Step 1 Bronco Sport Hatch MOLLE Panel Install



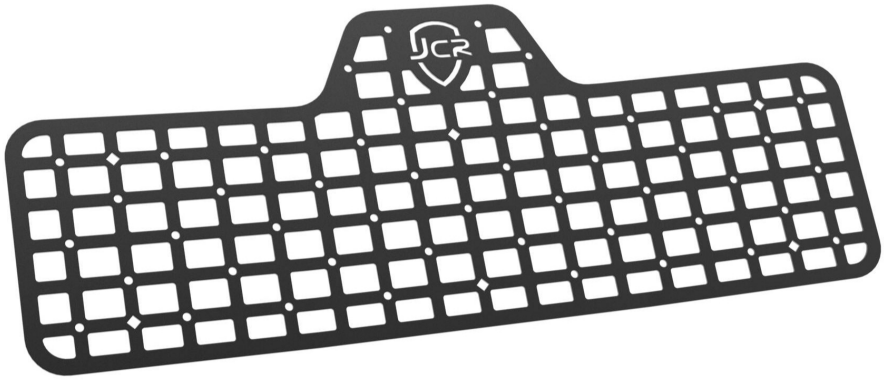


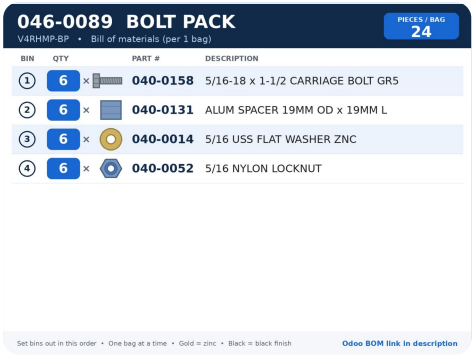
Step by step on how to install the Bronco Sport Hatch MOLLE Panel (21+). The interior hatch trim comes off so the panel can be mounted on a bench. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=FHL4ADXR_dc

Questions or Support:
Phone: 269-353-1184
Email: info@jcroffroad.com

Step 2 Included Parts & Hardware





Check that you have all of the parts and hardware shown before starting. Hardware pack: 046-0089 (every bolt, nut and washer is listed in the bill of materials picture).

Step 3 Remove Upper Hatch Trim



Open the hatch. With a plastic pry tool, get behind the outside edge of the upper trim and work your way around. Pry in slightly where it meets the lower trim to release that clip.

Video timestamp: 0:17

Step 4 Remove Window Trim Piece



Close the hatch and open the rear glass. Pry between the main panel and the small trim piece at the window edge, separate them, and lift up and back to release the locking tabs.

Video timestamp: 0:50

Step 5 Remove Handle Covers



Open the hatch again. Pry off the cover at each of the two grab handles and set them aside.

Video timestamp: 1:21

Step 6 Remove Handle Screws



Remove the two T20 Torx screws at each handle, four total.

Video timestamp: 1:38

Step 7 Lower Hatch Panel



Using the handles as a starting point, pull the panel down to release the clips. Support it, because the lights are still wired to it.

Video timestamp: 1:38

Step 8 Disconnect Light Harness



Press the tab on the light harness connector with your thumb and slide it apart. Take the panel to a bench.

Video timestamp: 2:10

Step 9 Position MOLLE Panel



Set the MOLLE panel 1/2 to 5/8 in. above the molding line at the bottom of the trim panel, parallel to it, and about 3 in. in from each side.

Video timestamp: 2:26

Step 10 Mark Mounting Holes



Mark each mounting hole with a silver marker, being careful not to move the MOLLE panel.

Video timestamp: 2:58

Step 11 Drill Holes



Drill each mark to 5/16 in. A step bit works well in the plastic.

Video timestamp: 3:13

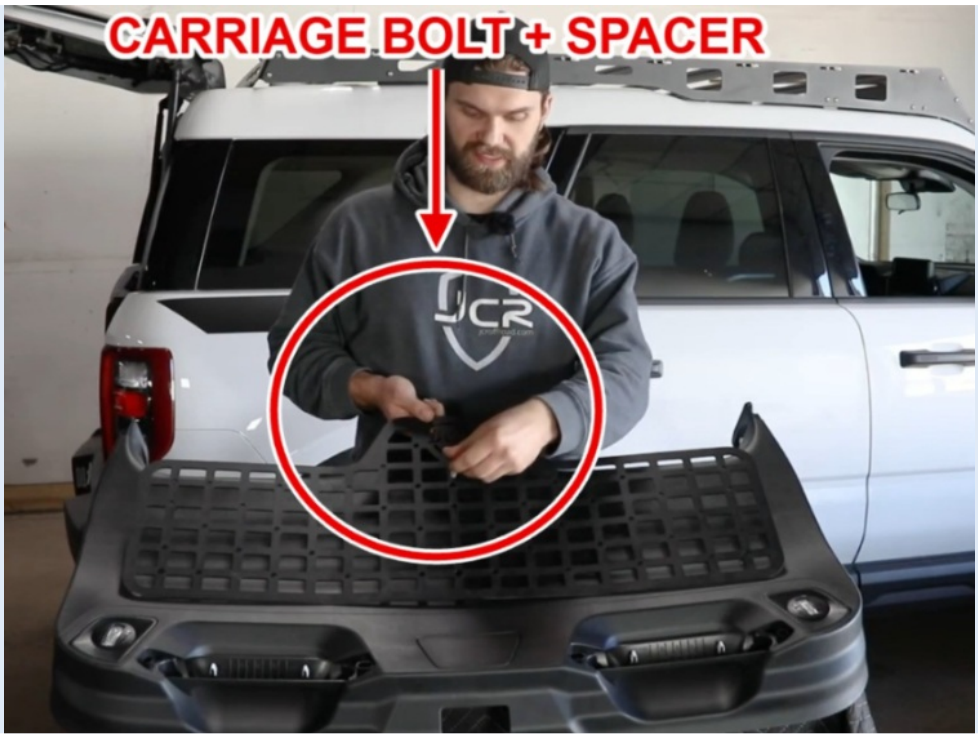
Step 12 Pull Foam Back



Pull the white foam on the back of the panel away from each hole so it does not wrap up in the bit, and keep it out from under the nuts.

Video timestamp: 3:45

Step 13 Install Carriage Bolts



Install a 5/16 in. carriage bolt through each hole with an aluminum spacer between the MOLLE panel and the hatch panel, and a 5/16 in. flange nut on the inside. Start them all by hand.

Video timestamp: 4:01

Step 14 Tighten Hardware



Snug all of the nuts from the inside with a 1/2 in. socket or wrench.

Video timestamp: 4:17

Step 15 Reinstall Hatch Panel



Reconnect the light wiring first, then line up all of the clips and pop the panel back into the hatch.

Video timestamp: 4:33

Step 16 Reinstall Handles



Reinstall the four T20 Torx screws at the grab handles, then snap the handle covers back on.

Video timestamp: 4:50

Step 17 Reinstall Upper Trim



Check that the white clips are on each end of the upper trim (they may be stuck in the hatch). Keep the flex wiring in its cutouts so it is not pinched, snap the trim in, and pull the window seal back over the edge.

Video timestamp: 5:06

Step 18 Reinstall Window Trim



Lower the hatch, open the glass and reinstall the small window trim piece to finish the install.

Video timestamp: 5:40

Step 19 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Bronco Sport Hatch MOLLE Panel is now complete. Enjoy!