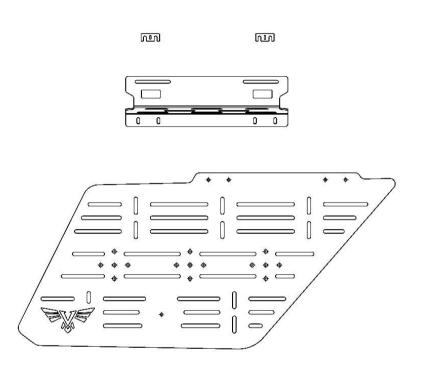




1



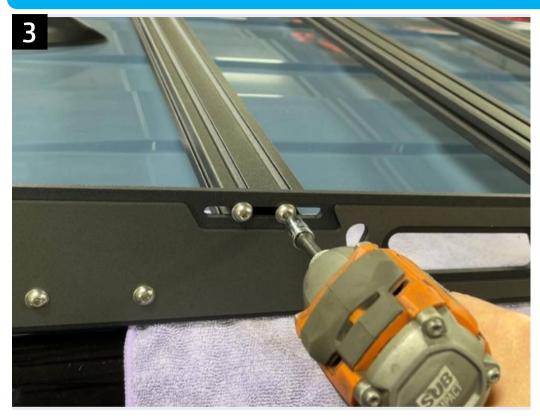
Included Parts: Upper mounting bracket, 2 Spacers, Side accessory panel, suction cup, hardware pack.

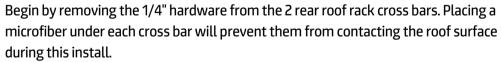


Included Hardware: (4) 1/4x20x1" button head bolts, (4) 1/4x20x3/4" button head bolts, (1) 1/4x20x3/8" button head bolt, (9) 1/4x20 serrated flange nuts, (9) 1/4" flat washers. *5/16" hardware will not be used*











Loosely install upper mounting bracket using the 1/4x20x1" bolts with washers







With the hardware still loose, slide the slotted aluminum spacers in between the side rail and bracket from the top. *These spacers will only be used when the rack is equipped with gray side accent panels.*



Next install the suction cup to the panel using the 1/4x20x3/8" bolt and washer in the hole location shown.







Orient the suction cup as show with the pump button down and tighten with a 5/32" allen.

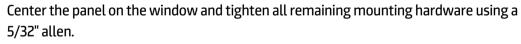


Attach the accessory panel to the outside of the mounting bracket using the (4) 1/4x20x3/4" bolts washers and serrated nuts.







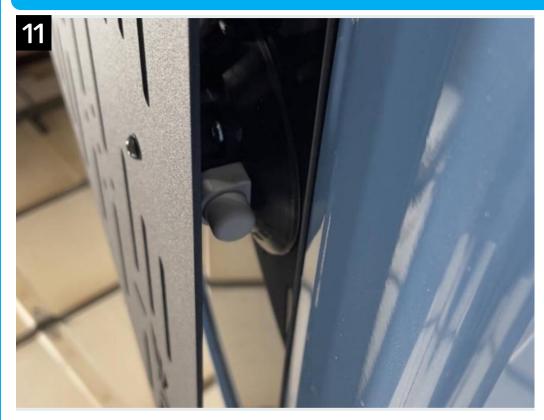




Press on the panel to seal the suction cup to the window, then repeatedly press the suction cup button until the red line is no longer visible.







With the line no longer visible the install is complete.

Completed product shown.







Thank you for supporting
American-made. We hope you
enjoy your new product!

If you have any questions or concerns please reach out to us.

info@jcroffroad.com info@victory4x4.com info@squatch-proof.com info@fatamericanmfg.com

269-353-1184









Process Ref. No: 1864Date: 17/09/2024Cycle Time: N/ARevision: 1.002 Revision date: 12/05/2025Page 7 of 7Author: Colin G