Step 1 Jeep JL Rear Inner Fenders Install Instructions





Step by step on how to install the Jeep JL Rear Inner Fenders. Please read all steps carefully before starting the install.

Installation Video: https://www.youtube.com/watch?v=10PDRYaOZSQ

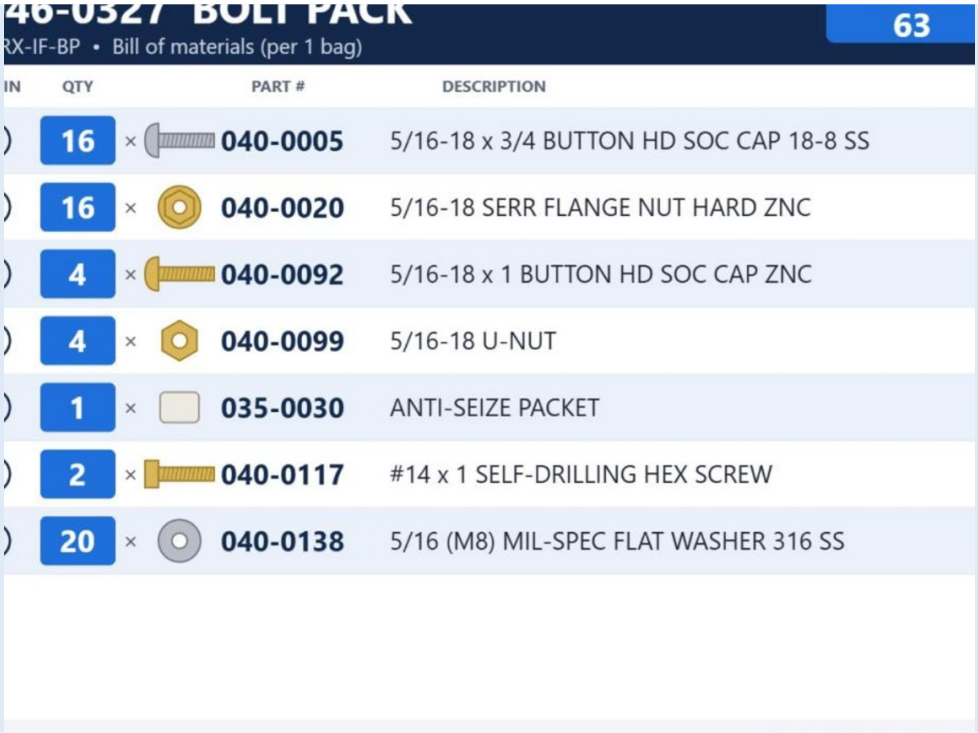
Questions or Support:
Phone: 269-353-1184
Email: info@victory4x4.com

Step 2 Included Parts



Check that you have all of the parts shown before starting.

Step 3 Included Hardware



46-0327 BOLT PACK

RX-IF-BP • Bill of materials (per 1 bag)

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IN	QTY	PART #	DESCRIPTION
)	16 ×	040-0005	5/16-18 x 3/4 BUTTON HD SOC CAP 18-8 SS
)	16 ×	040-0020	5/16-18 SERR FLANGE NUT HARD ZNC
)	4 ×	040-0092	5/16-18 x 1 BUTTON HD SOC CAP ZNC
)	4 ×	040-0099	5/16-18 U-NUT
)	1 ×	035-0030	ANTI-SEIZE PACKET
)	2 ×	040-0117	#14 x 1 SELF-DRILLING HEX SCREW
)	20 ×	040-0138	5/16 (M8) MIL-SPEC FLAT WASHER 316 SS

Check that you have all of the hardware shown before starting. Hardware pack: 046-0327 (every bolt, nut and washer is listed in the bill of materials picture).

Step 4 Remove Tire

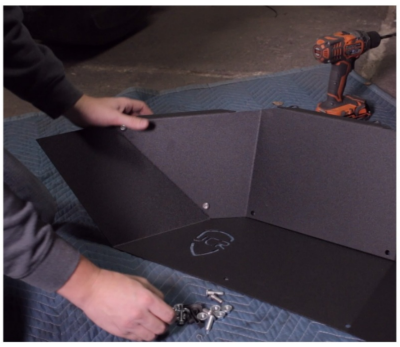




Lift the rear of your Jeep with a jack and remove the tire for better access to the inner fender. Tools: dash tool, 3/32 Allen, 5/16 drill bit, 3/8 socket, self-tapping screw, anti-seize.

Step 5 Assemble Inner Fender

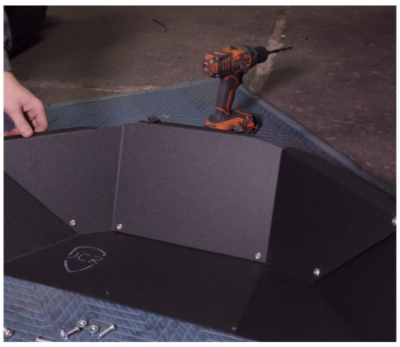




Assemble the inner fender. Set the upper piece on the lower piece, align the bolt holes, and join them with 5/16-18 x 3/4" button head bolts and flange nuts. Keep them loose for now.

Step 6 Install Clip Nuts





Install the 5/16" clip nuts on the 2 top holes. Your thumb is enough to push them on over the holes.

Step 7 Remove Clips





Remove the stock inner fender. Pull the 8 Christmas tree clips: 2 at the lower left and right, 4 along the back, and 2 on top.

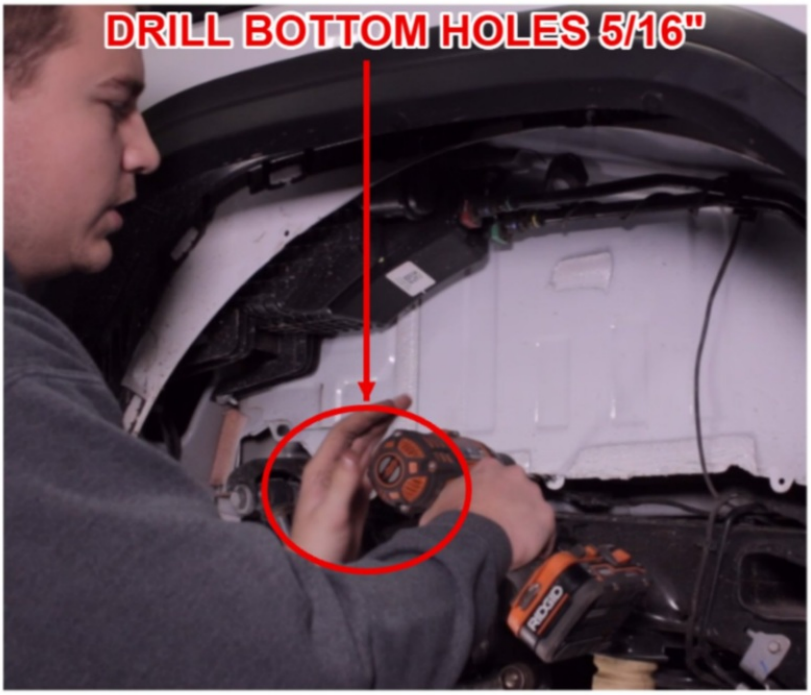
Step 8 Remove Stock Fender





Use the dash tool to pry the inner fender away from the fender, pushing down and out. Then remove the 2 middle upper fender clips (they get replaced by our bolts) and make sure the remaining clips are secure.

Step 9 Drill Bottom Holes



Drill out the bottom 2 holes with a 5/16" drill bit before installing the new inner fender.

Step 10 Install Inner Fender





Secure the top 2 holes with the longer 5/16" bolts, and the bottom 2 holes with bolts and flange nuts on the back. Tighten with a 3/32 Allen, including the 4 bolts joining the pieces. Drive the self-tapping screw into the bottom right hole with a 3/8 socket, check all bolts, and reinstall the wheel.

Step 11 Installation Complete



Confirm all hardware is tightened. Congrats! Your installation of the Jeep JL Rear Inner Fenders is now complete. Enjoy!