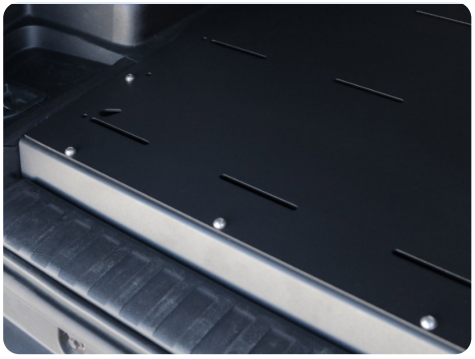
## Step 1 4Runner Floor Install Instructions



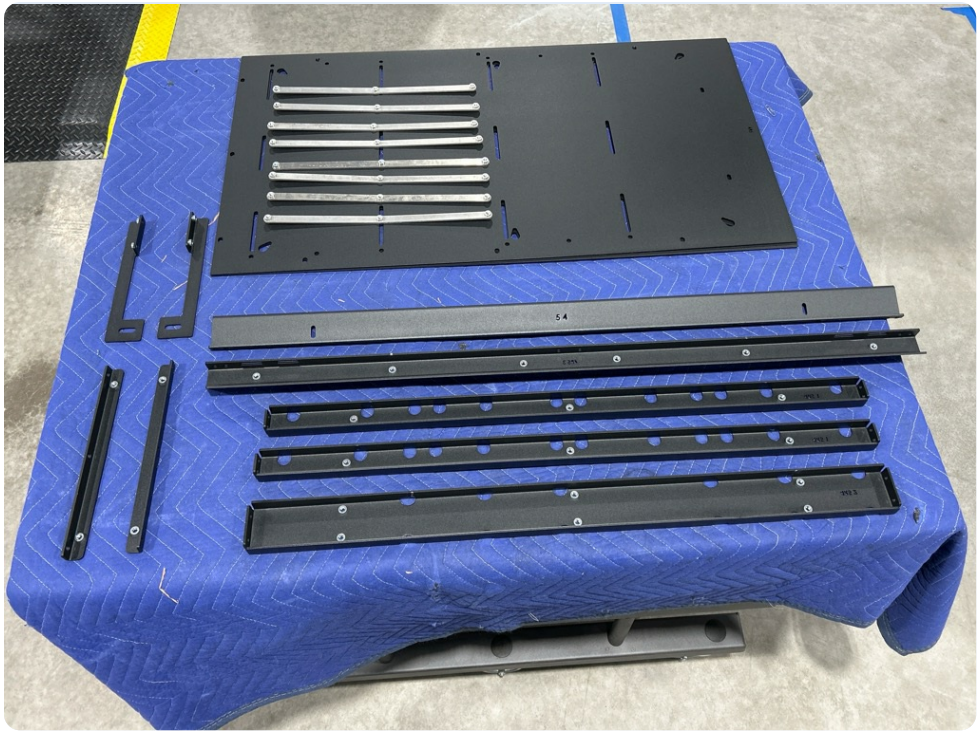


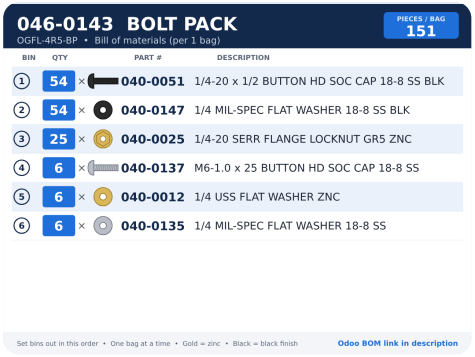
Step by step on how to install the 4Runner Floor. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=gmNK1qwgO9Y

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

## Step 2 Included Parts & Hardware

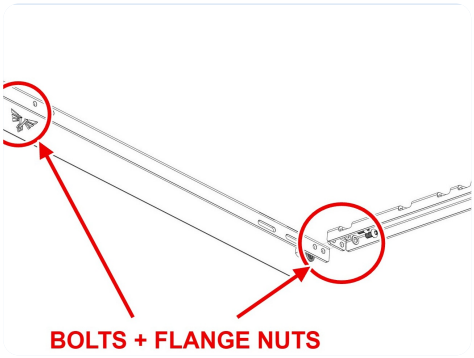





Check that you have all of the parts and hardware shown before starting. Hardware pack: 046-0143 (every bolt, nut and washer is listed in the bill of materials picture).

## Step 3 Assemble Side Brackets



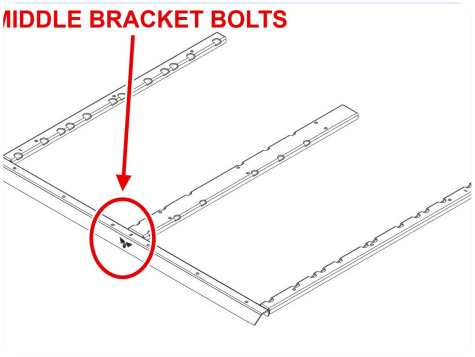



Assemble the two side brackets with the 1/4 inch button head bolts, washers, and flange nuts, with the cut outs facing in toward the middle.

Video timestamp: 0:48

## Step 4 Install Middle Bracket

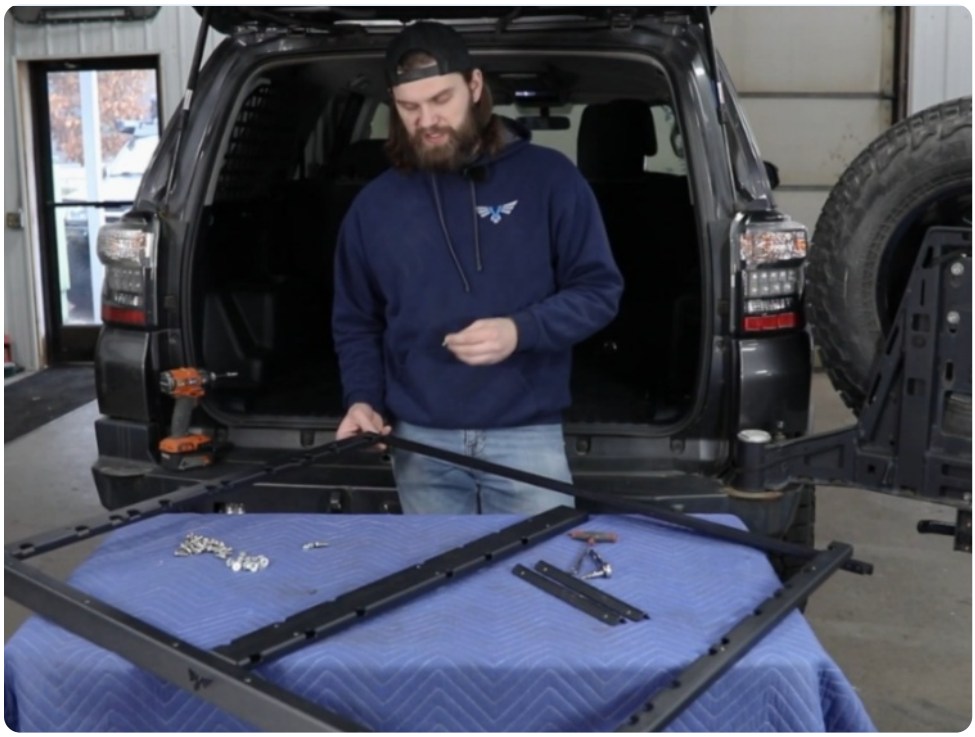


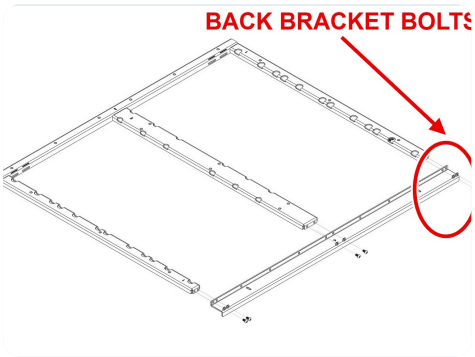



Install the middle bracket the same way, with the end that has the hole cut out closest to the front.

Video timestamp: 1:04

## Step 5 Install Back Bracket



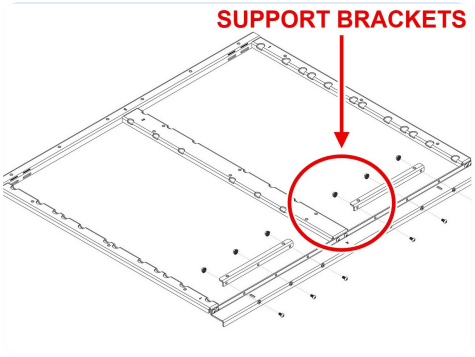



Install the back bracket with the back flange pointing down, using the 1/4 inch button heads, washers, and flange nuts.

Video timestamp: 1:35

## Step 6 Install Support Brackets






Install the two support brackets with the pems in them, with the pem flanges facing up, using the same hardware. Then set the finished frame aside.

Video timestamp: 2:08

## Step 7 Remove Tie Down Covers







In the back of the vehicle, pop the covers off the four tie down spots with a pick or flat screwdriver and remove the factory bolts with a 10mm socket. Take out all four hooks, then remove the front trim panel.

Video timestamp: 2:39

## Step 8 Remove Rear Floor Trim






Pry up the rear plastic floor trim with a plastic tool and pull straight up to free the clips. Then lift the passenger side corner with the pry tool.

Video timestamp: 3:42

## Step 9 Install Nut Strip Brackets







Trim back the thin plastic flange where the hook was, then slide the nut strip brackets under the plastic so the holes line up with the factory threaded holes and the flange faces the front. Hold each in place with an M6 button head and washer, then clip the plastic back down.

Video timestamp: 4:29

## Step 10 Install Floor Frame

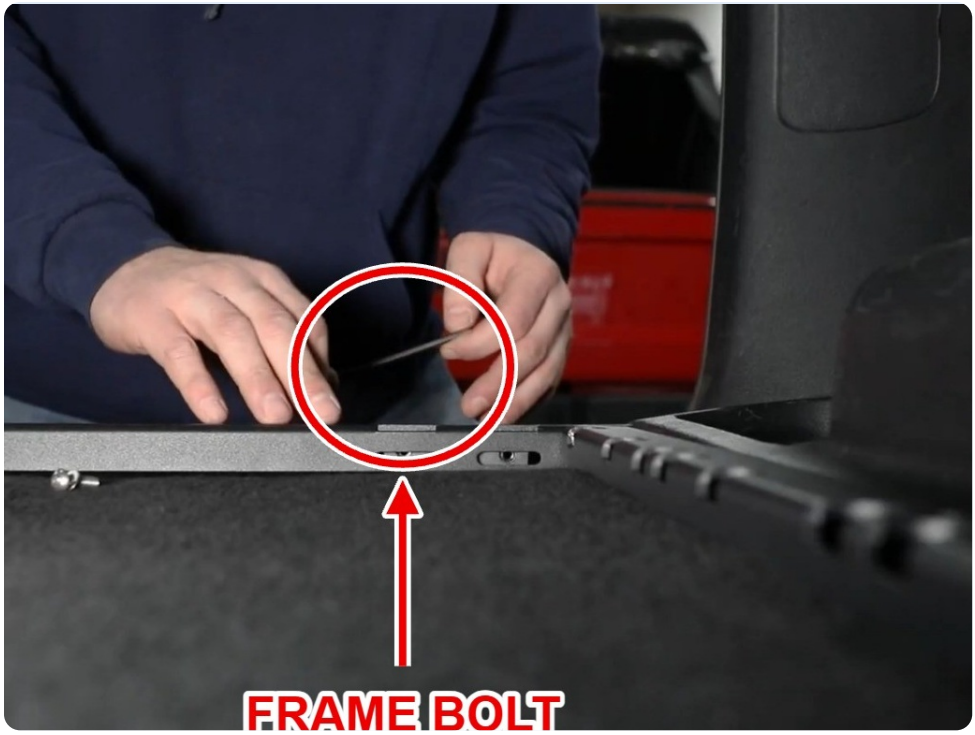




Slide the pre assembled floor frame into the back of the vehicle with the Victory logo cutout facing the rear, tucked behind the factory plastic trim. Hand thread the factory hex bolts through the frame slots into the threaded locations.

Video timestamp: 5:35

## Step 11 Secure Frame






Thread two button heads with washers through the back of the frame slots into the pems of the front nut strip brackets, on both sides.

Video timestamp: 6:23

## Step 12 Reinstall Tie Down Hooks



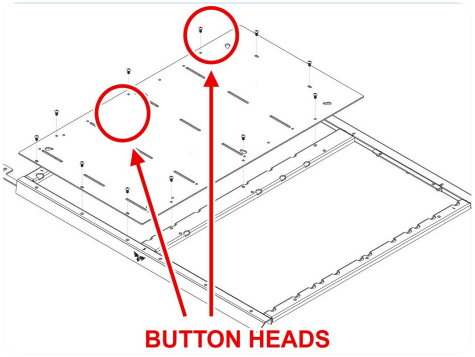



Remove the temporary M6 bolts, then reinstall the factory tie down hooks over the nut strip brackets with a little RTV in the threaded holes. Square the frame to the factory plastic, then tighten the factory hex bolts with a 10mm socket and the four nut strip bolts with a 5/32 inch hex.

Video timestamp: 8:04

## Step 13 Install Floor Panels



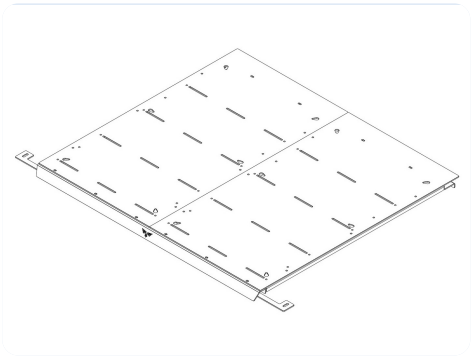



Bolt the floor panels to the frame with eleven button heads and washers into the pems on each side. Mount any accessories to the panels first.

Video timestamp: 8:22

## Step 14 Final Check





The floor is complete. Refer to the product page for placing your Off-Grid drawer or fridge slide.

Video timestamp: 8:39

## Step 15 Installation Complete



Congratulations, you have completed the install of your new 4Runner Floor! Enjoy your new product.

Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com