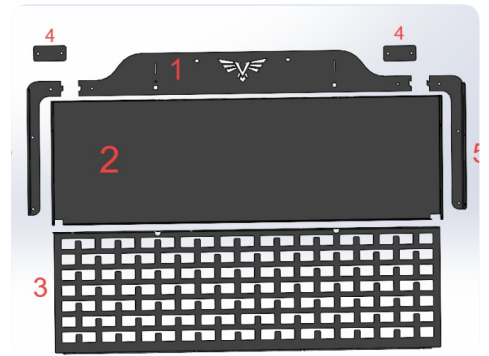




Step 1 GX470 Rear Table Install



Follow these steps to install the Victory 4x4 rear table on the Lexus GX470. Save all factory trim and hardware for reinstallation. Wear eye protection when drilling or cutting.

Install Video : https://www.youtube.com/watch?v=cY6-_7RHl7s

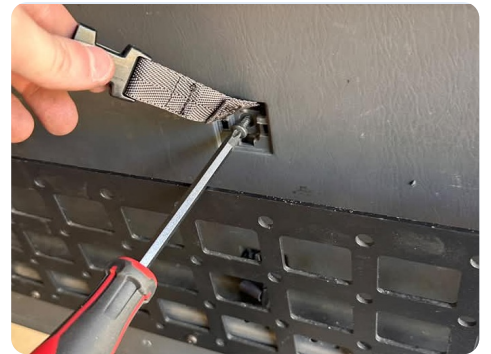
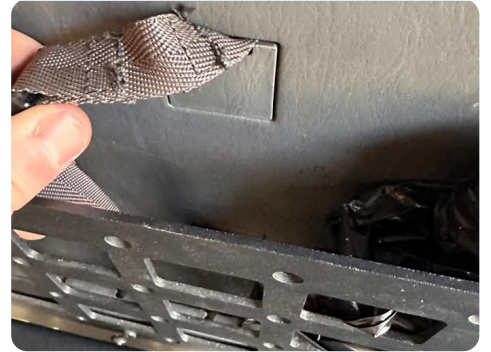
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**Step 2** Remove Window Trim

- Use a trim tool to release the top center window trim, then both side pieces. Protect the paint if using a screwdriver.


Step 3 Remove the Main Door Panel


- Remove the storage covers and empty the compartments.
- Inside the storage compartment, remove the screw holding the strap anchor (shown) and pull the strap free.
- Pry off the small covers inside the grab handle and remove the screws behind them.
- Pull gently around the panel edges to release the clips. Support the panel and pull it straight off, then move it to a workbench.



Step 4 Drill the nutsert holes



- Locate the two factory holes behind the upper panel clips, one beside each speaker. These line up with the top outer bolt holes of the backing plate (shown). Check behind them for wiring and other components.
- Enlarge both holes to 17/32 inch using the supplied bit. Use light pressure and limit drill depth; the sheet metal is thin.

**Step 5** Install the nutserts

- Insert a supplied 5/16-inch nutsert into each hole using the included tool.
- Hold the tool's large nut with an 11/16-inch wrench. Turn its bolt with a 1/2-inch socket until the nutsert is securely compressed. Remove the tool. Avoid overtightening; if using a drill, limit torque with its clutch.

**Step 6** Drill pilot holes in the plastic panel

- On the back of the panel, find the two upper clip mounts beside the speakers that line up with the nutserts. Slide out their factory clips.
- Drill a small pilot hole through the center of each clip opening and out through the panel face. Keep the drill square to the clip mounting surface.

**Step 7** Trim the clip mounts and enlarge the holes

- Cut the top off each clip mount flush with its surrounding edge. Remove the inner section blocking the spacer, leaving the outer upright walls intact. Keep the pilot holes centered as you trim.
- Flip the panel face-up and enlarge both pilot holes to 3/4 inch with a step bit. Check that the aluminum spacers pass through freely.
- Tip: wrap each spacer with a layer of masking tape for a snug fit so it stays in place during assembly.


Step 8 Position the backing plate


- Clip the plastic panel back onto the door without reinstalling its screws. Insert the aluminum spacers into the new holes.
- Place the metal backing plate over the panel with the logo up and its small arrow pointing toward the vehicle. Start the two long 5/16-inch bolts through the plate's top outer holes and spacers into the nutserts. Center the plate, then snug the bolts with a hex key.


Step 9 Drill the remaining mounting holes


- Use the backing plate as a template. Drill the side and bottom mounting holes through the plastic with a 1/4-inch bit.
- Use a 3/16-inch bit for the two cable holes, one on each side. Do not drill through the latch slots or bumper holes.
- Drill only through the plastic. Keep the bit from reaching wiring inside the door.
- Use (2) 1/4"-20 x 1/2" Button Head Black Stainless to bolt and flange nut in the lower right side of the backing plate seen by the red arrows.



Step 10 Install the latches and bumpers



- Remove the two long bolts, backing plate, spacers, and plastic panel. Move the panels to a workbench.
- Attach the rubber latches to the backing plate's vertical slots using the small cap screws and lock nuts. Center each latch in its slot with the pull tab facing down. Tighten with a 3/32-inch hex key and 1/4-inch wrench.
- Push and twist a rubber bumper into each hole directly below the latches.



Step 11 Attach the backing plate and brackets



- Align the backing plate with the holes in the plastic panel. Start the supplied 1/4-inch button-head bolts with flange lock nuts on the back.
- Bolt the support bracket to the backing plate where it holds the center of the plate.
- Install a side bracket along each side of the panel using the paired holes. Face each bracket's bolting flange inward and its pivot tab toward the bottom. Use the same 1/4-inch hardware.
- Trim any plastic rib that prevents a nut from sitting flat. Check alignment, then tighten the hardware with a hex key that fits the bolt heads.
- Use the two smaller button-head bolts to secure the lower corners of the backing plate to the hatch plastic.

**Step 12** Refit the spacers and panel

- Insert the aluminum spacers from the back of the plastic panel. Place one nylon washer between each spacer and the metal backing plate.
- Keep the spacers aligned with the nutserts and press the panel clips into place. Check that no wiring is trapped.
- Start both long 5/16-inch bolts by hand, check alignment, then tighten.



Step 13 Reinstall the factory trim



- Reinstall the strap anchor screw, the grab-handle screws, and their covers.
- Snap the side and top window trim back into place. Return stored items and refit the storage covers.

Step 14 Attach the folding table section



- Support the folding table section between the side brackets with its flanges facing up.
- At each pivot, place a nylon washer between the table section and bracket tab. Install a 1/4-20 button-head bolt with a flange lock nut on the inside.
- Tighten with a correctly fitting hex key and 7/16-inch wrench. Make sure the table pivots freely.

**Step 15** Connect the cable ends

- Keep supporting the table. Attach each cable end to the outside of its table side flange using the supplied cable screw, with the lock nut inside.
- Tighten before fitting the tabletop, which blocks access to the nuts. Leave the cable ends able to pivot slightly without rattling.

**Step 16** Install the tabletop

- Loosely install the three 1/4-inch bolts and flange lock nuts along the front of the table section.
- Fit the MOLLE tabletop's 4 slots over the loose bolts, then tighten while holding the MOLLE panel's front face flush with the table section.


Step 17 Secure the tabletop and check operation


- Set the tabletop flush with or slightly above the surrounding flange, never below it. Tighten all of the bolts.
- Fold the table up and engage both rubber latches. Adjust the latches in their slots if needed, then retighten so the table rests securely against the bumpers.
- Check all fasteners and trim clips. Confirm the table moves freely, both cables support it, and the rear door and glass operate normally with the table stowed.