Step 1 Gladiator Bed Side MOLLE Panel Install

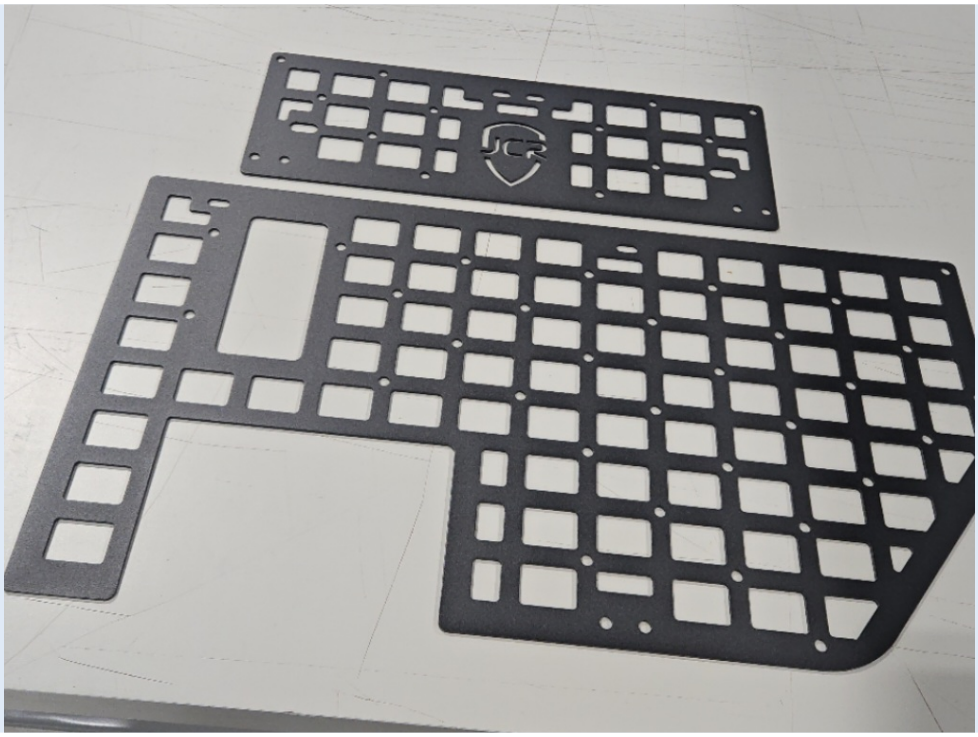




Step by step on how to install the Gladiator Bed Side MOLLE Panel. Please read all steps carefully before starting the install. Installation Video: https://www.youtube.com/watch?v=WmVDZDsNnSs Questions or Support: Phone: 269-353-1184 Email: info@jcroffroad.com

Note: The MOLLE panel design in some pictures has since been updated. The mounting locations have not changed.

Step 2 Included Parts



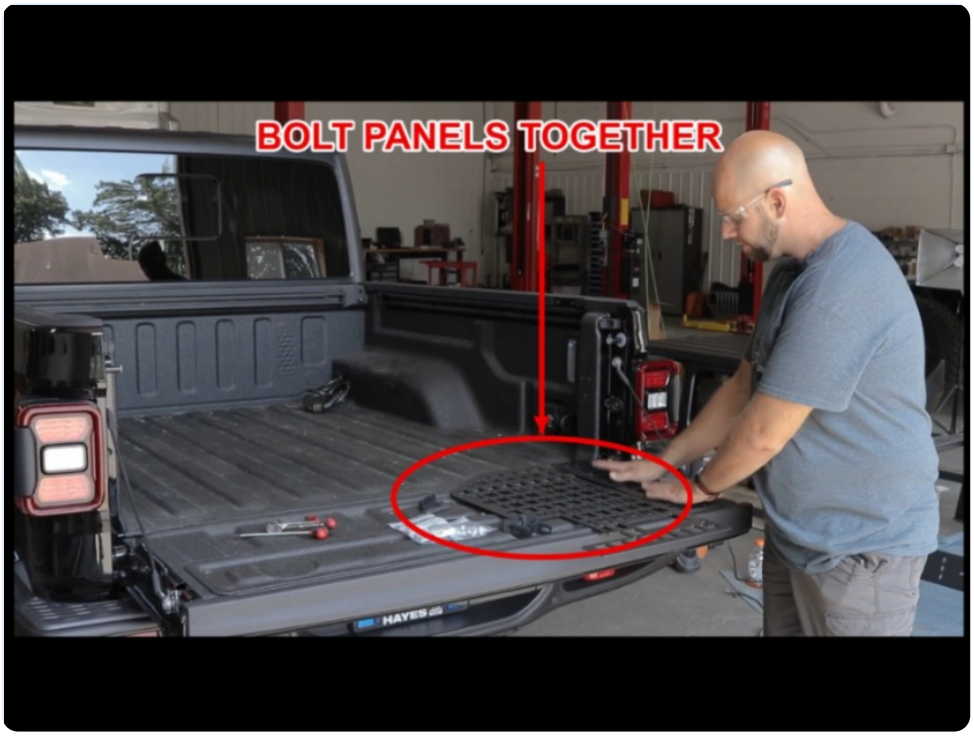
Check that you have all of the parts shown before starting.

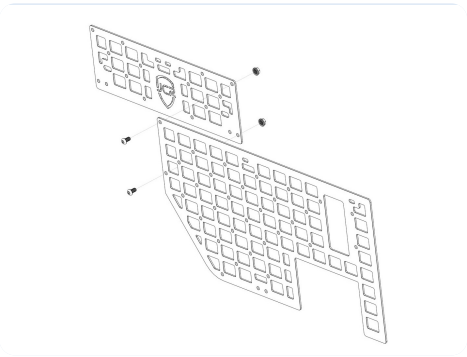
Step 3 Included Hardware

Materials				
	Part	Description	Attribute Set	Qty/Pare
10	040-0129	Off-White Nylon Unthreaded Spacer, 1"		2.00000
20	040-0037	7/16-14 FORGED WING NUT ZNC		2.00000
30	040-0003	9/16 Uss Flat Washer Znc		2.00000
40	040-0023	7/16-14 SERR FLANGE NUT		2.00000
50	040-0128	7/16-14 x 2 1/2 Carriage bolts		2.00000

Check that you have all of the hardware shown before starting.

Step 4 Assemble Panels



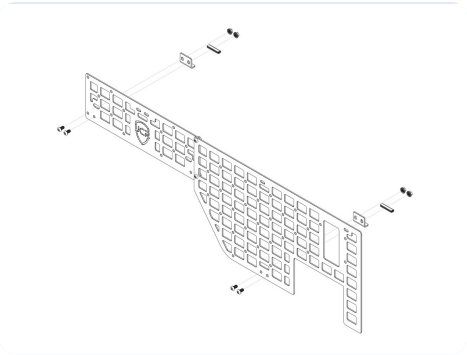


Attach the two MOLLE panels together with two 5/16-18 x 3/4 in bolts and serrated flange nuts. Either panel can go on top. Flip the front panel so the JCR logo reads correctly for whichever side of the bed you are installing on.

Video timestamp: 0:15

Step 5 Install Edge Trim

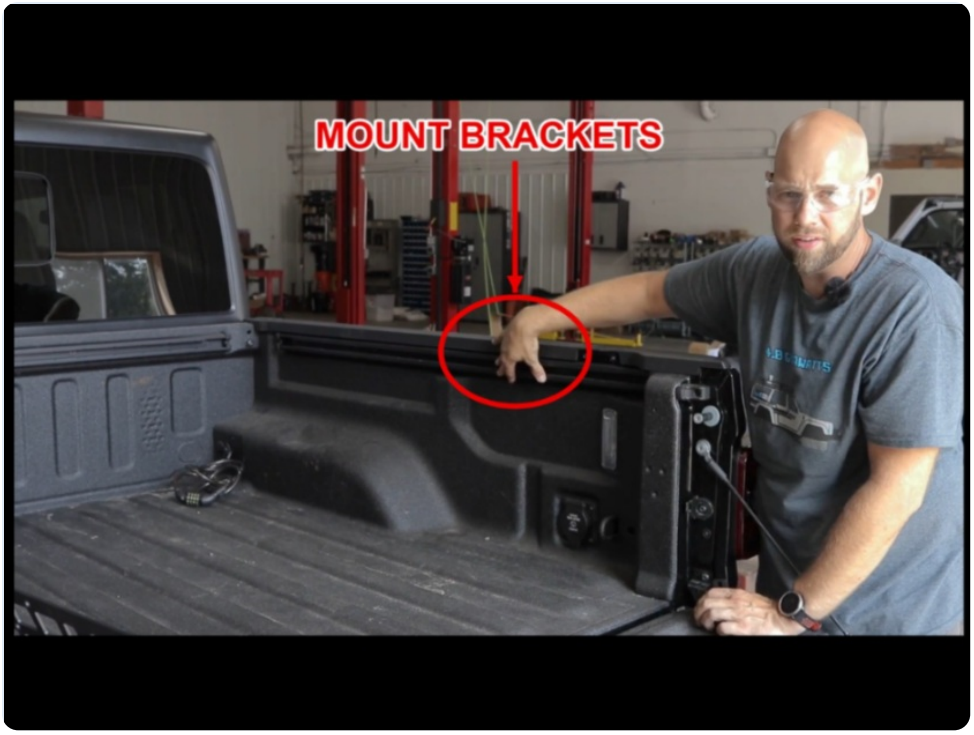


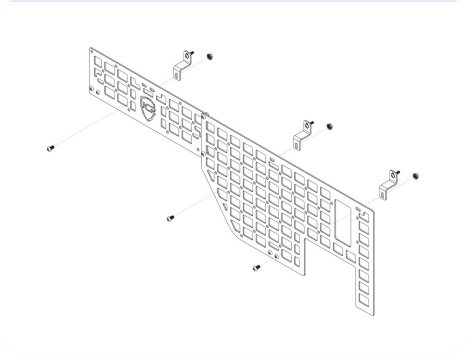


Cut the edge trim into two smaller pieces to fit the bottom edge of the wider bracket and put them on. Bolt both brackets to the inside of the panel in the positions shown, with 5/16-18 x 3/4 in bolts and serrated flange nuts. The bottom edge of the brackets points toward the side of the bed.

Video timestamp: 0:30

Step 6 Mount Brackets

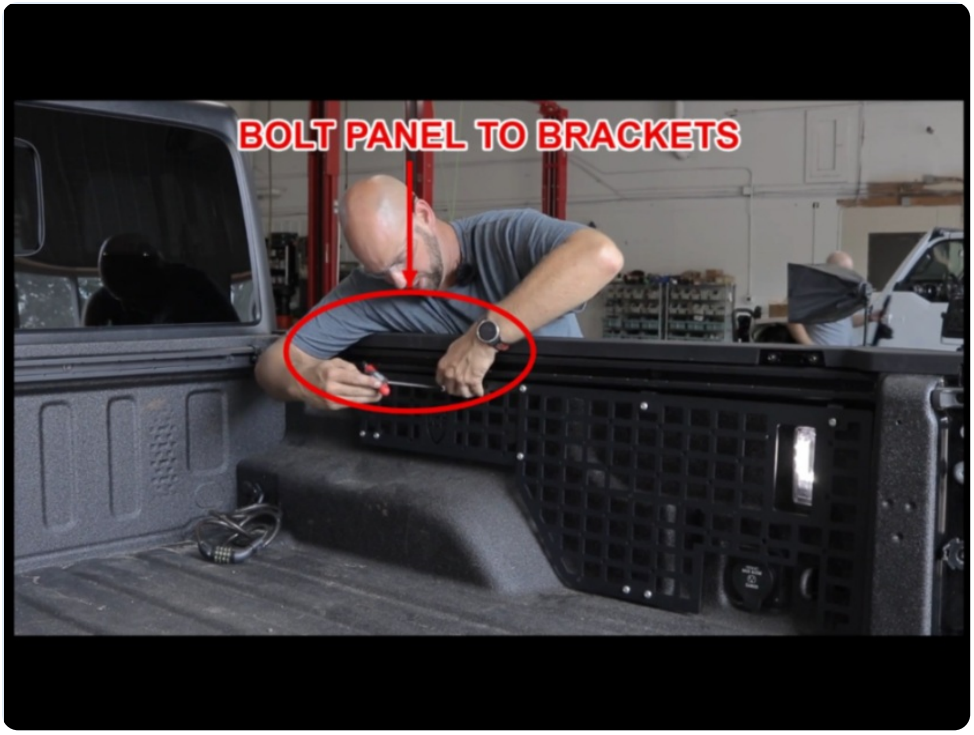


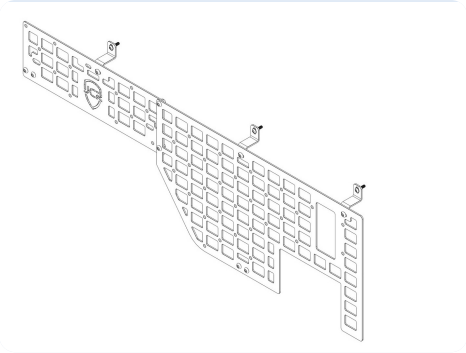


Mount the three other brackets to the side of the bed. With a Trail Rail, remove it and mount the brackets between the Trail Rail and the bed using the same holes and factory hardware. Without one, bolt the brackets into the Trail Rail holes with the M6 x 25mm bolts and 1/4 in washers. Leave the bolts somewhat loose for now.

Video timestamp: 2:11

Step 7 Mount Panel





With the brackets in place, mount the MOLLE panel to them with 5/16-18 x 3/4 in bolts and serrated flange nuts. The slots in the brackets line up with the slots in the top of the panels. Then tighten everything.

Video timestamp: 6:31

Step 8 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Gladiator Bed Side MOLLE Panel is now complete. Enjoy!