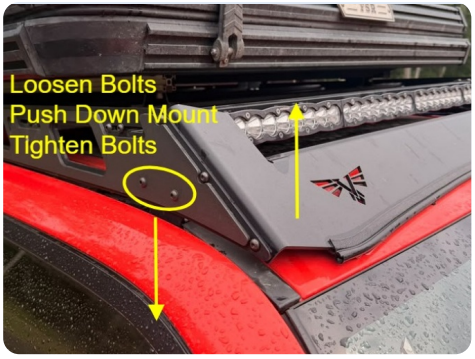
Step 11 Mounting the Rack



Install the two button heads, washers, and nuts per mounting bracket making sure to tighten the mounting brackets after installing the button heads.

Step 12 Positioning the Rack



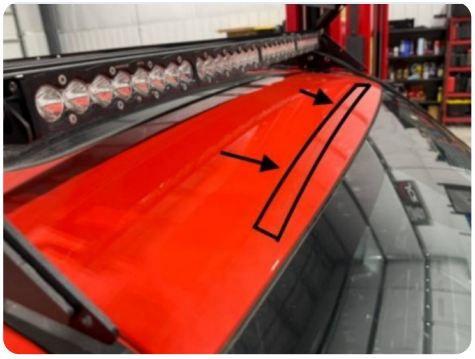


With the mid and rear mounts bolted firmly to the roof, adjust the position of the rack by loosening the mounting bolts on the side rail until there is and equal gap between the bottom of the side rails and the roof down the length of the vehicle. Then re-tighten only the mid and rear mounts into place.

Next, pull up slightly on the front of the rack, and push the front mounts down into the channel. Make sure the rubber bumpers are seated fully in the channel before tightening them. This allows for the mid and rear mounts to help hold the front mounts against the roof and prevents any type of movement.

Step 13 Paint Protection Film Front





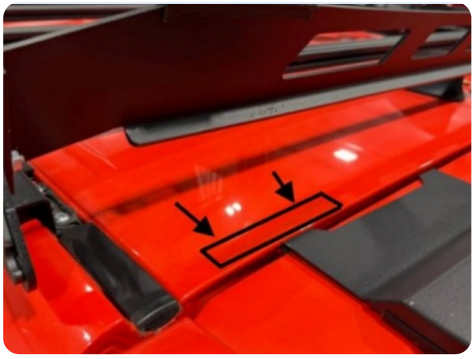
This step is optional but highly recommended: Paint protection film is not included, but can be used along with the included weather stripping. If not using paint protection film adjust the fairing to make contact with the roof.

Adjust the front fairing down to the roof until it is touching the roof. Mark with masking tape where the edge trim is making contact with the roof. Temporarily remove the bottom two bolts on both sides and apply 3M Paint Protection Film along the locations that trim contacts the roof.

Reinstall the four bolts into the front fairing and adjust to desired location.

Step 14 Paint Protection Film Rear





This step is optional but highly recommended: Paint protection film is not included, but can be used along with the included weather stripping. If not using paint protection film adjust the fairing to make contact with the roof.

Adjust the rear fairing down to the roof until it is touching the roof. Mark with masking tape where the edge trim is making contact with the roof. Temporarily remove the rear fairing bottom bolt on both sides and apply 3M Paint Protection Film along the locations that trim contacts the roof.

Reinstall the two bolts into the rear fairing and adjust to desired location.

Step 15 Final Check



Confirm all hardware is tightened.

Congrats! Your installation, is now complete. Enjoy!