Step 1 100 Series Rear MOLLE Panel Install Instructions





Step by step on how to install the 100 Series Rear MOLLE Panel. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=Ycp0rQoy7ww

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

046-0051 BOLT PACK

JLHMP-BP • Bill of materials (per 1 bag)

PIECES / BAG 20

BIN	QTY	PART #	DESCRIPTION
1	2 ×	040-0120	NYLON SPACER 5/8 OD x 1-1/2 L (1/4 SCR)
2	2 ×	040-0140	NYLON SPACER 1/2 OD x 1-1/4 L (1/4 SCR)
3	4 ×	040-0119	M6-1.0 x 55MM BUTTON HD SOC CAP 18-8 SS
4	2 ×	040-0177	M6-1.0 SERR FLANGE LOCKNUT CL8 ZNC
5	2 ×	040-0013	5/16-18 x 5/8 BUTTON HD SOC CAP ZNC
6	2 ×	040-0020	5/16-18 SERR FLANGE NUT HARD ZNC
7	4 ×	040-0135	1/4 MIL-SPEC FLAT WASHER 18-8 SS
8	2 ×	040-0138	M8 FLAT WASHER 316 SS (8.4 ID x 16 OD)

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

Check that you have all of the hardware shown before starting. Hardware pack: 046-0051 (every bolt, nut and washer is listed in the bill of materials picture).

Step 4 Remove Sill Trim





Remove the tailgate sill trim: take out the Phillips screws along the top and pop the whole panel off. Tools: 5/32 Allen, Phillips, 14mm socket, plastic pry tool, drill.

Step 5 Remove Clips





Using a panel tool or flat head screwdriver, pop out the clips: one below the door sill trim and one inside the jack storage compartment.

Step 6 Remove Rear Interior





Remove all hardware holding the rear interior plastic: a T-20 screw near the third row seat bracket (then remove the small panel) and the lower third and second row seat belt bolts (14mm). Pull the panel straight out, tilt the top out, unplug the power outlet harness and set it aside.

Step 7 Remove Subwoofer (JBL)





With the premium JBL system, remove the driver side sub: move the jack aside and remove the five 10mm bolts. Pop the lower upper trim to free the speaker housing, set it aside, and pull the washer fluid line from its clips.

Step 8 Remove Grab Handle





Remove the rear grab handle. Pop the covers off each side with a plastic pry tool, remove the Phillips screws under each one, and set the handle aside.

Step 9 Bolt Upper Bracket





Bolt the upper bracket to the back of the MOLLE panel with button head bolts, washers and flange nuts, leaving them loose. Press the handle through the bracket and reinstall it with the factory hardware.

Step 10 Drill Lower Holes





Drill the two lower mounting holes. Press the bottom of the panel tightly against the interior trim and, using the panel as a guide, drill both holes with a pilot bit (plastic only).

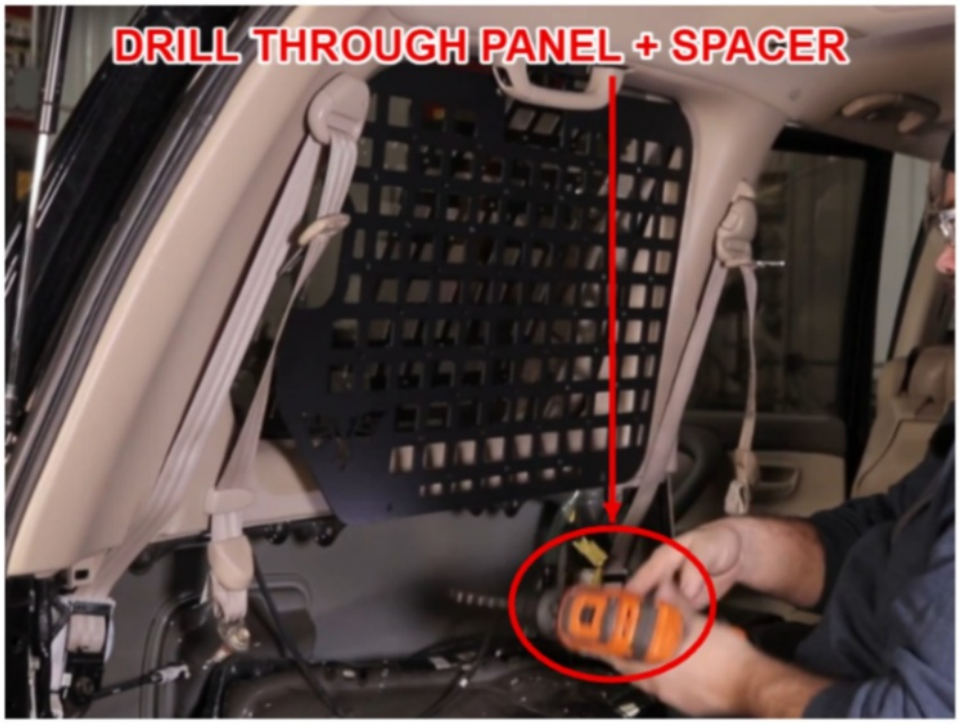
Step 11 Enlarge Holes

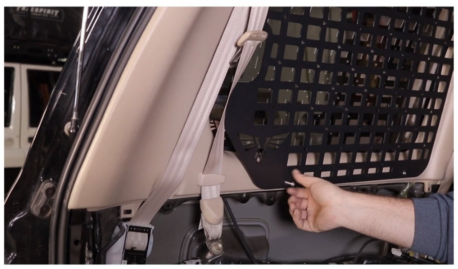




Remove the panel and step both holes up to 1/2 inch (plastic only) to fit the spacers. Check the fit, snap the interior trim fully in, and place the provided 1/2 inch spacers in the holes. The two larger spacers are not needed.

Step 12 Reinstall Panel





Reinstall the MOLLE panel tightly against the spacers, aligning the holes. Drill through the panel, spacer and metal. Bolt the first hole with a long button head bolt and flange nut to hold the panel, then drill the second.

Step 13 Tighten Hardware





Install a button head bolt and flange nut in the second hole and tighten all hardware. If reinstalling a sub, leave the lower bolts loose to get it underneath. You may need to notch the upper speaker housing tabs.

Step 14 Reinstall Interior





Reinstall the interior: clip the washer fluid hose back, reinstall the sub, plug in the power outlet, tuck the panel bottom under the carpet edge and snap it in. Reinstall the small panel (T-20), the two clips, and the seat belt bolts (14mm).

Step 15 Installation Complete





Put the storage cover back and reinstall the rear sill trim.
Confirm all hardware is tightened. Congrats! Your installation of the 100 Series Rear MOLLE Panel is now complete. Enjoy!