Step 1 Roof Rack Grab Handles Install Instructions





Step by step on how to install the Roof Rack Grab Handles. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=G2sGgvufxNc

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

046-0132 BOLT PACK

VRKHDL-BP • Bill of materials (per 1 bag)

PIECES / BAG 16

BIN	QTY	PART #	DESCRIPTION
1	8 ×	040-0106	1/4-20 x 1 BUTTON HD SOC CAP 18-8 SS
2	8 ×	040-0135	1/4 MIL-SPEC FLAT WASHER 18-8 SS

Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

Check that you have all of the hardware shown before starting.

Step 4 Choose Handle Location





Choose where the grab handle goes. Place a rag under each crossbar to protect your roof, then remove the 1/4 bolts securing the two crossbars to the rack where the handle will sit, using a T-handle or impact.

Step 5 Line Up Bracket





With the bolts out, line the grab handle bracket up with the slots the bolts came from.

Step 6 Install Bolts





Thread the provided 1/4-20 x 1 button head bolts back through the handle bracket into the crossbars and tighten. Your grab handle is installed.

Step 7 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Roof Rack Grab Handles is now complete. Enjoy!