## Step 1 GX470 Strike Front Bumper Install Instructions



Step by step on how to install the GX470 Strike Front Bumper. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=PZauVhdJ3Fk

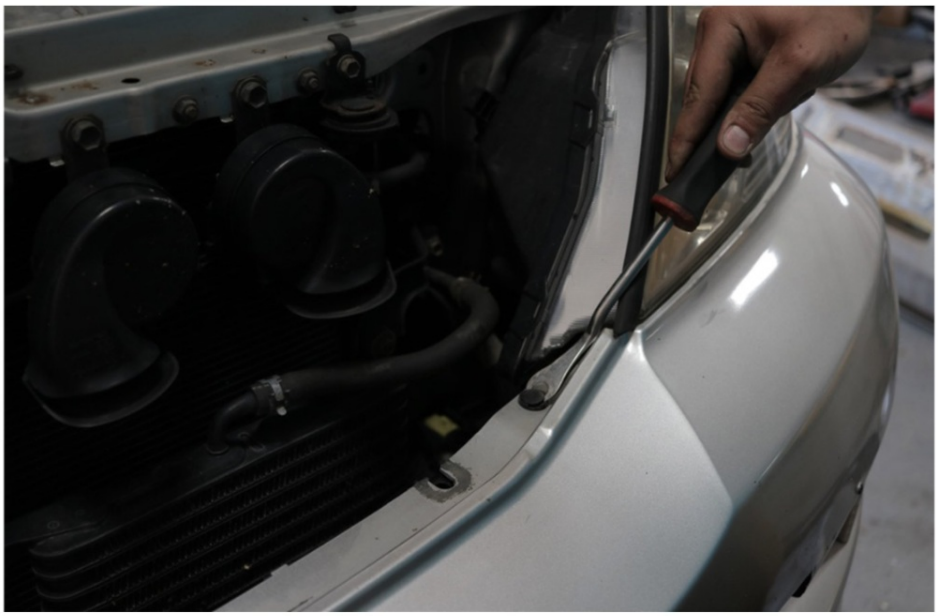
Questions or Support:
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## Step 2 Remove Hood Clips



Open the hood. Remove the plastic retaining clips that hold the center section of the bumper, then set that piece aside. Tools: pry tool, 10 and 14mm sockets, 5/16 inch drill bit, 5/32 inch Allen, cutting tool.

## Step 3 Remove Bumper Clips



Start removing the factory plastic bumper by taking out the retaining clips along the top with a trim tool.

## Step 4 Remove Bumper Bolts



Remove the remaining bolts with a 10mm socket: one in each wheel well and seven underneath the front of the bumper.

## Step 5 Remove Bumper



Pull the bumper outward at each wheel well to unclip it, then pull it straight off from the front.

## Step 6 Remove Crash Bar




Remove the bumper support bracket with a 10mm socket, then remove the crash bar with a 14mm socket.

## Step 7 Measure and Drill




On the remaining bumper support bracket on each side (under the headlights), measure straight back 1 1/4 inches from the front edge and mark the center of the bracket. Drill a hole with a 5/16 inch bit.

## Step 8 Install Inner Filler Brackets




Install the inner filler plate brackets in the holes you just drilled, using the hardware provided.

## Step 9 Trim Tabs



Trim the plastic tabs off below the headlight at the fender as shown.

## Step 10 Trim Fender Bracket



Remove the plastic bracket below the fender with a 10mm socket, and trim the plastic on either side as shown. This makes room for the bumper wings.

## Step 11 Install Outer Filler Brackets




Install the outer filler plate brackets, one on each side. The lower hole mounts on a factory stud and nut; use the supplied hardware for the top hole. Tighten them fully.

## Step 12 Install Filler Panels



Install the filler panels on the brackets using the hardware provided.

## Step 13 Assemble Bumper



Assemble the Strike bumper (Blitz shown, same process). Install a light bar (at least 20 inch with a 22 inch mounting width) or the aluminum filler panel. Cube lights are easier to install now, but can go in after mounting.

## Step 14 Install Winch



Install the winch (a WARN VR 8-S here). Loosely install the four mounting bolts under the bumper, flip it over and tighten them. Install the fairlead, then tip the bumper forward and add the valance skid with the supplied button head bolts.

## Step 15 Bend Cooling Line



Loosen the bolts holding the cooling line and carefully bend the line toward the vehicle to clear the winch. Loosen (do not remove) the 10mm bolts holding the bracket in place.

## Step 16 Install Bumper



Place the tie-in brackets over the frame horns. Install the bumper on the frame studs with the factory hardware and tighten with a 14mm socket. Put a bolt through the top of the tie-in bracket and bumper, then drill a 5/8 inch hole through the side of the bracket and frame rail. Touch up bare metal with paint and install all supplied hardware.

## Step 17 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the GX470 Strike Front Bumper is now complete. Enjoy!