Step 1 Tacoma Blitz Front Bumper Install Instructions





Step by step on how to install the Tacoma Blitz Front Bumper. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=-XnJ1zNx2_0

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware

046-0033 BOLT PACK

VT3FB-BP • Bill of materials (per 1 bag)

PIECES / BAG 22

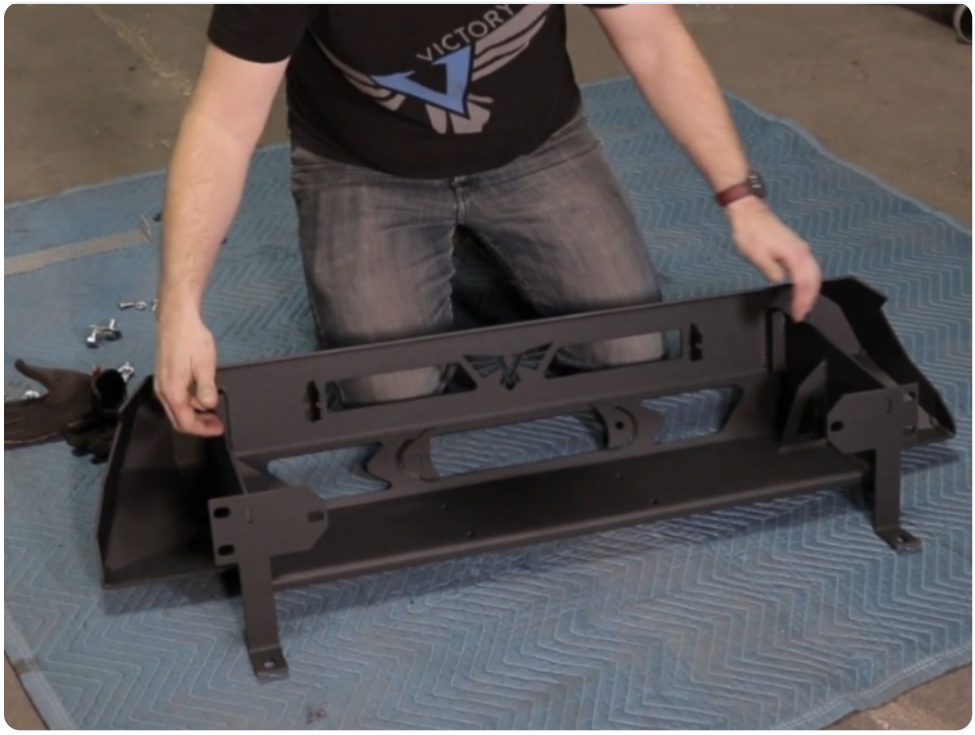
BIN	QTY	PART #	DESCRIPTION
1	2	040-0030	1/2-13 x 1 HEX CAP GR5 ZNC
2	2	040-0019	1/2-13 SERR FLANGE NUT
3	2	040-0005	5/16-18 x 3/4 BUTTON HD SOC CAP 18-8 SS
4	2	040-0009	5/16-18 x 1 HEX CAP 18-8 SS
5	4	040-0020	5/16-18 SERR FLANGE NUT HARD ZNC
6	2	040-0086	5/8-11 x 4 HEX BOLT GR8 YEL ZNC
7	2	040-0087	5/8-11 NYLON LOCKNUT GR8 YEL ZNC
8	4	040-0088	5/8 SAE FLAT WASHER GR8 YEL ZNC
9	2	040-0138	5/16 (M8) MIL-SPEC FLAT WASHER 316 SS

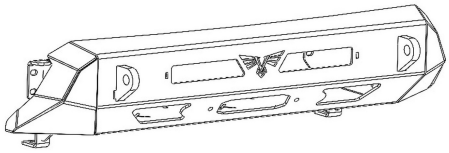
Set bins out in this order • One bag at a time • Gold = zinc • Black = black finish

Odoo BOM link in description

Check that you have all of the hardware shown before starting (hardware pack 046-0033).

Step 4 Assemble Bumper





2016 to 2023 Toyota Tacoma Blitz front bumper. Assemble the bumper first. If you are adding a winch, light bar or filler panel, install them now, using two 5/16 nuts, bolts and washers for the filler panel. You need a body saw, 10 mm, 14 mm and 3/4 inch sockets, a 5/16 drill bit and a 3/16 allen.

Step 5 Remove Front Panel





Remove the eleven 10 mm bolts along the valance and pry the front plastic panel off. Cut the very small lower valance off. The plastic panel hides the cut if you ever return to stock.

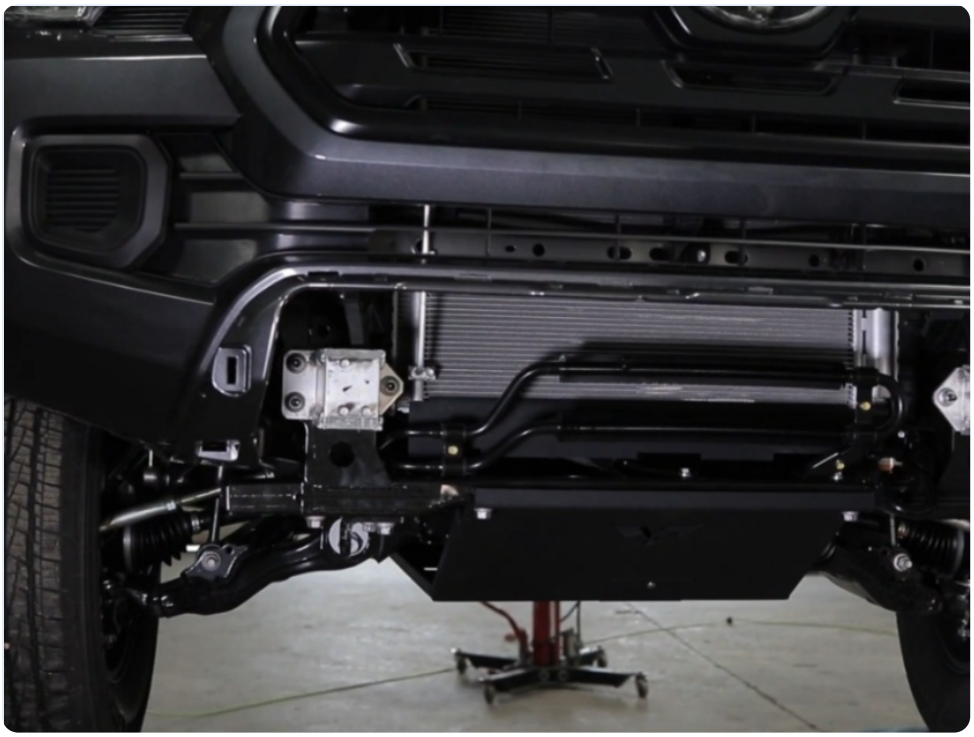
Step 6 Remove Splash Guard and Crash Bar

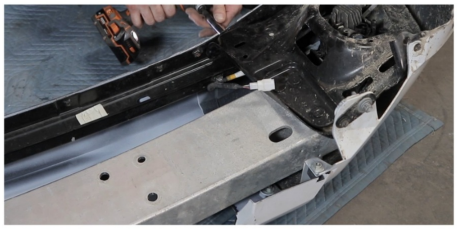




Remove the splash guard, then the crash bar. Press the clips to remove the plastic cover over it, remove the 6 nuts holding the crash bar with a 14 mm socket, and remove the outer trim screws from the bottom of the valance. You may need to drill out the rivets holding the reinforcement brackets.

Step 7 Remove Stand Off Blocks





Remove the aluminum stand off blocks from the crash bar with a 14 mm socket.

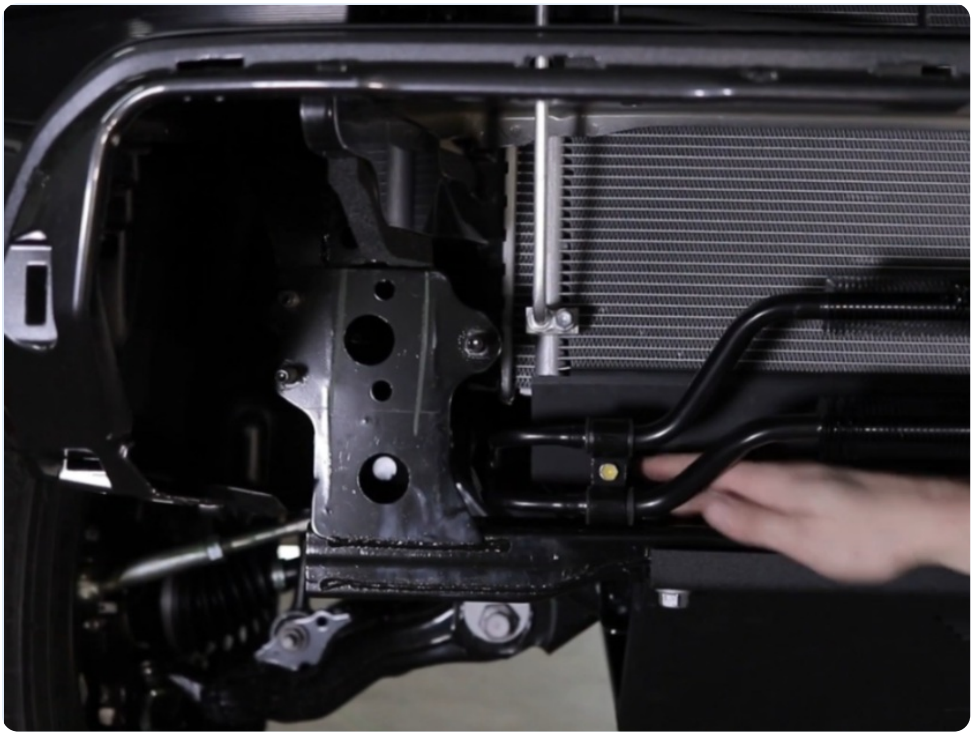
Step 8 Remove Side Blocks





With a 14 mm socket remove the 4 bolts holding the side blocks: 1 on the driver side and 3 on the passenger side. The blocks slide out of the frame.

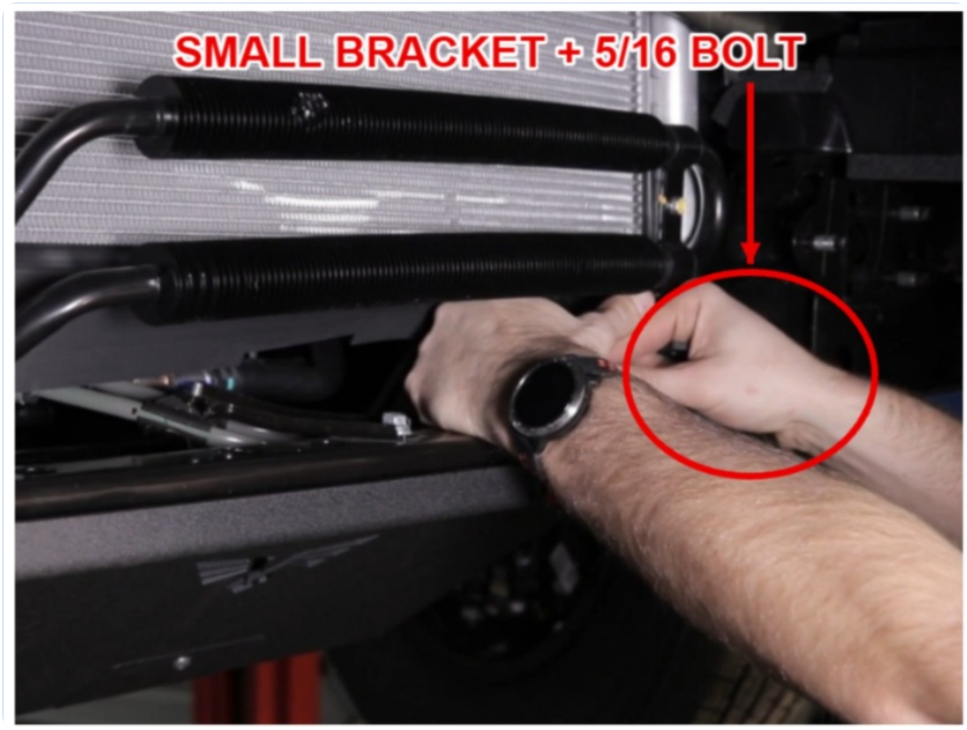
Step 9 Move Cooler

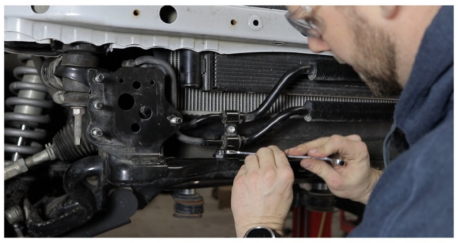




Move the cooler back before installing the bumper. Remove the 12 mm bolt on both sides of the cooler, and remove the flap under the passenger side to reach the last 12 mm bolt.

Step 10 Install Small Bracket





Install the small bracket with a 5/16 button head bolt and secure it to the frame with the stock bolt. Install the other 2 brackets in the front with 5/16 button heads and the stock bolts. Point all brackets straight back toward the truck.

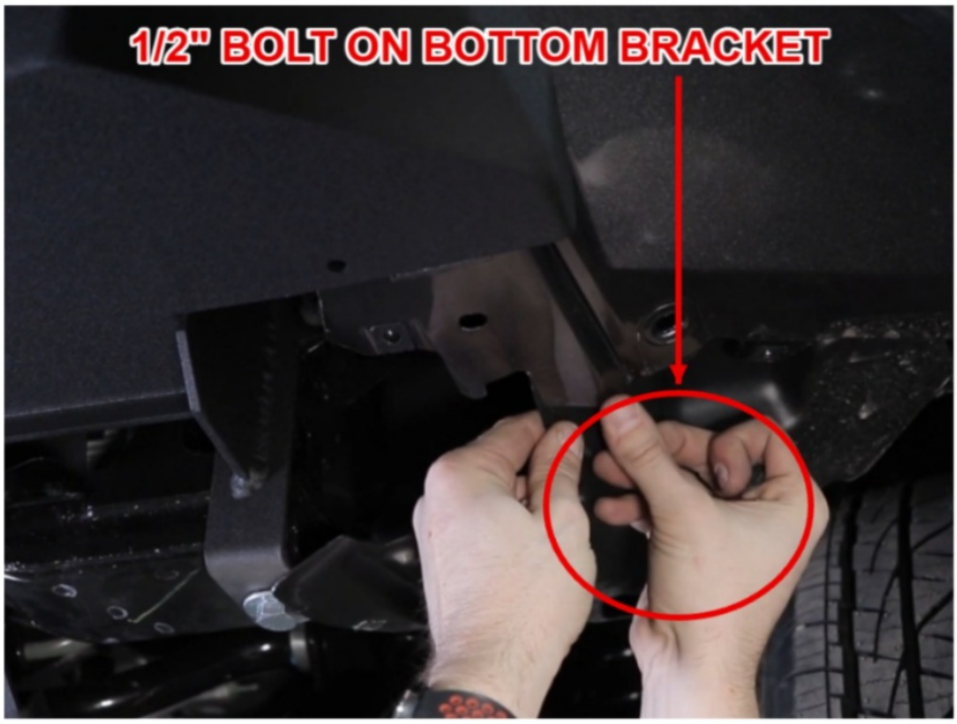
Step 11 Lift Bumper Into Place





Have a friend help lift the bumper onto the existing bolts. Loosely install 1 or 2 factory nuts per side to hold it, then reach underneath to secure the rest.

Step 12 Install Bottom Bolt





With a 3/4 inch socket, install the provided 1/2 inch bolt on the bottom bracket of the bumper with a washer and flange nut. Then tighten the remaining nuts with a 14 mm socket.

Step 13 Reinstall Fender Liner

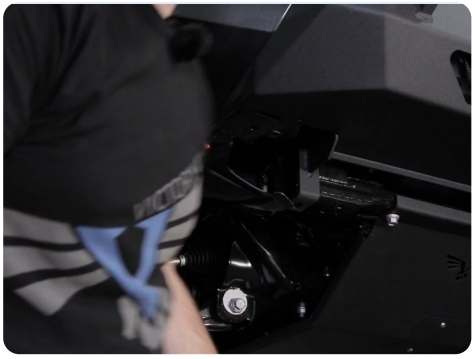




Reinstall the factory hardware that secures the inner fender liner. Drill a 5/16 hole through the plastic that covers the pre-drilled hole in the bumper, then tighten the 5/16 bolt and flange nut with a 3/16 allen.

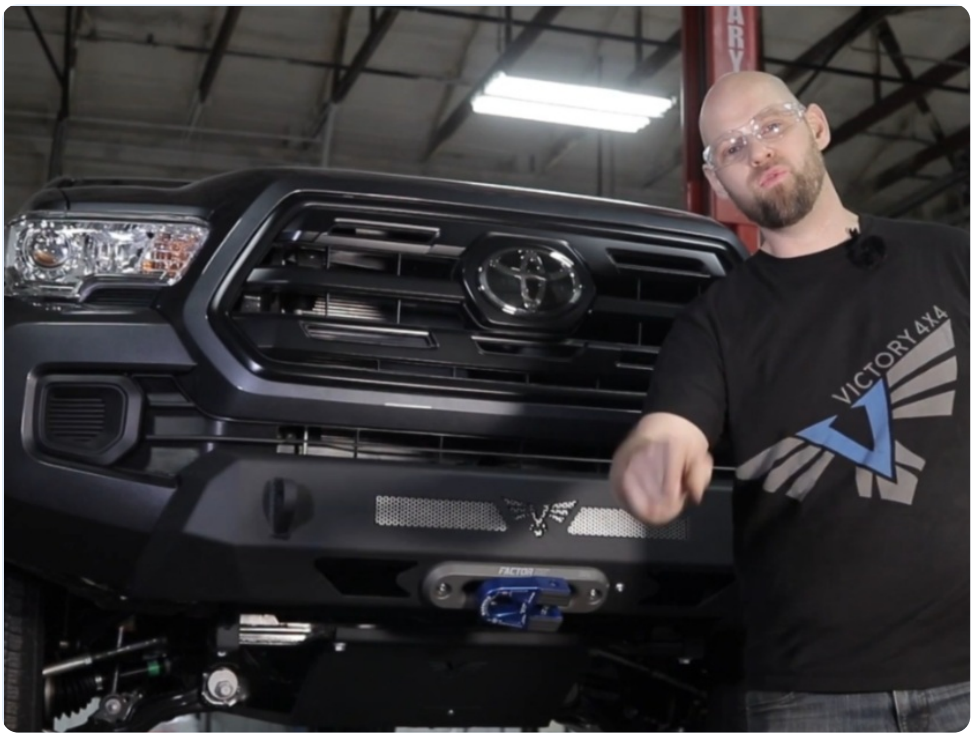
Step 14 Install Tie-In Brackets





Slide the 2 tie-in brackets over the factory studs on the frame, one per side, tapping with a hammer if needed. Pass the 4 inch hex bolts with washers through the large cutouts and the frame, and add a nut behind. Replace the 4 factory nuts on the studs, tighten, then snug the 4 inch bolts without over tightening.

Step 15 Final Check





Your Blitz bumper is installed. For a 2nd Gen (2005 to 2015) truck, cut just inside the body line in the center; the bumper covers the cut line completely. Then follow the rest of the steps.

Step 16 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Tacoma Blitz Front Bumper is now complete. Enjoy!