



Step 1 GMC Canyon Engine Skid Install Instructions



Step by step on how to install the Victory 4x4 Engine Skid Plate on a 3rd Gen GMC Canyon / Chevy Colorado (23+). Steps 3 to 9 remove the factory parts on a Z71-style truck. Steps 10 to 12 are for ZR2 / AT4X trucks with a factory front aluminum skid. Please read all steps carefully before starting.

Installation Video: <https://www.youtube.com/watch?v=mgguXkHC-d0>

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Step 2 Included Parts & Hardware



Check that you have all of the parts and hardware shown before starting. Hardware included: 5/16 x 1-1/4 in. hex bolts with washers, 5/16 clip nuts, and black plastic hole caps. The front and center of the skid reuse your factory bolts.

Step 3 Remove Air Dam Front Screws



Z71-style trucks: remove the 10 screws along the front edge of the lower air dam, where the black plastic meets the gray plastic, with a 7mm socket.

Video timestamp: 0:17

**Step 4** Remove Wheel Opening Hardware

Inside each front wheel opening, remove the plastic clip and the small 7mm hex screw furthest out on the air dam. Do both sides.

Video timestamp: 0:53



Step 5 Release Air Dam Tab Clips



Two clips on each side hold the air dam to tabs on the painted bumper. Hook each clip with a 90 degree pick, press down and pull back to release it. Reach the second clip through the hole in the fender liner. If you need more room, remove the few T15 Torx screws on the bottom edge of the inner fender.

Video timestamp: 1:25



Step 6 Remove Lower Air Dam



Pull the air dam out from behind the gray trim, work it around the tow hooks and remove it.

Video timestamp: 2:13

Step 7 Remove Splash Shield Clips



Pop out the five plastic clips along the front edge of the splash shield (three in the center, one on each end) with a clip tool or flat screwdriver.

Video timestamp: 2:45



Step 8 Remove Splash Shield



Remove the five 13mm bolts holding the plastic splash shield, leaving the two outer rear bolts for now. Pull it down around the gray trim, work it around the tow hooks and slide it forward off the truck.

Video timestamp: 3:02

Step 9 Remove Factory Steel Skid



Support the small stamped steel skid and remove the last two 13mm bolts.

Video timestamp: 3:19



Step 10 ZR2: Remove Front Aluminum Skid



ZR2 / AT4X trucks: remove the four T40 Torx bolts, then the three 13mm bolts across the center. Support the skid as the last bolt comes out.

Video timestamp: 3:56



Step 11 ZR2: Remove Front Diff Skid



Loosen the two front 13mm bolts (slotted holes), remove the three rear bolts, then slide the skid off and remove the front two bolts.

Video timestamp: 5:06



Step 12 ZR2: Remove Center Guard



Remove the two 13mm bolts on the bottom. Pry off the two plastic covers on the lower bumper and remove the bolt behind each with a 13mm socket and extension. Pull the guard straight down.

Video timestamp: 5:46



Step 13 Install 5/16 Clip Nuts (If Needed)



Engine skid only: you can leave the factory clip nuts in the rear crossmember and reuse the factory bolts. If you are adding a transmission skid, pry out the three factory clip nuts with a flat screwdriver and snap in the supplied 5/16 clip nuts. Non-ZR2 trucks may have no clip nuts here, so just install the 5/16 clip nuts.

Video timestamp: 6:48

**Step 14** Raise Engine Skid

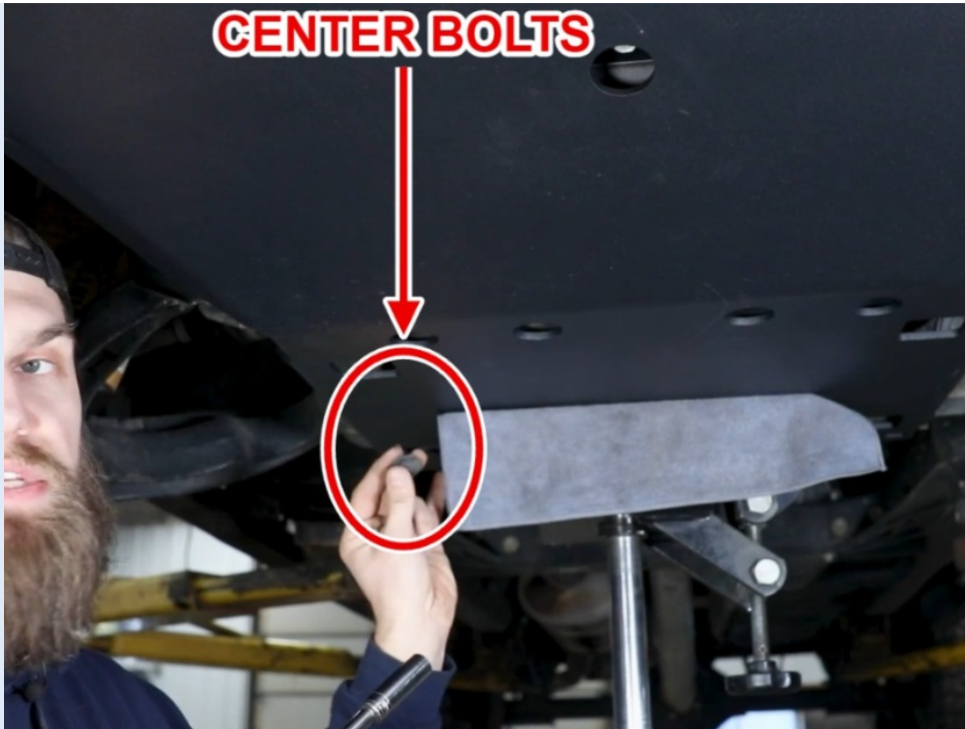
Lift the engine skid up to the front of the truck with a floor jack or transmission jack.

Video timestamp: 7:38

Step 15 Install Front Bolts

Start the three factory hex bolts across the front of the skid by hand.

Video timestamp: 7:53

**Step 16** Install Center Bolts

Install factory bolts in the four center holes. You will have a few extra factory hex bolts if you want them all to match.

Video timestamp: 8:09



Step 17 Install Rear 5/16 Bolts



Install the 5/16 x 1-1/4 in. hex bolts with washers in the three rear slotted holes. If you are adding a transmission skid, only install the center bolt for now. Then tighten all of the hardware.

Video timestamp: 8:57

Step 18 Install Plastic Caps



Snap the black plastic caps into all of the round holes over the recessed hardware. The two front outer holes are close to the mounting bracket. If a cap does not sit flush, carefully sand its edge, avoiding the locking tabs.

Video timestamp: 18:44

Step 19 Installation Complete



Congratulations, you have completed the install of your new GMC Canyon Engine Skid Plate! Enjoy your new product.