Step 1 5th Gen 4Runner Pet Divider Install Instructions





Step by step on how to install the 5th Gen 4Runner Pet Divider. Please read all steps carefully before starting the install.

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

046-0146 BOLT PACK

V4RPET-BP • Bill of materials (per 1 bag)

PIECES / BAG 96

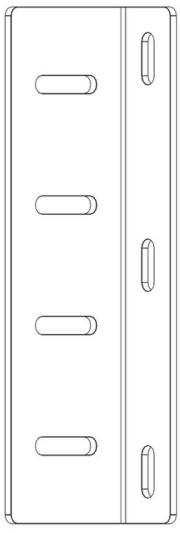
BIN	QTY	PART #	DESCRIPTION
1	28 ×	040-0025	1/4-20 SERR FLANGE LOCKNUT GR5 ZNC
2	28 ×	040-0051	1/4-20 x 1/2 BUTTON HD SOC CAP SS BLK
3	28 ×	040-0147	1/4 MIL-SPEC FLAT WASHER 18-8 SS BLK
4	4 ×	040-0284	5/16-18 PLASTIC KNOB, THREADED HOLE
5	4 ×	040-0285	5/16-18 x 3/4 CARRIAGE BOLT 18-8 SS
6	4 ×	040-0286	5/16 SELF-RETAINING WASHER

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

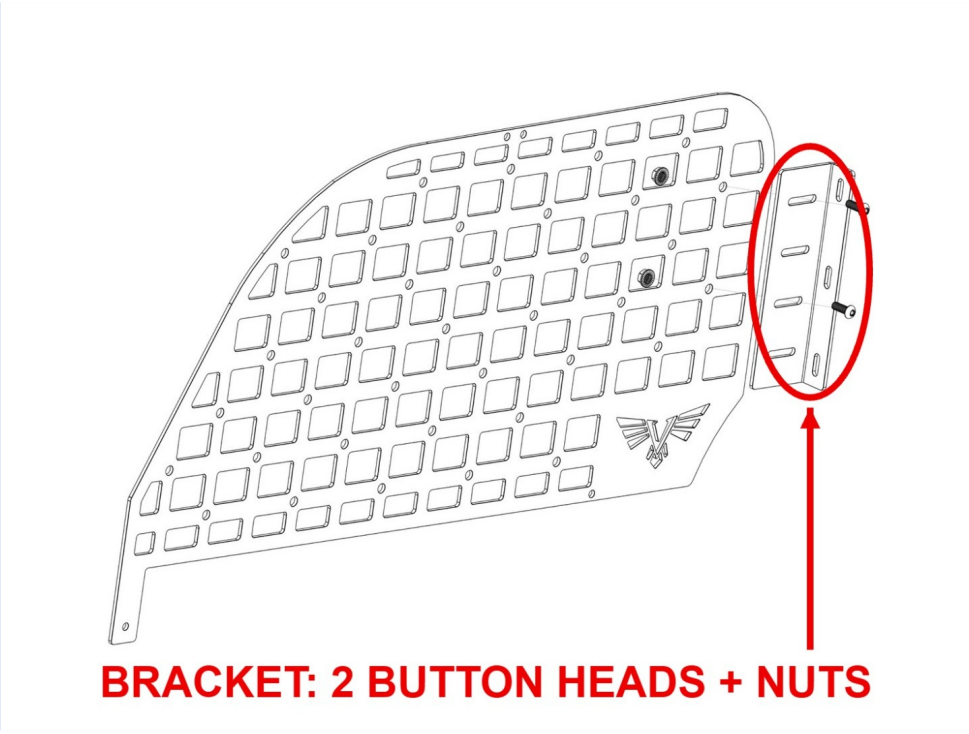
Check that you have all of the hardware shown before starting.

Step 4 Check Hardware



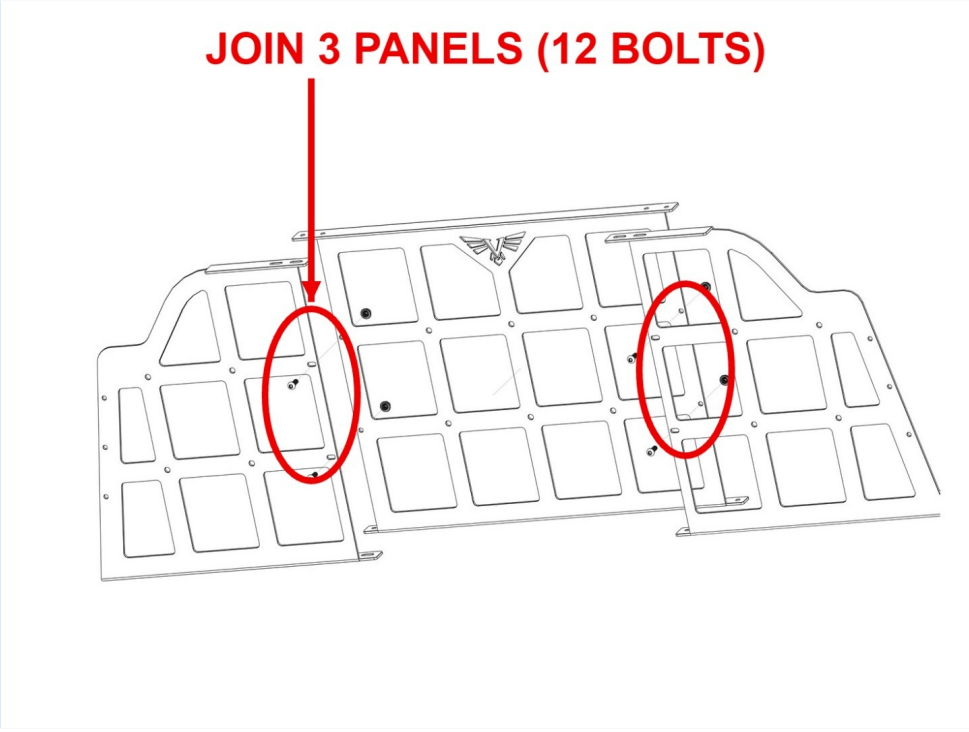
5th Gen 4Runner pet divider. You need 22 each of the 1/4-20 x 3/4 button heads and 1/4-20 serrated flange nuts, plus 2 brackets and 3 panel pieces. Lay the parts out before you begin.

Step 5 Connect Brackets



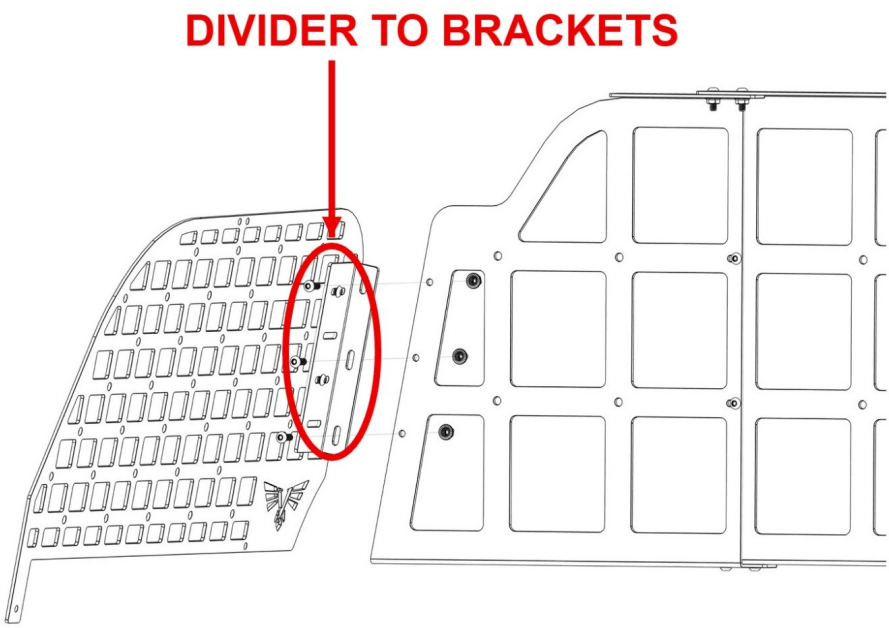
Connect a provided bracket to the molle panel in the orientation shown, using 2 button heads and flange nuts. Repeat on the other side.

Step 6 Assemble Panels



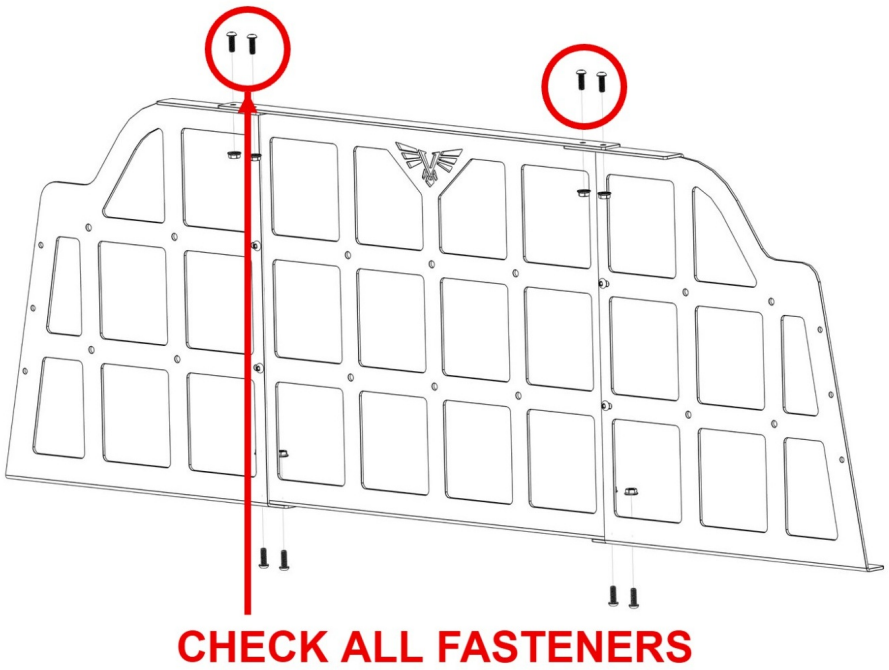
Assemble the 3 panel pieces together as shown and oriented, using 12 button heads and flange nuts.

Step 7 Install Divider



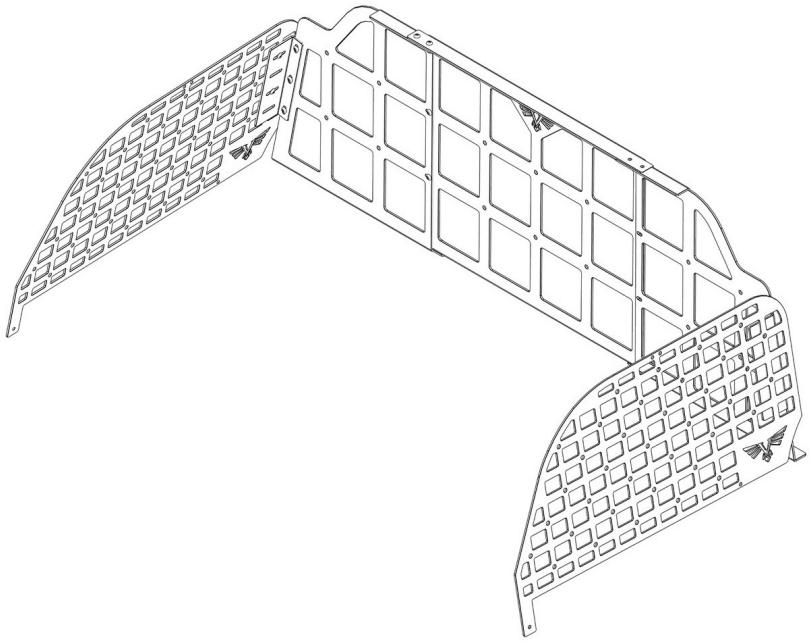
Once the 3 panel pieces are assembled and the hardware is tight, secure the pet divider to the brackets on the molle panel with 3 button heads and flange nuts per side.

Step 8 Check Fasteners



Check that every fastener is snug on both sides and the divider sits square between the molle panels.

Step 9 Final Check



Your 5th Gen 4Runner pet divider is installed and ready to use.

Step 10 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the 5th Gen 4Runner Pet Divider is now complete. Enjoy!